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SECTION **EM**

ENGINE MECHANICAL

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VQ35DE

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PRECAUTIONS

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Precautions Necessary for Steering Wheel Rotation After Battery Disconnect

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NOTE:

- This Procedure is applied only to models with Intelligent Key system and NVIS/IVIS (NISSAN/INFINITI VEHICLE IMMOBILIZER SYSTEM - NATS).
- Remove and install all control units after disconnecting both battery cables with the ignition knob in the "LOCK" position.
- Always use CONSULT-II to perform self-diagnosis as a part of each function inspection after finishing work. If DTC is detected, perform trouble diagnosis according to self-diagnostic results.

For models equipped with the Intelligent Key system and NVIS/IVIS, an electrically controlled steering lock mechanism is adopted on the key cylinder.

For this reason, if the battery is disconnected or if the battery is discharged, the steering wheel will lock and steering wheel rotation will become impossible.

If steering wheel rotation is required when battery power is interrupted, follow the procedure below before starting the repair operation.

OPERATION PROCEDURE

1. Connect both battery cables.

NOTE:

Supply power using jumper cables if battery is discharged.

2. Use the Intelligent Key or mechanical key to turn the ignition switch to the "ACC" position. At this time, the steering lock will be released.
3. Disconnect both battery cables. The steering lock will remain released and the steering wheel can be rotated.
4. Perform the necessary repair operation.
5. When the repair work is completed, return the ignition switch to the "LOCK" position before connecting the battery cables. (At this time, the steering lock mechanism will engage.)
6. Perform a self-diagnosis check of all control units using CONSULT-II.

Precautions for Drain Engine Coolant

ABS005ZK

Drain engine coolant when engine is cooled.

Precautions for Disconnecting Fuel Piping

ABS005ZL

- Before starting work, make sure no fire or spark producing items are in the work area.
- Release fuel pressure before disconnecting and disassembly.
- After disconnecting pipes, plug openings to stop fuel leakage.

Precautions for Removal and Disassembly

ABS005ZM

- When instructed to use special service tools, use the specified tools. Always be careful to work safely, avoid forceful or uninstructed operations.
- Exercise maximum care to avoid damage to mating or sliding surfaces.
- Cover openings of engine system with tape or the equivalent, if necessary, to seal out foreign materials.
- Mark and arrange disassembly parts in an organized way for easy troubleshooting and re-assembly.
- When loosening nuts and bolts, as a basic rule, start with the one furthest outside, then the one diagonally opposite, and so on. If the order of loosening is specified, do exactly as specified. Power tools may be used where noted in the step.

Precautions for Inspection, Repair and Replacement

ABS005ZN

Before repairing or replacing, thoroughly inspect parts. Inspect new replacement parts in the same way, and replace if necessary.

Precautions for Assembly and Installation

ABS005ZO

- Use torque wrench to tighten bolts or nuts to specification.

PRECAUTIONS

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- When tightening nuts and bolts, as a basic rule, equally tighten in several different steps starting with the ones in center, then ones on inside and outside diagonally in this order. If the order of tightening is specified, do exactly as specified.
- Replace with new liquid gasket, packing, oil seal or O-ring.
- Thoroughly wash, clean, and air-blow each part. Carefully check engine oil or engine coolant passages for any restriction and blockage.
- Avoid damaging sliding or mating surfaces. Completely remove foreign materials such as cloth lint or dust. Before assembly, oil sliding surfaces well.
- Release air within route when refilling after draining engine coolant.
- Before starting engine, apply fuel pressure to fuel lines with turning ignition switch "ON" (with engine stopped). Then make sure that there are no leaks at fuel line connections.
- After repairing, start engine and increase engine speed to check engine coolant, fuel, engine oil and exhaust systems for leakage.

Parts Requiring Angle Tightening

ABS005ZP

- Use an angle wrench [SST: KV10112100 (BT8653-A)] for the final tightening of the following engine parts:
 - Cylinder head bolts
 - Main bearing cap bolts
 - Connecting rod cap bolts
 - Crankshaft pulley bolt (No angle wrench is required as the bolt flange is provided with notches for angle tightening)
- Do not use a torque value for final tightening.
- The torque value for these parts are for a preliminary step.
- Ensure thread and seat surfaces are clean and coated with engine oil.

Precautions for Liquid Gasket

ABS005ZQ

REMOVAL OF LIQUID GASKET SEALING

- After removing mounting bolts and nuts, separate the mating surface using a seal cutter (SST) and remove old liquid gasket sealing.

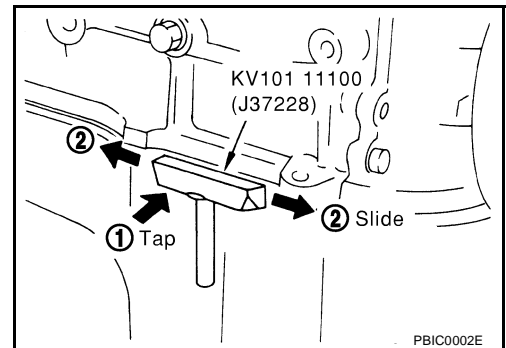
CAUTION:

Be careful not to damage the mating surfaces.

- Tap seal cutter to insert it, and then slide it by tapping on the side as shown in the figure.
- In areas where seal cutter is difficult to use, use plastic hammer to lightly tap the areas where the liquid gasket is applied.

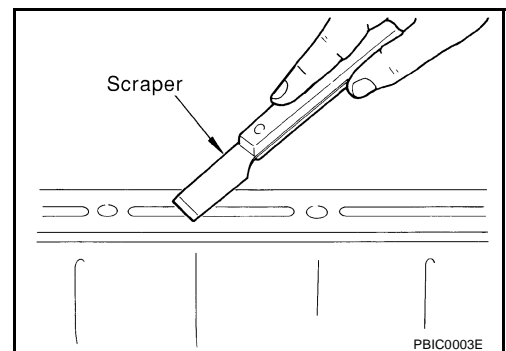
CAUTION:

If for some unavoidable reason tool such as screwdriver is used, be careful not to damage the mating surfaces.



LIQUID GASKET APPLICATION PROCEDURE

1. Using a scraper, remove old liquid gasket adhering to liquid gasket application surface and the mating surface.
 - Remove liquid gasket completely from the groove of the liquid gasket application surface, mounting bolts, and bolt holes.
2. Wipe liquid gasket application surface and the mating surface with white gasoline (lighting and heating use) to remove adhering moisture, grease and foreign materials.

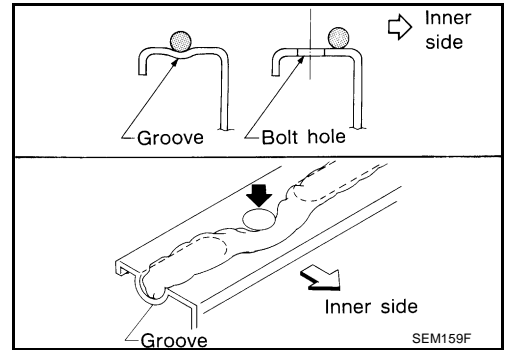
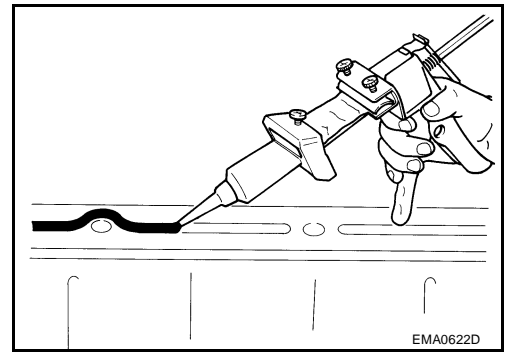


PRECAUTIONS

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3. Attach liquid gasket tube to tube presser [SST: WS39930000 (–)].
Use Genuine RTV Silicone Sealant or equivalent. Refer to [GI-48, "RECOMMENDED CHEMICAL PRODUCTS AND SEALANTS"](#).
4. Apply liquid gasket without breaks to the specified location with the specified dimensions.
 - If there is a groove for the liquid gasket application, apply liquid gasket to the groove.
 - As for the bolt holes, normally apply liquid gasket inside the holes. Occasionally, it should be applied outside the holes. Make sure to read the text of service manual.
 - Within five minutes of liquid gasket application, install the mating component.
 - If liquid gasket protrudes, wipe it off immediately.
 - Do not retighten mounting bolts and nuts after the installation.
 - After 30 minutes or more have passed from the installation, fill engine oil and engine coolant.

CAUTION:
If there are specific instructions in this manual, observe them.



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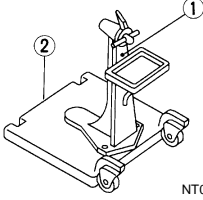
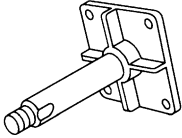
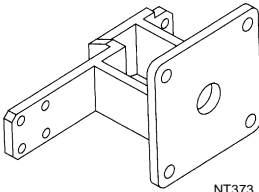
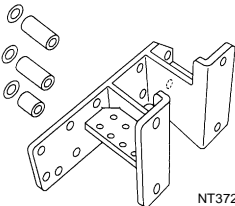
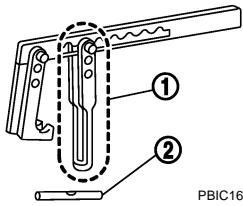
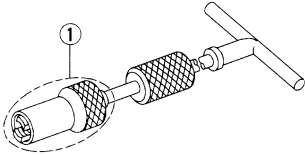
PREPARATION

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Special Service Tools

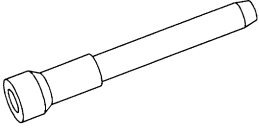
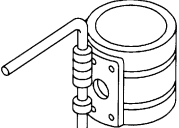
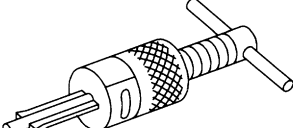
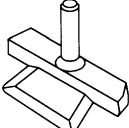
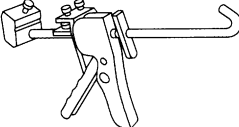
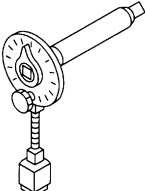
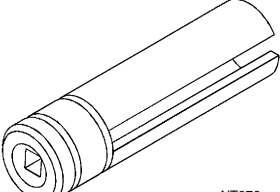
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The actual shapes of Kent-Moore tools may differ from those of special service tools illustrated here.

Tool number (Kent-Moore No.) Tool name	Description
ST0501S000 (—) Engine stand assembly 1. ST05011000 (—) Engine stand 2. ST05012000 (—) Base	 <p style="text-align: right;">NT042</p>
KV10106500 (—) Engine stand shaft	 <p style="text-align: right;">NT028</p>
KV10117000 (J-41262) Engine sub-attachment	 <p style="text-align: right;">NT373</p>
KV10117001 (—) Engine sub-attachment	 <p style="text-align: right;">NT372</p>
KV10116200 (J-26336-A) Valve spring compressor 1. KV10115900 (J-26336-20) Attachment 2. KV10109220 (—) Adapter	 <p style="text-align: right;">PBIC1650E</p>
KV10107902 (J-38959) Valve oil seal puller 1. KV10116100 (—) Valve oil seal puller adapter	 <p style="text-align: right;">S-NT605</p>

PREPARATION

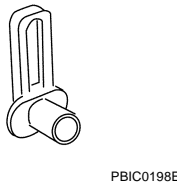
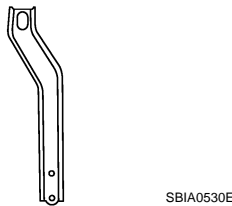
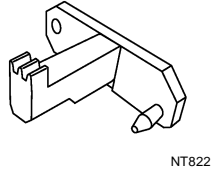
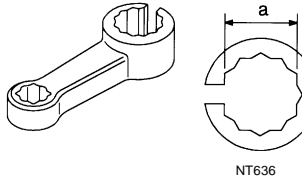
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Tool number (Kent-Moore No.) Tool name	Description	
(J-39386) Valve oil seal drift  NT024	Installing valve oil seal	A EM C
EM03470000 (J-8037) Piston ring compressor  NT044	Installing piston assembly into cylinder bore	D E
ST16610001 (J-23907) Pilot bushing puller  NT045	Removing crankshaft pilot converter	F G H
KV10111100 (J-37228) Seal cutter  NT046	Removing steel oil pan (lower and upper) and front and rear timing chain case	I J
WS39930000 (—) Tube presser  NT052	Pressing tube of liquid gasket	K L
KV10112100 (BT8653-A) Angle wrench  NT014	Tightening bolts for bearing cap, cylinder head, etc. in angle	M
KV10117100 (J-3647-A) Heated oxygen sensor wrench  NT379	Loosening or tightening heated oxygen sensor 2 For 22 mm (0.87 in) width hexagon nut	

PREPARATION

[VQ35DE]

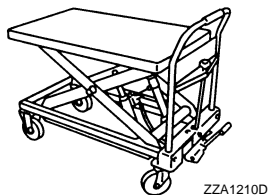
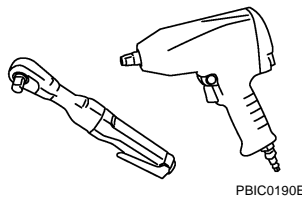
Tool number (Kent-Moore No.) Tool name	Description
KV10114400 (J-38365) Heated oxygen sensor wrench	Loosening or tightening heated oxygen sensor a: 22 mm (0.87 in)
KV10117700 (J-44716) Ring gear stopper	Removing and installing crankshaft pulley
10006 31U00 (—) Engine rear slinger	Removing and installing oil pan (upper) for on vehicle service
— (J-45488) Quick connector release	Removing fuel tube quick connectors in engine room (Right member side)



Commercial Service Tools

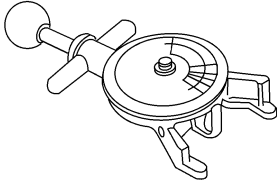
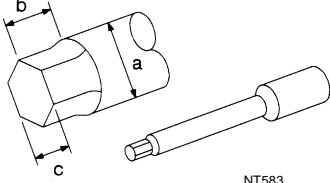
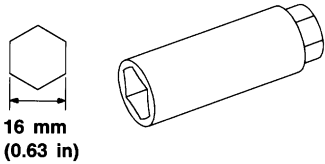
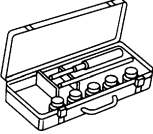
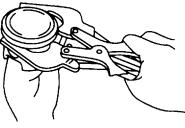
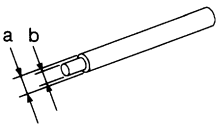
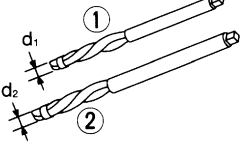
ABS004TU

(Kent-Moore No.) Tool name	Description
Power tool	Loosening bolts and nuts
Manual lift table caddy	Removing and installing engine



PREPARATION

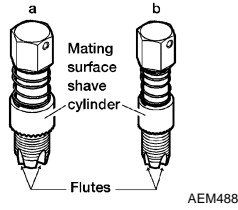
[VQ35DE]

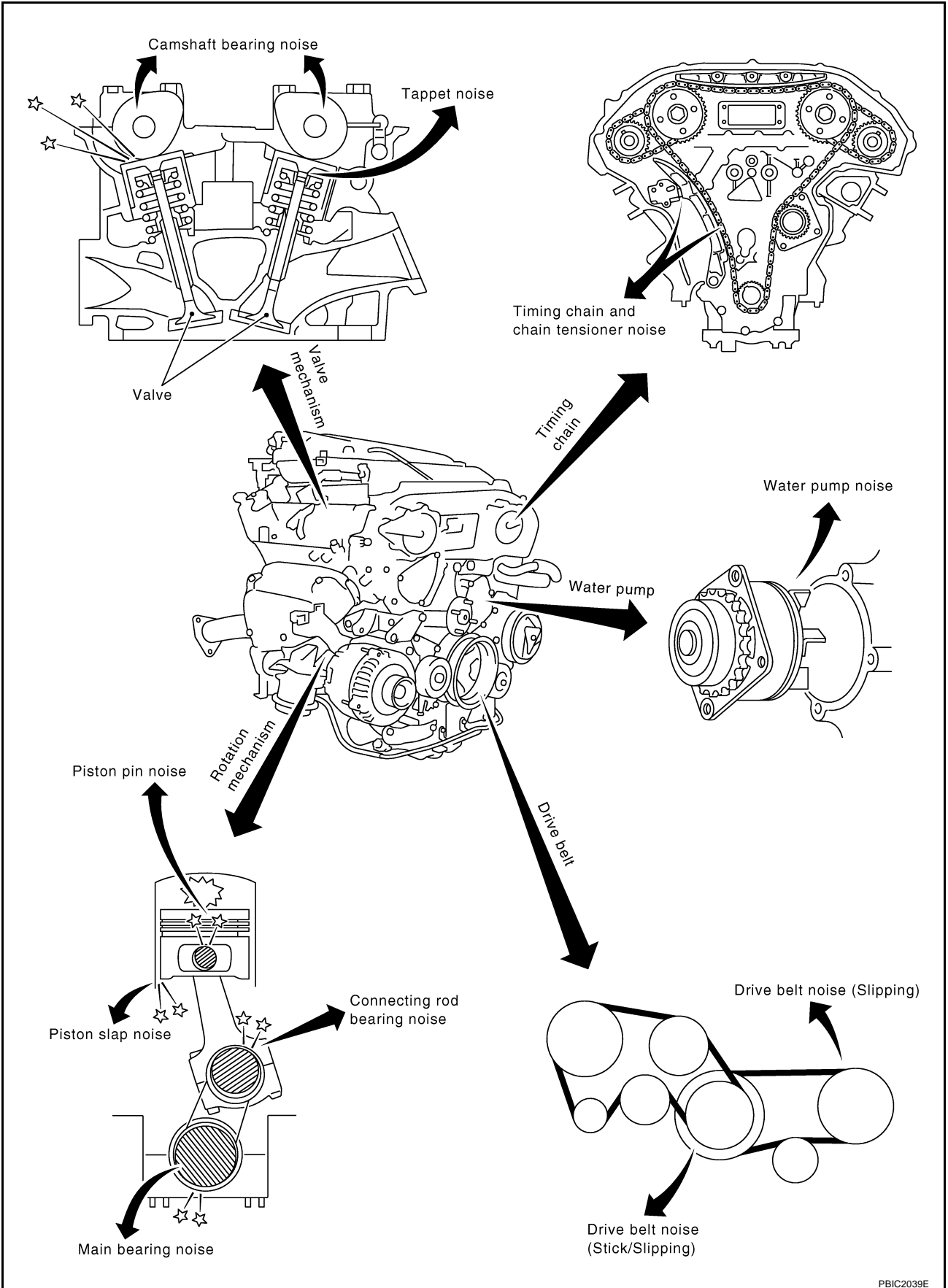
(Kent-Moore No.) Tool name	Description	A
(BT3373-F) Belt tension gauge  AMA126	Checking drive belt tension	EM C
(J-24239-01) Cylinder head bolt wrench  NT583	Loosening and tightening cylinder head bolt, and used with angle wrench [SST: KV10112100 (BT8653-A)] a: 13 (0.51) dia. b: 12 (0.47) c: 10 (0.39) Unit: mm (in)	D E
Spark plug wrench  NT047	Removing and installing spark plug	F G
Valve seat cutter set  NT048	Finishing valve seat dimensions	H I J
Piston ring expander  NT030	Removing and installing piston ring	K L
Valve guide drift  NT015	Removing and installing valve guide Intake & Exhaust a: 9.5 mm (0.374 in) dia. b: 5.5 mm (0.217 in) dia.	M
Valve guide reamer  NT016	Reaming valve guide with (1) or hole for oversize valve guide with (2) Intake & Exhaust d1 : 6.0 mm (0.236 in) dia. d2: 10.2 mm (0.402 in) dia.	

PREPARATION

[VQ35DE]

(Kent-Moore No.) Tool name	Description
a: (J-43897-18) b: (J-43897-12) Oxygen sensor thread cleaner	Reconditioning the exhaust system threads before installing a new heated oxygen sensor (Use with anti-seize lubricant shown below.) a: J-43897-18 [18 mm (0.71 in) dia.] for zirconia heated oxygen sensor b: J-43897-12 [12 mm (0.47 in) dia.] for titania heated oxygen sensor
Anti-seize lubricant (Permatex 133AR or equivalent meeting MIL specification MIL-A-907)	Lubricating heated oxygen sensor thread cleaning tool when reconditioning exhaust system threads





PBIC2039E

NOISE, VIBRATION AND HARSHNESS (NVH) TROUBLESHOOTING

[VQ35DE]

ABS004TW

Use the Chart Below to Help You Find the Cause of the Symptom.

1. Locate the area where noise occurs.
2. Confirm the type of noise.
3. Specify the operating condition of engine.
4. Check specified noise source.

If necessary, repair or replace these parts.

Location of noise	Type of noise	Operating condition of engine						Source of noise	Check item	Reference page
		Before warm-up	After warm-up	When starting	When idling	When racing	While driving			
Top of engine Rocker cover Cylinder head	Ticking or clicking	C	A	—	A	B	—	Tappet noise	Valve clearance	EM-89
	Rattle	C	A	—	A	B	C	Camshaft bearing noise	Camshaft runout Camshaft journal oil clearance	EM-84 EM-84
Crankshaft pulley Cylinder block (Side of engine) Oil pan	Slap or knock	—	A	—	B	B	—	Piston pin noise	Piston to piston pin oil clearance Connecting rod bushing oil clearance (Small end)	EM-136 EM-138
	Slap or rap	A	—	—	B	B	A	Piston slap noise	Piston to cylinder bore clearance Piston ring side clearance Piston ring end gap Connecting rod bend and torsion	EM-140 EM-137 EM-137 EM-138
	Knock	A	B	C	B	B	B	Connecting rod bearing noise	Connecting rod bushing oil clearance (Small end) Connecting rod bearing housing diameter (Big end)	EM-138 EM-138
	Knock	A	B	—	A	B	C	Main bearing noise	Main bearing oil clearance Crankshaft runout	EM-143 EM-142
Front of engine Timing chain case	Tapping or ticking	A	A	—	B	B	B	Timing chain and chain tensioner noise	Timing chain cracks and wear Timing chain tensioner operation	EM-71
Front of engine	Squeaking or fizzing	A	B	—	B	—	C	Drive belts (Sticking or slipping)	Drive belts deflection	EM-15
	Creaking	A	B	A	B	A	B	Drive belts (Slipping)	Idler pulley bearing operation	
	Squall Creak	A	B	—	B	A	B	Water pump noise	Water pump operation	CO-22 "WATER PUMP"

A: Closely related B: Related C: Sometimes related —: Not related

DRIVE BELTS

PFP:02117

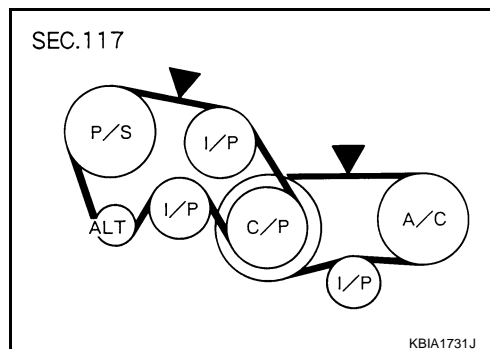
Checking Drive Belts

ABS004TX

WARNING:

Be sure to perform when engine is stopped.

1. Inspect belts for cracks, fraying, wear and oil. If necessary, replace.
2. Inspect drive belt deflection or tension at a point on belt midway between pulleys.
 - Inspection should be done only when engine is cold, or over 30 minutes after engine is stopped.
 - Measure belt tension with belt tension gauge (Commercial Service Tool: BT3373-F or equivalent) at points marked ▼ shown in the figure.
 - When measuring deflection, apply 98 N (10 kg, 22 lb) at the ▼ marked point.
 - Adjust if belt deflection exceeds the limit or if belt tension is not within specifications.



CAUTION:

- **When checking belt deflection or tension immediately after installation, first adjust it to the specified value. Then, after turning crankshaft two turns or more, re-adjust to the specified value to avoid variation in deflection between pulleys.**
- **Tighten idler pulley lock nut by hand and measure deflection or tension without looseness.**

Belt Deflection and Tension

Items	Deflection adjustment		Unit: mm (in)	Tension adjustment*		Unit: N (kg, lb)
	Used belt		New belt	Used belt		New belt
	Limit	After adjustment		Limit	After adjustment	
Alternator and power steering oil pump belt	7 (0.28)	4 - 5 (0.16 - 0.20)	3.5 - 4.5 (0.138 - 0.177)	294 (30, 66)	730 - 818 (74.5 - 83.5, 164 - 184)	838 - 926 (85.5 - 94.5, 188 - 208)
Air conditioner compressor belt	12 (0.47)	9 - 10 (0.35 - 0.39)	8 - 9 (0.31 - 0.35)	196 (20, 44)	348 - 436 (35.5 - 44.5, 78 - 98)	470 - 559 (48 - 57, 106 - 126)
Applied pushing force	98 N (10 kg, 22 lb)			—		

*: If belt tension gauge cannot be installed at check points shown, check drive belt tension at different location on belt.

Tension Adjustment

ABS004TY

Portion	Belt tightening method for adjustment
Alternator and power steering oil pump belt	Adjusting bolt on idler pulley
Air conditioner compressor belt	Adjusting bolt on idler pulley

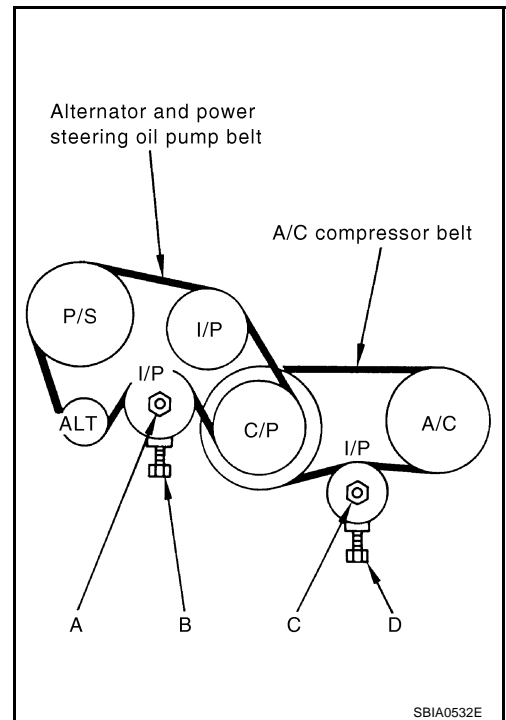
CAUTION:

- **When belt is replaced with a new one, adjust it to value for “New belt” to accommodate for insufficient adaptability with pulley grooves.**
- **When deflection or tension of belt being used exceeds “Limit”, adjust it to value for “After adjustment of used belt”.**
- **When checking belt deflection or tension immediately after installation, first adjust it to the specified value. Then, after turning crankshaft two turns or more, re-adjust to the specified value to avoid variation in deflection between pulleys.**
- **When installing belt, make sure that it is correctly engaged with pulley grooves.**
- **Keep engine oil, working fluid and engine coolant away from belt and pulley grooves.**
- **Do not twist or bend belt excessively.**

ALTERNATOR AND POWER STEERING OIL PUMP BELT

1. Remove front engine undercover with power tool.
2. Loosen idler pulley lock nut (A) and adjust tension by turning adjusting bolt (B).
 - For specified belt tension, refer to [EM-15. "Checking Drive Belts"](#).
3. Tighten nut (A).

 : 34.8 N-m (3.5 kg-m, 26 ft-lb)



AIR CONDITIONER COMPRESSOR BELT

1. Remove front engine undercover with power tool.
2. Loosen idler pulley lock nut (C) and adjust tension by turning adjusting bolt (D).
 - For specified belt tension, refer to [EM-15. "Checking Drive Belts"](#).
3. Tighten nut (C).

 : 34.8 N-m (3.5 kg-m, 26 ft-lb)

Removal and Installation

REMOVAL

1. Remove front engine undercover with power tool.
2. Remove alternator and power steering oil pump belt. Refer to [EM-16. "ALTERNATOR AND POWER STEERING OIL PUMP BELT"](#).
3. Remove air conditioner compressor belt. Refer to [EM-16. "AIR CONDITIONER COMPRESSOR BELT"](#).

CAUTION:

Grease is applied to idler pulley adjusting bolt. Be careful to keep grease away from belt.

INSTALLATION

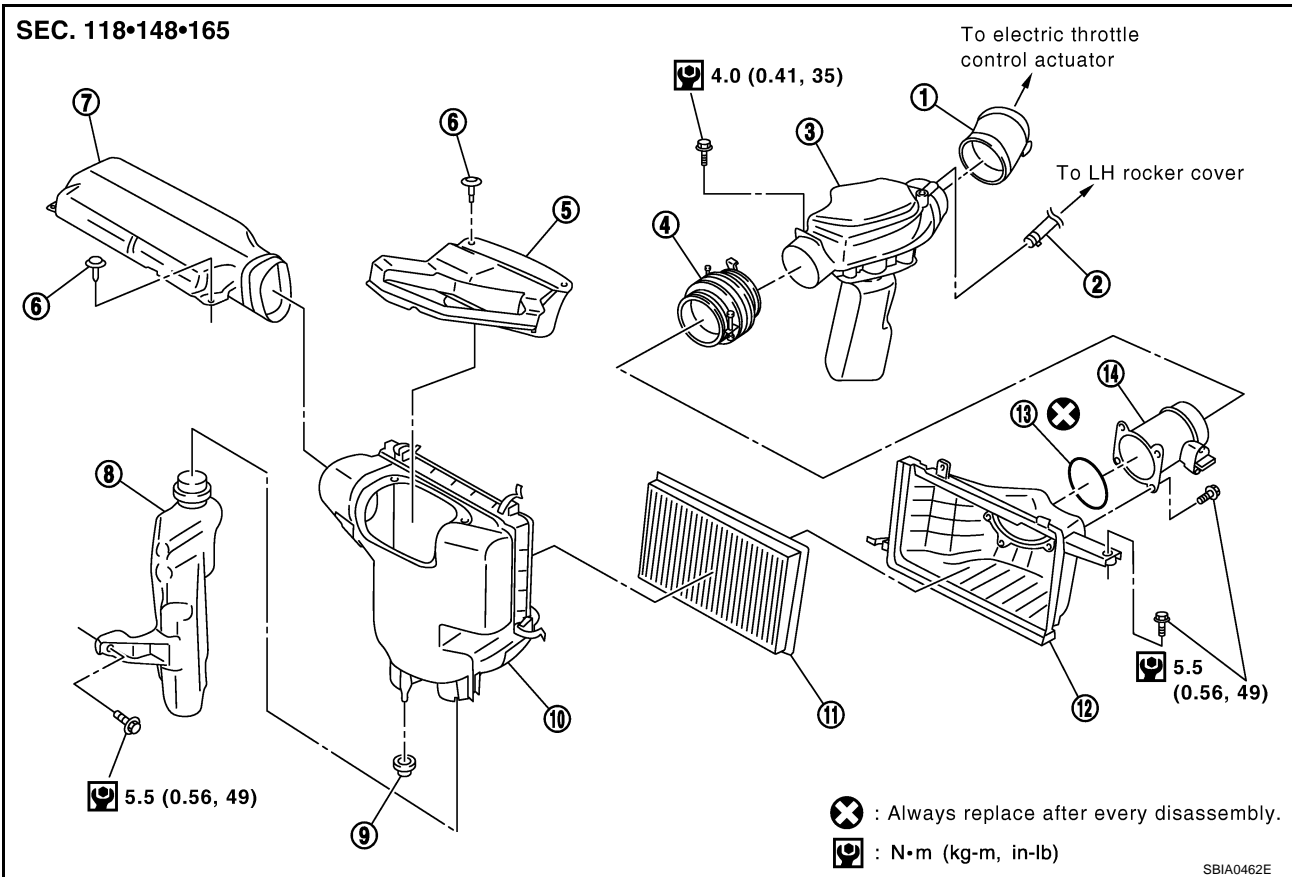
1. Install belts to pulley in reverse order of removal.
 - CAUTION:**
 - Make sure belt is correctly engaged with pulley groove.
 - Check for engine oil and engine coolant are not adhered to belt and each pulley grooves.
2. Adjust belt tension. Refer to [EM-15. "Tension Adjustment"](#).
3. Tighten each adjusting bolt and nut to the specified torque.
4. Make sure that tension of each belt is within the standard.

AIR CLEANER AND AIR DUCT

PFP:16500

Removal and Installation

ABS004U0



- | | | |
|----------------------|--------------------------|----------------------|
| 1. Air hose | 2. PCV hose | 3. Air duct |
| 4. Air hose | 5. Power duct | 6. Clip |
| 7. Air duct (inlet) | 8. Resonator | 9. Grommet |
| 10. Air cleaner case | 11. Air cleaner filter | 12. Air cleaner case |
| 13. O-ring | 14. Mass air flow sensor | |

REMOVAL

- Remove engine cover with power tool. Refer to [EM-19, "INTAKE MANIFOLD COLLECTOR"](#).
 - This work is unnecessary when parts located forward of mass air flow sensor are removed/installed.
- Remove air duct (inlet).
- Disconnect mass air flow sensor harness connector.
- Disconnect PCV hose.
- Remove air cleaner case/mass air flow sensor assembly and air duct/resonator assembly disconnecting their joints.
 - Add marks as necessary for easier installation.
- Remove mass air flow sensor from air cleaner case.

CAUTION:
Handle mass air flow sensor with care.

 - Do not shock it.
 - Do not disassemble it.
 - Do not touch its sensor.
- Remove resonator in fender, lifting left fender protector.

INSTALLATION

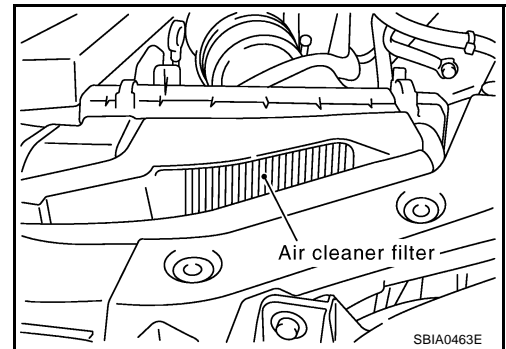
Note to the following, and install in the reverse order of removal.

- Align marks. Attach each joint. Screw clamps firmly.
- To position air cleaner case, refer to [EM-18, "Changing Air Cleaner Filter"](#) .

Changing Air Cleaner Filter INSPECTION

ABS004U1

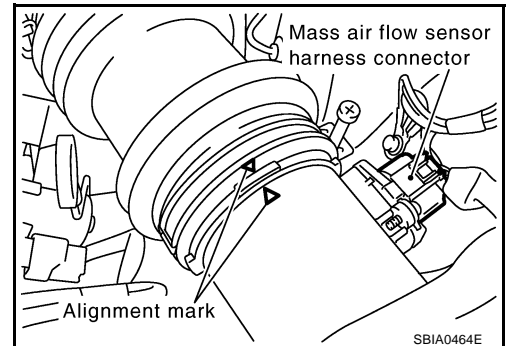
Check status (fouling, damage, etc.) of air cleaner filter at power duct hole.



REMOVAL

Removal in the order below.

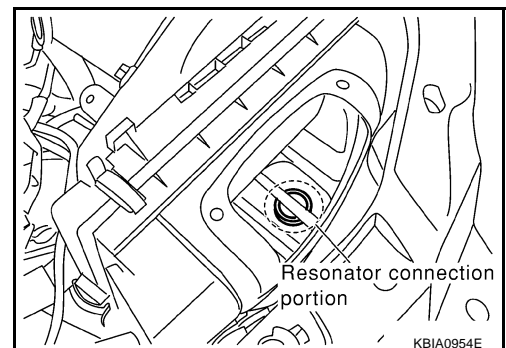
1. Remove air duct (inlet) from air cleaner case.
2. Disconnect harness connector from mass air flow sensor.
3. Loosen clamp bolts of air hose.
4. Remove mounting bolts for air cleaner case. Remove air cleaner case/mass air flow sensor/air hose assembly.
5. Unclip and open air cleaner case, and remove air cleaner filter.



INSTALLATION

Note to the following, and install in the reverse order of removal.

- If grommet at bottom of air cleaner case comes off together with air cleaner case, fix it to vehicle before installation.
- Look at internal bottom face through power duct hole, and position air cleaner case with resonator upper end circle and air cleaner case round hole aligned. Then push air cleaner case straight down.
- At this time, check by hand if protrusion at bottom of air cleaner case has been inserted into grommet on vehicle side.
- Clip power duct with bulge on reverse side of lower end engaged with air cleaner case.



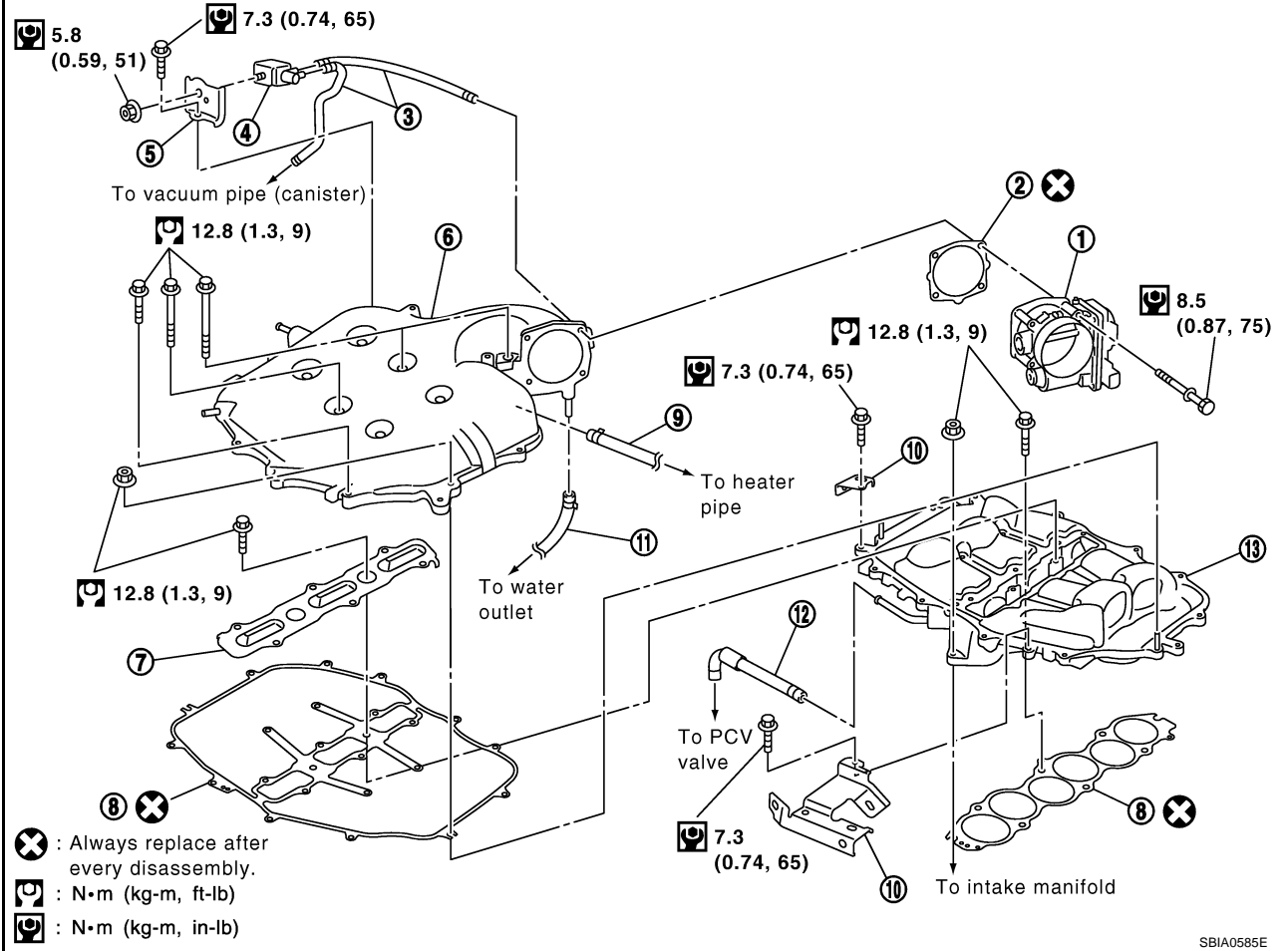
INTAKE MANIFOLD COLLECTOR

PFP:14003

Removal and Installation

ABS009RG

SEC. 140•147•163



- | | | |
|--|----------------|--------------------------------------|
| 1. Electric throttle control actuator | 2. Gasket | 3. Vacuum hose |
| 4. EVAP canister purge volume control solenoid valve | 5. Bracket | 6. Intake manifold collector (upper) |
| 7. Intake manifold collector cover | 8. Gasket | 9. Water hose |
| 10. Bracket | 11. Water hose | 12. PCV hose |
| 13. Intake manifold collector (lower) | | |

REMOVAL

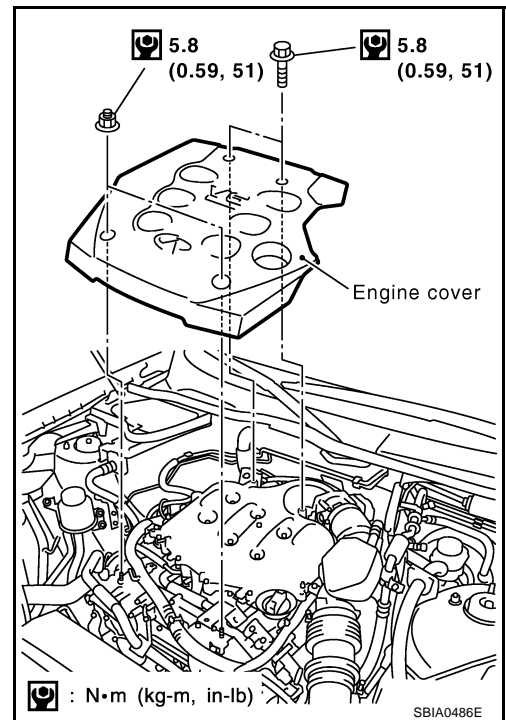
WARNING:

- To avoid the danger of being scalded, never drain engine coolant when engine is hot.
- Gasket for intake manifold collector (upper) is secured together with mounting bolt for intake manifold collector (lower). Thus, even when only gasket for upper side is replaced, gasket for lower side must be also replaced.

INTAKE MANIFOLD COLLECTOR

[VQ35DE]

1. Remove engine cover with power tool.



2. Disconnect water hoses from intake manifold collector (upper), attach blind plug to prevent engine coolant leakage.

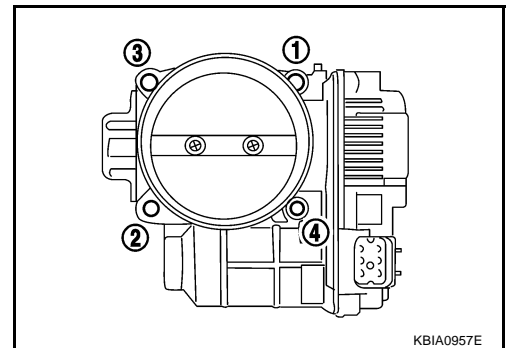
CAUTION:

- Perform this step when engine is cold.
- Do not spill engine coolant on drive belts.

3. Remove air cleaner case and air duct. Refer to [EM-17, "AIR CLEANER AND AIR DUCT"](#).
4. Remove electric throttle control actuator as the following:
 - a. Disconnect harness connector.
 - b. Loosen bolts in reverse order as shown in the figure.

CAUTION:

- Handle carefully to avoid any shock to electric throttle control actuator.
- Do not disassemble.

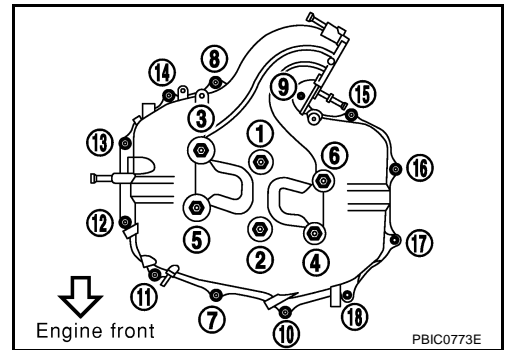


5. Remove fuel sub-tube mounting bolt to disconnect from rear of intake manifold collector (lower). Refer to [EM-45, "FUEL INJECTOR AND FUEL TUBE"](#).
6. Disconnect vacuum hose and water hose from intake manifold collector (upper).
7. Remove EVAP canister purge volume control solenoid valve bracket mounting bolt from intake manifold collector (upper).

INTAKE MANIFOLD COLLECTOR

[VQ35DE]

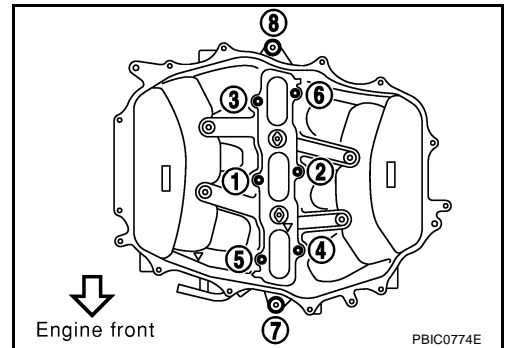
8. Loosen bolts in reverse order as shown in the figure to remove intake manifold collector (upper) with power tool.



9. Remove PCV hose [between intake manifold collector and rocker cover (right bank)].
10. Loosen bolts in reverse order as shown in the figure, and remove intake manifold collector cover, gasket, intake manifold collector (lower) and gasket with power tool.

CAUTION:

Cover engine openings to avoid entry of foreign materials.



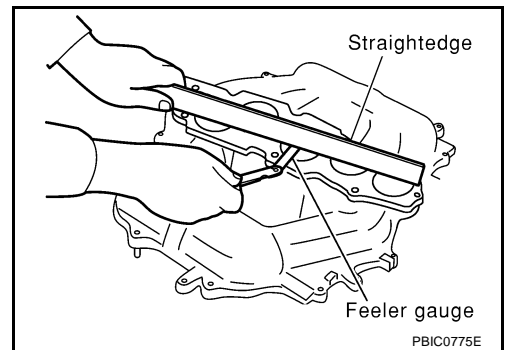
INSPECTION AFTER REMOVAL

Surface Distortion

- Check the surface distortion of both the intake manifold collector (upper and lower) mating surfaces with straightedge and feeler gauge.

Limit : 0.1 mm (0.004 in)

- If it exceeds the limit, replace intake manifold collector (upper and/or lower).

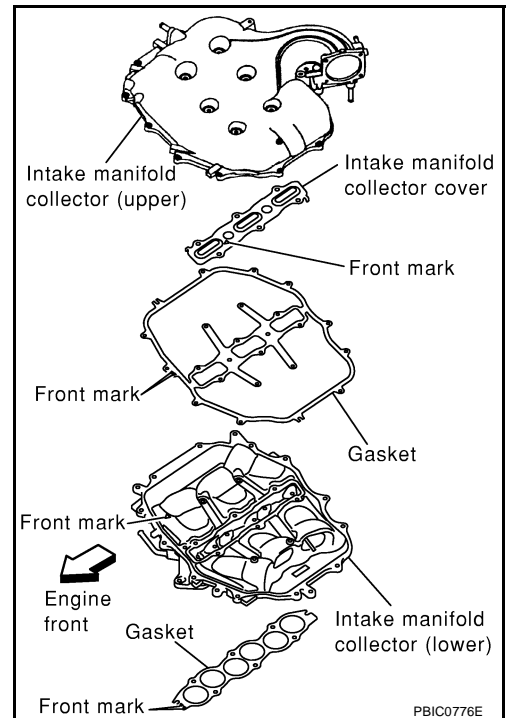


INSTALLATION

Note to the following, and install in the reverse order of removal.

Part Installation Direction

Referring to front marks, install parts shown in figure.

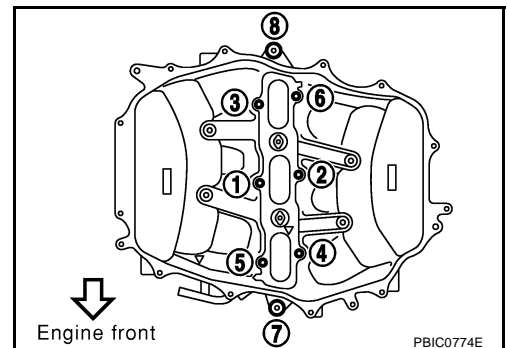


Intake Manifold Collector (Lower)

Tighten in numerical order as shown in the figure.

NOTE:

Tighten mounting bolts to secure gasket (lower), intake manifold collector (lower), gasket (upper), and intake manifold collector cover.



Intake Manifold Collector (Upper)

- If stud bolts were removed, install them and tighten to the specified torque below.

 : 5.9 N·m (0.6 kg-m, 52 in-lb)

- Shank length under bolt head varies with bolt location. Install bolts while referring to numbers shown below and in figure. (Bolt length does not include pilot portion.)

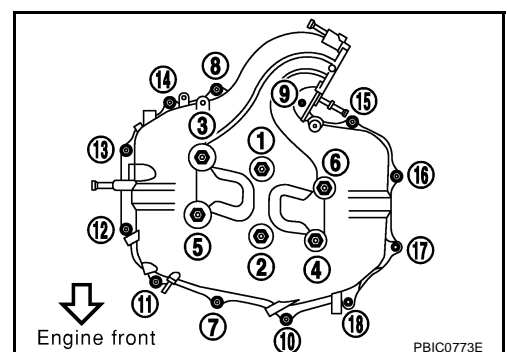
Bolt

M6 × 25 mm (0.98 in) : 7, 8, 10, 11, 13, 14, 15, 16, 18

M6 × 45 mm (1.77 in) : 2, 4, 5

M6 × 60 mm (2.36 in) : 1, 3, 6, 9

M6 Nut : 12, 17



- Tighten in numerical order as shown in the figure.

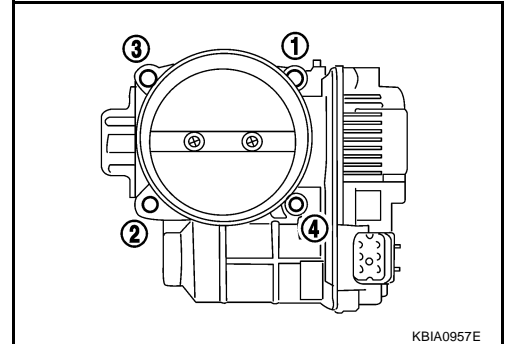
Water Hose

- Insert hose by 27 to 32 mm (1.06 to 1.26 in) from connector end.

- Clamp hose at location of 3 to 7 mm (0.12 to 0.28 in) from hose end.

Electric Throttle Control Actuator

- Install gasket with three protrusions for installation check facing any direction other than upward.
- Tighten in numerical order as shown in the figure.
- Perform the “Throttle Valve Closed Position Learning” when harness connector of electric throttle control actuator is disconnected. Refer to [EC-49, "Throttle Valve Closed Position Learning"](#).
- Perform the “Idle Air Volume Learning” and “Throttle Valve Closed Position Learning” when electric throttle control actuator is replaced. Refer to [EC-49, "Idle Air Volume Learning"](#).



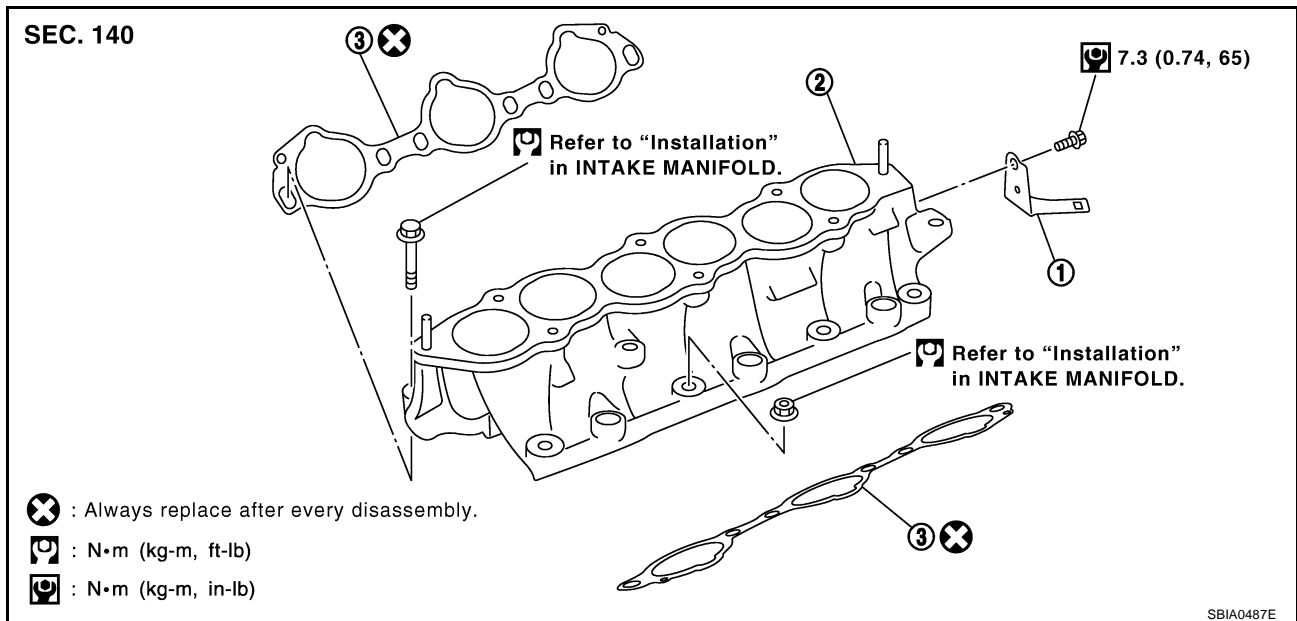
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INTAKE MANIFOLD

PFP:14003

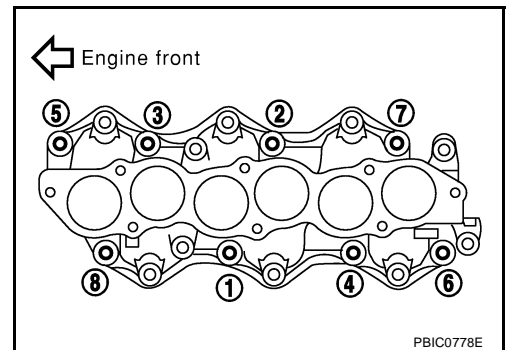
Removal and Installation

ABS004U3



REMOVAL

1. Release fuel pressure. Refer to [EC-51, "FUEL PRESSURE RELEASE"](#) .
2. Remove intake manifold collector (upper and lower). Refer to [EM-19, "INTAKE MANIFOLD COLLECTOR"](#) .
3. Remove fuel tube and fuel injector assembly. Refer to [EM-45, "FUEL INJECTOR AND FUEL TUBE"](#) .
4. Loosen bolts and nuts in reverse order of illustration to remove intake manifold with power tool.



5. Remove intake manifold gaskets.

CAUTION:

Cover engine openings to avoid entry of foreign materials.

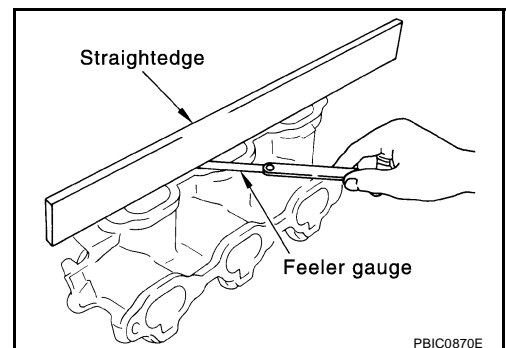
INSPECTION AFTER REMOVAL

Surface Distortion

- Check the surface distortion of the intake manifold mating surface with straightedge and feeler gauge.

Limit : 0.1 mm (0.04 in)

- If it exceeds the limit, replace intake manifold.




INSTALLATION

Note to the following, and install in the reverse order of removal.

Intake Manifold

- If stud bolts were removed, install them and tighten to the specified torque below.

 : 10.8 N·m (1.1 kg-m, 8 ft-lb)

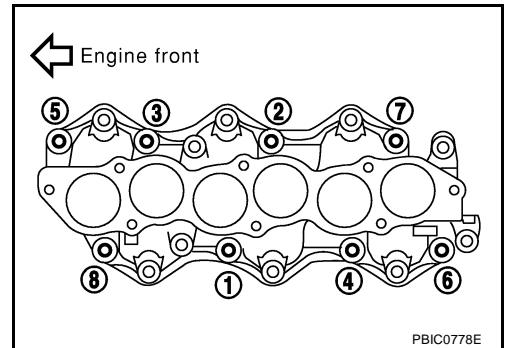
- Tighten all mounting bolts and nuts to the specified torque in two or more steps in numerical order shown in the figure.

1st step:

 : 7.4 N·m (0.75 kg-m, 5 ft-lb)

2nd step and after:

 : 29.0 N·m (3.0 kg-m, 21 ft-lb)



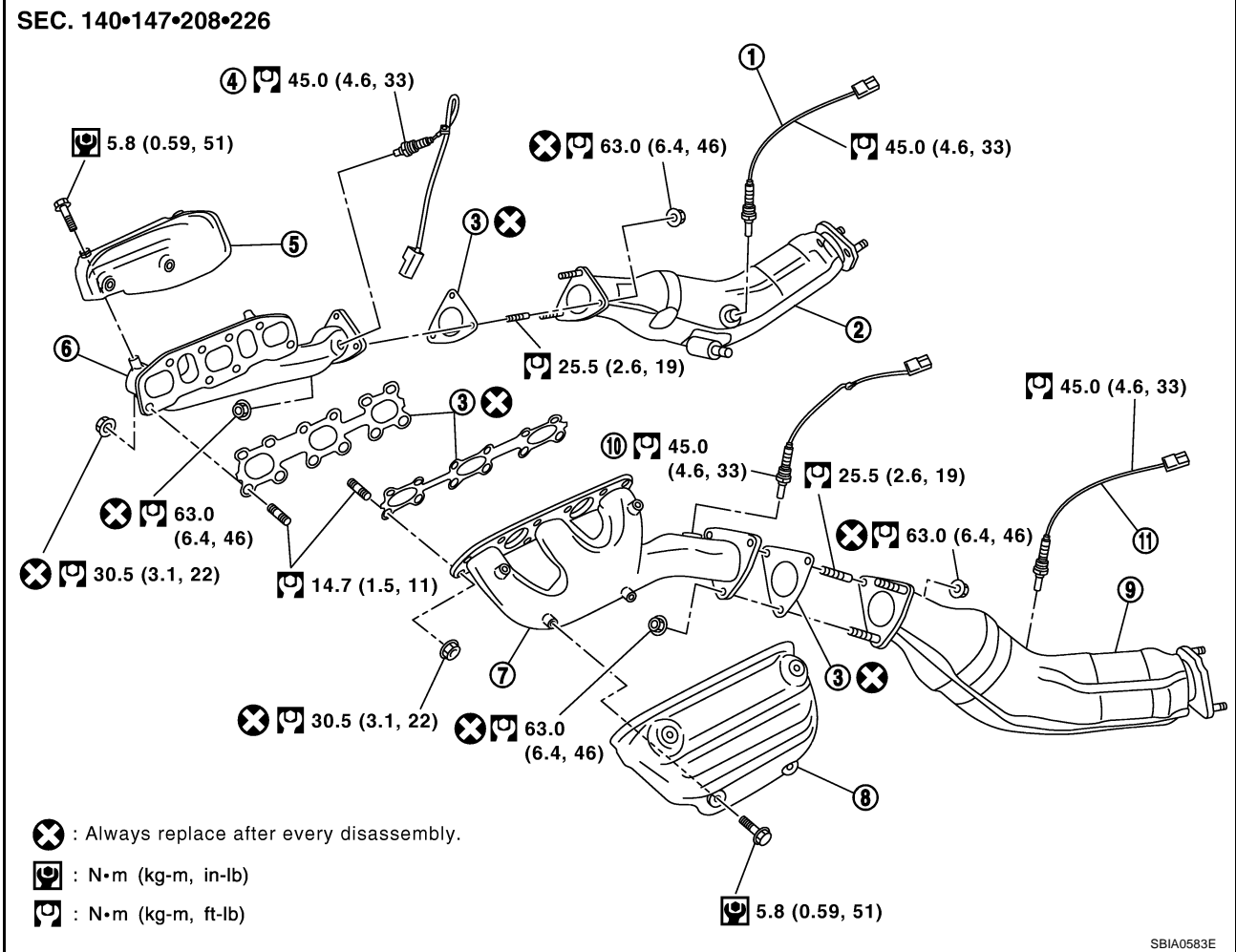
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EXHAUST MANIFOLD AND THREE WAY CATALYST

PFP:14004

Removal and Installation

ABS004U4



- | | | |
|-------------------------------------|--|-----------------------------------|
| 1. Heated oxygen sensor 2 (bank 1) | 2. Three way catalyst (right bank) | 3. Gasket |
| 4. heated oxygen sensor 1 (bank 1) | 5. Exhaust manifold cover (right bank) | 6. Exhaust manifold (right bank) |
| 7. Exhaust manifold (left bank) | 8. Exhaust manifold cover (left bank) | 9. Three way catalyst (left bank) |
| 10. heated oxygen sensor 1 (bank 2) | 11. Heated oxygen sensor 2 (bank 2) | |

REMOVAL

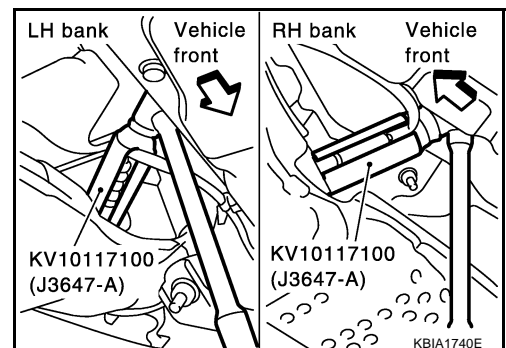
WARNING:

Perform the work when the exhaust and cooling system have completely cooled down.

1. Remove engine cover with power tool. Refer to [EM-19, "INTAKE MANIFOLD COLLECTOR"](#) .
2. Remove air cleaner case and air duct. Refer to [EM-17, "AIR CLEANER AND AIR DUCT"](#) .
3. Remove front and rear engine undercover and front cross bar with power tool.
4. Disconnect heated oxygen sensors 2 (bank 1 and bank 2) harness connectors.
5. Using heated oxygen sensor wrench (SST), remove heated oxygen sensors 2 (bank 1 and bank 2).

CAUTION:

- Be careful not to damage heated oxygen sensor.
- Discard any heated oxygen sensor which has been dropped from a height of more than 0.5 m (19.7 in) onto a hard surface such as a concrete floor; replace with a new sensor.



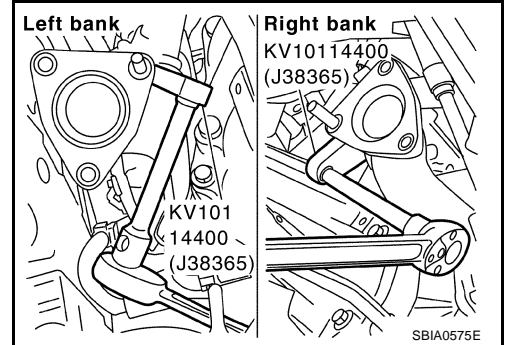
EXHAUST MANIFOLD AND THREE WAY CATALYST

[VQ35DE]

6. Remove exhaust mounting bracket between right/left catalytic converter and transmission. Refer to [EX-3, "EXHAUST SYSTEM"](#).
7. Remove three way catalyst (right and left bank).
8. Disconnect heated oxygen sensor 1 (bank 1 and bank 2) harness connectors and remove harness clip.
9. Using heated oxygen sensor wrench (SST), remove heated oxygen sensor 1 (bank 1 and bank 2).

CAUTION:

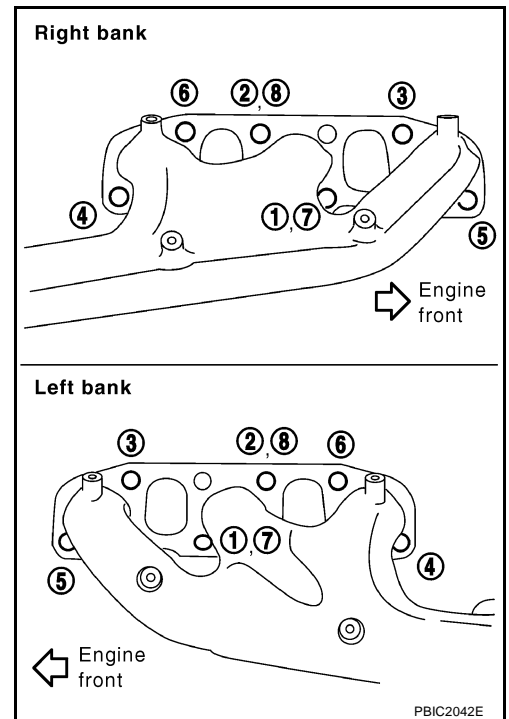
- Be careful not to damage heated oxygen sensor.
- Discard any heated oxygen sensor which has been dropped from a height of more than 0.5 m (19.7 in) onto a hard surface such as a concrete floor; replace with a new sensor.



10. Remove water pipes on both right and left side. Refer to [CO-28, "WATER OUTLET AND WATER PIPING"](#).
11. Remove exhaust manifold cover (right and left bank).
12. Loosen nuts in the reverse order as shown in the figure to remove exhaust manifold with power tool.

NOTE:

Disregard the numerical order No. 7 and No. 8 in removal.



13. Remove exhaust manifold gaskets.

CAUTION:

Cover engine openings to avoid entry of foreign materials.

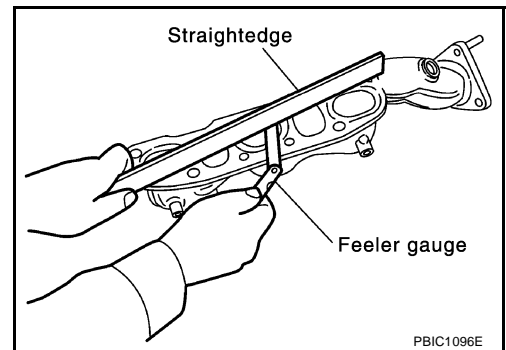
INSPECTION AFTER REMOVAL

Surface Distortion

- Check the surface distortion of the exhaust manifold mating surface with straightedge and feeler gauge.

Limit : 0.3 mm (0.012 in)

- If it exceeds the limit, replace exhaust manifold.

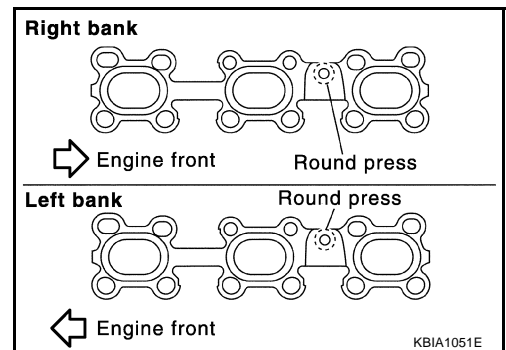


INSTALLATION

Note to the following, and install in the reverse order of removal.

Exhaust Manifold Gasket

- Install in direction shown below. (Follow same procedure for both banks.)
- Locate thick side of port connecting part on right side from technician's view.
- Locate round press in thick side of port connecting part above center level line of port.



Exhaust Manifold

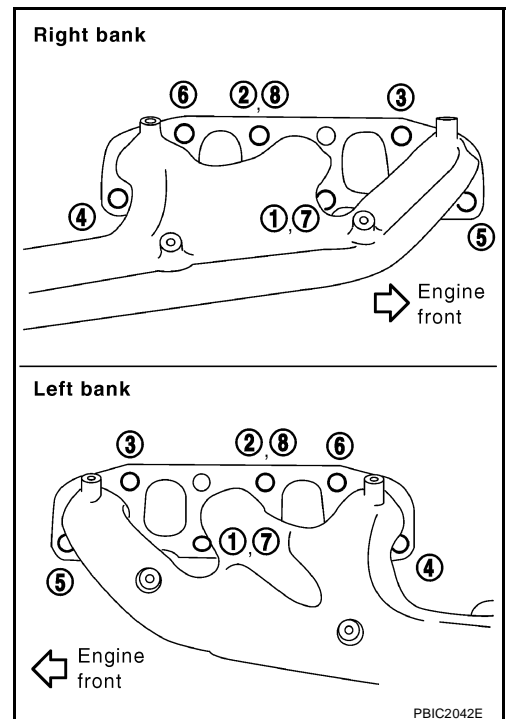
- If stud bolts were removed, install them and tighten to the specified torque below.

⚙️ : 14.7 N·m (1.5 kg·m, 11 ft-lb)

- Install exhaust manifold in the numerical order as shown in the figure.

NOTE:

Tighten nuts No. 1 and No. 2 in two steps. The numerical order No. 7 and No. 8 shows second step.



Heated Oxygen Sensor

CAUTION:

- Before installing a new heated oxygen sensor, clean exhaust system threads using heated oxygen sensor thread cleaner tool (Commercial Service Tool: J-43897-18 or J-43897-12) and apply anti-seize lubricant.

EXHAUST MANIFOLD AND THREE WAY CATALYST

[VQ35DE]

- Do not over torque heated oxygen sensor. Doing so may cause damage to heated oxygen sensor, resulting in the "MIL" coming on.

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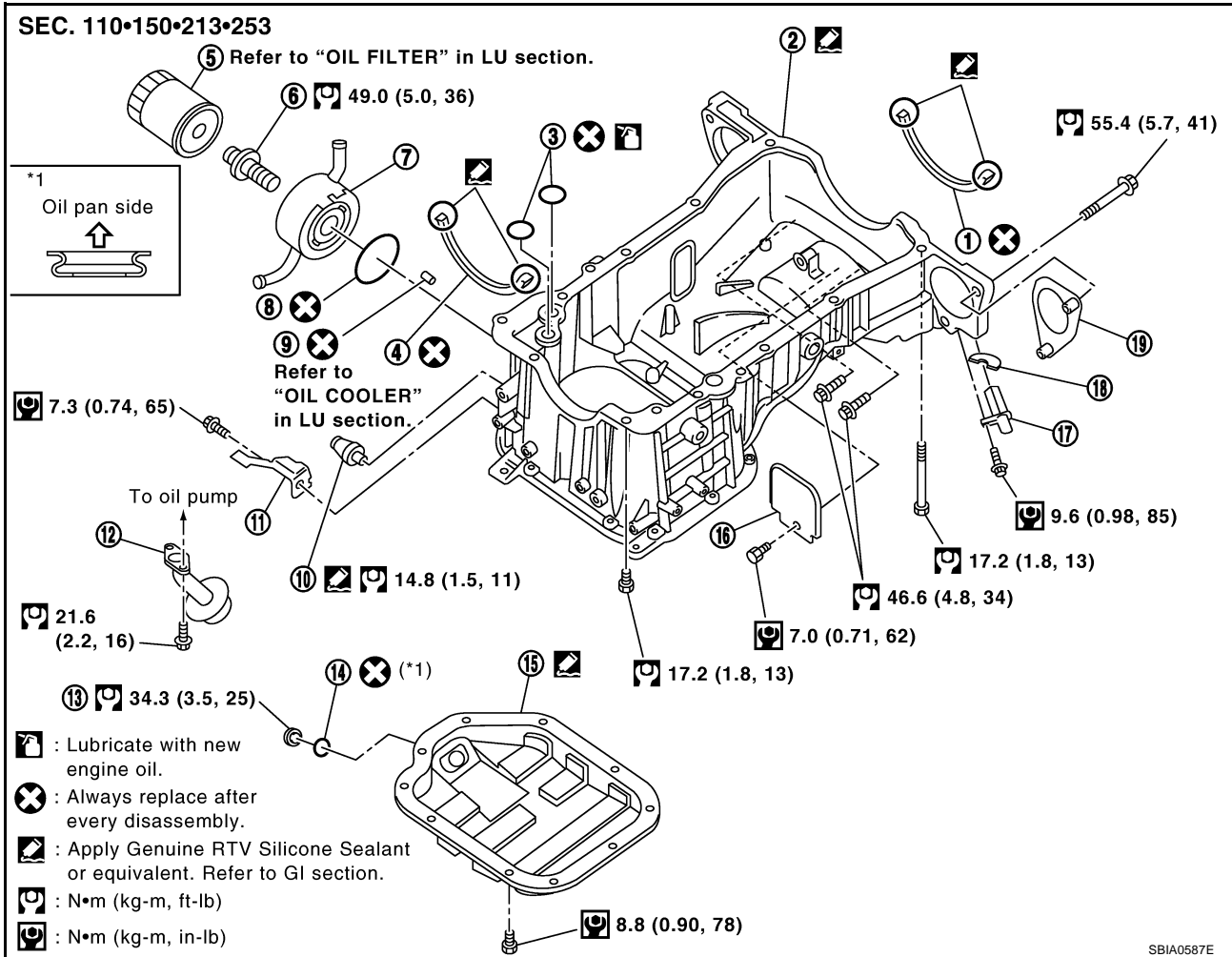
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OIL PAN AND OIL STRAINER

PFP:11110

Removal and Installation 2WD MODEL

ABS004U5



- | | | |
|---------------------------|--------------------------------------|---------------------|
| 1. Oil pan gasket (rear) | 2. Oil pan (upper) | 3. O-ring |
| 4. Oil pan gasket (front) | 5. Oil filter | 6. Connector bolt |
| 7. Oil cooler | 8. O-ring | 9. Relief valve |
| 10. Oil pressure switch | 11. Bracket | 12. Oil strainer |
| 13. Drain plug | 14. Drain plug washer | 15. Oil pan (lower) |
| 16. Rear plate | 17. Crankshaft position sensor (POS) | 18. Seal rubber |
| 19. Rear cover plate | | |

REMOVAL

CAUTION:

To avoid the danger of being scalded, never drain engine oil when engine is hot.

NOTE:

To remove oil pan (lower) only, take step 5, then step 20. Removal of step 1, hood assembly (step 2) and step 4 are unnecessary.

1. Remove front tire.
2. Remove hood assembly. Refer to [BL-14, "HOOD"](#) .
3. Remove front and rear engine undercover with power tool.
4. Remove front cross bar with power tool. [FSU-6, "FRONT SUSPENSION ASSEMBLY"](#) .
5. Drain engine oil. Refer to [LU-9, "Changing Engine Oil"](#) .
6. Drain engine coolant. Refer to [CO-11, "Changing Engine Coolant"](#) .

CAUTION:

Perform when engine is cold.

7. Remove engine cover with power tool. Refer to [EM-19, "INTAKE MANIFOLD COLLECTOR"](#) .
8. Remove air hose from air duct to mass air flow sensor side and electric throttle control actuator side. Refer to [EM-17, "AIR CLEANER AND AIR DUCT"](#) .
9. Removal engine rear lower slinger, and install engine rear slinger to sling engine assembly for positioning. Refer to [EM-8, "Special Service Tools"](#) .

Slinger bolts:

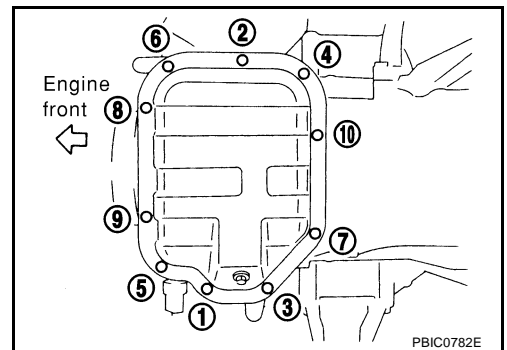
 : 28.0 N-m (2.9 kg-m, 21 ft-lb)

10. Remove front suspension member. Refer to [FSU-17, "FRONT SUSPENSION MEMBER"](#) .
11. Remove drive belt for alternator and power steering pump and A/C compressor. Refer to [EM-15, "DRIVE BELTS"](#) .
12. Remove alternator stay. Refer to [SC-23, "CHARGING SYSTEM"](#) .
13. Remove starter motor. Refer to [SC-10, "STARTING SYSTEM"](#) .
14. Remove alternator and power steering pump and A/C compressor idler pulley and bracket assembly. Refer to [EM-15, "DRIVE BELTS"](#) .
15. Disconnect A/T fluid cooler hoses, and remove oil cooler water pipe mounting bolt. Refer to [LU-14, "OIL COOLER"](#) .
16. Disconnect A/T fluid cooler tube.
17. Remove crankshaft position sensor (POS).

CAUTION:

- Handle carefully to avoid dropping and shocks.
- Do not disassemble.
- Do not allow metal powder to adhere to magnetic part at sensor tip.
- Do not place sensors in a location where they are exposed to magnetism.

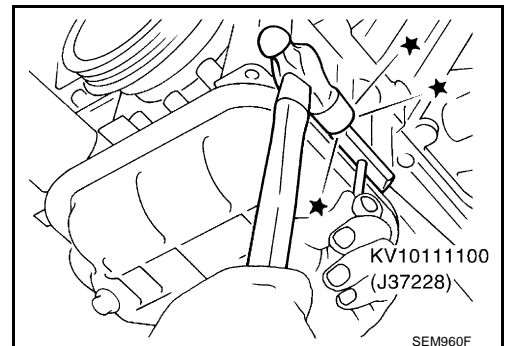
18. Remove oil filter, as necessary. Refer to [LU-10, "OIL FILTER"](#) .
19. Remove oil cooler, as necessary. Refer to [LU-14, "OIL COOLER"](#) .
20. Remove oil pan (lower) as the following:
 - a. Loosen bolts in reverse order as shown in the figure to remove.



- b. Insert seal cutter (SST) between oil pan (upper) and oil pan (lower).
 - c. Slide seal cutter by tapping on the side of tool with hammer. Remove oil pan (lower).

CAUTION:

- Be careful not to damage the mating surface.
- Do not insert flat-bladed screwdriver, this will damage the mating surface.

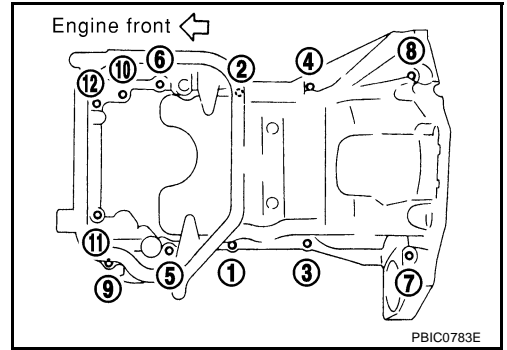


21. Remove oil strainer.

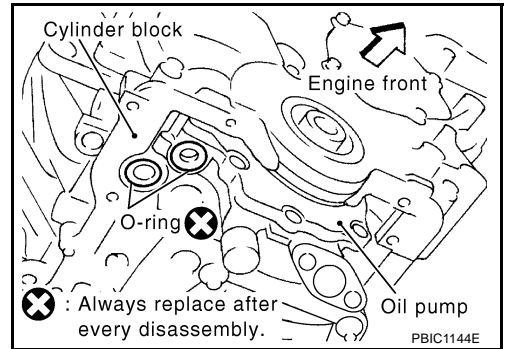
22. Remove transmission joint bolts which pierce oil pan (upper). Refer to [AT-266, "TRANSMISSION ASSEMBLY"](#).
23. Remove rear cover plate.
24. Loosen oil pan (upper) bolts with power tool in the reverse order as shown in the figure to remove.
 - Insert seal cutter [SST: KV10111100 (J-37228)] between oil pan (upper) and cylinder block. Slide seal cutter by tapping on the side of tool with a hammer. Remove oil pan (upper).

CAUTION:

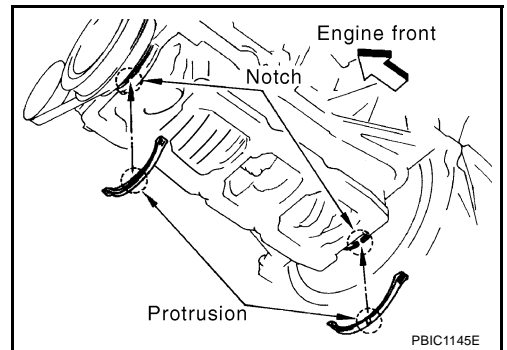
- Be careful not to damage the mating surface.
- Do not insert a screwdriver, this will damage the mating surfaces.



25. Remove O-rings from bottom of cylinder block and oil pump.



26. Remove oil pan gaskets.



INSPECTION AFTER REMOVAL

Clean oil strainer if any object attached.

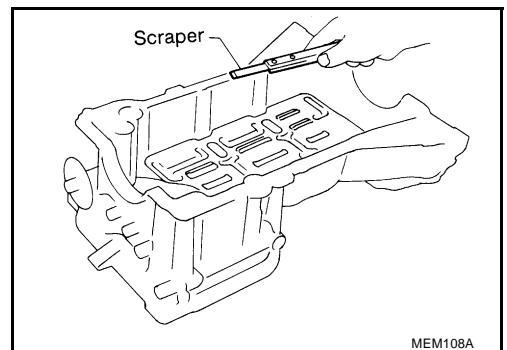
INSTALLATION

1. Install oil pan (upper) as the following:
 - a. Use scraper to remove old liquid gasket from mating surfaces.

CAUTION:

Do not scratch or damage the mating surfaces when cleaning off old liquid gasket.

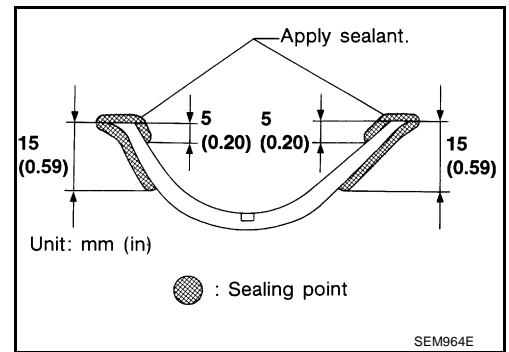
- Also remove old liquid gasket from mating surface of cylinder block.
- Remove old liquid gasket from the bolt holes and threads.



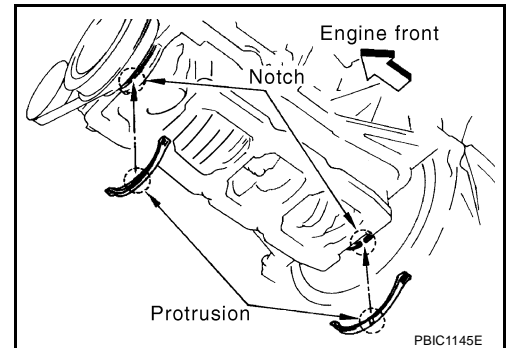
OIL PAN AND OIL STRAINER

[VQ35DE]

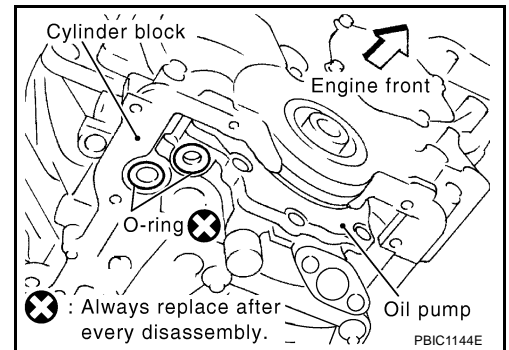
- b. Apply liquid gasket to oil pan gaskets as shown in the figure. **Use Genuine RTV Silicone Sealant or equivalent. Refer to [GI-48, "RECOMMENDED CHEMICAL PRODUCTS AND SEALANTS"](#).**



- To install, align protrusion of oil pan gasket with notches of front timing chain case and rear oil seal retainer.
- Install oil pan gasket with smaller arc to front timing chain case side.



- c. Install new O-rings on cylinder block and oil pump side.

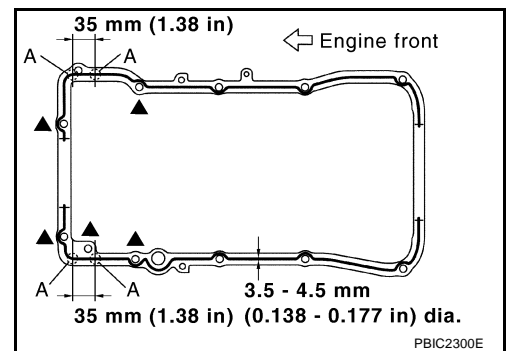


- d. Apply a continuous bead of liquid gasket with tube presser [SST: WS39930000 (-)] to the cylinder block mating surface of oil pan (upper) to a limited portion as shown in the figure.

Use Genuine RTV Silicone Sealant or equivalent. Refer to [GI-48, "RECOMMENDED CHEMICAL PRODUCTS AND SEALANTS"](#).

CAUTION:

- For bolt holes with ▲ marks (5 locations), apply liquid gasket outside the holes.
- Apply a bead of 4.5 to 5.5 mm (0.177 to 0.217 in) in diameter to area "A".
- Attaching should be done within 5 minutes after coating.



- e. Install oil pan (upper).

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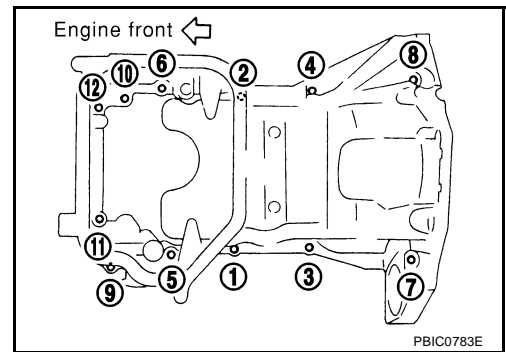
OIL PAN AND OIL STRAINER

[VQ35DE]

- Tighten bolts in numerical order as shown in the figure.
- There are two types of mounting bolts. Refer to the following for locating bolts.

M8 × 100 mm (3.97 in) : 5, 7, 8, 11

M8 × 25 mm (0.98 in) : Except the above



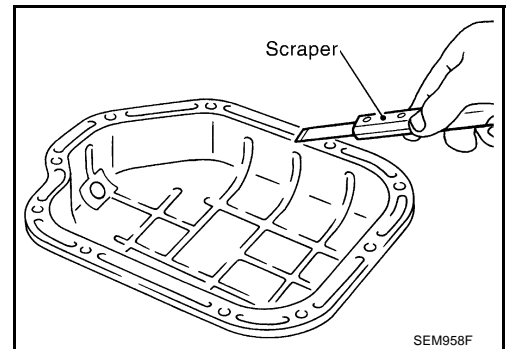
f. Tighten transmission joint bolts. Refer to [AT-266, "TRANSMISSION ASSEMBLY"](#) .

2. Install oil strainer to oil pump.

3. Install oil pan (lower) as the following:

a. Use scraper to remove old liquid gasket from mating surfaces.

- **Also remove old liquid gasket from mating surface of oil pan (upper).**

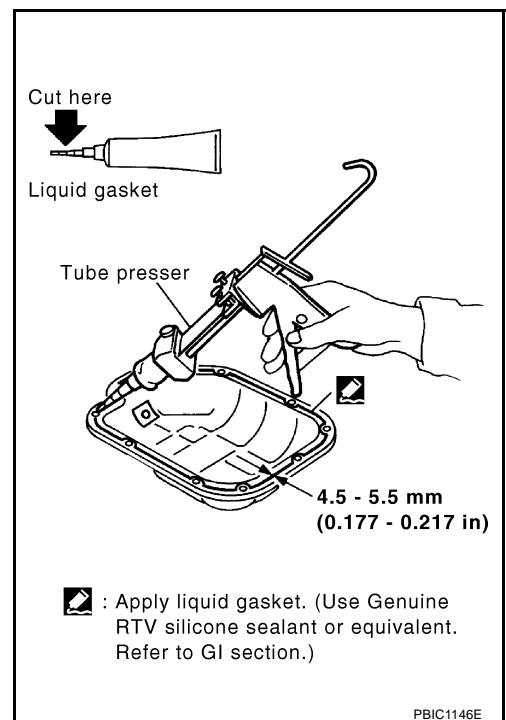


b. Apply liquid gasket thoroughly with tube presser [SST: WS39930000 (-)] as in illustration.

Use Genuine RTV Silicone Sealant or equivalent. Refer to [GI-48, "RECOMMENDED CHEMICAL PRODUCTS AND SEALANTS"](#) .

NOTE:

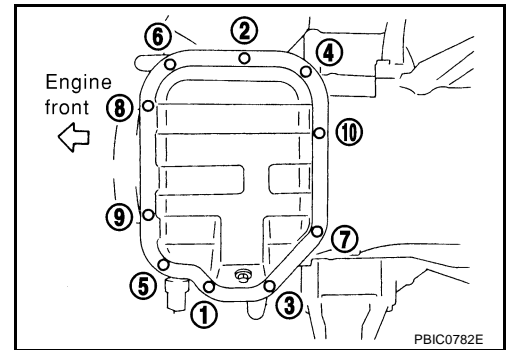
Attaching should be done within 5 minutes after coating.



OIL PAN AND OIL STRAINER

[VQ35DE]

- c. Tighten bolts in numerical order as shown in the figure.



4. Install oil pan drain plug.
 - Refer to illustration of components of former page for installation direction of washer.
5. Install in the reverse order of removal after this step.

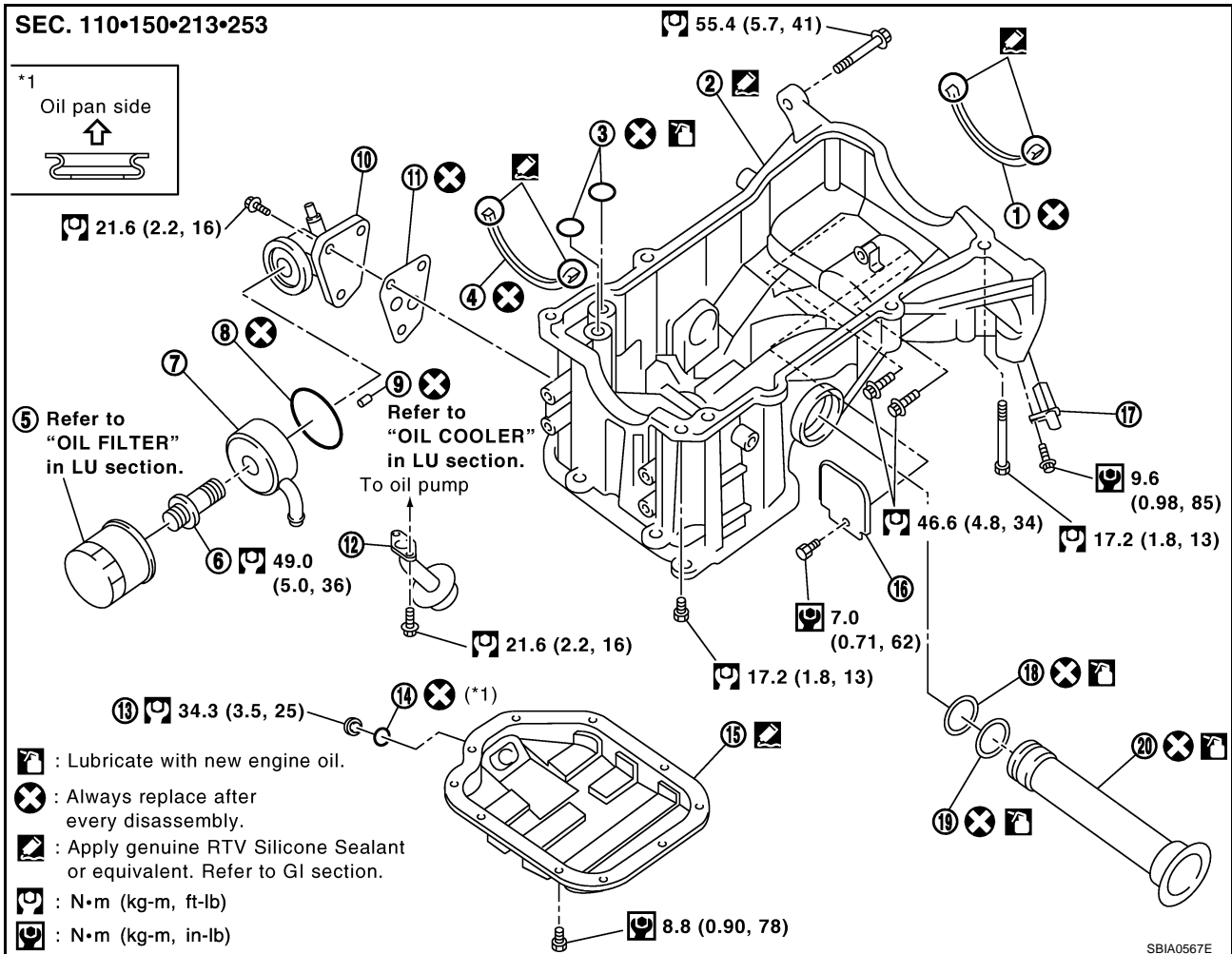
NOTE:
At least 30 minutes after oil pan is installed, pour engine oil.

INSPECTION AFTER INSTALLATION

1. Check the engine oil level and add engine oil. Refer to [LU-7, "ENGINE OIL"](#).
2. Start engine, and check there is no leak of engine oil.
3. Stop engine and wait for 10 minutes.
4. Check the engine oil level again. Refer to [LU-7, "ENGINE OIL"](#).

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AWD MODEL



- | | | |
|---------------------------|--------------------------------------|---------------------|
| 1. Oil pan gasket (rear) | 2. Oil pan (upper) | 3. O-ring |
| 4. Oil pan gasket (front) | 5. Oil filter | 6. Connector bolt |
| 7. Oil cooler | 8. O-ring | 9. Relief valve |
| 10. Oil filter bracket | 11. Oil filter bracket gasket | 12. Oil strainer |
| 13. Drain plug | 14. Drain plug washer | 15. Oil pan (lower) |
| 16. Rear plate | 17. Crankshaft position sensor (POS) | 18. O-ring (small) |
| 19. O-ring (large) | 20. Axle pipe | |

REMOVAL

CAUTION:

To avoid the danger of being scalded, never drain engine oil when engine is hot.

NOTE:

To remove oil pan (lower) only, take step 5, then step 24. Removal of step 1, hood assembly (step 2) and step 4 are unnecessary.

1. Remove front tire.
2. Remove hood assembly. Refer to [BL-14, "HOOD"](#) .
3. Remove front and rear engine undercover with power tool.
4. Remove front cross bar with power tool. Refer to [FSU-6, "FRONT SUSPENSION ASSEMBLY"](#) .
5. Drain engine oil. Refer to [LU-9, "Changing Engine Oil"](#) .
6. Drain engine coolant. Refer to [CO-11, "Changing Engine Coolant"](#) .

CAUTION:

Perform when engine is cold.

7. Remove engine cover with power tool. Refer to [EM-19, "INTAKE MANIFOLD COLLECTOR"](#) .

OIL PAN AND OIL STRAINER

[VQ35DE]

8. Remove air hose from air duct to mass air flow sensor side and electric throttle control actuator side. Refer to [EM-17, "AIR CLEANER AND AIR DUCT"](#) .
9. Remove drive belt for alternator and power steering pump and A/C compressor. Refer to [EM-15, "DRIVE BELTS"](#) .
10. Remove front drive shaft (LH and RH) and side shaft. Refer to [FAX-12, "FRONT DRIVE SHAFT"](#) .
11. Remove side shaft. Refer to [FFD-10, "FRONT FINAL DRIVE ASSEMBLY"](#) .
12. Removal engine rear lower slinger, and install engine rear slinger to sling engine assembly for positioning. Refer to [EM-8, "Special Service Tools"](#) .

Slinger bolts:

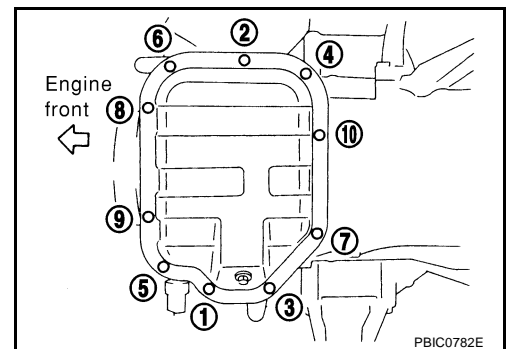
 : 28.0 N-m (2.9 kg-m, 21 ft-lb)

13. Remove front suspension member. Refer to Refer to [FSU-17, "FRONT SUSPENSION MEMBER"](#) .
14. Remove engine mounting bracket, engine mounting bracket (lower) and insulator. Refer to [EM-110, "ENGINE ASSEMBLY"](#) .
15. Remove front propeller shaft. Refer to [PR-4, "FRONT PROPELLER SHAFT"](#) .
16. Remove oil filter and oil filter bracket. Refer to [LU-12, "OIL FILTER BRACKET \(AWD\)"](#) .
17. Remove alternator stay. Refer to [SC-23, "CHARGING SYSTEM"](#) .
18. Remove alternator and power steering pump and A/C compressor idler pulley and bracket. Refer to [EM-15, "DRIVE BELTS"](#) .
19. Disconnect A/T fluid cooler hoses, and remove oil cooler water pipe mounting bolt. Refer to [LU-14, "OIL COOLER"](#) .
20. Disconnect A/T fluid cooler tube.
21. Remove front final drive assembly. Refer to [FFD-10, "FRONT FINAL DRIVE ASSEMBLY"](#) .
22. Remove starter motor. Refer to [SC-10, "STARTING SYSTEM"](#) .
23. Remove crankshaft position sensor (POS).

CAUTION:

- Handle carefully to avoid dropping and shocks.
- Do not disassemble.
- Do not allow metal powder to adhere to magnetic part at sensor tip.
- Do not place sensors in a location where they are exposed to magnetism.

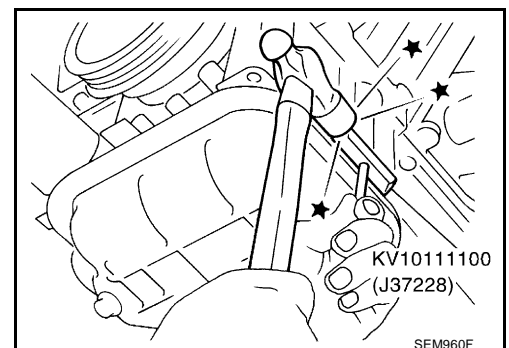
24. Remove oil pan (lower) as the following:
 - a. Loosen bolts in reverse order as shown in the figure to remove.



- b. Insert seal cutter (SST) between oil pan (upper) and oil pan (lower).
 - c. Slide seal cutter by tapping on the side of tool with hammer. Remove oil pan (lower).

CAUTION:

- Be careful not to damage the mating surface.
- Do not insert flat-bladed screwdriver, this will damage the mating surface.

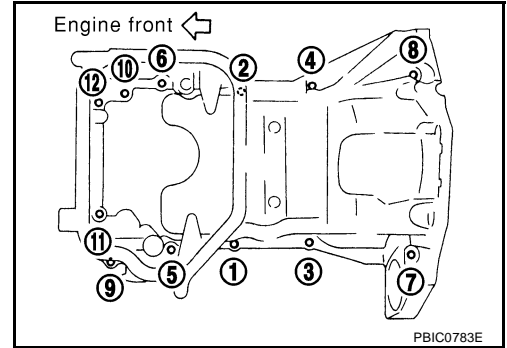


25. Remove oil strainer.
26. Remove transmission joint bolts which pierce oil pan (upper). Refer to [AT-266. "TRANSMISSION ASSEMBLY"](#).
27. Loosen oil pan (upper) bolts with power tool in the reverse order as shown in the figure to remove.

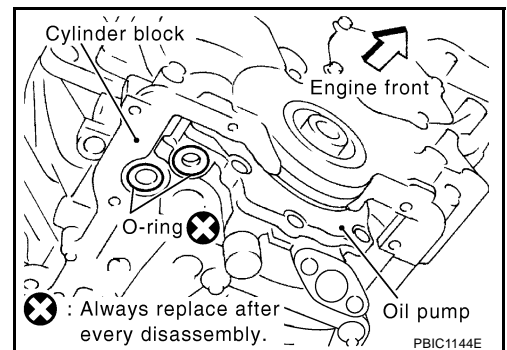
- Insert seal cutter [SST: KV10111100 (J-37228)] between oil pan (upper) and cylinder block. Slide seal cutter by tapping on the side of tool with a hammer. Remove oil pan (upper).

CAUTION:

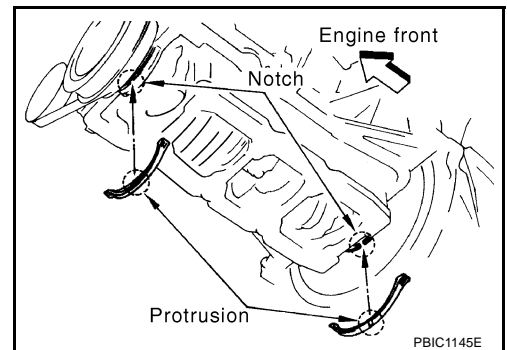
- Be careful not to damage the mating surface.
- Do not insert a screwdriver, this will damage the mating surfaces.



28. Remove O-rings from bottom of cylinder block and oil pump.

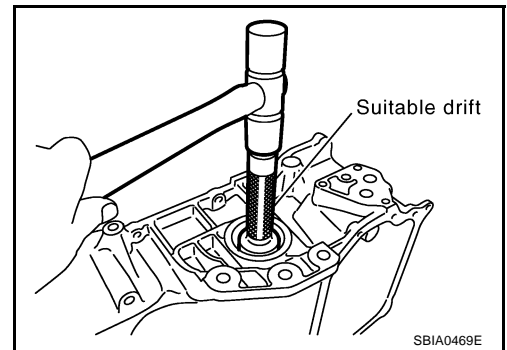


29. Remove oil pan gaskets.



30. Remove axle pipe, as necessary.

- Remove axle pipe from oil pan (upper) using a suitable drift [37 mm (1.46 in)].



INSPECTION AFTER REMOVAL

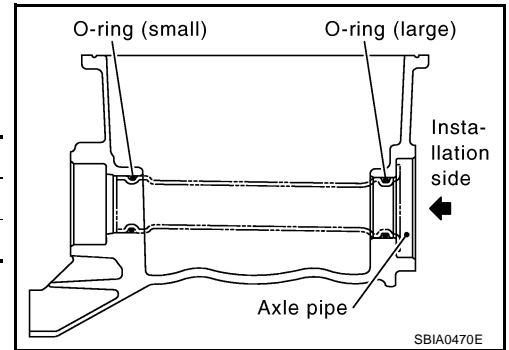
Clean oil strainer if any object attached.

INSTALLATION

1. Install axle pipe to oil pan, if removed.
 - Lubricate O-ring groove of axle pipe, O-ring, and O-ring joint of oil pan with new engine oil.

Unit: mm (in)

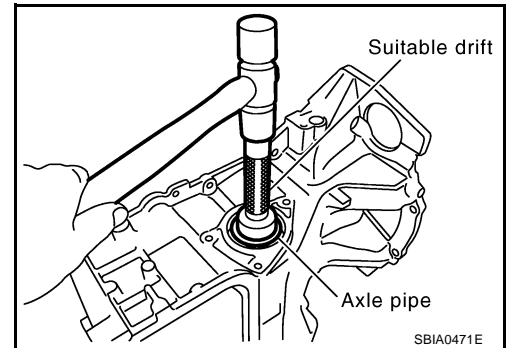
Item	O-ring inner diameter
Final drive side (RH side)	32 (1.26)
Axle pipe flange side (LH side)	34 (1.34)



- Install axle pipe to oil pan from axle pipe flange side (LH side) using a suitable drift [43 - 57 mm (1.69 - 2.24 in)].

CAUTION:

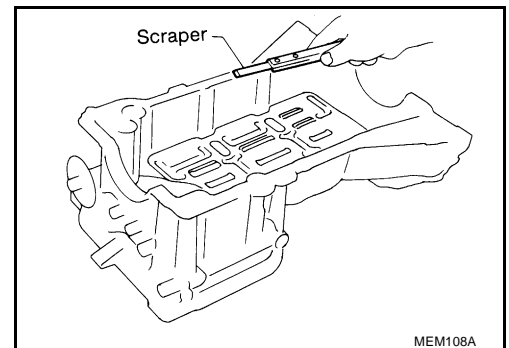
Insert it with care to prevent O-ring from sliding.



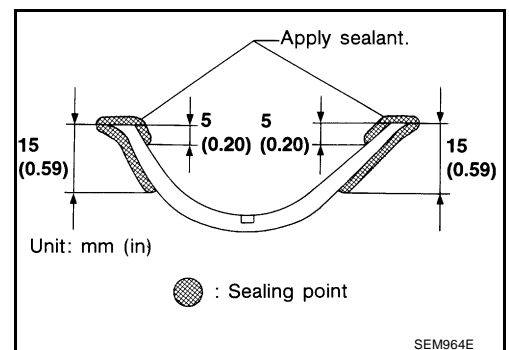
2. Install oil pan (upper) as the following:
 - a. Use scraper to remove old liquid gasket from mating surfaces.

CAUTION:
Do not scratch or damage the mating surfaces when cleaning off old liquid gasket.

 - Also remove old liquid gasket from mating surface of cylinder block.
 - Remove old liquid gasket from the bolt holes and threads.



- b. Apply liquid gasket to oil pan gaskets as shown in the figure. **Use Genuine RTV Silicone Sealant or equivalent. Refer to [GI-48, "RECOMMENDED CHEMICAL PRODUCTS AND SEALANTS"](#).**

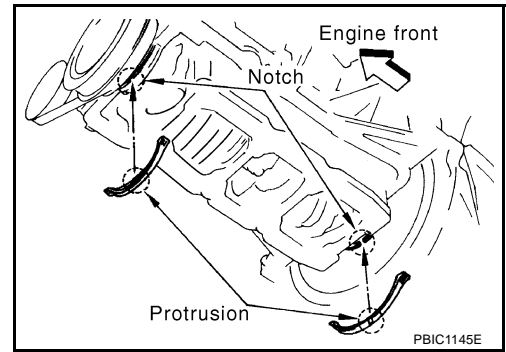


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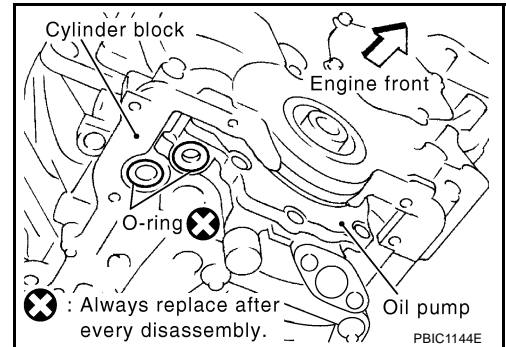
OIL PAN AND OIL STRAINER

[VQ35DE]

- To install, align protrusion of oil pan gasket with notches of front timing chain case and rear oil seal retainer.
- Install oil pan gasket with smaller arc to front timing chain case side.



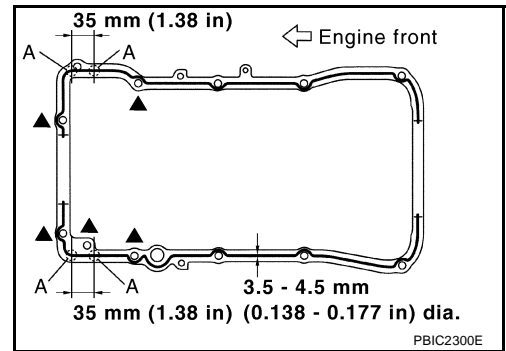
- c. Install new O-rings on cylinder block and oil pump side.



- d. Apply a continuous bead of liquid gasket with tube presser [SST: WS39930000 (-)] to the cylinder block mating surface of oil pan (upper) to a limited portion as shown in the figure. **Use Genuine RTV Silicone Sealant or equivalent. Refer to [GI-48, "RECOMMENDED CHEMICAL PRODUCTS AND SEALANTS"](#).**

CAUTION:

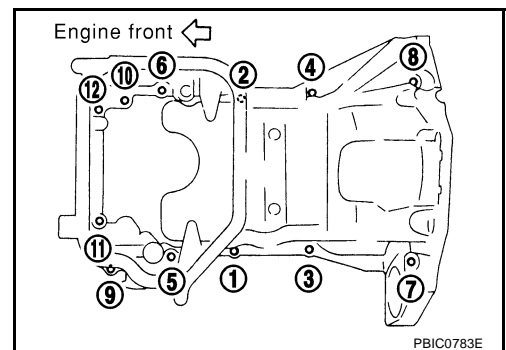
- For bolt holes with ▲ marks (5 locations), apply liquid gasket outside the holes.
- Apply a bead of 4.5 to 5.5 mm (0.177 to 0.217 in) in diameter to area "A".
- Attaching should be done within 5 minutes after coating.



- e. Install oil pan (upper).

- Tighten bolts in numerical order as shown in the figure.
- There are two types of mounting bolts. Refer to the following for locating bolts.

- M8 × 100 mm (3.97 in) : 5, 7, 8, 11**
M8 × 25 mm (0.98 in) : Except the above



- f. Tighten transmission joint bolts. Refer to [AT-266, "TRANSMISSION ASSEMBLY"](#).
 3. Install oil strainer to oil pump.

OIL PAN AND OIL STRAINER

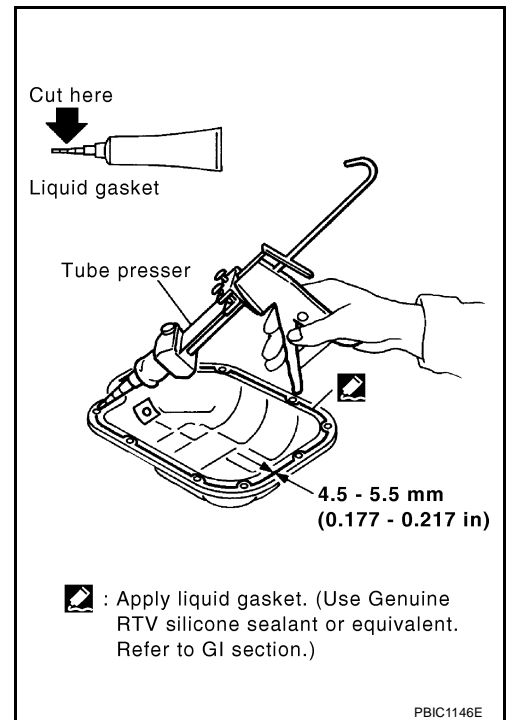
[VQ35DE]

4. Install oil pan (lower) in the order below.
 - a. Apply liquid gasket thoroughly with tube presser [SST: WS39930000 (-)] as in illustration.

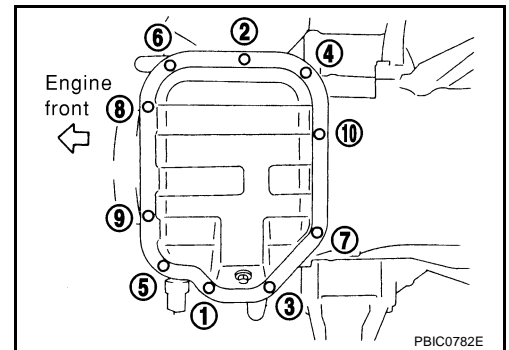
Use Genuine RTV Silicone Sealant or equivalent. Refer to [GI-48, "RECOMMENDED CHEMICAL PRODUCTS AND SEALANTS"](#).

NOTE:

Attaching should be done within 5 minutes after coating.



- b. Tighten bolts in numerical order as shown in the figure.



5. Install oil pan drain plug.
 - Refer to illustration of components of former page for installation direction of washer.
6. Install in the reverse order of removal after this step.

NOTE:

At least 30 minutes after oil pan is installed, pour engine oil.

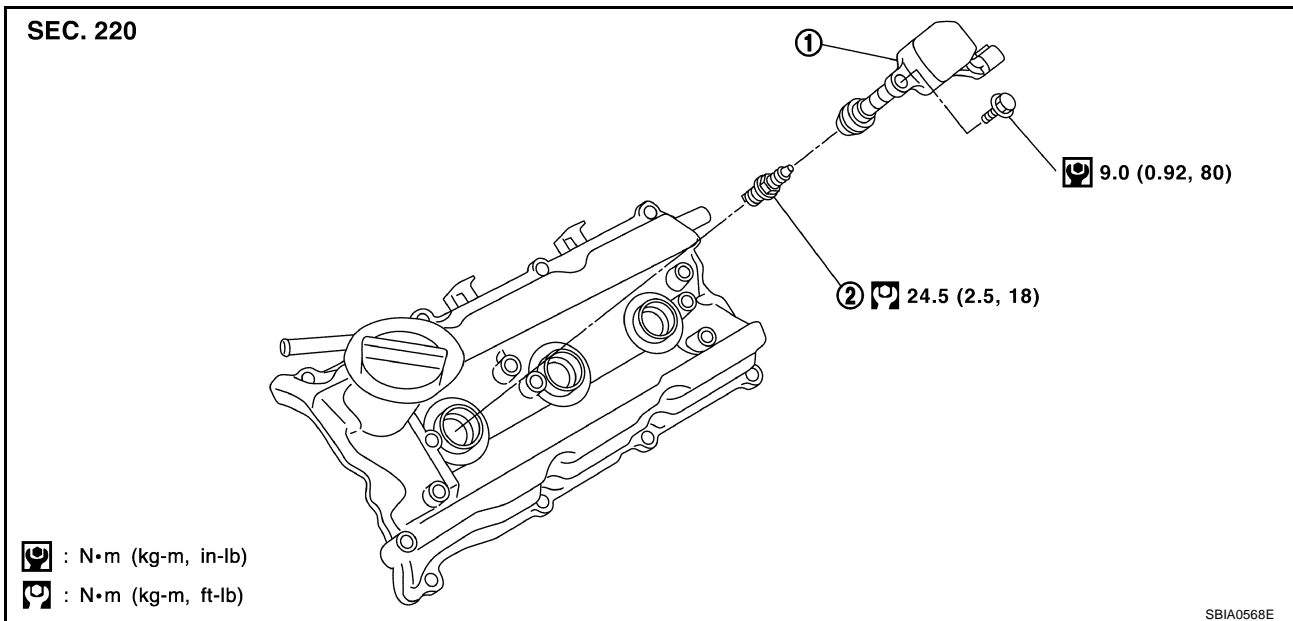
INSPECTION AFTER INSTALLATION

1. Check the engine oil level and add engine oil. Refer to [LU-7, "ENGINE OIL"](#).
2. Start engine, and check there is no leak of engine oil.
3. Stop engine and wait for 10 minutes.
4. Check the engine oil level again. Refer to [LU-7, "ENGINE OIL"](#).

IGNITION COIL

Removal and Installation

ABS004U6



1. Ignition coil

2. Spark plug

REMOVAL

1. Remove engine cover with power tool. Refer to [EM-19, "INTAKE MANIFOLD COLLECTOR"](#).
2. Remove air duct (for ignition coil of left bank side). Refer to [EM-17, "AIR CLEANER AND AIR DUCT"](#).
3. Move aside harness, harness bracket, and hoses located above ignition coil.
4. Disconnect harness connector from ignition coil.
5. Remove ignition coil.

CAUTION:

Do not shock it.

INSTALLATION

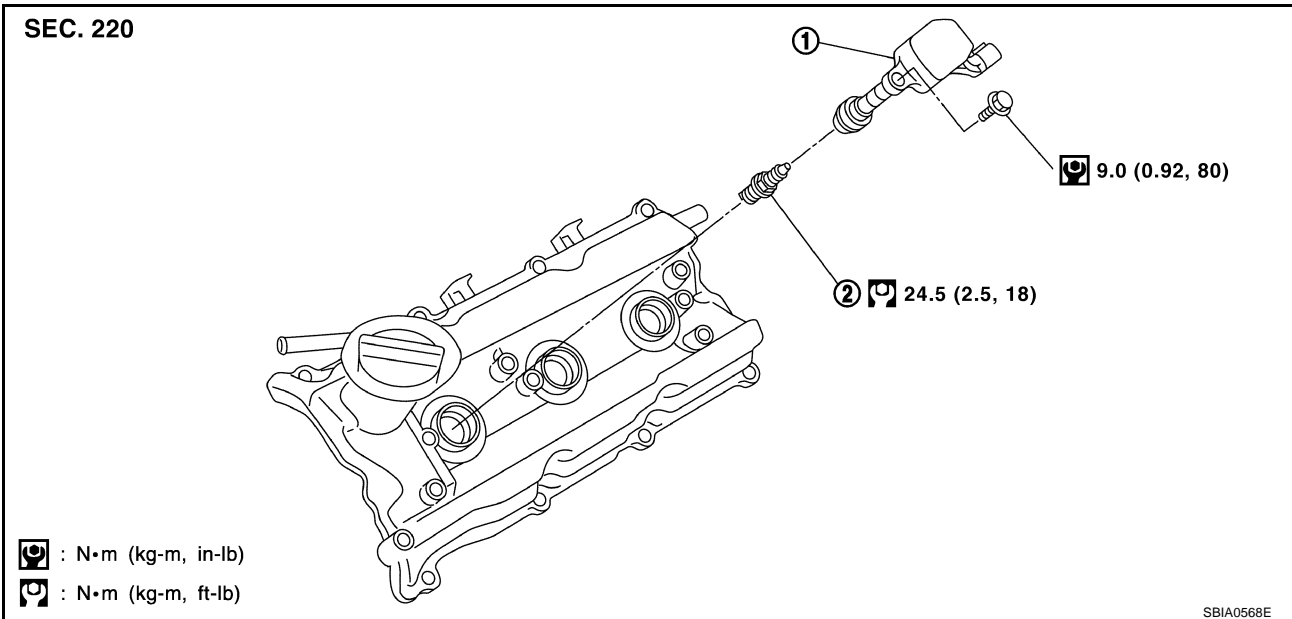
Install in the reverse order of removal.

SPARK PLUG (PLATINUM-TIPPED TYPE)

PF2:22401

Removal and Installation

ABS004WI

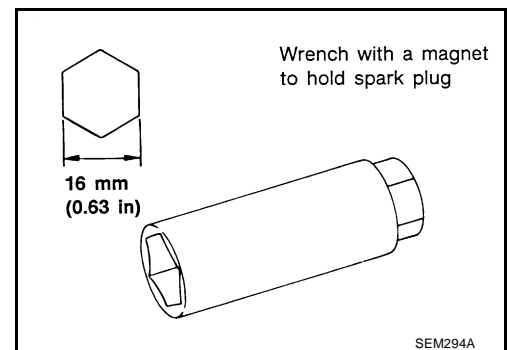


1. Ignition coil

2. Spark plug

REMOVAL

1. Remove engine cover with power tool. Refer to [EM-19, "INTAKE MANIFOLD COLLECTOR"](#).
2. Remove ignition coil. Refer to [EM-42, "IGNITION COIL"](#).
3. Remove spark plug with spark plug wrench (commercial service tool).



INSPECTION AFTER REMOVAL

Use standard type spark plug for normal condition.

The hot type spark plug is suitable when fouling occurs with the standard type spark plug under conditions such as:

- Frequent engine starts
- Low ambient temperatures

The cold type spark plug is suitable when spark knock occurs with the standard type spark plug under conditions such as:

- Extended highway driving
- Frequent high engine revolution

Make	NGK
Standard type	PLFR5A-11
Hot type	PLFR4A-11
Cold type	PLFR6A-11

Gap (Nominal) : 1.1 mm (0.043 in)

SPARK PLUG (PLATINUM-TIPPED TYPE)

[VQ35DE]

CAUTION:

- Do not drop or shock spark plug.
- Do not use a wire brush for cleaning.
- If plug tip is covered with carbon, spark plug cleaner may be used.

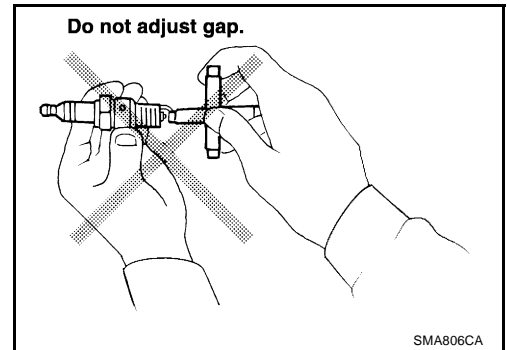
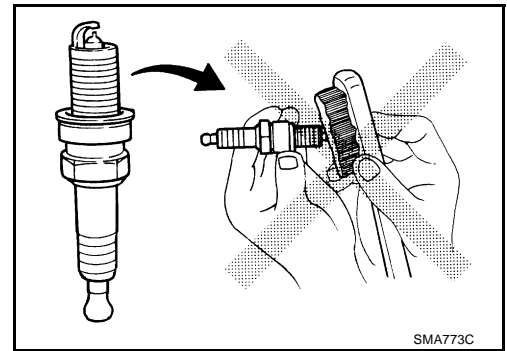
Cleaner air pressure:

Less than 588 kPa (6 kg/cm² , 85 psi)

Cleaning time:

Less than 20 seconds

- Checking and adjusting plug gap is not required between change intervals.

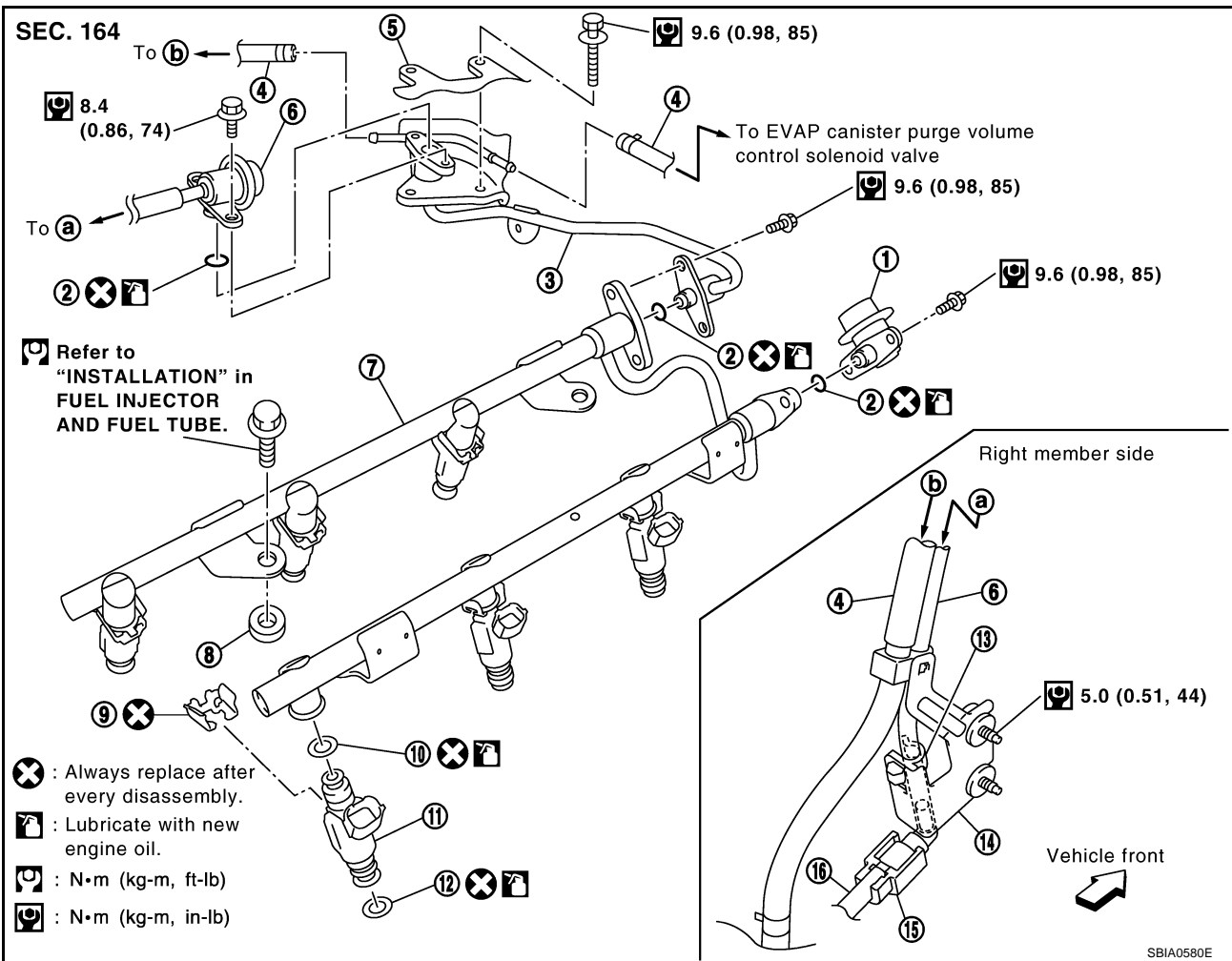


INSTALLATION

Install in the reverse order of removal.

FUEL INJECTOR AND FUEL TUBE

Removal and Installation



- | | | |
|------------------------------------|--------------------------------------|---------------------------------|
| 1. Fuel damper | 2. O-ring | 3. Fuel sub-tube |
| 4. EVAP hose | 5. Intake manifold collector (lower) | 6. Fuel feed hose (with damper) |
| 7. Fuel tube | 8. Spacer | 9. Clip |
| 10. O-ring (blue) | 11. Fuel injector | 12. O-ring (brown) |
| 13. Hose clamp | 14. Bracket | 15. Quick connector cap |
| 16. Centralized under-floor piping | | |

CAUTION:

Do not remove or disassemble parts unless instructed as shown in the figure.

REMOVAL

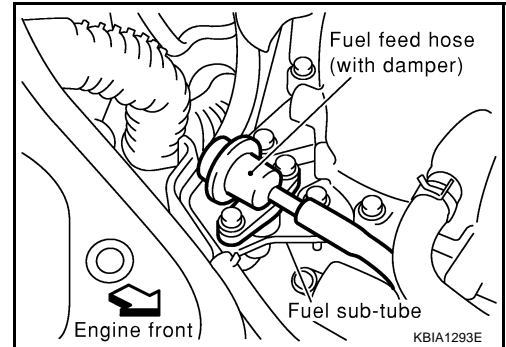
1. Remove engine cover with power tool. Refer to [EM-19, "INTAKE MANIFOLD COLLECTOR"](#) .
2. Release fuel pressure. Refer to [EC-51, "FUEL PRESSURE RELEASE"](#) .
3. Remove fuel feed hose (with damper) from fuel sub-tube.

NOTE:

There is no fuel return route.

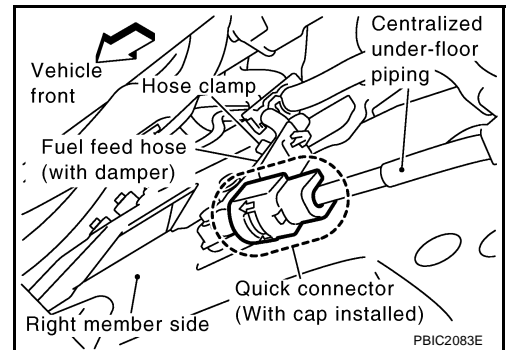
CAUTION:

- While hoses are disconnected, plug them to prevent fuel from draining.
- Do not separate damper and hose.



4. When separating fuel feed hose (with damper) and centralized under-floor piping connection, disconnect quick connector as the following:

- a. Remove quick connector cap from quick connector connection on right member side.
- b. Disconnect fuel feed hose (with damper) from bracket hose clamp.



- c. Disconnect quick connector from centralized under-floor piping as the following:

CAUTION:

Disconnect quick connector by using quick connector release [SST: — (J-45488)], not by picking out retainer tabs.

- i. With the sleeve side of quick connector release facing quick connector, install quick connector release onto centralized under-floor piping.
- ii. Insert quick connector release into quick connector until sleeve contacts and goes no further. Hold quick connector release on that position.

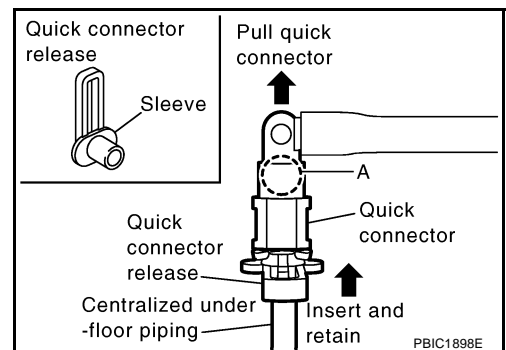
CAUTION:

Inserting quick connector release hard will not disconnect quick connector. Hold quick connector release where it contacts and goes no further.

- iii. Draw and pull out quick connector straight from centralized under-floor piping.

CAUTION:

- Pull quick connector holding "A" position as shown in the figure.

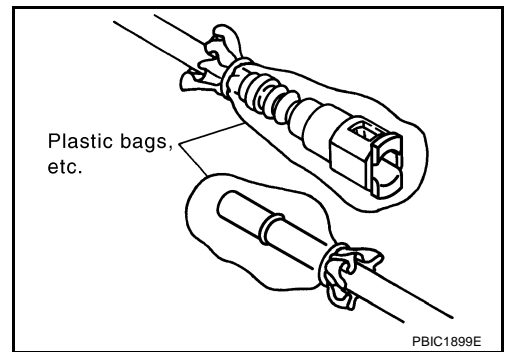


- Do not pull with lateral force applied. O-ring inside quick connector may be damaged.
- Prepare container and cloth beforehand as fuel will leak out.
- Avoid fire and sparks.
- Keep parts away from heat source. Especially, be careful when welding is performed around them.
- Do not expose parts to battery electrolyte or other acids.
- Do not bend or twist connection between quick connector and fuel feed hose (with damper) during installation/removal.

FUEL INJECTOR AND FUEL TUBE

[VQ35DE]

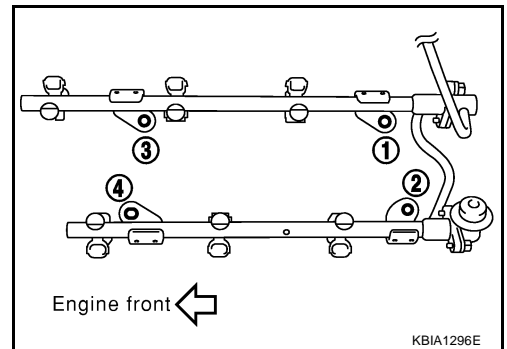
- To keep clean the connecting portion and to avoid damage and foreign materials, cover them completely with plastic bags or something similar.



5. Remove intake manifold collector (upper and lower). Refer to [EM-19, "INTAKE MANIFOLD COLLECTOR"](#).
6. Disconnect harness connector from fuel injector.
7. Loosen mounting bolts in the reverse order in the figure, and remove fuel tube and fuel injector assembly.

CAUTION:

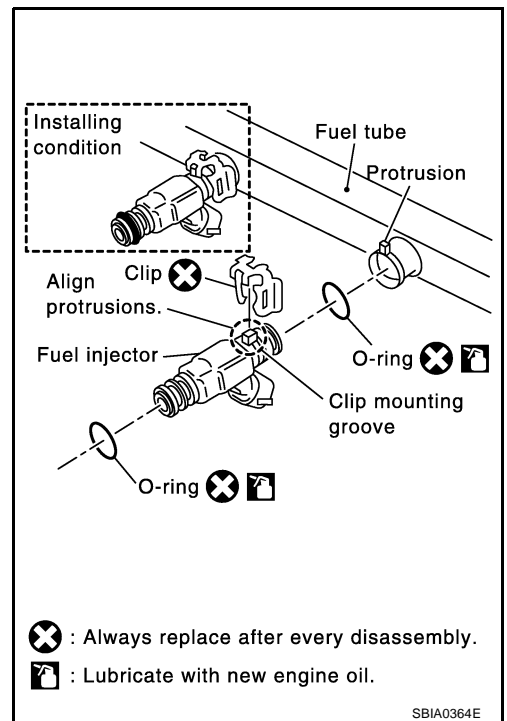
Do not tilt it, or remaining fuel in pipes may flow out from pipes.



8. Remove spacers on intake manifold.
9. Remove fuel injector from fuel tube with following procedure.
 - a. Open and remove clip.
 - b. Remove fuel injector from fuel tube by pulling straight.

CAUTION:

- Be careful with remaining fuel that may go out from fuel tube.
- Be careful not to damage injector nozzles during removal.
- Do not bump or drop fuel injectors.
- Do not disassemble fuel injectors.



10. Remove fuel sub-tube and fuel damper.

INSTALLATION

1. Install fuel damper and fuel sub-tube.
 - When handling O-rings, be careful of the following:
 - CAUTION:**
 - Handle O-ring with bare hands. Never wear gloves.

- Lubricate O-ring with new engine oil.
 - Do not clean O-ring with solvent.
 - Make sure that O-ring and its mating part are free of foreign material.
 - When installing O-ring, be careful not to scratch it with tool or fingernails. Also be careful not to twist or stretch O-ring. If O-ring was stretched while it was being attached, do not insert it quickly into fuel tube.
 - Insert O-ring straight into fuel tube. Do not decenter or twist it.
 - Insert fuel damper and fuel sub-tube straight into fuel tube.
 - Tighten mounting bolts evenly in turn.
 - After tightening mounting bolts, make sure that there is no gap between flange and fuel tube.
2. Install O-rings to fuel injector paying attention to the items below.

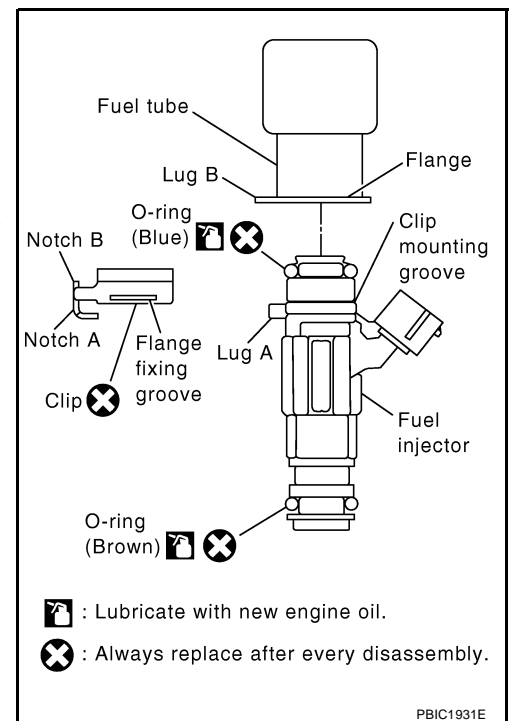
CAUTION:

- Upper and lower O-ring are different. Be careful not to confuse them.

Fuel tube side : Blue

Nozzle side : Brown

- Handle O-ring with bare hands. Never wear gloves.
 - Lubricate O-ring with new engine oil.
 - Do not clean O-ring with solvent.
 - Make sure that O-ring and its mating part are free of foreign material.
 - When installing O-ring, be careful not to scratch it with tool or fingernails. Also be careful not to twist or stretch O-ring. If O-ring was stretched while it was being attached, do not insert it quickly into fuel tube.
 - Insert O-ring straight into fuel tube. Do not decenter or twist it.
3. Install fuel injector to fuel tube with the following procedure.
- a. Insert clip into clip mounting groove on fuel injector.
- Insert clip so that lug "A" of fuel injector matches notch "A" of clip.
- CAUTION:**
- Do not reuse clip. Replace it with a new one.
 - Be careful to keep clip from interfering with O-ring. If interference occurs, replace O-ring.
- b. Insert fuel injector into fuel tube with clip attached.
- Insert it while matching it to the axial center.
 - Insert fuel injector so that lug "B" of fuel tube matches notch "B" of clip.
 - Make sure that fuel tube flange is securely fixed in flange fixing groove on clip.
- c. Make sure that installation is complete by checking that fuel injector does not rotate or come off.



4. Install spacers on intake manifold.

FUEL INJECTOR AND FUEL TUBE

[VQ35DE]

5. Install fuel tube and fuel injector assembly to intake manifold.

CAUTION:

Be careful not to let tip of injector nozzle come in contact with other parts.

- Tighten mounting bolts in two steps in numerical order shown in figure.

 **1st step: 10.1 N·m (1.0 kg·m, 7 ft·lb)**

 **2nd step: 23.6 N·m (2.4 kg·m, 17 ft·lb)**

6. Connect injector sub-harness.

7. Install intake manifold collector (upper and lower). Refer to [EM-19, "INTAKE MANIFOLD COLLECTOR"](#).

8. Install fuel sub-tube on rear end of intake manifold collector (lower).

9. Connect fuel feed hose (with damper).

- Handling procedure of O-ring is the same as that of fuel damper and fuel sub-tube.
- Insert fuel damper straight into fuel sub-tube.
- Tighten mounting bolts evenly in turn.
- After tightening mounting bolts, make sure that there is no gap between flange and fuel sub-tube.

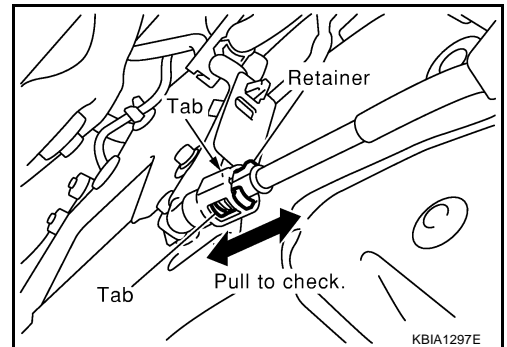
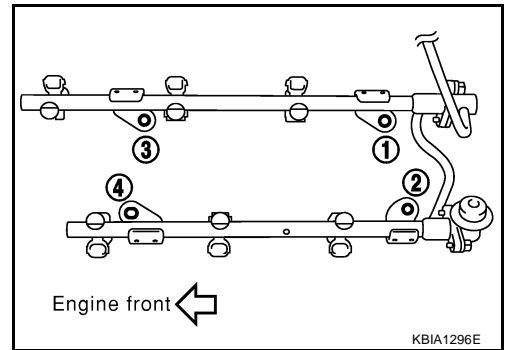
10. Connect quick connector between fuel feed hose and centralized under-floor piping connection with the following procedure:

- a. Check the connection for damage and foreign materials.

- b. Align connector with tube, then insert connector straight into tube until a click is heard.

- c. After connecting quick connector, use the following method to make sure it is full connected.

- Visually confirm that the two retainer tabs are connected to connector.
- Pull tube and connector to make sure they are securely connected.



- d. Install quick connector cap to quick connector connection.

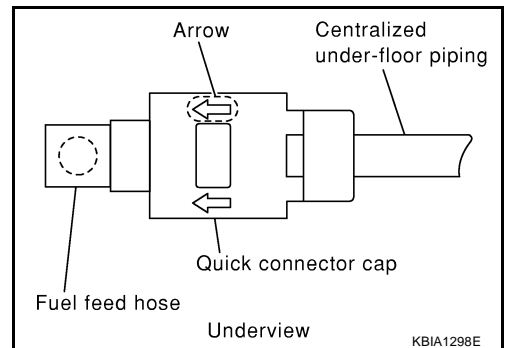
- Install quick connector cap with arrow on surface facing in direction of quick connector (fuel feed hose side).

CAUTION:

If cap cannot be installed smoothly, quick connector may have not been installed correctly. Check connection again.

- e. Secure fuel feed hose to clamp.

11. Install in the reverse order of removal after this step.



INSPECTION AFTER INSTALLATION

Check on Fuel Leakage

- After installing fuel tubes, make sure there is no fuel leakage at connections in the following steps.
 - a) Apply fuel pressure to fuel lines with turning ignition switch "ON" (with engine stopped). Then check for fuel leaks at connections.
 - b) Start engine and rev it up and check for fuel leaks at connections.

NOTE:

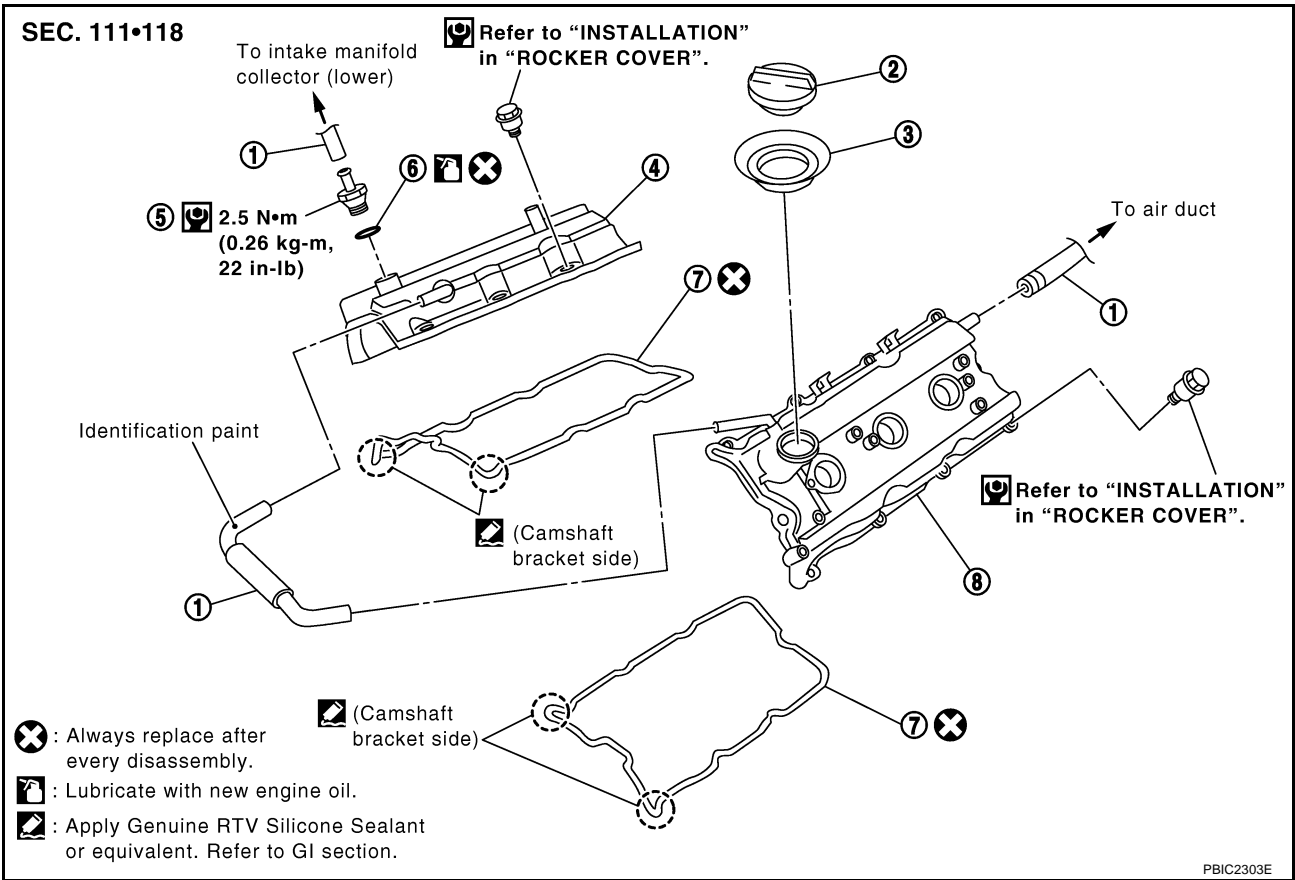
Use mirrors for checking on invisible points.

CAUTION:

Do not touch engine immediately after stopped, as engine becomes extremely hot.

ROCKER COVER

Removal and Installation



- | | | |
|------------------------------|-----------------------------|----------------|
| 1. PCV hose | 2. Oil filler cap | 3. Oil catcher |
| 4. Rocker cover (right bank) | 5. PCV control valve | 6. O-ring |
| 7. Rocker cover gasket | 8. Rocker cover (left bank) | |

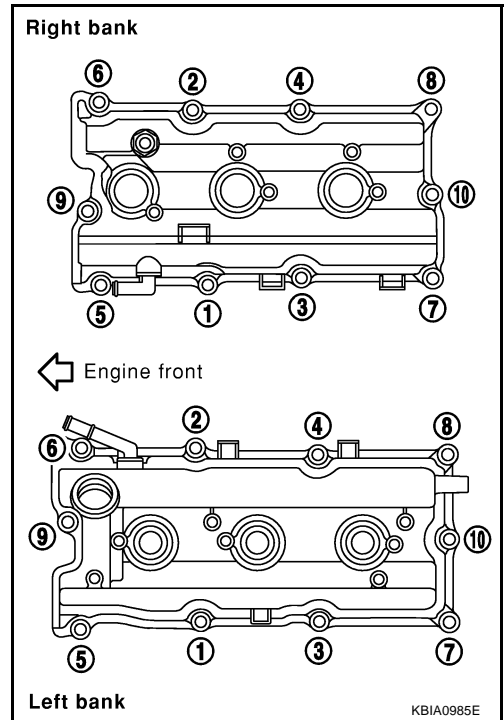
REMOVAL

- Remove intake manifold collectors (upper and lower). Refer to [EM-19, "INTAKE MANIFOLD COLLECTOR"](#).
- Remove ignition coil. Refer to [EM-42, "IGNITION COIL"](#).
- Remove PCV hoses from rocker covers.
- Remove PCV valve and O-ring from rocker cover (right bank), if necessary.
- Remove oil filler cap from rocker cover (left bank), if necessary.

ROCKER COVER

[VQ35DE]

- Loosen bolts in the reverse order shown in the figure (with power tool).



- Remove rocker cover gaskets from rocker covers.
- Use scraper to remove all traces of liquid gasket from cylinder head and camshaft bracket (No. 1).

CAUTION:

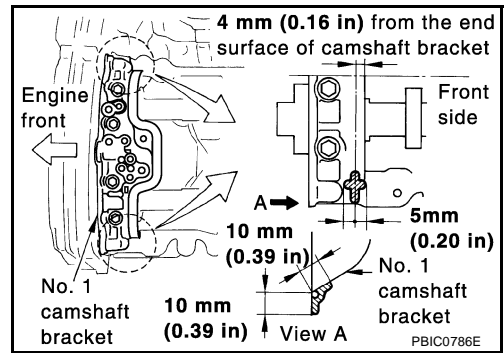
Do not scratch or damage the mating surface when cleaning off old liquid gasket.

INSTALLATION

- Apply liquid gasket of 3.0 mm (0.12 in) diameter to position shown in the figure (both edges of No. 1 camshaft bracket) (on both banks).

- First, apply it to engine longitudinal direction [5.0 mm (0.197 in) + 5.0 mm (0.197 in) side in figure].

Use Genuine RTV Silicone Sealant or equivalent. Refer to [GI-48, "RECOMMENDED CHEMICAL PRODUCTS AND SEALANTS"](#).



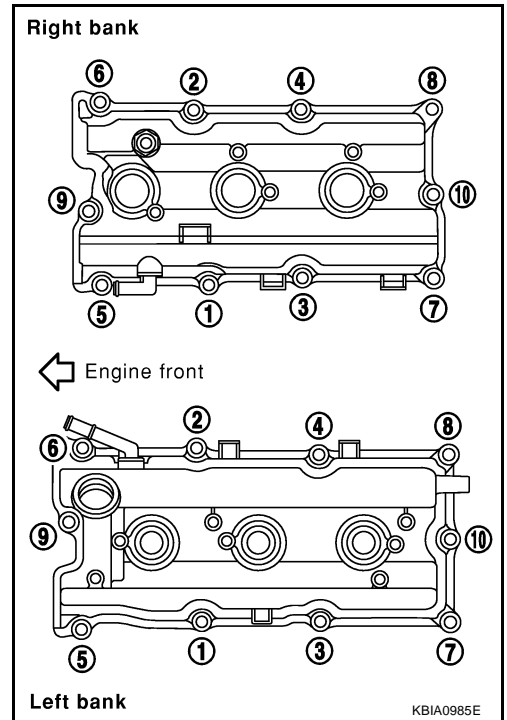
- Install new rocker cover gasket to rocker cover.
- Install rocker cover.
 - Check if rocker cover gasket is dropped from installation groove of rocker cover.

ROCKER COVER

[VQ35DE]

4. Tighten bolts two steps separately in order numbers in illustration.

- 🔧 **1st step: 1.96 N·m (0.20 kg-m, 17 in-lb)**
- 🔧 **2nd step: 8.33 N·m (0.85 kg-m, 74 in-lb)**



5. Install oil filler cap to rocker cover (left bank), if removed.
6. Install new O-ring and PCV valve to rocker cover (right bank), if removed.
7. Install PCV hose.
- Insert PCV hose by 25 to 30 mm (0.98 to 1.18 in) from connector end.
 - When installing, be careful not to twist or come in contact with other parts.
 - Install PCV hose between right and left rocker covers with its identification paint facing upward (right rocker cover side). Refer to component figure in [EM-51, "Removal and Installation"](#).
8. Install in the reverse order of removal after this step.

A
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FRONT TIMING CHAIN CASE

PFP:13599

Removal and Installation

ABS004X0

NOTE:

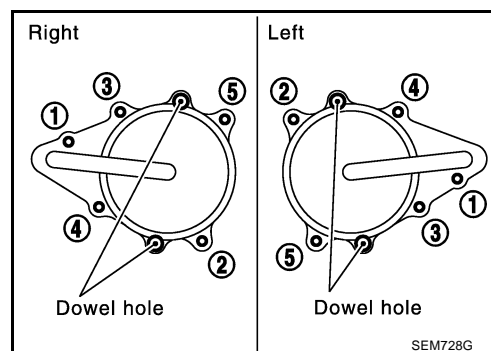
- This section describes removal/installation procedure of front timing chain case and timing chain related parts without removing oil pan (upper) on vehicle.
- When oil pan (upper) needs to be removed or installed, or when rear timing chain case is removed or installed, remove oil pans (upper and lower) first. Then remove front timing chain case, timing chain related parts, and rear timing chain case in this order, and install in reverse order of removal. Refer to [EM-63, "TIMING CHAIN"](#).
- Refer to [EM-63, "TIMING CHAIN"](#) for component parts location.

REMOVAL

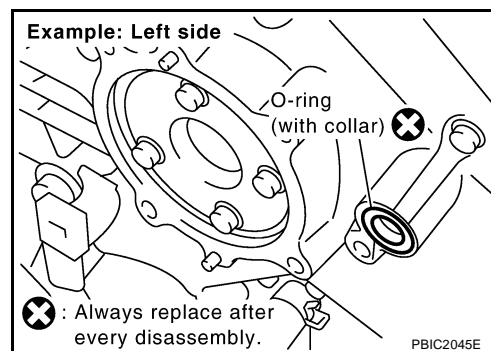
1. Place vehicle onto lift.
2. Disconnect negative battery terminal.
3. Remove engine cover with power tool. Refer to [EM-19, "INTAKE MANIFOLD COLLECTOR"](#).
4. Remove air cleaner case assembly. Refer to [EM-17, "AIR CLEANER AND AIR DUCT"](#).
5. Remove front and rear engine undercover with power tool.
6. Drain engine coolant from radiator. Refer to [CO-11, "Changing Engine Coolant"](#).
7. Drain engine oil from oil pan. Refer to [LU-9, "Changing Engine Oil"](#).
8. Remove engine harnesses.
9. Remove intake manifold collectors (upper and lower) with power tool. Refer to [EM-19, "INTAKE MANIFOLD COLLECTOR"](#).
10. Remove power steering oil pump from bracket with piping connected, and temporarily secure it aside. Refer to [PS-31, "POWER STEERING OIL PUMP"](#).
11. Remove power steering oil pump bracket. Refer to [PS-31, "POWER STEERING OIL PUMP"](#).
12. Remove alternator. Refer to [SC-23, "CHARGING SYSTEM"](#).
13. Remove water bypass hose, water hose clamp and idler pulley bracket and alternator and power steering oil pump and A/C compressor belt tensioner from front timing chain case.
14. Remove right and left intake valve timing control covers with power tool.
 - Loosen bolts in reverse order as shown in the figure.
 - Use seal cutter [SST: KV10111100 (J-37228)] or an equivalent tool to cut liquid gasket for removal.

CAUTION:

Shaft is internally jointed with intake camshaft sprocket center hole. When removing, keep it horizontal until it is completely disconnected.



15. Remove collared O-rings from front timing chain case (left and right side).



16. Remove right and left rocker covers. Refer to [EM-51, "ROCKER COVER"](#).

NOTE:

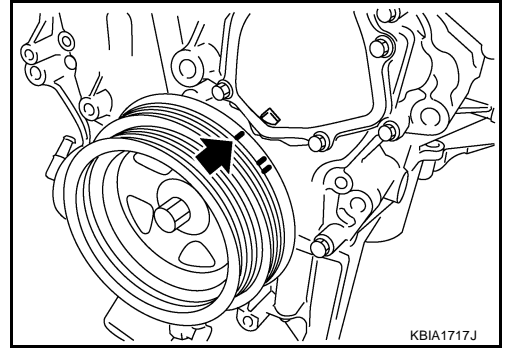
When secondary timing chain is not removed/installed, this step is not required.

17. Obtain compression TDC of No. 1 cylinder as follows:

NOTE:

When timing chain is not removed/installed, this step is not required.

- a. Rotate crankshaft pulley clockwise to align timing mark (grooved line without color) with timing indicator.

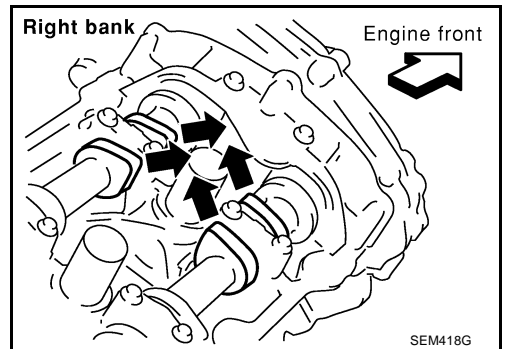


- b. Make sure intake and exhaust cam noses on No. 1 cylinder (engine front side of right bank) are located as shown in the figure.

- If not, turn crankshaft one revolution (360°) and align as shown.

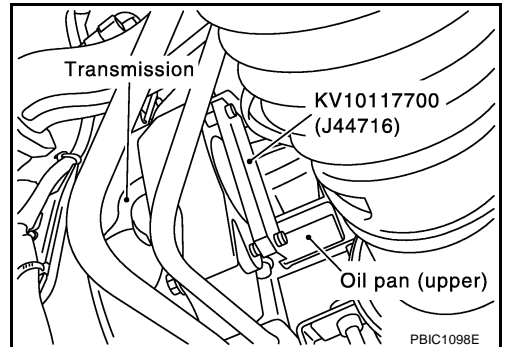
NOTE:

When only primary timing chain is removed, rocker cover does not need to be removed. To confirm that No. 1 cylinder is at its compression TDC, remove front timing chain case first. Then check mating marks on camshaft sprockets. Refer to [EM-63, "TIMING CHAIN"](#).



18. Remove crankshaft pulley with the following procedure:

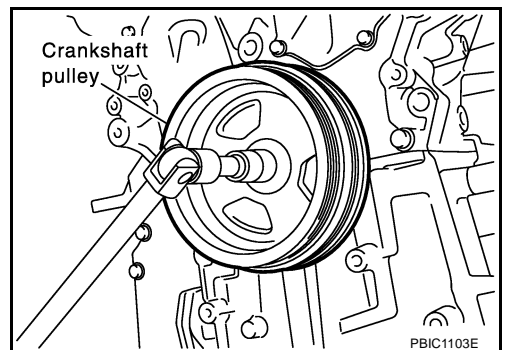
- a. Remove rear cover plate (2WD) or starter motor (AWD) and set ring gear stopper (SST) as shown in the figure. Refer to [SC-10, "STARTING SYSTEM"](#).



- b. Loosen crankshaft pulley bolt and locate bolt seating surface as 10 mm (0.39 in) from its original position.

CAUTION:

Do not remove crankshaft pulley bolt as it will be used as a supporting point for suitable puller.



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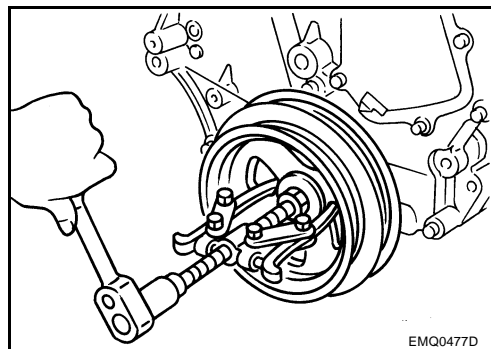
FRONT TIMING CHAIN CASE

[VQ35DE]

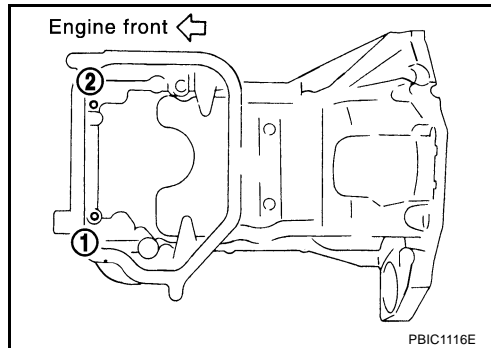
- c. Place suitable puller tab on holes of crankshaft pulley, and pull crankshaft pulley through.

CAUTION:

Do not put suitable puller tab on crankshaft pulley periphery, as this will damage internal damper.

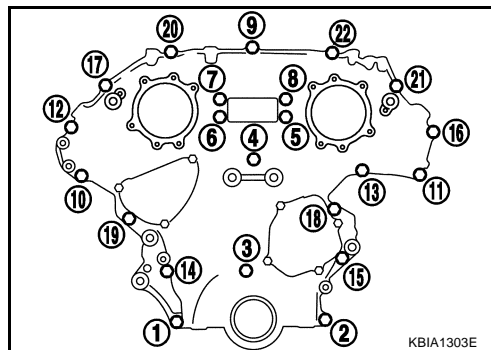


19. Remove oil pan (lower). Refer to [EM-30, "OIL PAN AND OIL STRAINER"](#) .
20. Loosen two mounting bolts in front of oil pan (upper) with power tool in reverse order as shown in the figure.



21. Remove front timing chain case.

- a. Loosen mounting bolts with power tool in reverse order as shown in the figure.



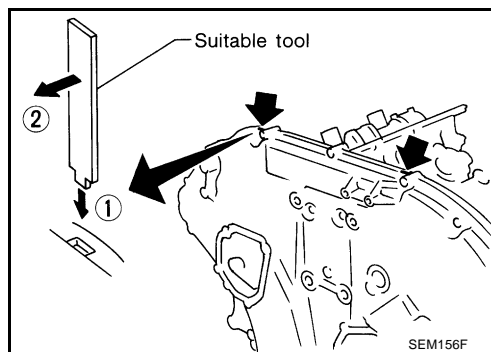
- b. Insert suitable tool into the notch at the top of front timing chain case as shown (1) in the figure.

- c. Pry off case by moving tool as shown (2) in the figure.

- Use seal cutter [SST: KV10111100 (J-37228)] or an equivalent tool to cut liquid gasket for removal.

CAUTION:

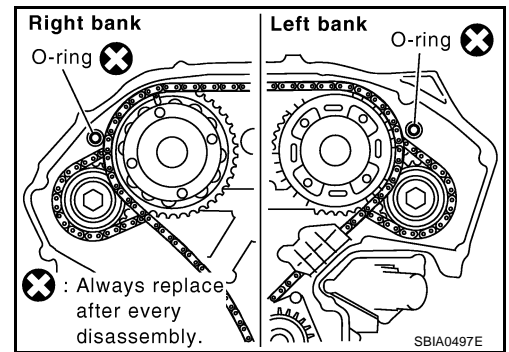
- Do not use screwdrivers or something similar.
- After removal, handle it carefully so it does not tilt, cant, or warp under a load.



FRONT TIMING CHAIN CASE

[VQ35DE]

22. Remove O-rings from rear timing chain case.



23. Remove oil pan gasket front side. Refer to [EM-30, "OIL PAN AND OIL STRAINER"](#) .

24. Remove water pump cover and chain tensioner cover from front timing chain case.

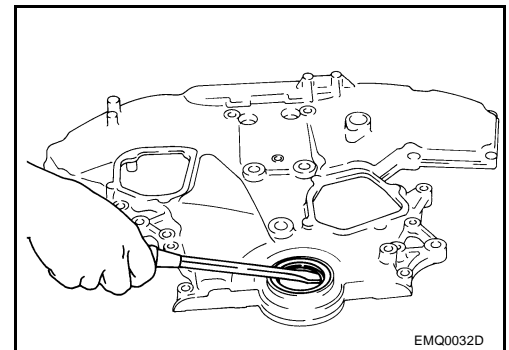
- Use seal cutter [SST: KV10111100 (J-37228)] or an equivalent tool to cut liquid gasket for removal.

25. Remove front oil seal from front timing chain case using a suitable tool.

- Use flat-bladed screwdriver for removal.

CAUTION:

Exercise care not to damage front timing chain case.

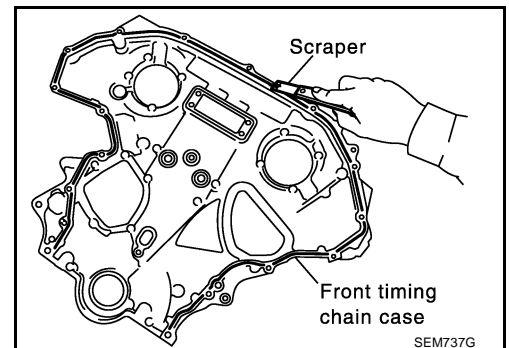


26. Remove timing chain and related parts. Refer to [EM-63, "TIMING CHAIN"](#) .

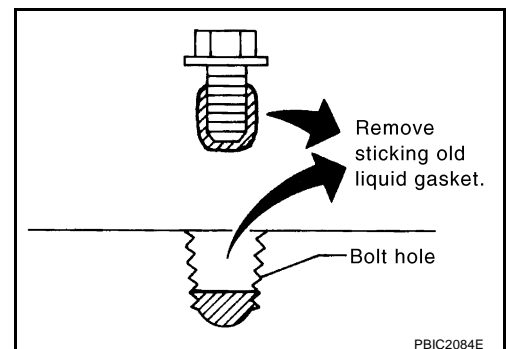
27. Use a scraper to remove all traces of old liquid gasket from front and rear timing chain cases and oil pan (upper), and liquid gasket mating surfaces.

CAUTION:

Be careful not to allow gasket fragments to enter oil pan.



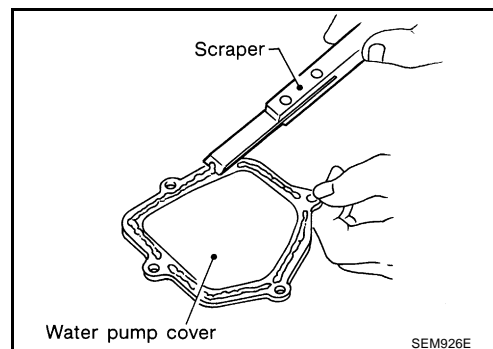
- Remove old liquid gasket from bolt hole and thread.



FRONT TIMING CHAIN CASE

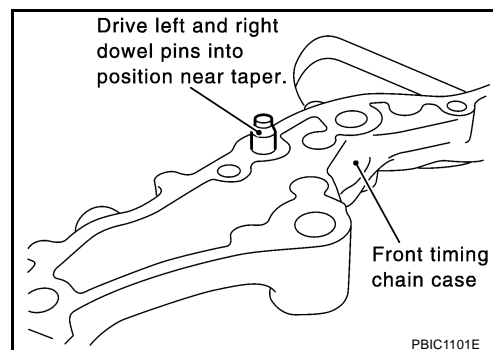
[VQ35DE]

28. Use a scraper to remove all traces of liquid gasket from water pump cover, chain tensioner cover and intake valve timing control covers.

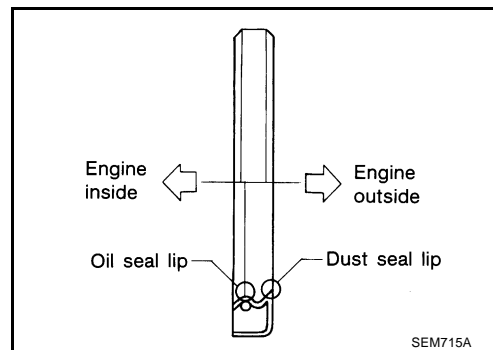


INSTALLATION

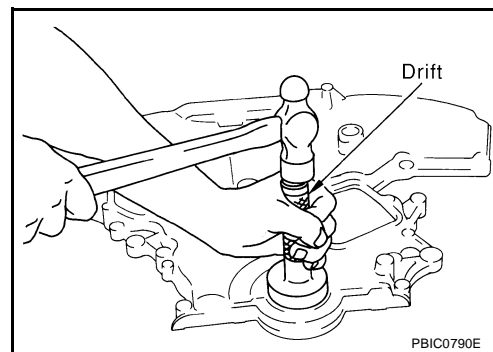
1. Install timing chain and related parts. Refer to [EM-63, "TIMING CHAIN"](#).
2. Hammer dowel pins (left and right) into front timing chain case up to a point close to taper in order to shorten protrusion length.



3. Install front oil seal on front timing chain case.
 - Apply new engine oil to the oil seal edges.
 - Install it so that each seal lip is oriented as shown in the figure.



- Using suitable drift, press-fit oil seal until it becomes flush with front timing chain case end face.
- Make sure the garter spring is in position and seal lip is not inverted.



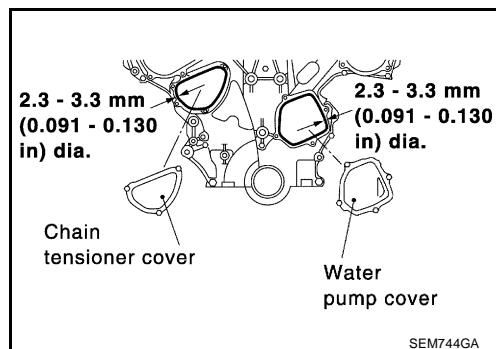
FRONT TIMING CHAIN CASE

[VQ35DE]

4. Install water pump cover and chain tensioner cover to front timing chain case.

- Apply liquid gasket to front timing chain case front side as shown in the figure with tube presser [SST: WS39930000 (-)].

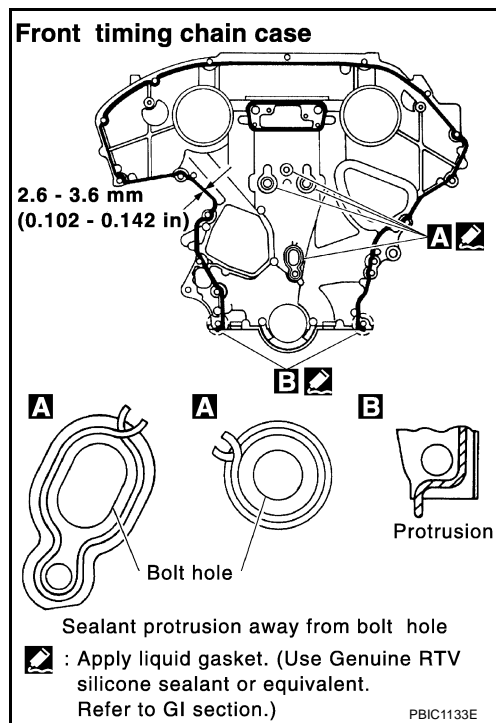
Use Genuine RTV Silicone Sealant or equivalent. Refer to [GI-48, "RECOMMENDED CHEMICAL PRODUCTS AND SEALANTS"](#).



5. Install front timing chain case as follows:

a. Apply liquid gasket to front timing chain case back side as shown in the figure with tube presser [SST: WS39930000 (-)].

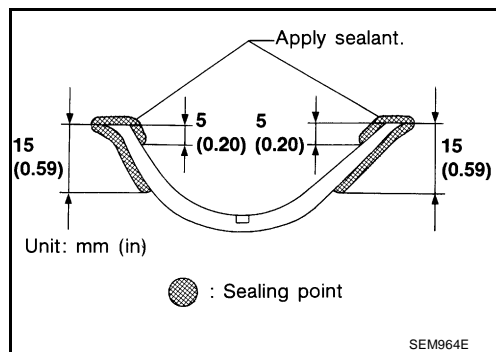
Use Genuine RTV Silicone Sealant or equivalent. Refer to [GI-48, "RECOMMENDED CHEMICAL PRODUCTS AND SEALANTS"](#).



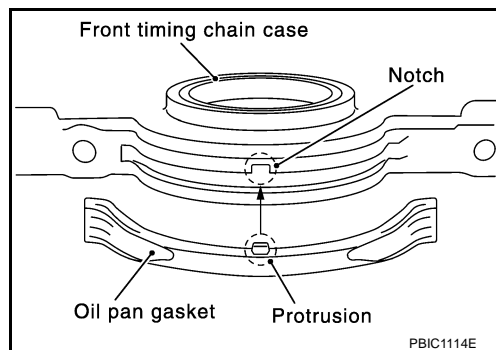
b. Install oil pan gasket front side.

- Apply liquid gasket to oil pan gasket as shown in the figure with tube presser [SST: WS39930000 (-)].

Use Genuine RTV Silicone Sealant or equivalent. Refer to [GI-48, "RECOMMENDED CHEMICAL PRODUCTS AND SEALANTS"](#).



- Align notch of front timing chain case with protrusion of oil pan gasket.

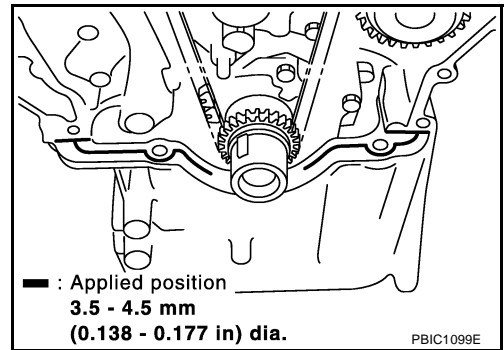


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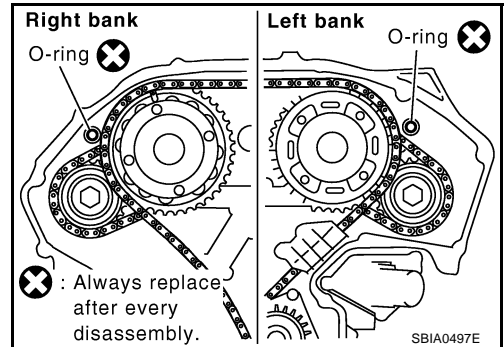
FRONT TIMING CHAIN CASE

[VQ35DE]

- Apply liquid gasket to top surface of oil pan (upper) as shown in the figure with tube presser [SST: WS39930000 (-)].
Use Genuine RTV Silicone Sealant or equivalent. Refer to [GI-48, "RECOMMENDED CHEMICAL PRODUCTS AND SEALANTS"](#).

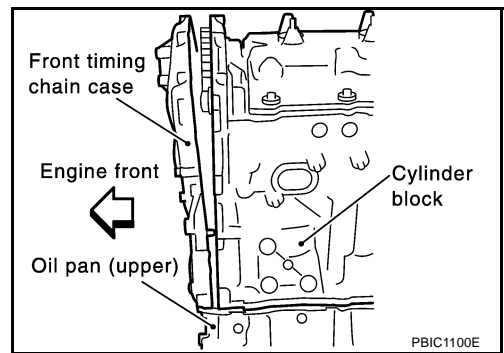


- c. Install new O-rings on rear timing chain case.

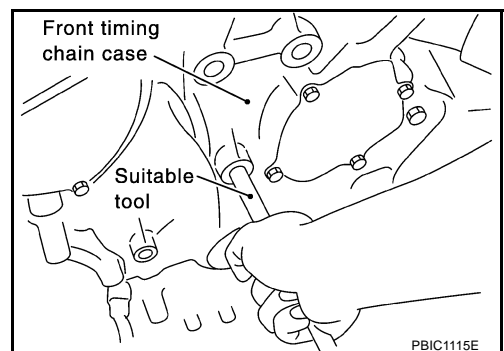


- d. Assemble front timing chain case as follows.
- Fit lower end of front timing chain case tightly onto top face of oil pan (upper). From the fitting point, make entire front timing chain case contact rear timing chain case completely.

CAUTION:
Be careful that oil pan gasket is in place.



- While pressing front timing chain case from its front and top as shown in the figure, install bolts and temporarily tighten them. For bolt length and positions, refer to the step 6.
- Hammer dowel pin until the outer end becomes flush with surface.



6. Tighten bolts to the specified torque in order as shown in the figure.

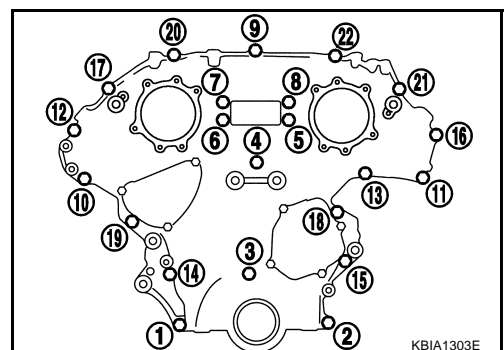
8 mm (0.31 in) dia. bolts : 1, 2

: **28.4 N·m (2.9 kg·m, 21 ft·lb)**

6 mm (0.24 in) dia. bolts : Except the above

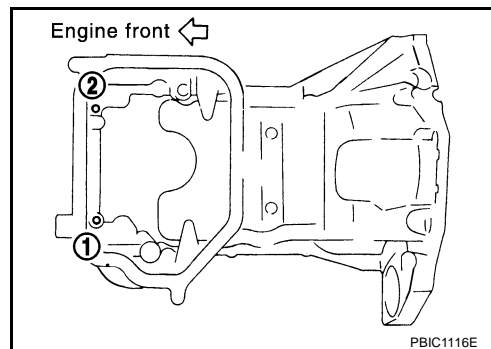
: **12.7 N·m (1.3 kg·m, 9 ft·lb)**

- After tightening, retighten them to specified torque in numerical order as shown in the figure.



7. Install two mounting bolts in front of oil pan (upper) in numerical order as shown in the figure.

 : 17.2 N·m (1.8 kg-m, 13 ft-lb)

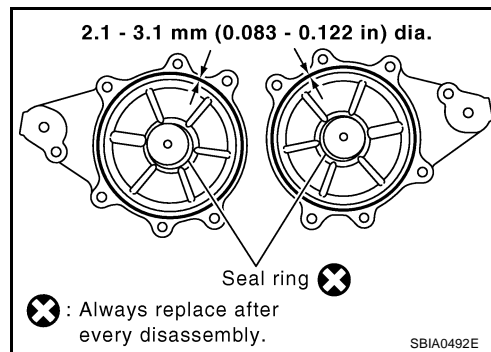


8. Install oil pan (lower). Refer to [EM-30, "OIL PAN AND OIL STRAINER"](#).

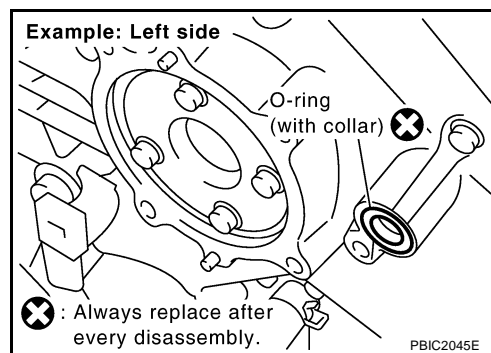
9. Install right and left intake valve timing control covers as follows:

- a. Install seal rings in shaft grooves.
- b. Apply liquid gasket to intake valve timing control covers with tube presser [SST: WS39930000 (-)].

Use Genuine RTV Silicone Sealant or equivalent. Refer to [GI-48, "RECOMMENDED CHEMICAL PRODUCTS AND SEALANTS"](#).




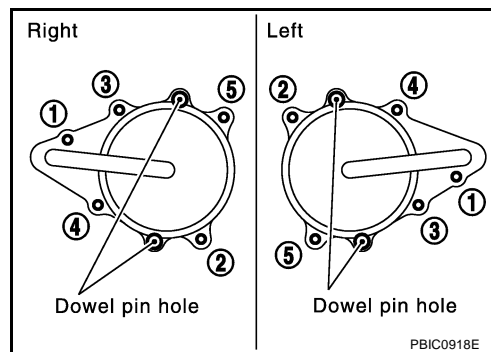
- c. Install collared O-ring in front timing chain case oil hole (left and right sides).



- d. Being careful not to move seal ring from the installation groove, align dowel pins on chain case with the holes to install intake valve timing control covers.

- e. Tighten bolts in the numerical order as shown in the figure.

 : 11.3 N·m (1.2 kg-m, 8 ft-lb)



10. Install crankshaft pulley as follows:

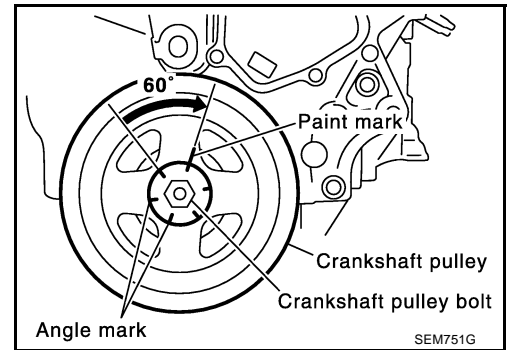
- a. Fix crankshaft using ring gear stopper [SST: KV10117700 (J-44716)].
- b. Install crankshaft pulley, taking care not to damage front oil seal.
 - When press-fitting crankshaft pulley with a plastic hammer, tap on its center portion (not circumference).
- c. Tighten bolt.

 : 44.1 N·m (4.5 kg-m, 33 ft-lb)

FRONT TIMING CHAIN CASE

[VQ35DE]

- d. Put a paint mark on crankshaft pulley aligning with angle mark on crankshaft pulley bolt. Then, further retighten bolt by "60" degrees (equivalent to one graduation).



11. Rotate crankshaft pulley in normal direction (clockwise when viewed from front) to confirm it turns smoothly.
12. For the following operations, perform steps in the reverse order of removal.

NOTE:

If hydraulic pressure inside chain tensioner drops after removal/installation, slack in the guide may generate a pounding noise during and just after engine start. However, this is normal. Noise will stop after hydraulic pressure rises.

INSPECTION AFTER INSTALLATION

- Before starting engine, check the levels of engine coolant, lubrications and working fluid. If less than required quantity, fill to the specified level.
- Run engine to check for unusual noise and vibration.
- Warm up engine thoroughly to make sure there is no leakage of engine coolant, engine oil and working fluid, fuel and exhaust gas.
- Bleed air from passages in pipes and tubes of applicable lines, such as in cooling system.
- After cooling down engine, again check amounts of engine coolant, engine oil and working fluid. Refill to specified level, if necessary.

Summary of the inspection items:

Item	Before starting engine	Engine running	After engine stopped
Engine coolant	Level	Leakage	Level
Engine oil	Level	Leakage	Level
Working fluid	Level	Leakage	Level

TIMING CHAIN

[VQ35DE]

TIMING CHAIN

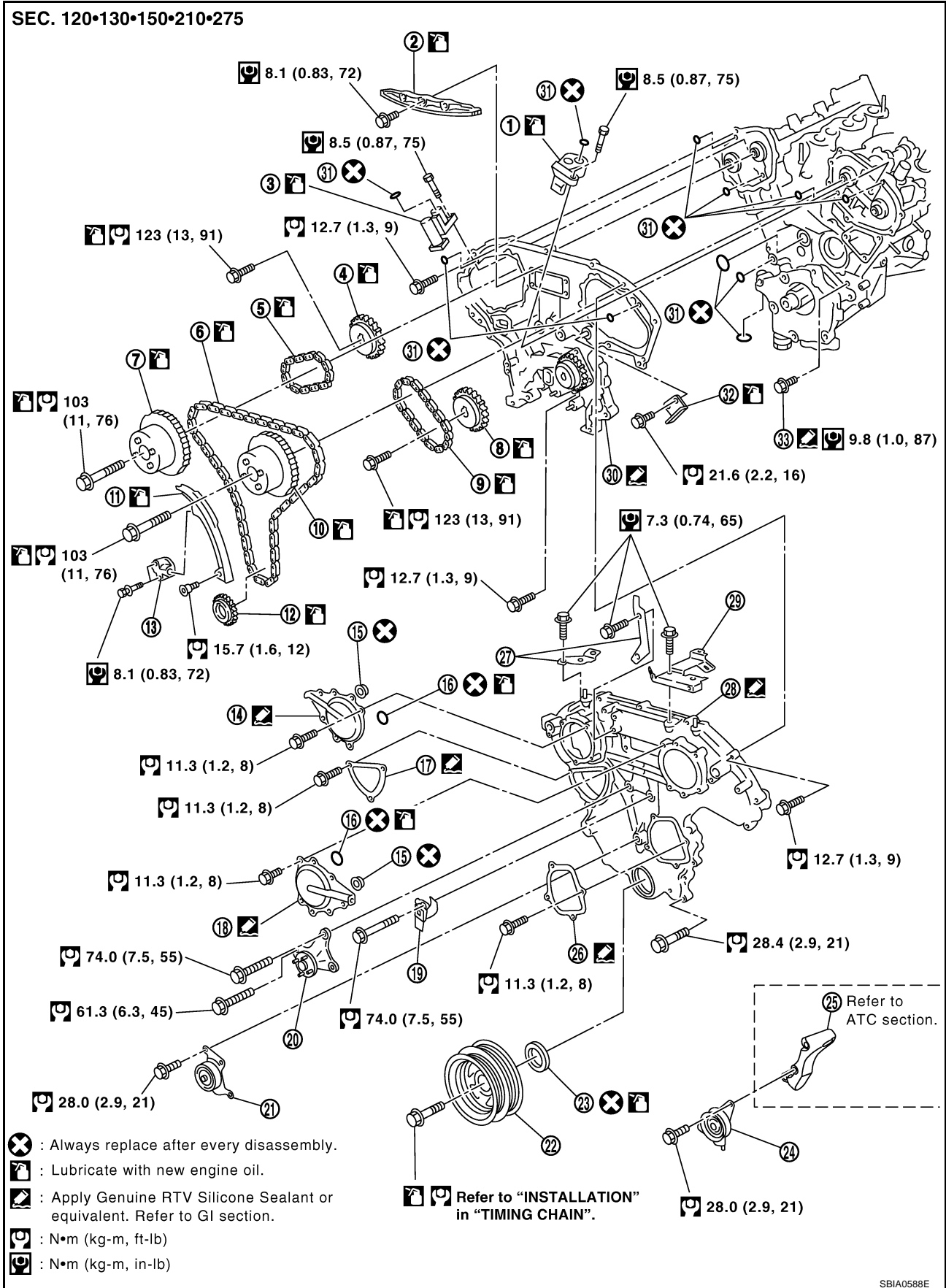
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Removal and Installation

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|---------------------------------------|---------------------------------------|---------------------------------------|
| 1. Timing chain tensioner (secondary) | 2. Internal chain guide | 3. Timing chain tensioner (secondary) |
| 4. Camshaft sprocket (EXH) | 5. Timing chain (secondary) | 6. Timing chain (primary) |
| 7. Camshaft sprocket (INT) | 8. Camshaft sprocket (EXH) | 9. Timing chain (secondary) |
| 10. Camshaft sprocket (INT) | 11. Slack guide | 12. Crankshaft sprocket |
| 13. Timing chain tensioner (primary) | 14. Intake valve timing control cover | 15. Collared O-ring |
| 16. O-ring | 17. Chain tensioner cover | 18. Intake valve timing control cover |
| 19. Water hose clamp | 20. Idler pulley bracket | 21. Idler pulley |
| 22. Crankshaft pulley | 23. Front oil seal | 24. Idler pulley |
| 25. A/C compressor bracket | 26. Water pump cover | 27. Bracket |
| 28. Front timing chain case | 29. Bracket | 30. Rear timing chain case |
| 31. O-ring | 32. Tension guide | 33. Water drain plug (front side) |

NOTE:

- This section describes procedures for removing/installing front timing chain case and timing chain related parts, and rear timing chain case, when oil pan (upper) needs to be removed/installed for engine overhaul, etc.
- To remove/install front timing chain case, timing chain, and its related parts without removing oil pan (upper), refer to [EM-54, "FRONT TIMING CHAIN CASE"](#).

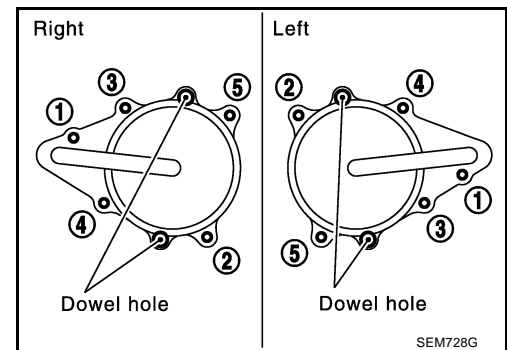
REMOVAL

1. Place vehicle onto lift.
2. Remove front tire.
3. Disconnect negative battery terminal.
4. Remove engine cover with power tool. Refer to [EM-19, "INTAKE MANIFOLD COLLECTOR"](#).
5. Remove air cleaner case assembly. Refer to [EM-17, "AIR CLEANER AND AIR DUCT"](#).
6. Remove front and rear engine undercover with power tool.
7. Drain engine coolant from radiator. Refer to [CO-11, "Changing Engine Coolant"](#).
8. Drain engine oil from oil pan. Refer to [LU-9, "Changing Engine Oil"](#).
9. Remove engine harnesses.
10. Remove intake manifold collectors (upper and lower) with power tool. Refer to [EM-19, "INTAKE MANIFOLD COLLECTOR"](#).
11. Remove radiator cooling fan assembly. Refer to [CO-21, "COOLING FAN"](#).
12. Remove A/C compressor from bracket with piping connected, and temporarily secure it aside. Refer to [ATC-139, "Components"](#).
13. Remove power steering oil pump from bracket with piping connected, and temporarily secure it aside. Refer to [PS-31, "POWER STEERING OIL PUMP"](#).
14. Remove power steering oil pump bracket. Refer to [PS-31, "POWER STEERING OIL PUMP"](#).
15. Remove alternator. Refer to [SC-23, "CHARGING SYSTEM"](#).
16. Remove water bypass hose, water hose clamp and idler pulley bracket from front timing chain case.
17. Remove right and left intake valve timing control covers with power tool.

- Loosen bolts in reverse order as shown in the figure.
- Use seal cutter [SST: KV10111100 (J-37228)] or an equivalent tool to cut liquid gasket for removal.

CAUTION:

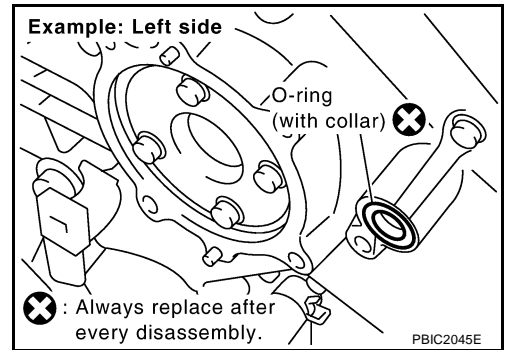
Shaft is internally jointed with intake camshaft sprocket center hole. When removing, keep it horizontal until it is completely disconnected.



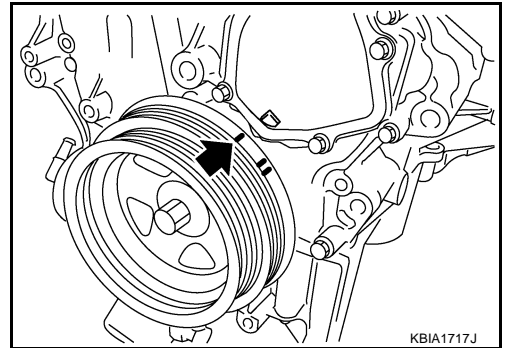
TIMING CHAIN

[VQ35DE]

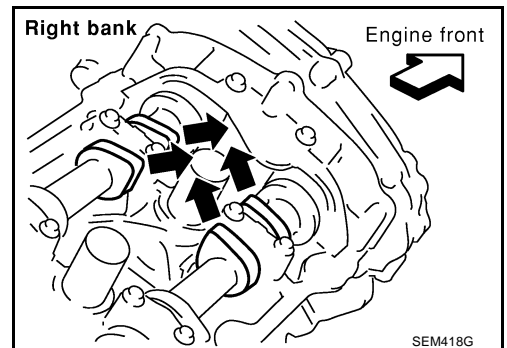
18. Remove collared O-ring from front timing chain case (left and right side).



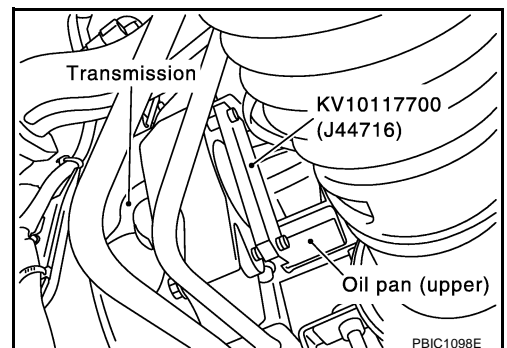
19. Remove right and left rocker covers. Refer to [EM-51, "ROCKER COVER"](#).
20. Obtain compression TDC of No. 1 cylinder as follows:
- a. Rotate crankshaft pulley clockwise to align timing mark (grooved line without color) with timing indicator.



- b. Make sure intake and exhaust cam noses on No. 1 cylinder (engine front side of right bank) are located as shown in the figure.
- If not, turn crankshaft one revolution (360°) and align as shown.



21. Remove crankshaft pulley with the following procedure:
- a. Remove rear cover plate (2WD) or starter motor (AWD) and set ring gear stopper (SST) as shown in the figure. Refer to [SC-10, "STARTING SYSTEM"](#).



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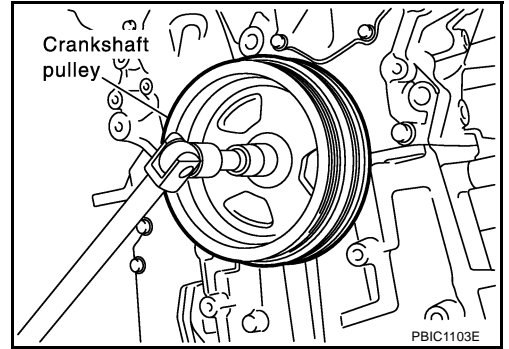
TIMING CHAIN

[VQ35DE]

- b. Loosen crankshaft pulley bolt and locate bolt seating surface as 10 mm (0.39 in) from its original position.

CAUTION:

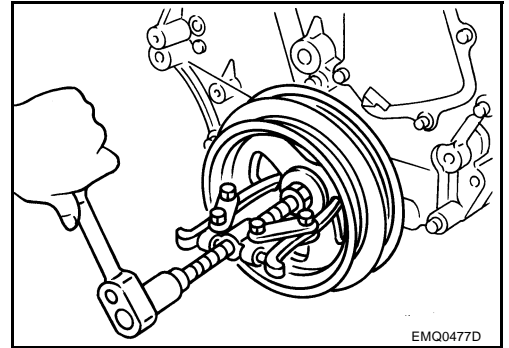
Do not remove crankshaft pulley bolt as it will be used as a supporting point for suitable puller.



- c. Place suitable puller tab on holes of crankshaft pulley, and pull crankshaft pulley through.

CAUTION:

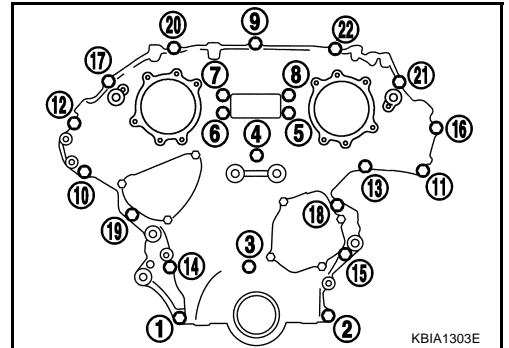
Do not put suitable puller tab on crankshaft pulley periphery, as this will damage internal damper.



22. Remove oil pan (upper and lower). Refer to [EM-30, "OIL PAN AND OIL STRAINER"](#).

23. Remove front timing chain case.

- a. Loosen mounting bolts with power tool in reverse order as shown in the figure.



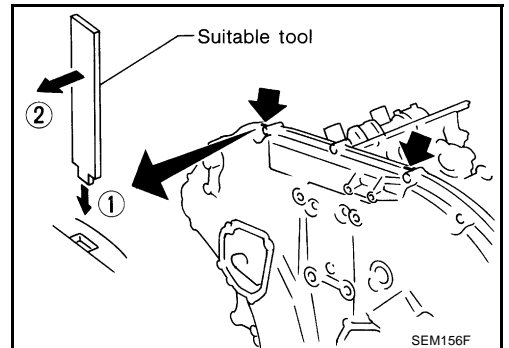
- b. Insert suitable tool into the notch at the top of front timing chain case as shown (1) in the figure.

- c. Pry off case by moving tool as shown (2) in the figure.

- Use seal cutter [SST: KV10111100 (J-37228)] or an equivalent tool to cut liquid gasket for removal.

CAUTION:

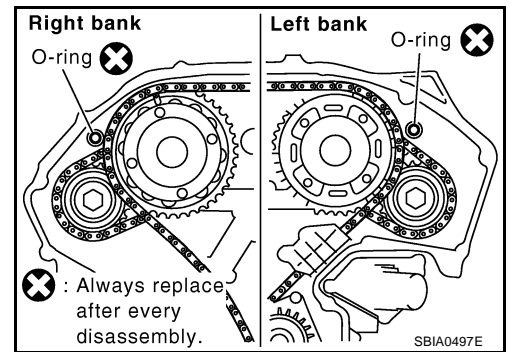
- Do not use screwdrivers or something similar.
- After removal, handle it carefully so it does not tilt, cant, or warp under a load.



TIMING CHAIN

[VQ35DE]

24. Remove O-rings from rear timing chain case.



25. Remove water pump cover and chain tensioner cover from front timing chain case.

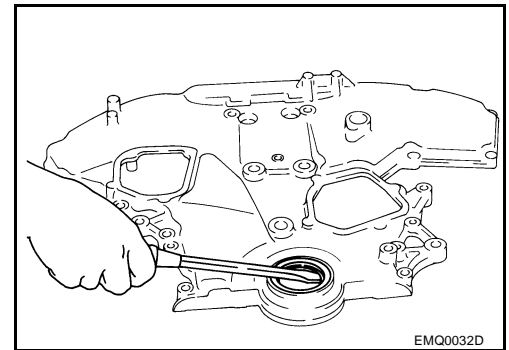
- Use seal cutter [SST: KV10111100 (J-37228)] or an equivalent tool to cut liquid gasket for removal.

26. Remove front oil seal from front timing chain case using a suitable tool.

- Use screwdriver for removal.

CAUTION:

Be careful not to damage front timing chain case.



27. Remove timing chain tensioner (primary) as the following:

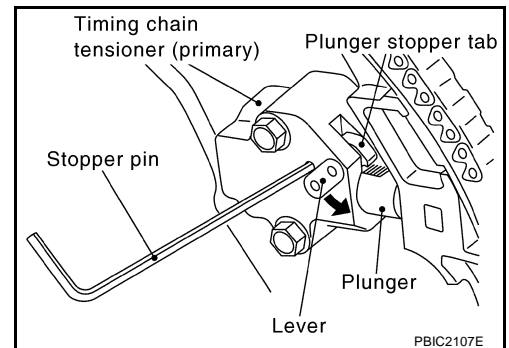
a. Pull lever down and release plunger stopper tab.

- Plunger stopper tab can be pushed up to release (coaxial structure with lever).

b. Insert stopper pin into tensioner body hole to hold lever, and keep the tab released.

NOTE:

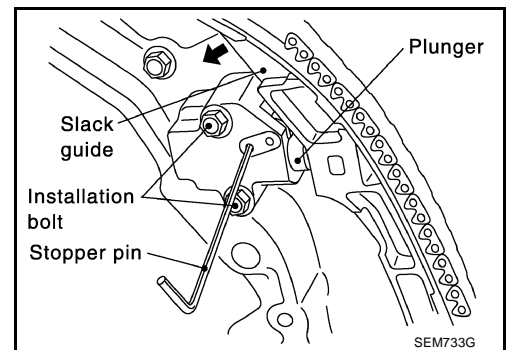
An Allen wrench [2.5 mm (0.098 in)] is used for a stopper pin as an example.



c. Insert plunger into tensioner body by pressing slack guide.

d. Keep slack guide pressed and hold it by pushing stopper pin through the lever hole and body hole.

e. Remove mounting bolts and remove timing chain tensioner (primary).



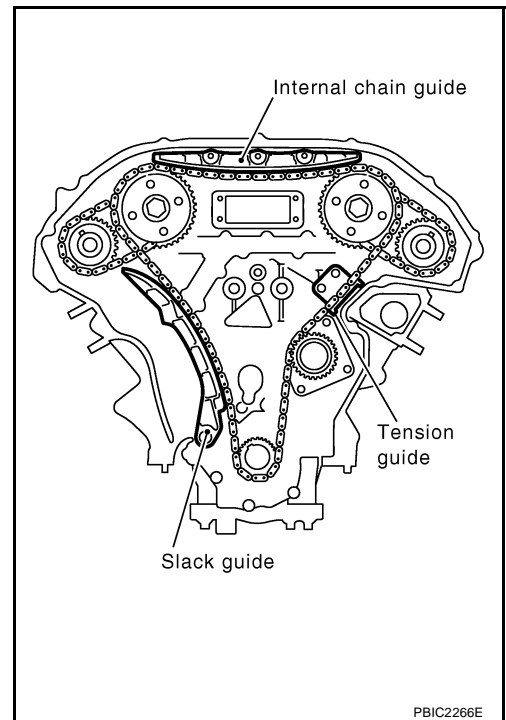
TIMING CHAIN

[VQ35DE]

28. Remove internal chain guide, tension guide and slack guide.

NOTE:

Tension guide can be removed after removing timing chain (primary).



29. Remove timing chain (primary), tension guide and crankshaft sprocket.

CAUTION:

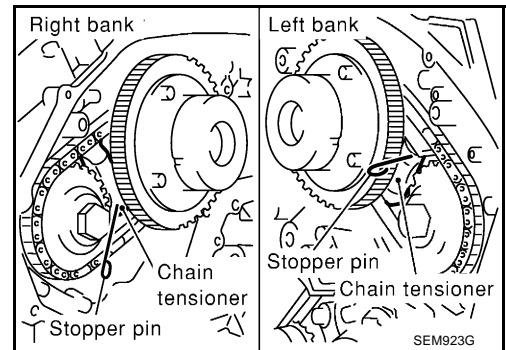
After removing timing chain, do not turn crankshaft and camshaft separately, or valves will strike piston heads.

30. Remove timing chain (secondary) and camshaft sprockets as the following:

- a. Attach a suitable stopper pin to right and left camshaft chain tensioners (for secondary timing chains).

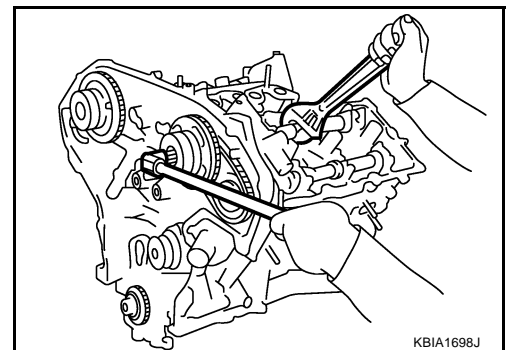
NOTE:

For removal and installation of secondary chain tensioner, refer to [EM-82, "CAMSHAFT"](#). (Removing No. 1 camshaft bracket is required.)



- b. Remove intake and exhaust camshaft sprocket bolts.

- Apply paint to timing chain and camshaft sprockets for alignment during installation.
- Secure the hexagonal portion of camshaft using a wrench to loosen mounting bolts.



- c. Remove timing chain (secondary) together with camshaft sprockets.

- Turn camshaft slightly to secure slackness of timing chain on timing chain tensioner (secondary) side.

TIMING CHAIN

[VQ35DE]

- Insert 0.5 mm (0.020 in)-thick metal or resin plate between timing chain and timing chain tensioner plunger (guide). Remove timing chain (secondary) together with camshaft sprockets with timing chain loose from guide groove.

CAUTION:

Be careful of plunger coming-off when removing timing chain (secondary). This is because plunger of timing chain tensioner (secondary) moves during operation, leading to coming-off of fixed stopper pin.

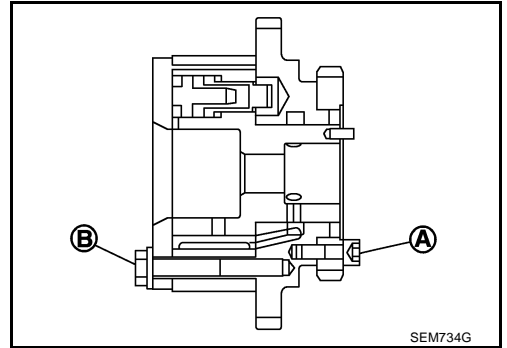
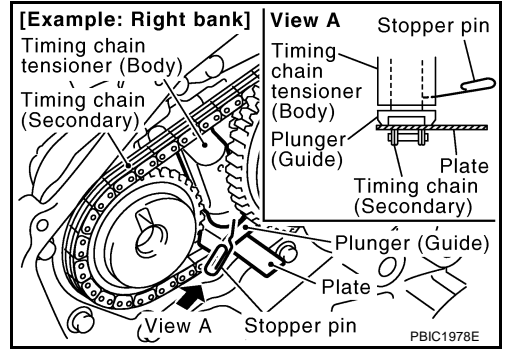
NOTE:

Camshaft sprocket (INT) is two-for-one structure of primary and secondary sprockets.

- When handling camshaft sprocket (INT), be careful of the following:

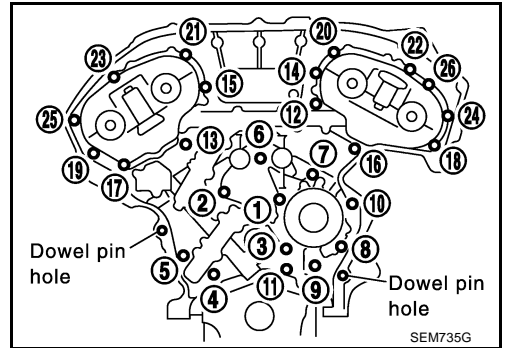
CAUTION:

- Handle carefully to avoid any shock to camshaft sprocket.
- Do not disassemble. (Do not loosen bolts "A" and "B" as shown in the figure).



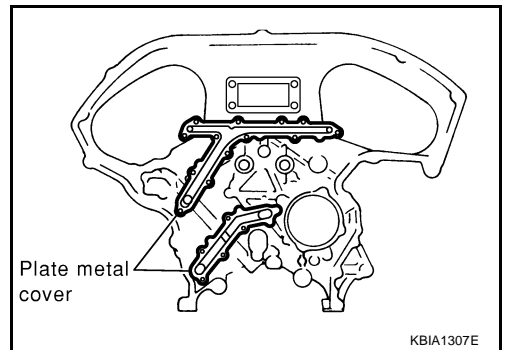
31. Remove rear timing chain case as follows:

- Loosen and remove mounting bolts in reverse order as shown in the figure.
- Cut sealant using a seal cutter [SST: KV10111100 (J-37228)] or an equivalent tool and remove rear timing chain case.



CAUTION:

- Do not remove plate metal cover of engine oil passage.
- After removing chain case, do not apply any load which affects flatness.

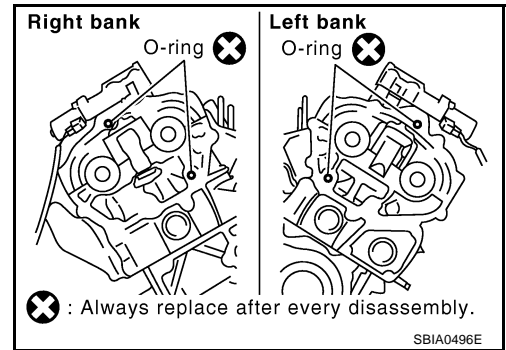


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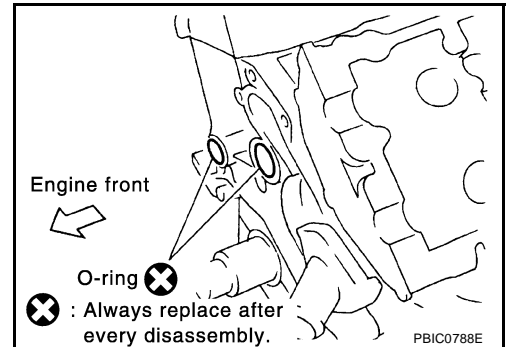
TIMING CHAIN

[VQ35DE]

32. Remove O-rings from cylinder head.



33. Remove O-rings from cylinder block.



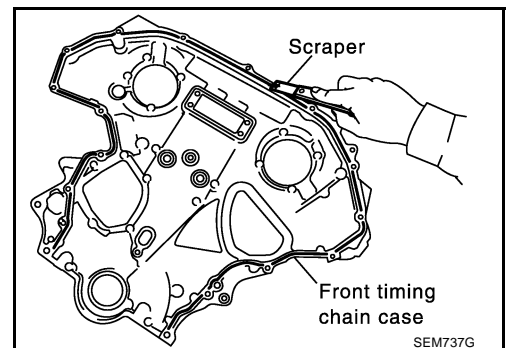
34. Remove timing chain tensioners (secondary) from cylinder head as the following, if necessary.

- a. Remove No. 1 camshaft brackets. Refer to [EM-83, "REMOVAL"](#).
- b. Remove timing chain tensioners (secondary) with stopper pin attached.

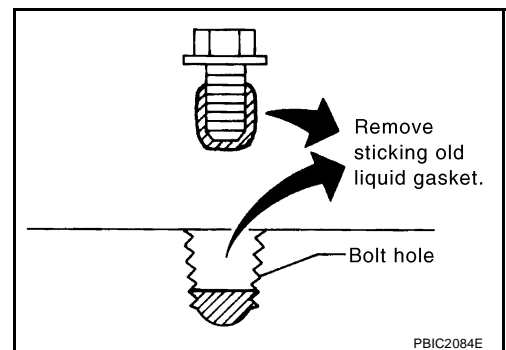
35. Use a scraper to remove all traces of liquid gasket from front and rear timing chain cases, and opposite mating surfaces.

CAUTION:

Be careful not to allow gasket fragments to enter oil pan.



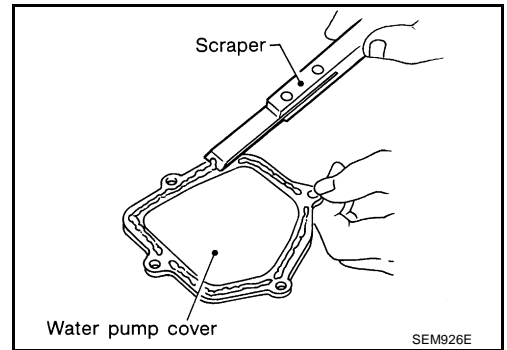
- Remove old liquid gasket from the bolt hole and thread.



TIMING CHAIN

[VQ35DE]

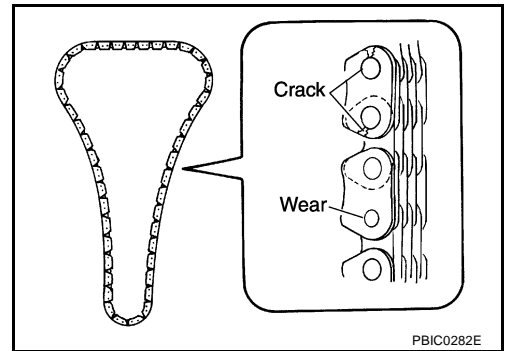
36. Use a scraper to remove all traces of liquid gasket from water pump cover, chain tensioner cover and intake valve timing control covers.



INSPECTION AFTER REMOVAL

Timing Chain

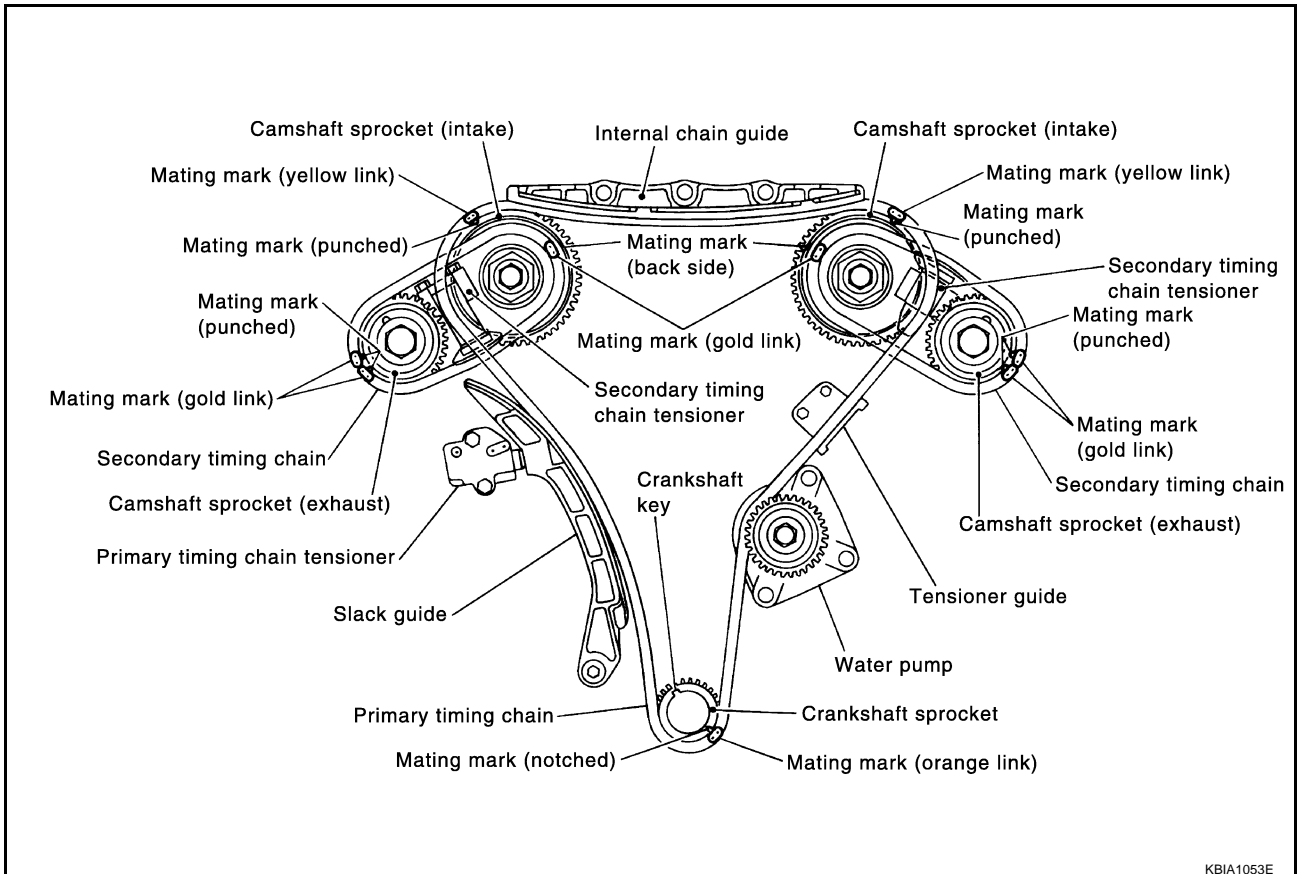
Check for cracks and any excessive wear at link plates and roller links of timing chain. Replace timing chain as necessary.



INSTALLATION

NOTE:

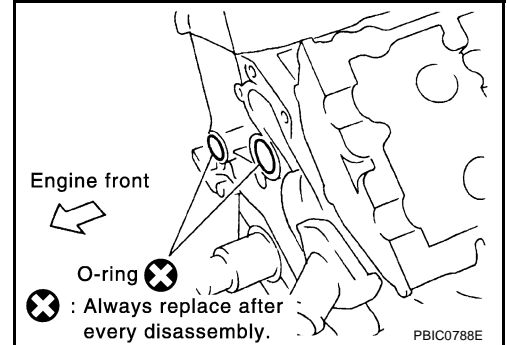
The below figure shows the relationship between the mating mark on each timing chain and that on the corresponding sprocket, with the components installed.



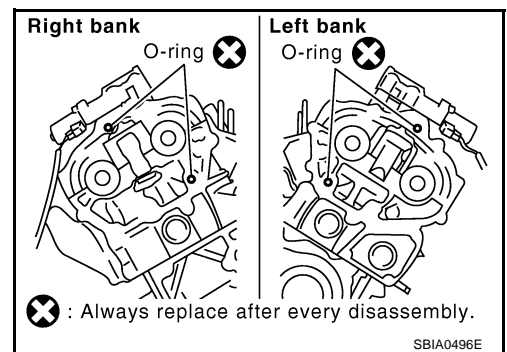
TIMING CHAIN

[VQ35DE]

1. Install timing chain tensioners (secondary) to cylinder head as the following if removed. Refer to [EM-87, "INSTALLATION"](#).
 - a. Install chain tensioners with stopper pin attached and new O-rings.
 - b. Install No. 1 camshaft brackets. Refer to [EM-87, "INSTALLATION"](#).
2. Install new O-rings onto cylinder block.



3. Install new O-rings to cylinder head.

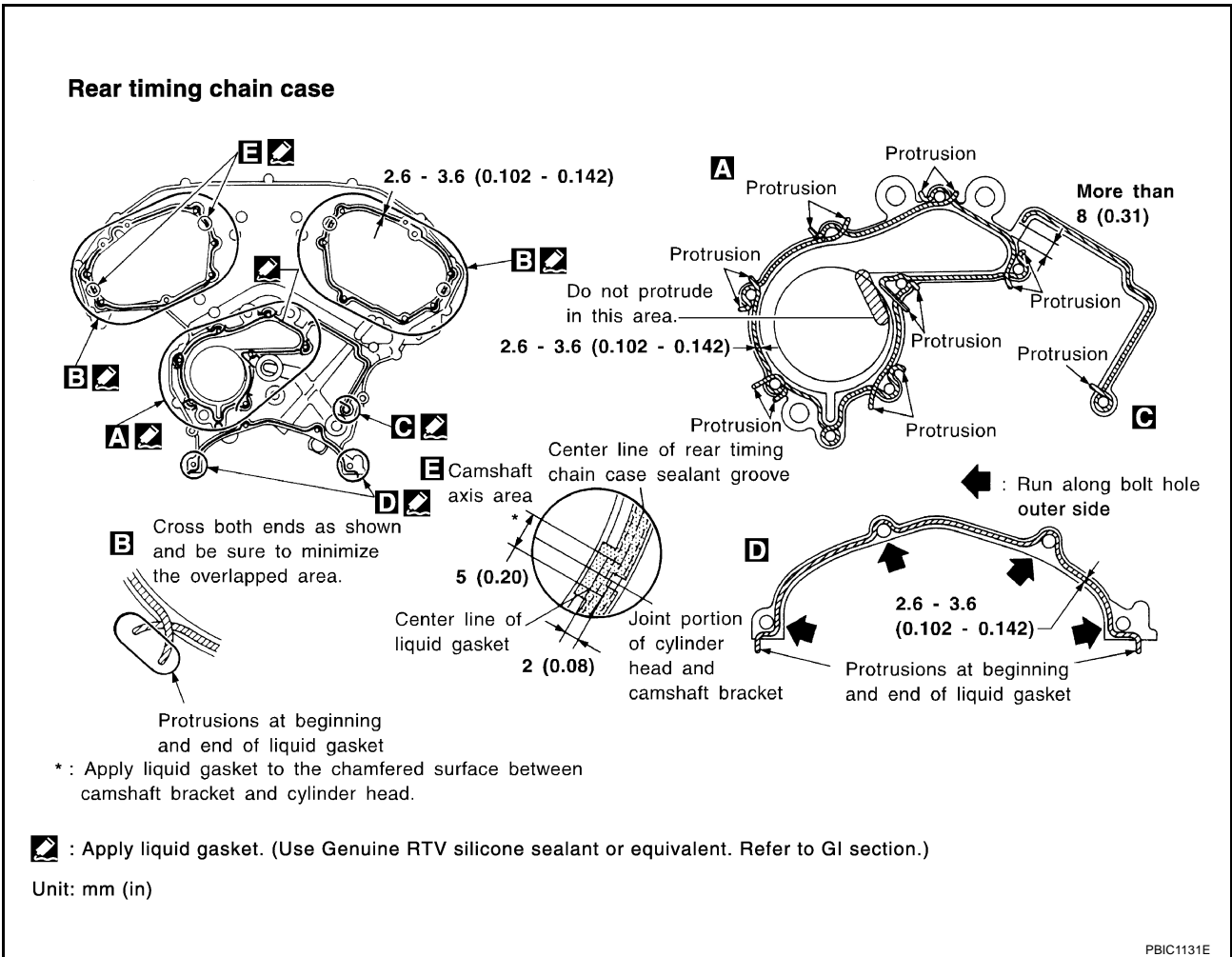


4. Apply liquid gasket to rear timing chain case back side as shown with tube presser [SST: WS39930000 (–)].
Use **Genuine RTV Silicone Sealant** or equivalent. Refer to [GI-48, "RECOMMENDED CHEMICAL PRODUCTS AND SEALANTS"](#).

CAUTION:

- For "A" in the figure, completely wipe out liquid gasket extended on a portion touching at engine coolant.

- Apply liquid gasket on installation position of water pump and cylinder head very completely.



- Align rear timing chain case and water pump assembly with dowel pins (right and left) on cylinder block and install case.
 - Make sure O-rings stay in place during installation to cylinder block and cylinder head.

- Tighten mounting bolts in the numerical order as shown in the figure.

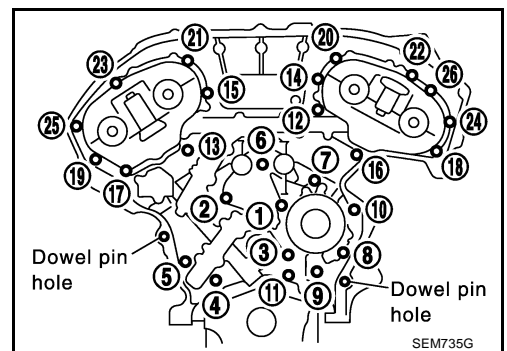
- There are two bolt lengths used. Follow the below for proper bolt length specifications.

Bolt length:	Bolt position
20 mm (0.79 in)	: 1, 2, 3, 6, 7, 8, 9, 10
16 mm (0.63 in)	: Except the above

: 12.7 N·m (1.3 kg·m, 9 ft·lb)

- After all bolts are temporarily tightened, retighten them to the specification in the numerical order as shown in the figure.

- If RTV Silicone Sealant protrudes, wipe it off immediately.



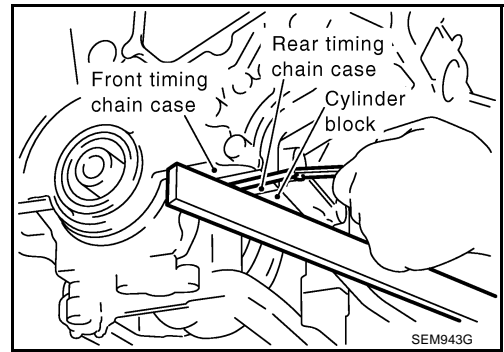
TIMING CHAIN

[VQ35DE]

6. After installing rear timing chain case, check surface height difference between following parts on oil pan mounting surface.

Standard (Rear timing chain case to cylinder block):
-0.24 to 0.14 mm (-0.0094 to 0.0055 in)

- If not within standard, repeat above installation procedure.



7. Position crankshaft so No. 1 piston is set at TDC on the compression stroke.

- Make sure that dowel pin hole, dowel pin and crankshaft key are located as shown in the figure.

NOTE:

Though camshaft does not stop at position as shown in the figure, for the placement of cam nose, it is generally accepted camshaft is placed for the same direction of the figure.

Camshaft dowel pin hole (intake side)

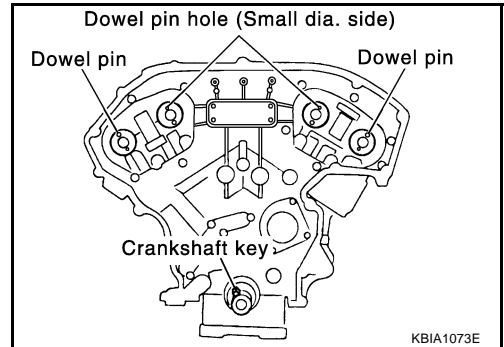
: At cylinder head upper face side in each bank.

Camshaft dowel pin (exhaust side)

: At cylinder head upper face side in each bank.

Crankshaft key

: At cylinder head side of right bank.



CAUTION:

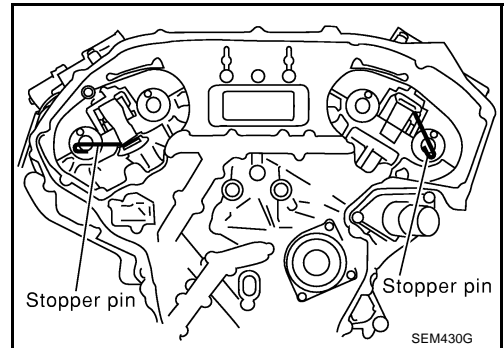
Hole on small dia. side must be used for intake side dowel pin hole. Do not misidentify (ignore big dia. side).

8. Install timing chains (secondary) and camshaft sprockets.

CAUTION:

Matching marks between timing chain and sprockets slip easily. Confirm all matching mark positions repeatedly during the installation process.

- a. Push plunger of secondary chain tensioner and keep it pressed in with a stopper pin.



TIMING CHAIN

[VQ35DE]

b. Install timing chains (secondary) and camshaft sprockets.

- Align the mating marks on secondary timing chain (gold link) with the ones on intake and exhaust camshaft sprockets (stamped), and install them.

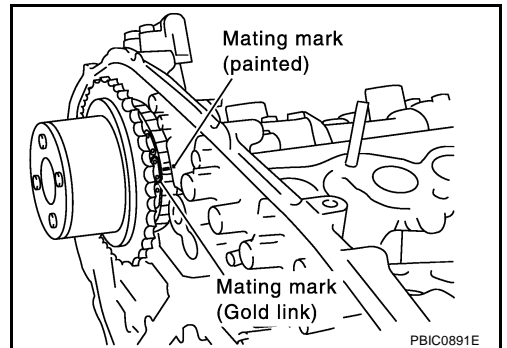
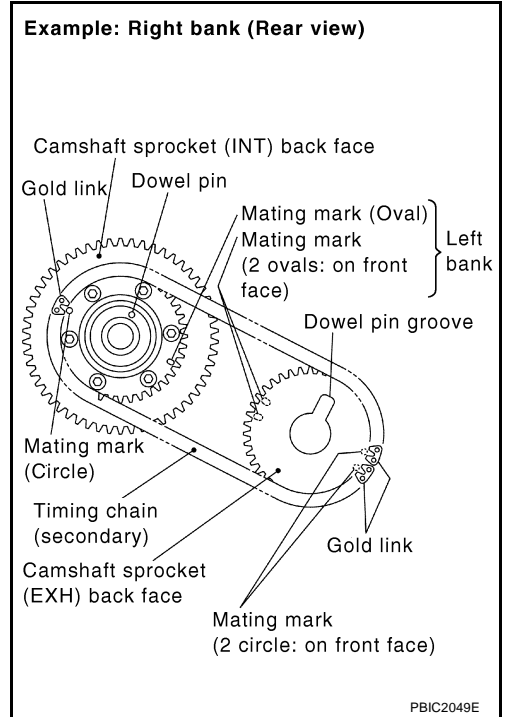
NOTE:

- Mating marks for intake camshaft sprocket are on the back side of secondary camshaft sprocket.
- There are two types of mating marks, circle and oval types. They should be used for the right and left banks, respectively.

Right bank : use circle type.

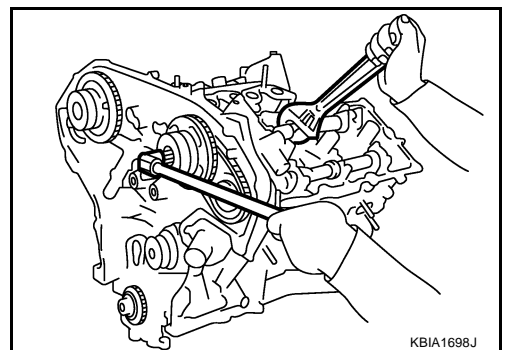
Left bank : use oval type.

- Align dowel pin and pin hole on camshaft with the groove and dowel pin on sprocket, and install them.
- On the intake side, align the pin hole on the small diameter side of camshaft front end with dowel pin on the back side of camshaft sprocket, and install them.
- On the exhaust side, align dowel pin on camshaft front end with the pin groove on camshaft sprocket, and install them.
- In case that positions of each mating mark and each dowel pin are not fit on mating parts, make fine adjustment to the position holding the hexagonal portion on camshaft with wrench or equivalent.
- Mounting bolts for camshaft sprockets must be tightened in the next step. Tightening them by hand is enough to prevent the dislocation of dowel pins.
- It may be difficult to visually check the dislocation of mating marks during and after installation. To make the matching easier, make a mating mark on the top of sprocket teeth and its extended line in advance with paint.



9. After confirming the mating marks are aligned, tighten camshaft sprocket mounting bolts.

- Secure camshaft using a wrench at the hexagonal portion to tighten mounting bolts.

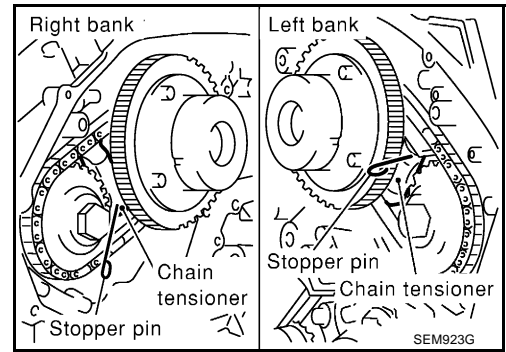


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TIMING CHAIN

[VQ35DE]

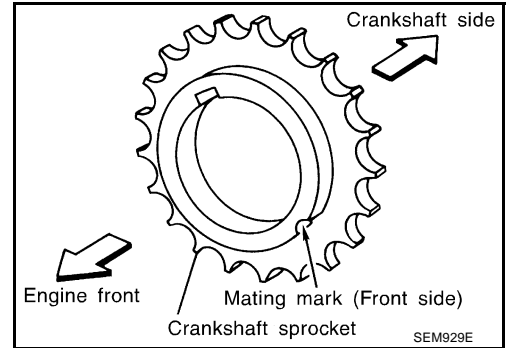
10. Pull stopper pins out from timing chain tensioners (secondary).



11. Install primary timing chain as follows:

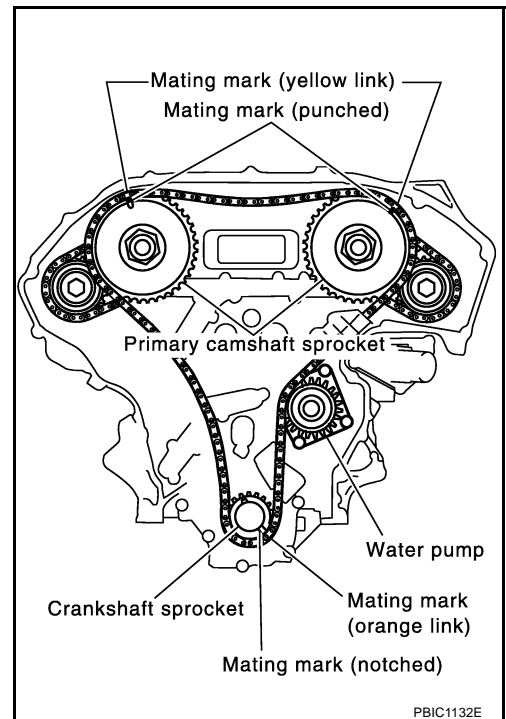
a. Install crankshaft sprocket.

- Make sure the mating marks on crankshaft sprocket face the front of engine.



b. Install primary timing chain.

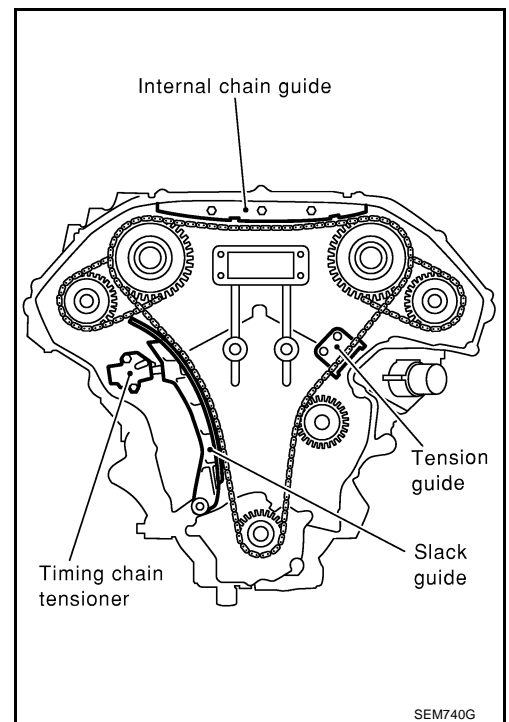
- Install primary timing chain so the mating mark (punched) on camshaft sprocket is aligned with the yellow link on timing chain, while the mating mark (notched) on crankshaft sprocket is aligned with the orange one on timing chain, as shown.
- When it is difficult to align mating marks of primary timing chain with each sprocket, gradually turn camshaft using a wrench on the hexagonal portion to align it with the mating marks.
- During alignment, be careful to prevent dislocation of mating mark alignments of secondary timing chains.



TIMING CHAIN

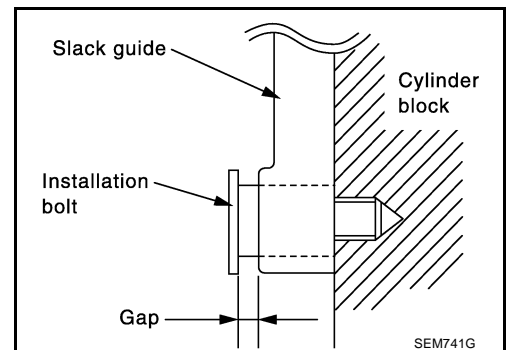
[VQ35DE]

12. Install internal chain guide and timing chain tensioner (primary).
13. Install slack guide.

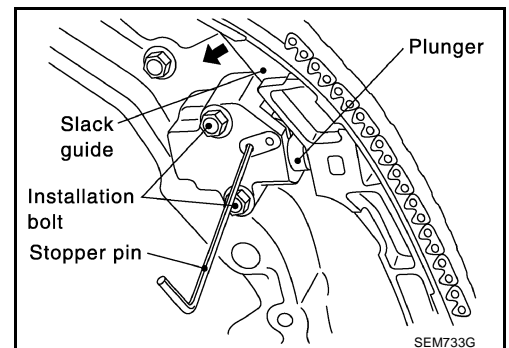


CAUTION:

Do not overtighten slack guide mounting bolts. It is normal for a gap to exist under the bolt seats when mounting bolts are tightened to specification.



14. Install chain tensioner for slack guide.
 - When installing chain tensioner, push in sleeve and keep it pressed in with stopper pin.
 - Remove any dirt and foreign materials completely from the back and the mounting surfaces of chain tensioner.
 - After installation, pull out stopper pin by pressing slack guide.

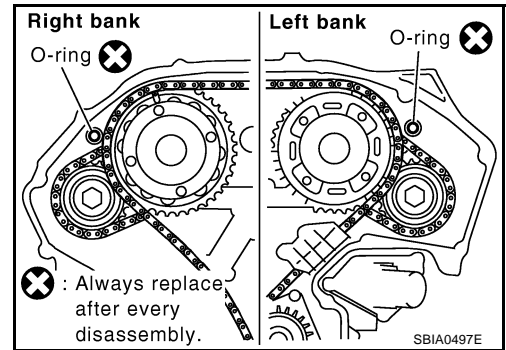


15. Reconfirm that the mating marks on sprockets and timing chain have not slipped out of alignment.

TIMING CHAIN

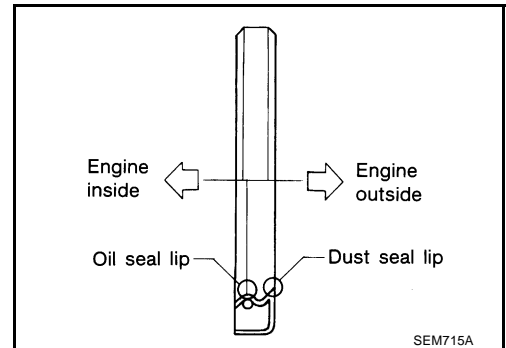
[VQ35DE]

16. Install new O-rings on rear timing chain case.

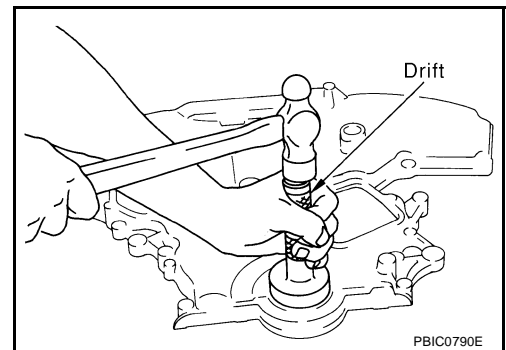


17. Install front oil seal on front timing chain case.

- Apply new engine oil to the oil seal edges.
- Install it so that each seal lip is oriented as shown in the figure.

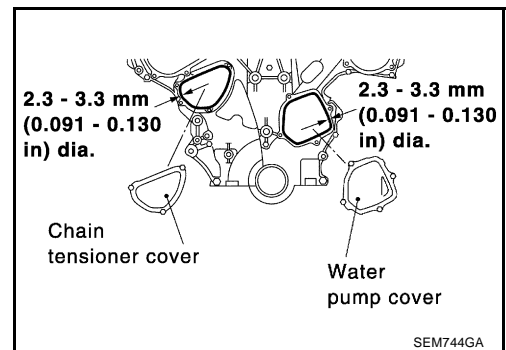


- Using suitable drift, press-fit oil seal until it becomes flush with front timing chain case end face.
- Make sure the garter spring is in position and seal lip is not inverted.



18. Install water pump cover and chain tensioner cover to front timing chain case.

- Apply liquid gasket to front timing chain case front side as shown in the figure with tube presser [SST: WS39930000 (-)].
Use Genuine RTV Silicone Sealant or equivalent. Refer to [GI-48. "RECOMMENDED CHEMICAL PRODUCTS AND SEALANTS"](#).

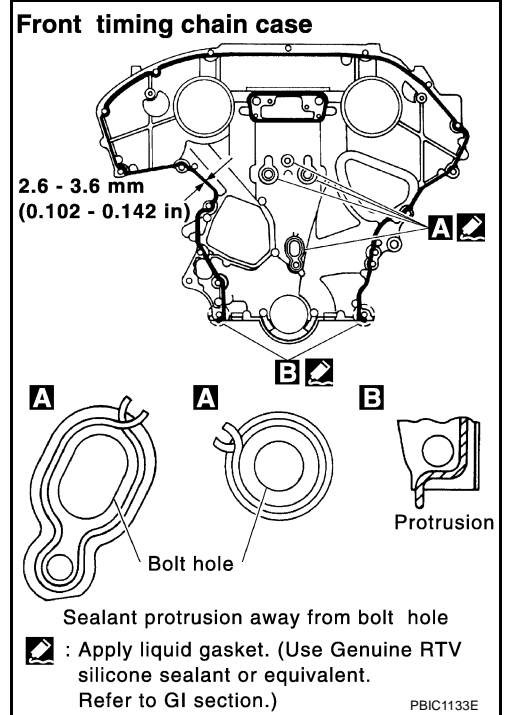


TIMING CHAIN

[VQ35DE]

19. Install front timing chain case as follows:

- a. Apply liquid gasket to front timing chain case back side as shown in the figure with tube presser [SST: WS39930000 (-)]. **Use Genuine RTV Silicone Sealant or equivalent. Refer to GI-48, "RECOMMENDED CHEMICAL PRODUCTS AND SEALANTS".**
- b. Install dowel pin on rear timing chain case into dowel pin hole on front timing chain case.



c. Tighten bolts to the specified torque in order as shown in the figure.

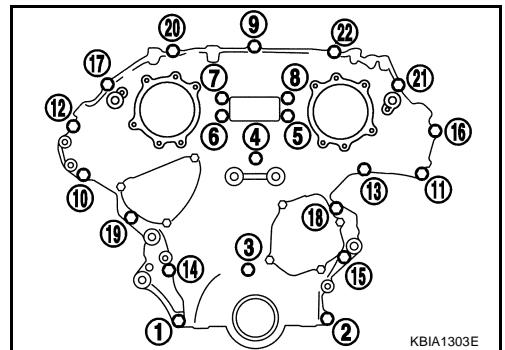
8 mm (0.31 in) dia. bolts : 1, 2

: 28.4 N·m (2.9 kg·m, 21 ft·lb)

6 mm (0.24 in) dia. bolts : Except the above

: 12.7 N·m (1.3 kg·m, 9 ft·lb)

d. After tightening, retighten them to specified torque in numerical order shown in figure.



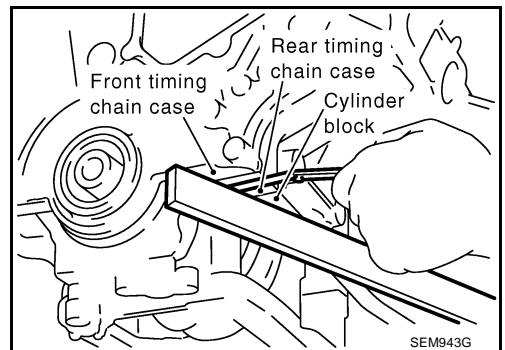
20. After installing front timing chain case, check the surface height difference between the following parts on the oil pan mounting surface.

Standard

Front timing chain case to rear timing chain case:

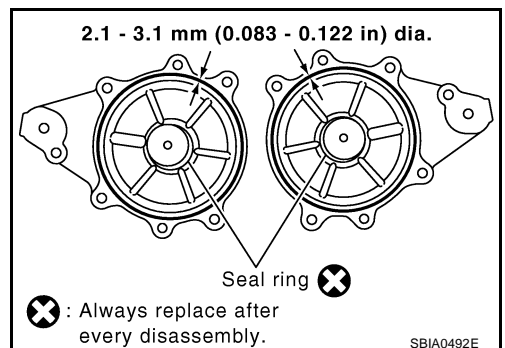
-0.14 to 0.14 mm (-0.005 to 0.0055 in)

- If not within specification, repeat the installation procedure.



21. Install right and left intake valve timing control covers as follows:

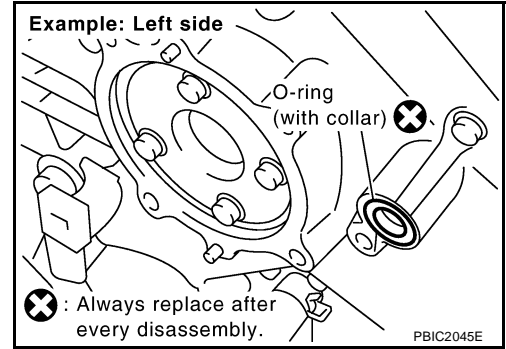
- a. Install seal rings in shaft grooves.
- b. Apply liquid gasket to intake valve timing control covers as shown in the figure with tube presser [SST: WS39930000 (-)]. **Use Genuine RTV Silicone Sealant or equivalent. Refer to GI-48, "RECOMMENDED CHEMICAL PRODUCTS AND SEALANTS".**



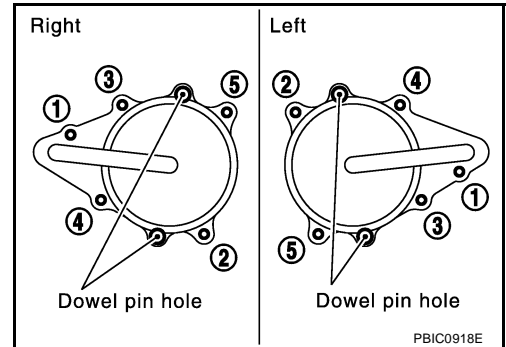
TIMING CHAIN

[VQ35DE]

- c. Install collared O-ring in front cover engine oil hole (left and right sides).



- d. Being careful not to move seal ring from the installation groove, align dowel pins on chain case with the holes to install intake valve timing control covers.
- e. Tighten bolts in the numerical order as shown in the figure.

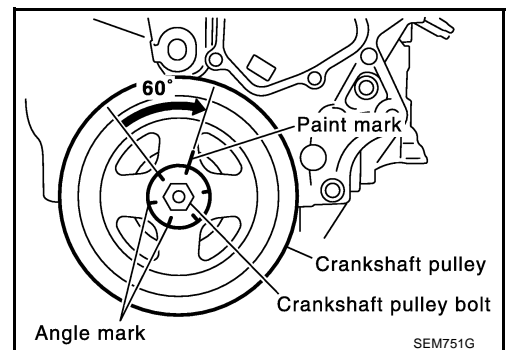


22. Install crankshaft pulley as follows:

- a. Fix crankshaft using ring gear stopper [SST: KV10117700 (J-44716)].
- b. Install crankshaft pulley, taking care not to damage front oil seal.
- When press-fitting crankshaft pulley with a plastic hammer, tap on its center portion (not circumference).
- c. Tighten bolt.

 : 44.1 N·m (4.5 kg·m, 33 ft·lb)

- d. Put a paint mark on crankshaft pulley aligning with angle mark on crankshaft pulley bolt. Then, further retighten bolt by “60” degrees (equivalent to one graduation).



23. Rotate crankshaft pulley in normal direction (clockwise when viewed from front) to confirm it turns smoothly.
24. For the following operations, perform steps in the reverse order of removal.

NOTE:

If hydraulic pressure inside chain tensioner drops after removal/installation, slack in guide may generate a pounding noise during and just after engine start. However, this does not indicate an unusualness. Noise will stop after hydraulic pressure rises.

INSPECTION AFTER INSTALLATION

- Before starting engine, check the levels of engine coolant, lubrications and working fluid. If less than required quantity, fill to the specified level.
- Run engine to check for unusual noise and vibration.

TIMING CHAIN

[VQ35DE]

- Warm up engine thoroughly to make sure there is no leakage of engine coolant, engine oil and working fluid, fuel and exhaust gas.
- Bleed air from passages in pipes and tubes of applicable lines, such as in cooling system.
- After cooling down engine, again check amounts of engine coolant, engine oil and working fluid. Refill to specified level, if necessary.

Summary of the inspection items:

Item	Before starting engine	Engine running	After engine stopped
Engine coolant	Level	Leakage	Level
Engine oil	Level	Leakage	Level
Working fluid	Level	Leakage	Level

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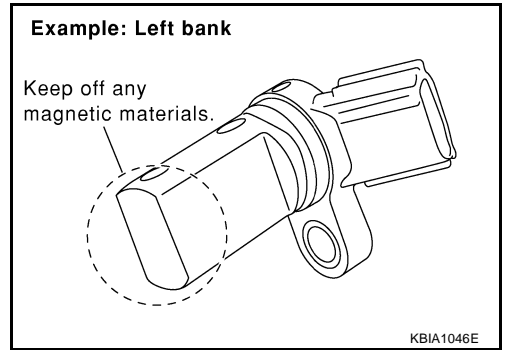
M

REMOVAL

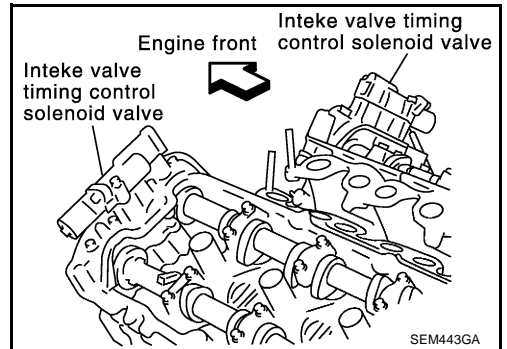
1. Remove front timing chain case, camshaft sprocket, timing chain and rear timing chain case. Refer to [EM-63, "TIMING CHAIN"](#).
2. If necessary, remove camshaft position sensor (PHASE) (right and left banks) from cylinder head back side.

CAUTION:

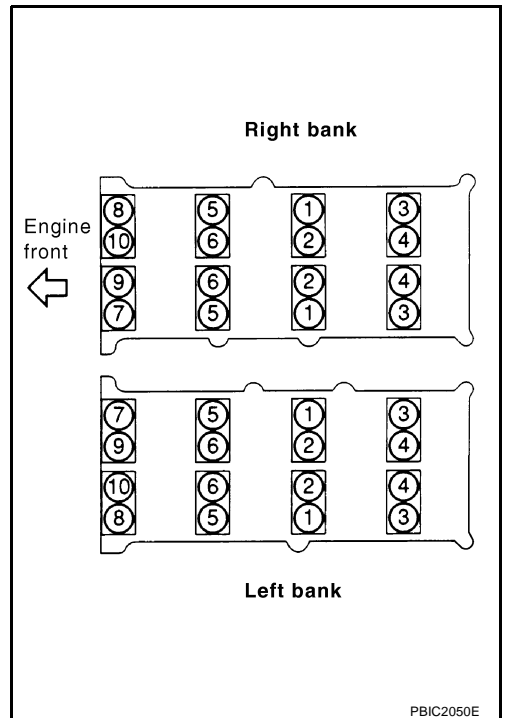
- Handle carefully to avoid dropping and shocks.
- Do not disassemble.
- Do not allow metal powder to adhere to magnetic part at sensor tip.
- Do not place sensors in a location where they are exposed to magnetism.



3. Remove intake valve timing control solenoid valve from No.1 camshaft bracket.



4. Remove intake and exhaust camshaft brackets.
 - Mark camshafts, camshaft brackets, and bolts so they are placed in the same position and direction for installation.
 - Equally loosen camshaft bracket bolts in several steps in the reverse order as shown in the figure.



5. Remove camshaft.
6. Remove valve lifter.
 - Identify installation positions, and store them without mixing them up.

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CAMSHAFT

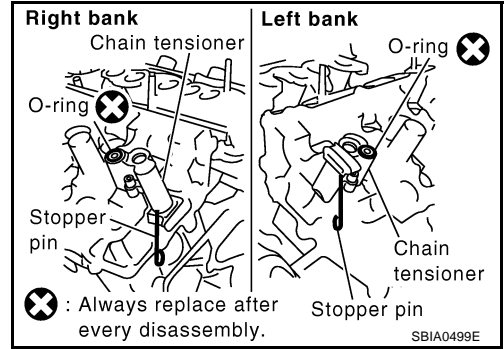
[VQ35DE]

7. Remove secondary timing chain tensioner from cylinder head.

- Remove chain tensioner with its stopper pin attached.

NOTE:

Stopper pin was attached when secondary timing chain was removed.



INSPECTION AFTER REMOVAL

Camshaft Runout

1. Put V block on precise flat bed, and support No. 2 and No. 4 journal of camshaft.

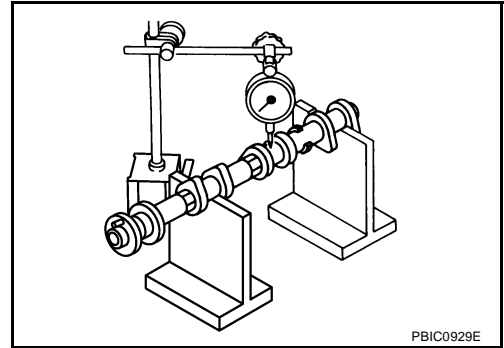
CAUTION:

Do not support journal No. 1 (on the side of camshaft sprocket) because it has a different diameter from the other three locations.

2. Set dial gauge vertically to No. 3 journal.
3. Turn camshaft to one direction with hands, and measure camshaft runout on dial gauge. (Total indicator reading)

Standard : Less than 0.05 mm (0.0020 in)

4. If it exceeds the standard, replace camshaft.



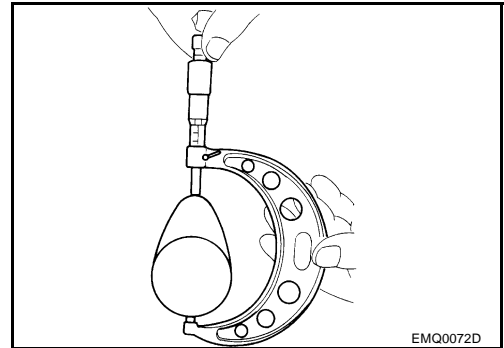
Camshaft Cam Height

1. Measure camshaft cam height.

**Standard cam height (intake and exhaust)
: 44.865 - 45.055 mm (1.7663 - 1.7738 in)**

**Cam wear limit
: 0.2 mm (0.008 in)**

2. If wear is beyond the limit, replace camshaft.



Camshaft Journal Oil Clearance

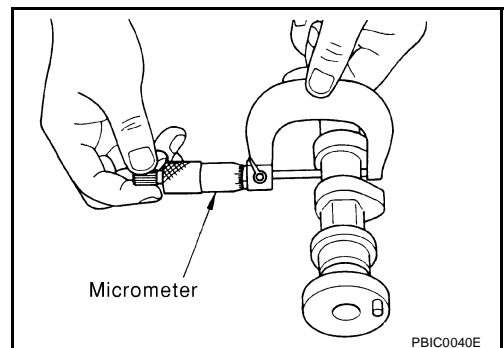
Outer Diameter of Camshaft Journal

Measure outer diameter of camshaft journal.

Standard outer diameter:

No. 1: 25.935 - 25.955 mm (1.0211 - 1.0218 in)

No. 2, 3, 4: 23.445 - 23.465 mm (0.9230 - 0.9238 in)



Inner Diameter of Camshaft Bracket

- Tighten camshaft bracket bolt with specified torque. Refer to [EM-87, "INSTALLATION"](#).

CAMSHAFT

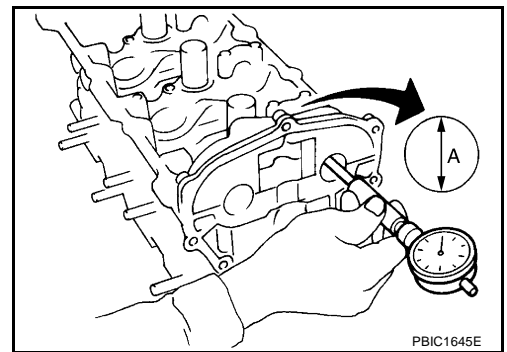
[VQ35DE]

- Using inside micrometer, measure inner diameter "A" of camshaft bracket.

Standard inner diameter:

No. 1 : 26.000 - 26.021 mm (1.0236 - 1.0244 in)

No. 2, 3, 4 : 23.500 - 23.521 mm (0.9252 - 0.9260 in)



Calculation of Camshaft Journal Oil Clearance

(Journal oil clearance) = (inner diameter of camshaft bracket) – (outer diameter of camshaft journal).

Standard:

No. 1 : 0.045 - 0.086 mm (0.0018 - 0.0034 in)

No. 2, 3, 4 : 0.035 - 0.076 mm (0.0014 - 0.0030 in)

Limit : 0.15 mm (0.0059 in)

If it exceeds the limit, replace either or both camshaft and cylinder head.

NOTE:

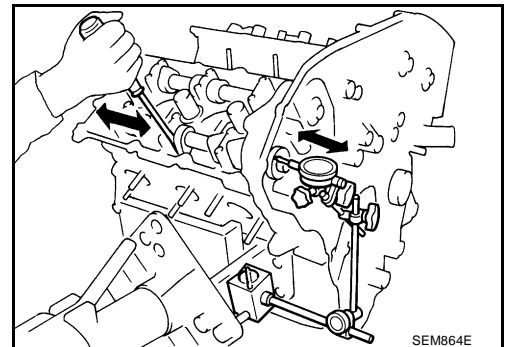
Camshaft brackets cannot be replaced as a single part, because it is machined together with cylinder head. Replace whole cylinder head assembly.

Camshaft End Play

- Install dial indicator in thrust direction on front end of camshaft. Measure end play of dial indicator when camshaft is moved forward/backward (in direction to axis).

Standard : 0.115 - 0.188 mm (0.0045 - 0.0074 in)

Limit : 0.24 mm (0.0094 in)



- Measure the following parts if out of the limit.

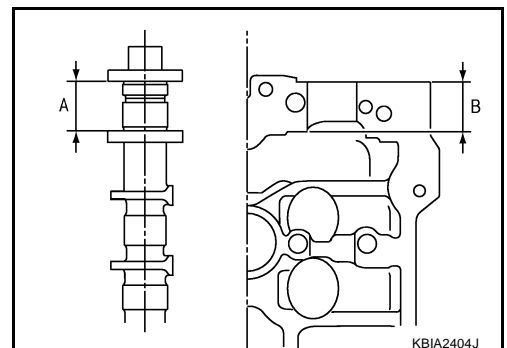
- Dimension "A" for camshaft No. 1 journal

Standard : 27.500 - 27.548 mm (1.0827 - 1.0846 in)

- Dimension "B" for cylinder head No. 1 journal

Standard : 27.360 - 27.385 mm (1.0772 - 1.0781 in)

- Refer to the standards above, and then replace camshaft and/or cylinder head.



Camshaft Sprocket Runout

- Put V-block on precise flat table, and support No. 2 and No. 4 journal of camshaft.

CAUTION:

Do not support journal No. 1 (on the side of camshaft sprocket) because it has a different diameter from the other three locations.

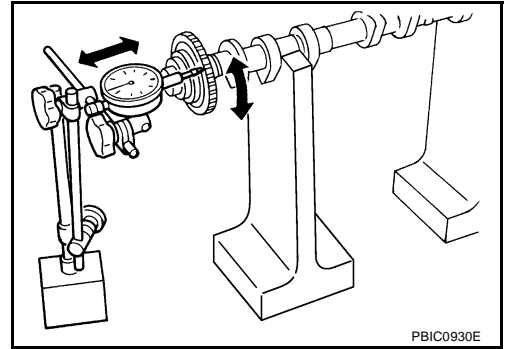
CAMSHAFT

[VQ35DE]

2. Measure camshaft sprocket runout with dial indicator. (Total indicator reading)

Limit : 0.15 mm (0.0059 in)

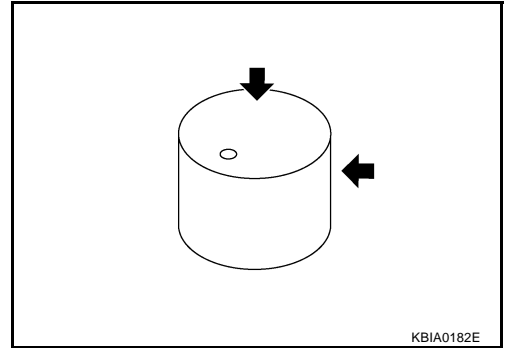
- If it exceeds the limit, replace camshaft sprocket.



Valve Lifter

Check if surface of valve lifter has any wear or cracks.

- If anything above is found, replace valve lifter.



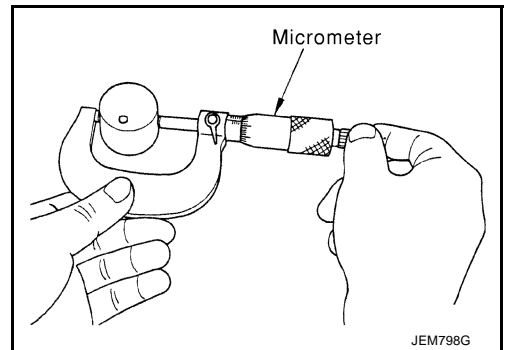
Valve Lifter Clearance

Outer Diameter of Valve Lifter

Measure outer diameter at 1/2 height of valve lifter with micrometer since valve lifter is in barrel shape.

Valve lifter outer diameter (Intake and exhaust)

: 33.977 - 33.987 mm (1.3377 - 1.3381 in)

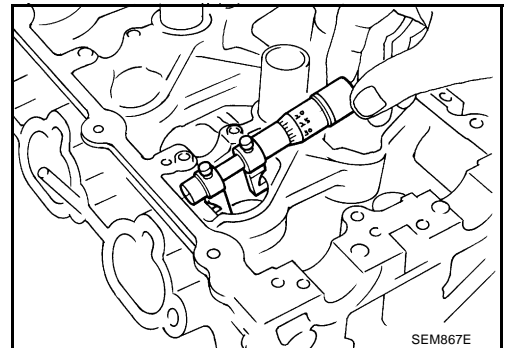


Valve Lifter Hole Diameter

Using inside micrometer, measure diameter of valve lifter hole of cylinder head.

Standard (Intake and exhaust)

: 34.000 - 34.016 mm (1.3386 - 1.3392 in)



Calculation of Valve Lifter Clearance

(Valve lifter clearance) = (hole diameter of valve lifter) – (outer diameter of valve lifter).

Standard (Intake and exhaust)

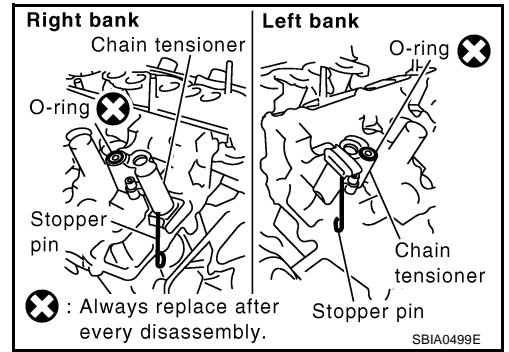
: 0.013 - 0.039 mm (0.0005 - 0.0015 in)

If it exceeds the standard, referring to each standard of valve lifter outer diameter and valve lifter hole diameter, replace either or both valve lifter and cylinder head.

INSTALLATION

1. Install secondary chain tensioners on both sides of cylinder head.

- Install chain tensioner with its stopper pin attached.
- Install tensioner with sliding part facing downward on right-side cylinder head, and with sliding part facing upward on left-side cylinder head.
- Install new O-ring as shown in the figure.

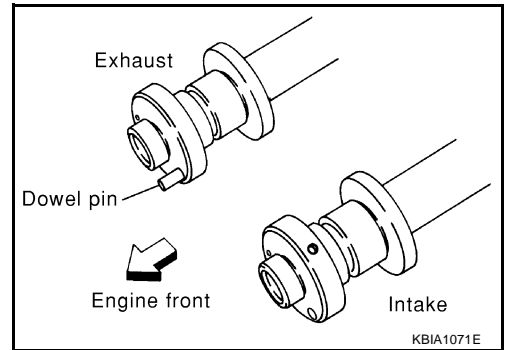


2. Install valve lifter.

- Install it in the original position.

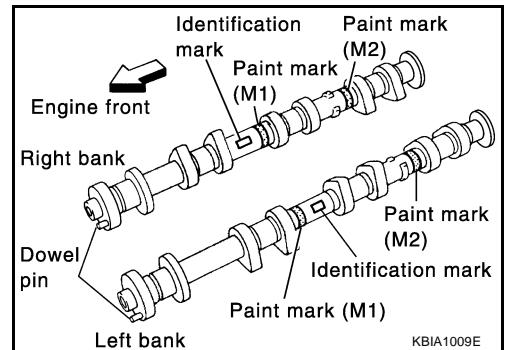
3. Install camshafts.

- Install camshaft with dowel pin attached to its front end face on exhaust side.



- Follow your identification marks made during removal, or follow the identification marks that are present on new camshafts for proper placement and direction.

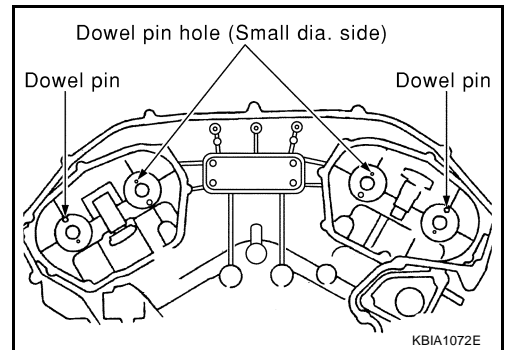
Bank	INT/EXH	Dowel pin	Paint marks		Identification mark
			M1	M2	
Right	INT	No	Pink	No	RE
	EXH	Yes	No	Orange	RE
Left	INT	No	Pink	No	LH
	EXH	Yes	No	Orange	LH



- Install camshaft so that dowel pin hole and dowel pin on front end face are positioned as shown in figure. (No. 1 cylinder TDC on its compression stroke)

NOTE:

Large- and small-pin holes are located on front end face of intake camshaft, at intervals of 180°. Face small dia. side pin hole upward (in cylinder head upper face direction).

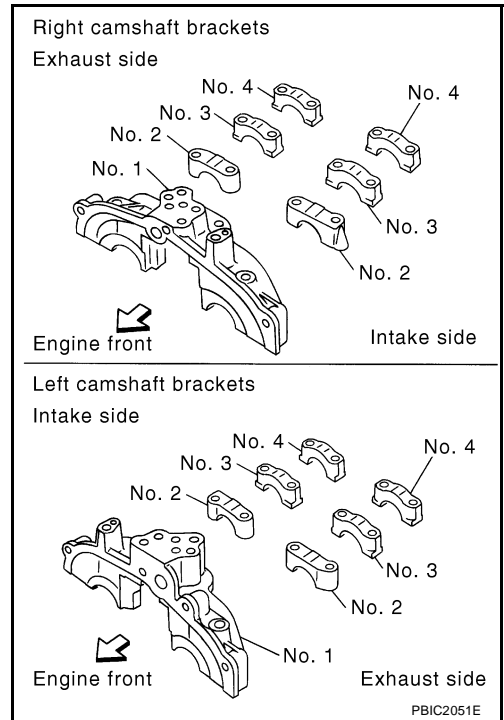


CAMSHAFT

[VQ35DE]

4. Install camshaft brackets.

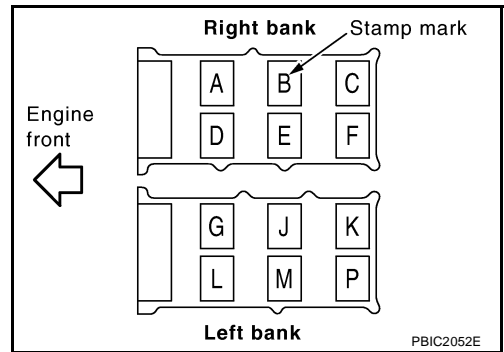
- Remove foreign material completely from camshaft bracket backside and from cylinder head installation face.
- Install camshaft bracket in original position and direction as shown in the figure.



- Install No. 2 to 4 camshaft brackets aligning stamp marks as shown in the figure.

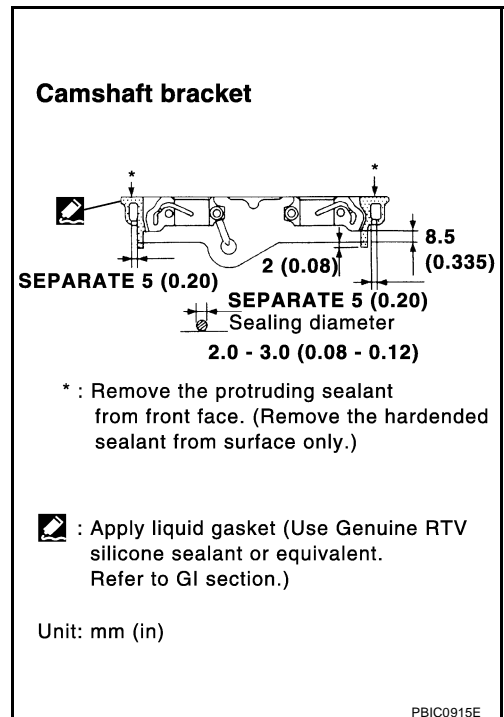
NOTE:

There are no identification marks indicating left and right for No. 1 camshaft bracket.



- Apply sealant to mating surface of No. 1 camshaft bracket as shown on right and left banks.

Use Genuine RTV Silicone Sealant or equivalent. Refer to [GI-48, "RECOMMENDED CHEMICAL PRODUCTS AND SEALANTS"](#).




5. Tighten camshaft brackets in the following steps, in numerical order as shown in the figure.
 - a. Tighten No. 7 to 10, then tighten No. 1 to 6 in order as shown.

 : 1.96 N-m (0.20 kg-m, 1 ft-lb)

- b. Tighten all bolts in numerical order as shown.

 : 5.88 N-m (0.60 kg-m, 4 ft-lb)

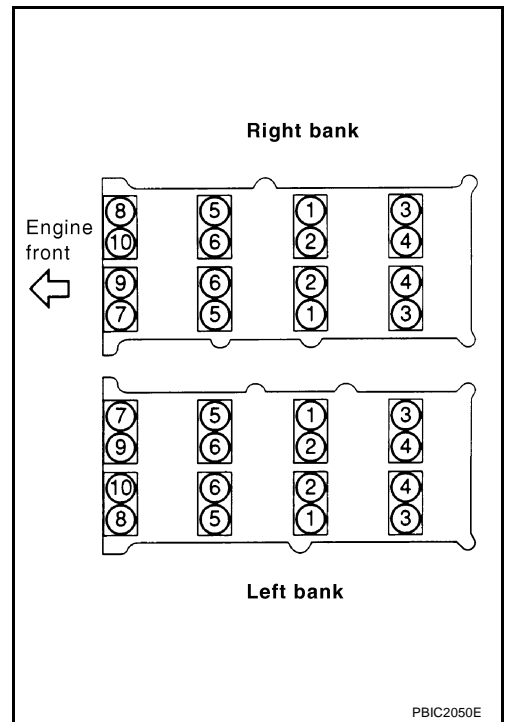
- c. Tighten all bolts in the numerical order as shown.

 : 10.4 N-m (1.1 kg-m, 8 ft-lb)

CAUTION:

After tightening mounting bolts of No. 1 camshaft brackets (No. 1), be sure to wipe off excessive liquid gasket from the parts list below.

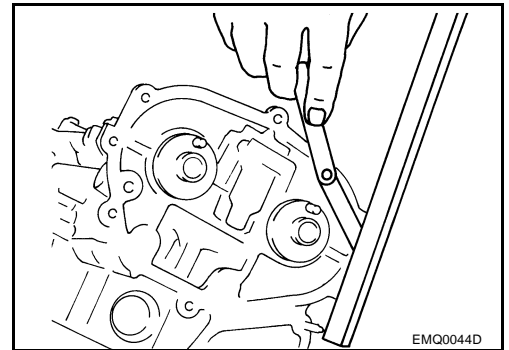
- Mating surface of rocker cover
- Mating surface of rear timing chain case



6. Measure difference in levels between front end faces of No. 1 camshaft bracket and cylinder head.

Standard : -0.14 to 0.14 mm (-0.0055 to 0.0055 in)

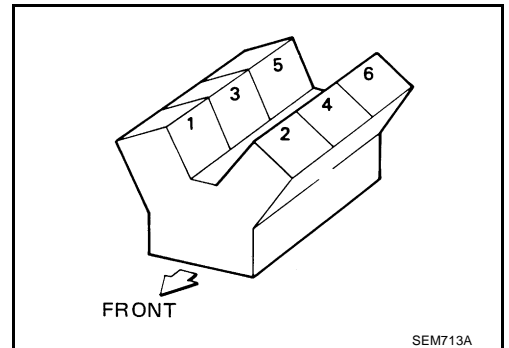
- If measurement is outside the specified range, re-install camshaft and camshaft bracket.



7. Inspect and adjust valve clearance. Refer to [EM-89, "Valve Clearance"](#).
8. Install in the reverse order of removal after this step.

Valve Clearance INSPECTION

Perform inspection as follows after removal, installation or replacement of camshaft or valve-related parts, or if there is unusual engine conditions regarding valve clearance.

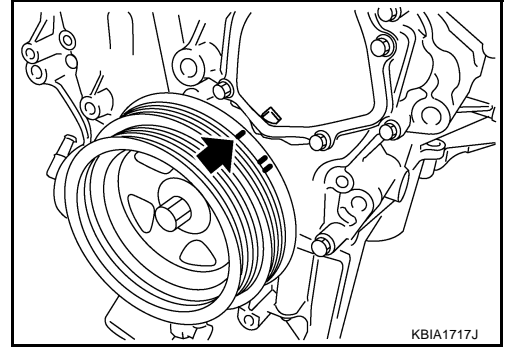


1. Remove right and left rocker covers with power tool. Refer to [EM-51, "ROCKER COVER"](#).
2. Measure valve clearance as below:
 - a. Set No. 1 cylinder at TDC of its compression stroke.

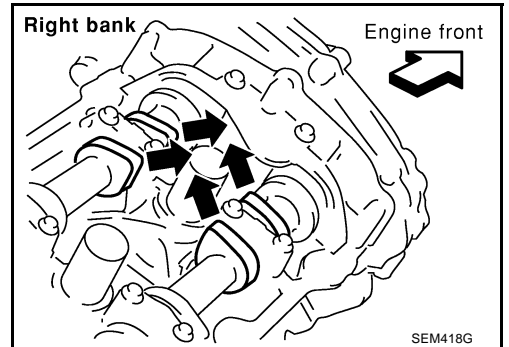
CAMSHAFT

[VQ35DE]

- Rotate crankshaft pulley clockwise to align timing mark (grooved line without color) with timing indicator.



- Make sure No. 1 cylinder intake and exhaust cam nose is facing in direction as shown in figure.
- If not, rotate crankshaft pulley 360° clockwise (when viewed from front).

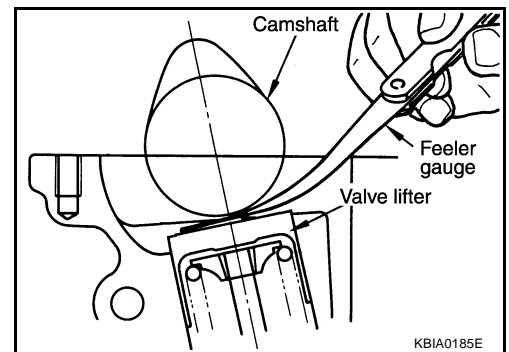
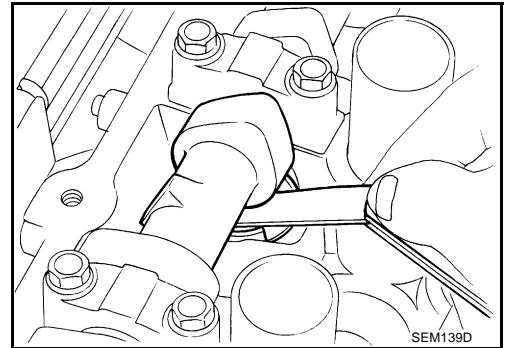


b. Using a feeler gauge, measure valve clearance.

Valve clearance standard:

Cold	Intake	: 0.26 - 0.34 mm (0.010 - 0.013 in)
	Exhaust	: 0.29 - 0.37 mm (0.011 - 0.015 in)
Hot*	Intake	: 0.304 - 0.416 mm (0.012 - 0.016 in)
	Exhaust	: 0.308 - 0.432 mm (0.012 - 0.016 in)

*: Approximately 80°C (176°F) (Reference data)

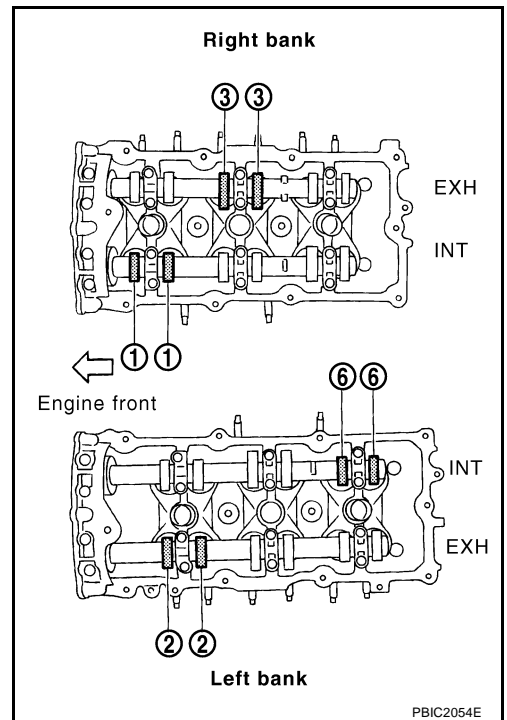


CAMSHAFT

[VQ35DE]

● No. 1 cylinder at compression TDC

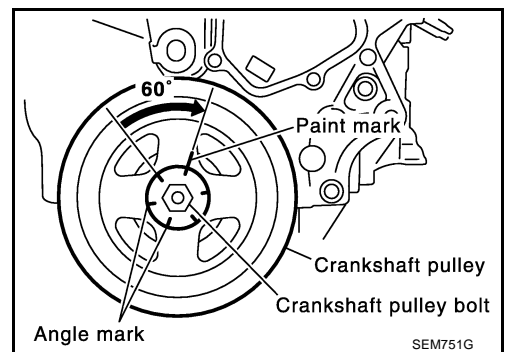
Measuring position (right bank)		No. 1 CYL.	No. 3 CYL.	No. 5 CYL.
No. 1 cylinder at TDC	EXH		×	
	INT	×		
Measuring position (left bank)		No. 2 CYL.	No. 4 CYL.	No. 6 CYL.
No. 1 cylinder at TDC	INT			×
	EXH	×		



- c. Rotate crankshaft by 240° clockwise (when viewed from front) to align No. 3 cylinder at TDC of its compression stroke.

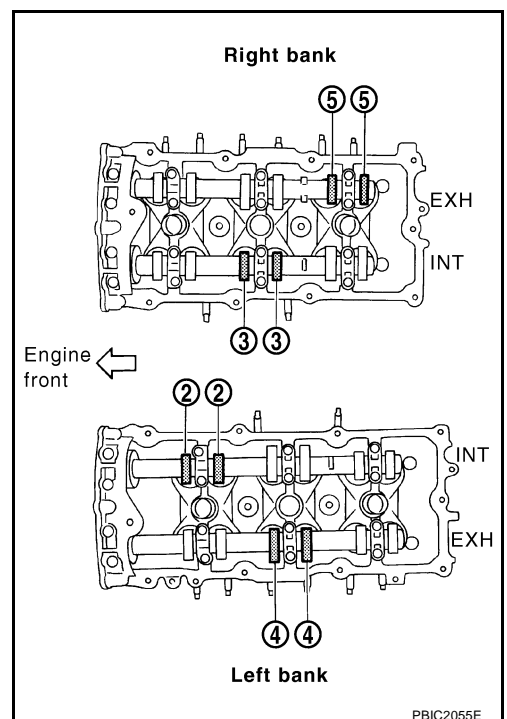
NOTE:

Crankshaft pulley mounting bolt flange has a stamped line every 60°. They can be used as a guide to rotation angle.



● No. 3 cylinder at compression TDC

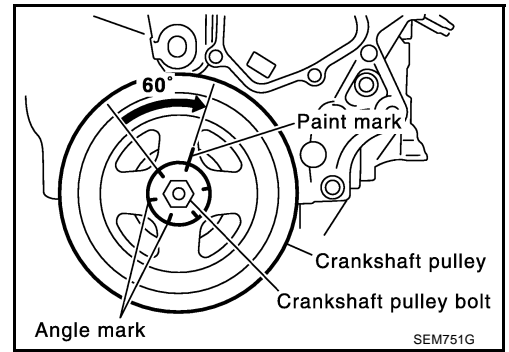
Measuring position (right bank)		No. 1 CYL.	No. 3 CYL.	No. 5 CYL.
No. 3 cylinder at TDC	EXH			×
	INT		×	
Measuring position (left bank)		No. 2 CYL.	No. 4 CYL.	No. 6 CYL.
No. 3 cylinder at TDC	INT	×		
	EXH		×	



CAMSHAFT

[VQ35DE]

- d. Rotate crankshaft by 240 degrees clockwise (when viewed from engine front) to align No. 5 cylinder at TDC of compression stroke.

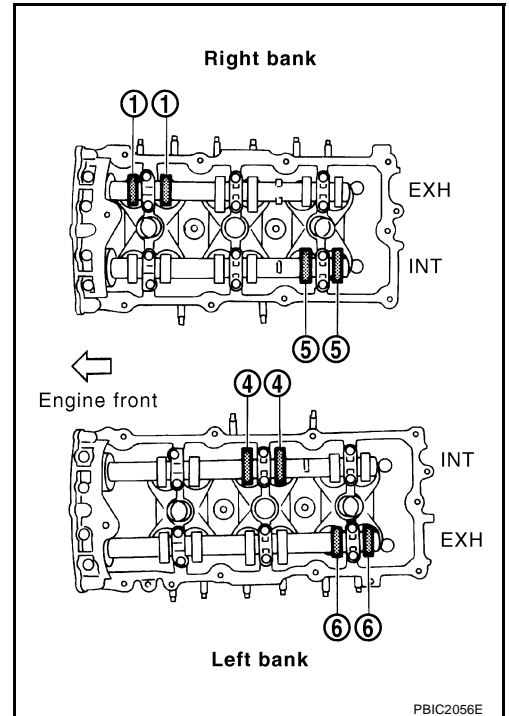


- No. 5 cylinder at compression TDC

Measuring position (right bank)		No. 1 CYL.	No. 3 CYL.	No. 5 CYL.
No. 5 cylinder at TDC	EXH	×		
	INT			×
Measuring position (left bank)		No. 2 CYL.	No. 4 CYL.	No. 6 CYL.
No. 5 cylinder at TDC	INT		×	
	EXH			×

CAUTION:

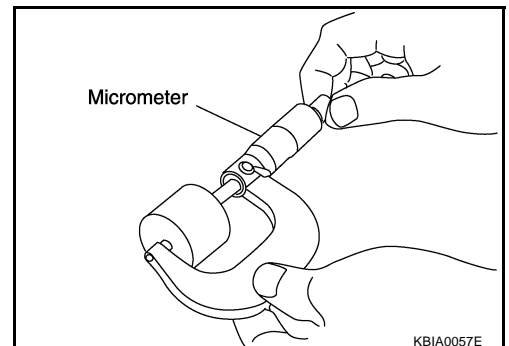
If inspection was carried out with cold engine, make sure values with fully warmed up engine are still within specifications.



3. For measurements that are outside the specified range, perform adjustment below.

ADJUSTMENT

- Perform adjustment depending on selected head thickness of valve lifter.
 - The specified valve lifter thickness is the dimension at normal temperatures. Ignore dimensional differences caused by temperature. Use the specifications for hot engine condition to adjust.
1. Remove camshaft. Refer to [EM-83. "REMOVAL"](#) .
 2. Remove valve lifters at the locations that are outside the standard.
 3. Measure the center thickness of the removed valve lifters with a micrometer.



4. Use the equation below to calculate valve lifter thickness for replacement.

- Valve lifter thickness calculation:
 Thickness of replacement valve lifter = $t1 + (C1 - C2)$
 $t1$ = Thickness of removed valve lifter
 $C1$ = Measured valve clearance
 $C2$ = Standard valve clearance:

Intake : 0.30 mm (0.012 in)*

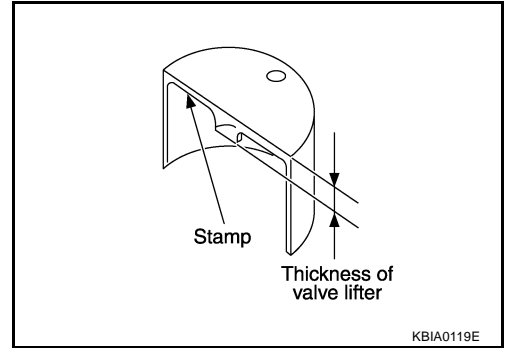
Exhaust : 0.33 mm (0.013 in)*

*: Approximately 20°C (68°F)

- Thickness of a new valve lifter can be identified by stamp marks on the reverse side (inside the cylinder).
 Stamp mark 788U or 788R indicates 7.88 mm (0.3102 in) in thickness.

NOTE:

2 types of stamp marks are used for parallel setting and for manufacturer identification.



Available thickness of valve lifter: 27 sizes with range 7.88 to 8.40 mm (0.3102 to 0.3307 in) in steps of 0.02 mm (0.0008 in) (when manufactured at factory). Refer to [EM-149, "Available Valve Lifter"](#).

5. Install selected valve lifter.
6. Install camshaft.
7. Manually turn crankshaft pulley a few turns.
8. Make sure valve clearances for cold engine are within specifications by referring to the specified values.
9. After completing the repair, check valve clearances again with the specifications for warmed engine. Make sure the values are within specifications.

Valve clearance:

Unit: mm (in)

Items	Cold	Hot * (reference data)
Intake	0.26 - 0.34 (0.010 - 0.013)	0.304 - 0.416 (0.012 - 0.016)
Exhaust	0.29 - 0.37 (0.011 - 0.015)	0.308 - 0.432 (0.012 - 0.016)

*: Approximately 80°C (176°F)

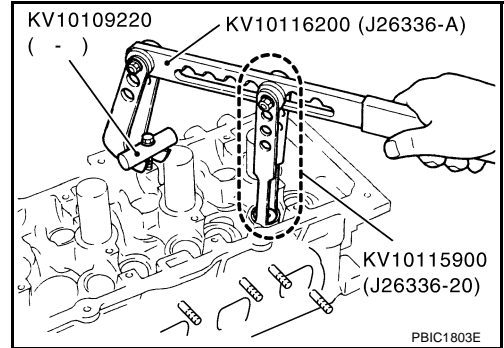
OIL SEAL

PFP:00100

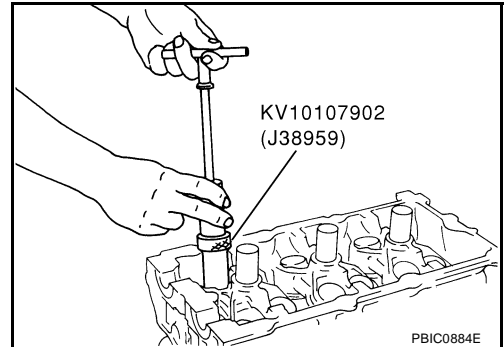
Removal and Installation of Valve Oil Seal REMOVAL

ABS004X4

1. Remove camshaft relating to valve oil seal to be removed. Refer to [EM-82, "CAMSHAFT"](#) .
2. Remove valve lifters. Refer to [EM-82, "CAMSHAFT"](#) .
3. Turn crankshaft until the cylinder requiring new oil seals is at TDC. This will prevent valve from dropping into cylinder.
4. Using valve spring compressor, attachment and adapter (SST), remove valve collet with magnet hand. Then remove valve spring and valve spring seat.



5. Remove valve oil seal using valve oil seal puller (SST).



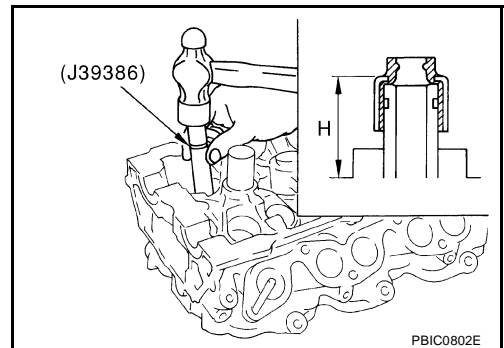
INSTALLATION

1. Apply engine oil on new valve oil seal joint and seal lip.
2. Using valve oil seal drift (SST), press fit valve seal to height "H" shown in the figure.

NOTE:

Dimension "H": Height measured before valve spring seat installation

Intake and exhaust : 14.3 - 14.9 mm (0.563 - 0.587 in)

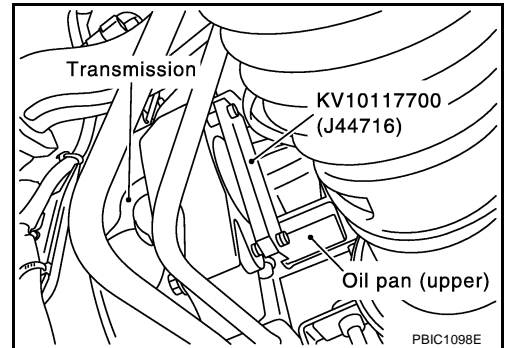


3. Perform steps in the reverse order of removal for the following operations.

Removal and Installation of Front Oil Seal

REMOVAL

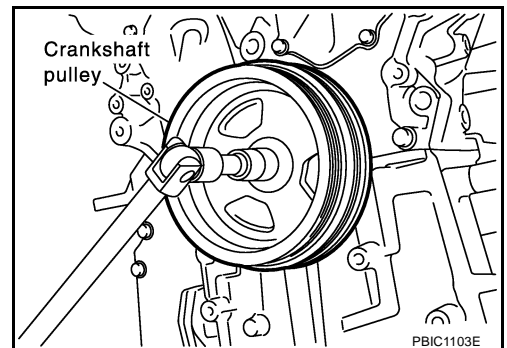
1. Remove the following parts:
 - Front engine undercover (With power tool)
 - Drive belt; Refer to [EM-15, "DRIVE BELTS"](#) .
2. Remove crankshaft pulley with the following procedure:
 - a. Remove rear cover plate (2WD) or starter motor (AWD) and set ring gear stopper (SST) as shown in the figure. Refer to [SC-10, "STARTING SYSTEM"](#) .



- b. Loosen crankshaft pulley bolt and locate bolt seating surface as 10 mm (0.39 in) from its original position.

CAUTION:

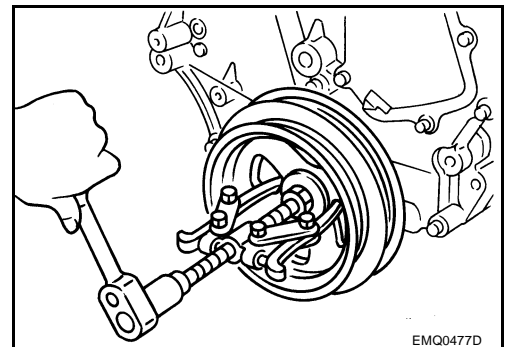
Do not remove crankshaft pulley bolt as it will be used as a supporting point for suitable puller.



- c. Place suitable puller tab on holes of crankshaft pulley, and pull crankshaft pulley through.

CAUTION:

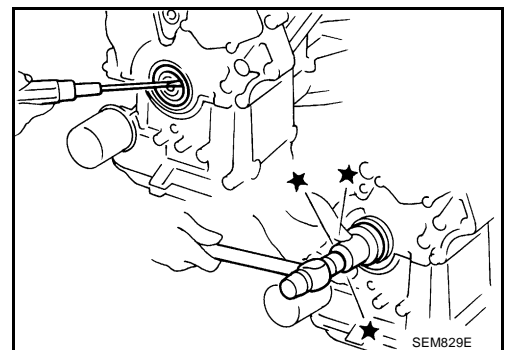
Do not put suitable puller tab on crankshaft pulley periphery, as this will damage internal damper.



3. Remove front oil seal using a suitable tool.

CAUTION:

Be careful not to damage front timing chain case and crankshaft.



A

EM

C

D

E

F

G

H

I

J

K

L

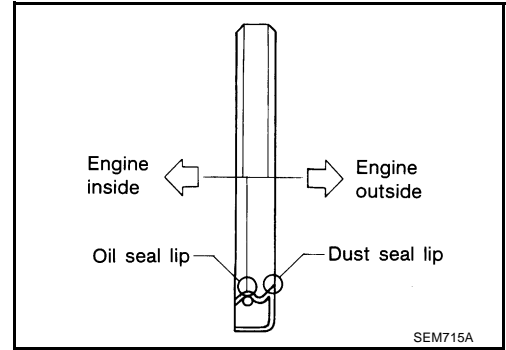
M

INSTALLATION

1. Apply engine oil on new front oil seal.
2. Using a suitable drift, press fit until the height of front oil seal is level with the mounting surface.
 - Suitable drift: outer diameter 59 mm (2.32 in), inner diameter 49 mm (1.93 in).

CAUTION:

Press fit straight and avoid causing burrs or tilting oil seal.



3. Perform steps in the reverse order of removal for the following operations.

Removal and Installation of Rear Oil Seal

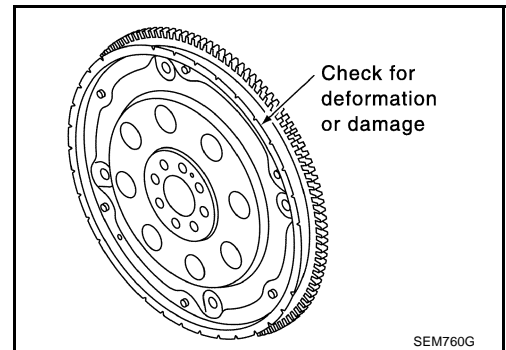
ABS004X6

REMOVAL

1. Remove oil pan (upper). Refer to [EM-30, "OIL PAN AND OIL STRAINER"](#).
2. Remove transmission assembly. Refer to [AT-266, "TRANSMISSION ASSEMBLY"](#).
3. Remove drive plate with power tool. Fix crankshaft with a ring gear stopper [SST: KV1011770 (J-44716)], and remove mounting bolts.
 - Loosen mounting bolts in diagonal order.

CAUTION:

- Do not disassemble drive plate.
- Never place drive plate with signal plate facing down.
- When handling signal plate, take care not to damage or scratch it.
- Handle signal plate in a manner that prevents it from becoming magnetized.



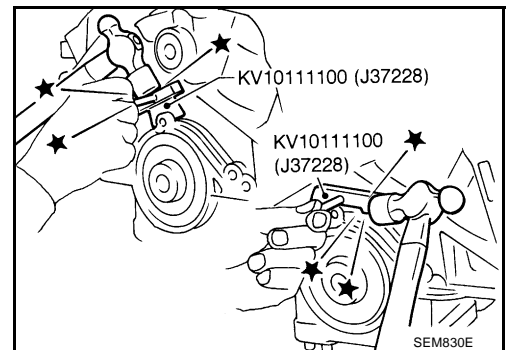
4. Use a seal cutter (SST) to cut away liquid gasket and remove rear oil seal retainer.

CAUTION:

Be careful not to damage mounting surface.

NOTE:

Rear oil seal and retainer form a single part and are handled as an assembly.



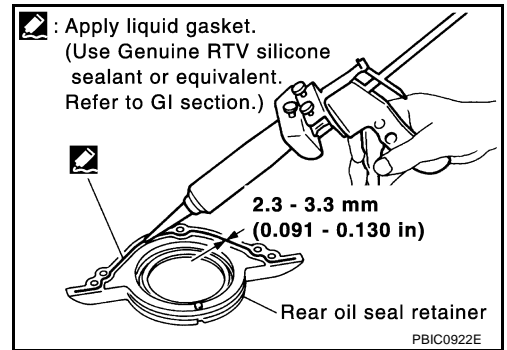
INSTALLATION

1. Remove old liquid gasket on mating surface of cylinder block and oil pan using scraper.

OIL SEAL

[VQ35DE]

2. Apply new engine oil to the oil and dust seal lips.
3. Apply liquid gasket to rear oil seal retainer with tube presser [SST: WS39930000 (-)] as shown in the figure.
Use Genuine RTV Silicone Sealant or equivalent. Refer to [GI-48, "RECOMMENDED CHEMICAL PRODUCTS AND SEALANTS"](#).
 - Assembly should be done within 5 minutes after coating.



4. Install rear oil seal retainer to cylinder block.
5. Perform steps in the reverse order of removal for the following operations.

A
EM
C
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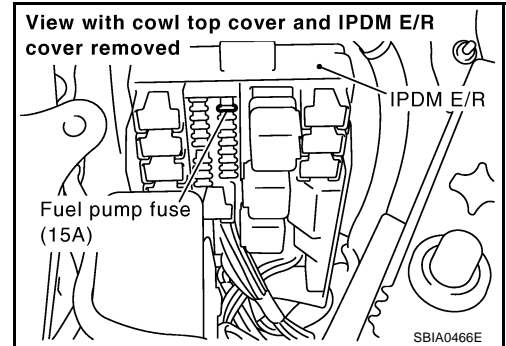
CYLINDER HEAD

PFP:11041

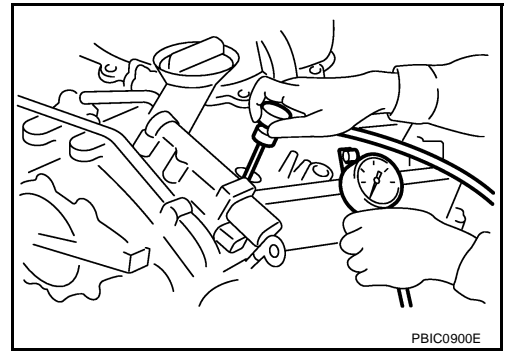
On-Vehicle Service CHECKING COMPRESSION PRESSURE

ABS004X7

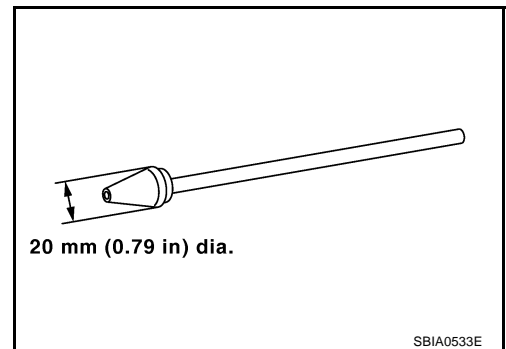
1. Warm up engine thoroughly. Then, stop it.
2. Release fuel pressure. Refer to [EC-51, "FUEL PRESSURE RELEASE"](#).
3. Disconnect fuel pump fuse to avoid fuel injection during measurement.



4. Remove engine cover with power tool. Refer to [EM-19, "INTAKE MANIFOLD COLLECTOR"](#).
5. Remove ignition coil and spark plug from each cylinder. Refer to [EM-42, "IGNITION COIL"](#) and [EM-43, "SPARK PLUG \(PLATINUM-TIPPED TYPE\)"](#).
6. Connect engine tachometer (not required in use of CONSULT-II).
7. Install compression gauge with compression gauge adapter (commercial service tool) onto spark plug hole.



- Use compression gauge adapter whose picking up end inserted to spark plug hole is smaller than 20 mm (0.79 in) in diameter. Otherwise, it may be caught by cylinder head during removal.
8. With accelerator pedal fully depressed, turn ignition switch to "START" for cranking. When gauge pointer stabilizes, read the compression pressure and engine rpm. Perform these steps to check each cylinder.



Compression pressure:

Unit: kPa (kg/cm², psi) /rpm

Standard	Minimum	Deference limit between cylinders
1,275 (13.0, 185) / 300	981 (10.0, 142) / 300	98 (1.0, 14) / 300

CAUTION:

Always use a fully charged battery to obtain specified engine speed.

- If engine speed is out of specified range, check battery liquid for proper gravity. Check engine speed again with normal battery gravity.

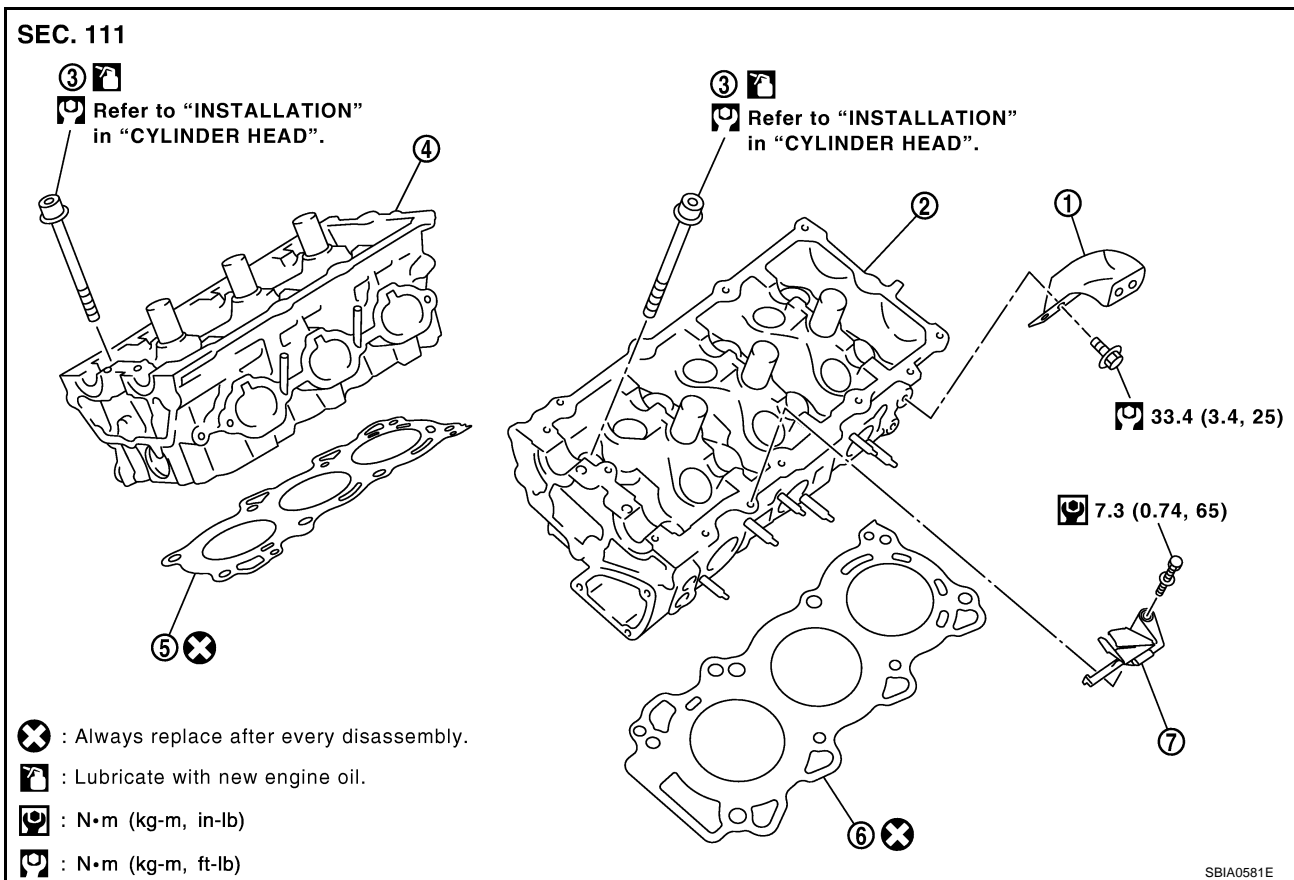
CYLINDER HEAD

[VQ35DE]

- If compression pressure is below minimum value, check valve clearances and parts associated with combustion chamber (valve, valve seat, piston, piston ring, cylinder bore, cylinder head, cylinder head gasket). After the checking, measure compression pressure again.
 - If some cylinders have low compression pressure, pour small amount of engine oil into spark plug hole of cylinder to re-check it for compression.
 - If the added engine oil improves the compression, piston rings may be worn out or damaged. Check piston rings and replace if necessary.
 - If the compression pressure remains at low level despite the addition of engine oil, valves may be malfunctioning. Check valves for damage. Replace valve or valve seat accordingly.
 - If two adjacent cylinders have respectively low compression pressure and their compression remains low even after the addition of engine oil, gaskets are leaking. In such a case, replace cylinder head gaskets.
9. After inspection is completed, install removed parts.
 10. Start engine, and confirm that engine runs smoothly.
 11. Perform trouble diagnosis. If DTC appears, erase it. Refer to [EC-77, "TROUBLE DIAGNOSIS"](#).

Removal and Installation

ABS004X8



1. Engine rear lower slinger
2. Cylinder head (left bank)
3. Cylinder head bolt
4. Cylinder head (right bank)
5. Cylinder head gasket (right bank)
6. Cylinder head gasket (left bank)
7. Oil level gauge guide

REMOVAL

1. Remove camshaft. Refer to [EM-82, "CAMSHAFT"](#).

NOTE:

It is also possible to perform the following steps 2 and 3 just before removing camshaft.

2. Temporarily fit front suspension member to support engine.

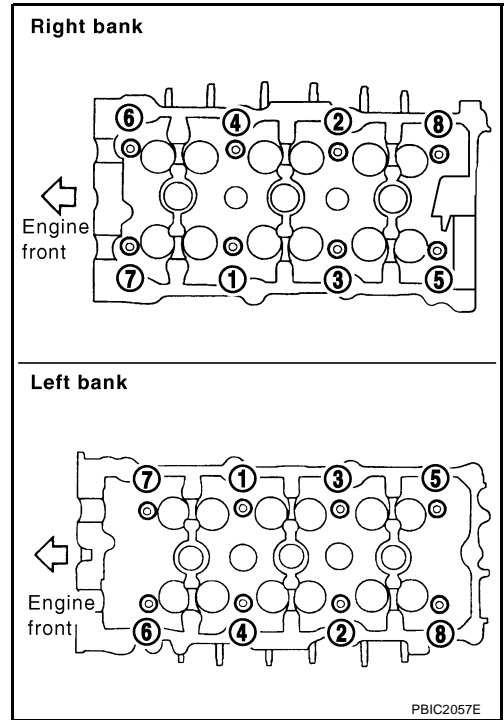
CAUTION:

Temporary fitting means the status that engine is adequately stable though hoist is released from hanging.

NOTE:

At the time of the start of this procedure front suspension member is removed, and cylinder head is hanged by hoist with engine slinger installed.

3. Release hoist from hanging, then remove engine slinger.
4. Remove the following components and related parts:
 - Fuel tube and fuel injector assembly. Refer to [EM-45, "FUEL INJECTOR AND FUEL TUBE"](#) .
 - Intake manifold. Refer to [EM-24, "INTAKE MANIFOLD"](#) .
 - Exhaust manifold. Refer to [EM-26, "EXHAUST MANIFOLD AND THREE WAY CATALYST"](#) .
 - Water inlet and thermostat assembly. Refer to [CO-26, "WATER INLET AND THERMOSTAT ASSEMBLY"](#) .
 - Water outlet and water piping. Refer to [CO-28, "WATER OUTLET AND WATER PIPING"](#) .
5. Remove cylinder head loosening bolts with power tool in reverse order shown in the figure and using cylinder head bolt wrench (commercial service tool).



6. Remove cylinder head gaskets.

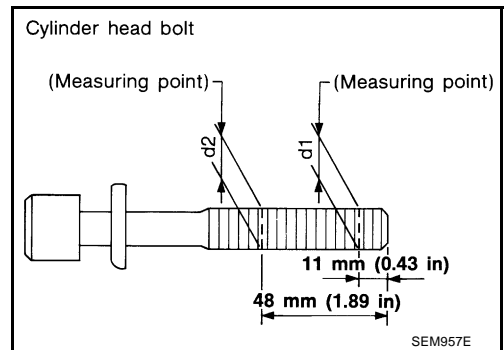
INSPECTION AFTER REMOVAL

Outer Diameter of Cylinder Head Bolts

- Cylinder head bolts are tightened by plastic zone tightening method. Whenever the size difference between d1 and d2 exceeds the limit, replace them with new one.

Limit (d1 - d2) : 0.11 mm (0.0043 in)

- If reduction of outer diameter appears in a position other than d2, use it as d2 point.



Cylinder Head Distortion

NOTE:

When performing this inspection, cylinder block distortion should be also checking. Refer to [EM-139, "CYLINDER BLOCK DISTORTION"](#) .

1. Using scraper, wipe off oil, scale, gasket, sealant and carbon deposits from surface of cylinder head.

CAUTION:

Do not allow gasket fragments to enter engine oil or engine coolant passages.

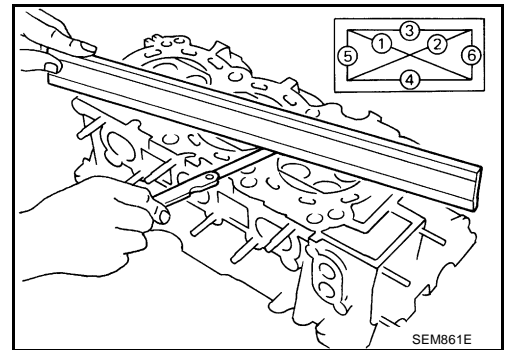
CYLINDER HEAD

[VQ35DE]

- At each of several locations on bottom surface of cylinder head, measure distortion in six directions.

Limit : 0.1 mm (0.004 in)

- If it exceeds the limit, replace cylinder head.



A

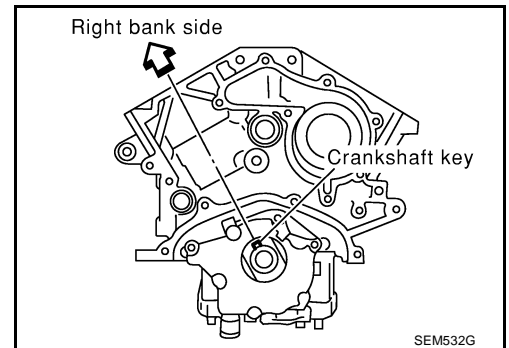
EM

C

D

INSTALLATION

- Install cylinder head gasket.
- Turn crankshaft until No. 1 piston is set at TDC on the compression stroke.
 - Crankshaft key should line up with the right bank cylinder center line as shown.



E

F

G

H

- Install cylinder head follow the steps below to tighten cylinder head bolts in the order shown in figure.

- Tighten all bolts.

: 98.1 N·m (10 kg·m, 72 ft·lb)

- Completely loosen.

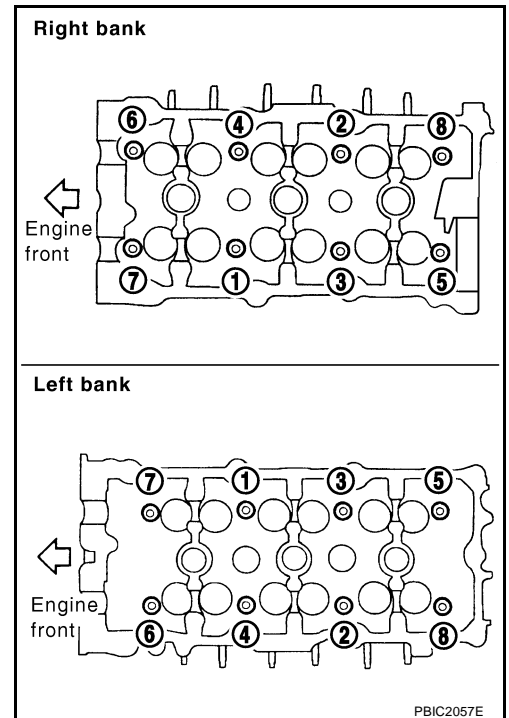
: 0 N·m (0 kg·m, 0 ft·lb)

CAUTION:

In step "b", loosen bolts in the reverse order of that indicated in figure.

- Tighten all bolts.

: 39.2 N·m (4.0 kg·m, 29 ft·lb)



I

J

K

L

M

CYLINDER HEAD

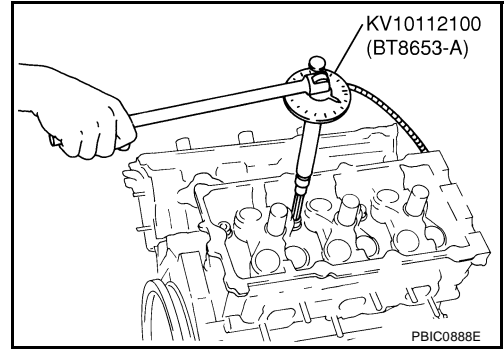
[VQ35DE]

- d. Turn all bolts "90" degrees clockwise (angle tightening).
- e. Turn all bolts "90" degrees clockwise again [target: 90 degrees (angle tightening)].

CAUTION:

Check and confirm the tightening angle by using angle wrench (SST) and cylinder head bolt wrench (commercial service tool). Avoid judgment by visual inspection without SST.

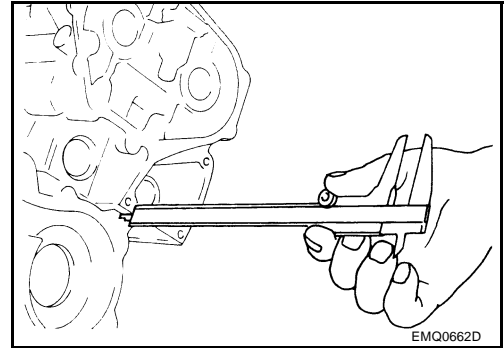
- Check tightening angle indicated on angle wrench (SST) indicator plate.



4. After installing cylinder head, measure distance between front end faces of cylinder block and cylinder head (left and right banks).

Standard : 14.1 - 14.9 mm (0.555 - 0.587 in)

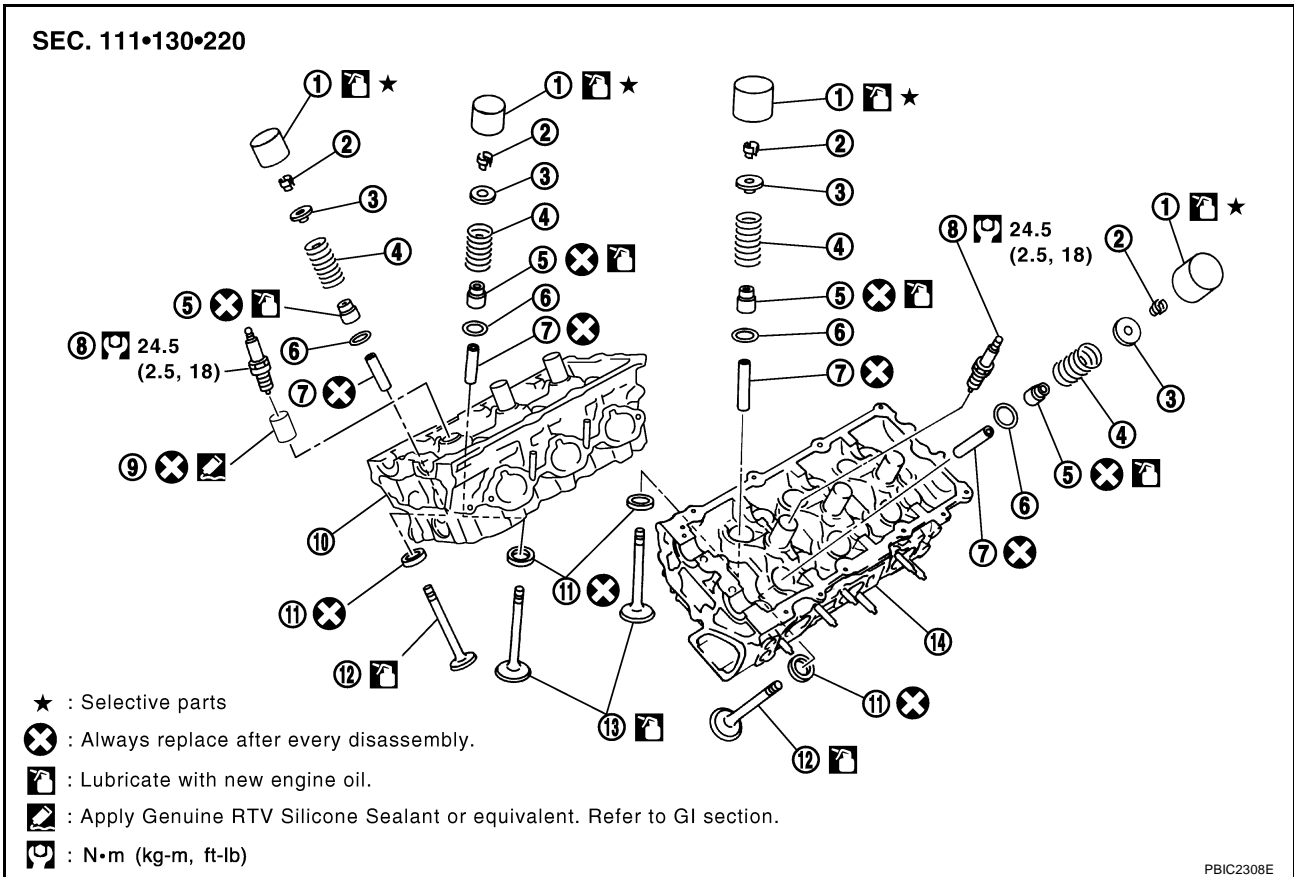
- If measurement is outside the specified range, re-install cylinder head.



5. Perform steps in reverse order of removal for the following operations.

Disassembly and Assembly

ABS004X9



- | | | |
|-----------------|-------------------|--------------------------|
| 1. Valve lifter | 2. Valve collet | 3. Valve spring retainer |
| 4. Valve spring | 5. Valve oil seal | 6. Valve spring seat |
| 7. Valve guide | 8. Spark plug | 9. Spark plug tube |

CYLINDER HEAD

[VQ35DE]

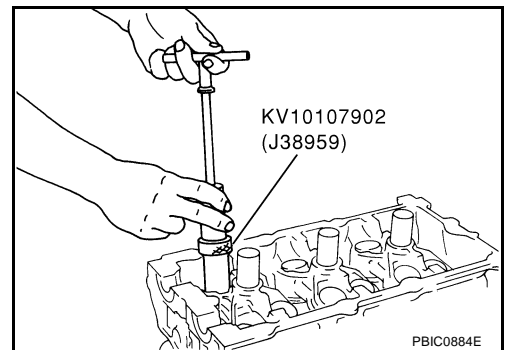
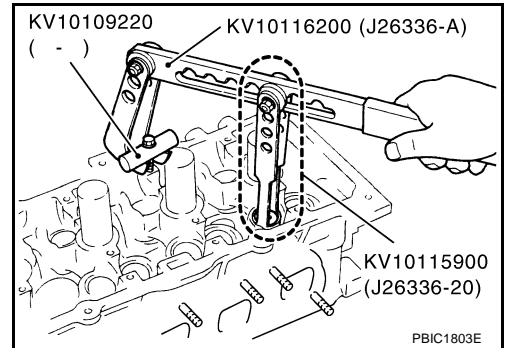
- | | | |
|--------------------------------|-------------------------------|-----------------|
| 10. Cylinder head (right bank) | 11. Valve seat | 12. Valve (EXH) |
| 13. Valve (INT) | 14. Cylinder head (left bank) | |

DISASSEMBLY

1. Remove spark plug with spark plug wrench (commercial service tool).
2. Remove valve lifter.
 - Mark position on valve lifter for assembly.
3. Remove valve collet.
 - Compress valve spring with valve spring compressor, attachment and adapter (SST). Remove valve collet with magnet hand.
4. Remove valve spring retainer and valve spring.
5. Push valve stem to combustion chamber side, and remove valve.
 - Inspect valve guide clearance before removal. Refer to [EM-105, "VALVE GUIDE CLEARANCE"](#).
 - Mark position on valve for assembly.
6. Remove valve oil seals using valve oil seal puller (SST).

CAUTION:

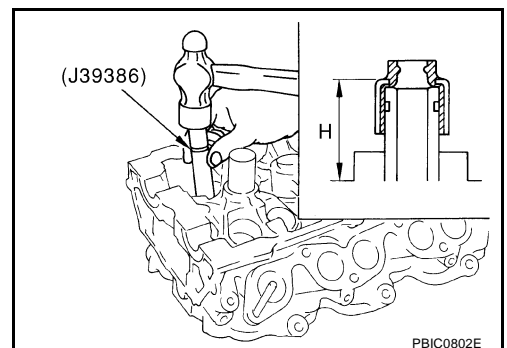
When working, take care not to damage valve lifter holes.



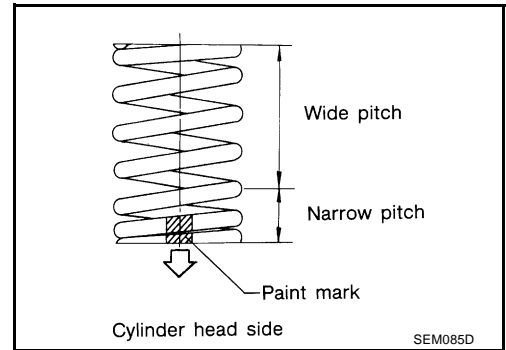
7. Remove valve spring seat.
 8. If valve seat must be replaced, refer to [EM-107, "VALVE SEAT CONTACT"](#).
 9. If valve guide must be replaced, refer to [EM-105, "VALVE GUIDE CLEARANCE"](#).
 10. Remove spark plug tube, as necessary.
 - Using a pair of pliers, pull spark plug tube out of cylinder head.
- CAUTION:**
- **Take care not to damage cylinder head.**
 - **Once removed, a spark plug tube will be deformed and cannot be reused. Do not remove it unless absolutely necessary.**

ASSEMBLY

1. When valve guide is removed, install it. Refer to [EM-105, "VALVE GUIDE CLEARANCE"](#).
 2. When valve seat is removed, install it. Refer to [EM-107, "VALVE SEAT CONTACT"](#).
 3. Install valve oil seals.
 - Install with valve oil seal drift (SST) to match dimension in illustration.
- Height "H" (Without valve spring seat installed)**
Intake and exhaust : 14.3 - 14.9 mm (0.563 - 0.587 in)
4. Install valve spring seat.



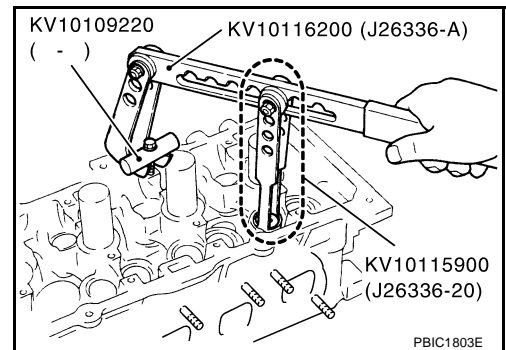
5. Install the valves.
 - Larger diameter valves are for intake side.
6. Install valve spring (uneven pitch type).
 - Install smaller pitch end (paint mark) to cylinder head side (valve spring seat side).
7. Install valve spring retainer.



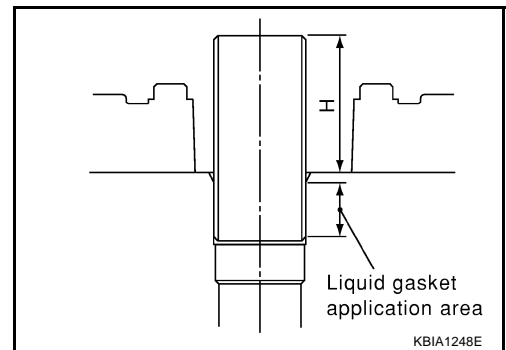
8. Install valve collet.
 - Compress valve spring with valve spring compressor, attachment and adapter (SST). Install valve collet with magnet hand.

CAUTION:
When working, take care not to damage valve lifter holes.

 - Tap valve stem edge lightly with plastic hammer after installation to check its installed condition.



9. Install valve lifter.
10. Install spark plug tube.
 - Press-fit spark plug tube following procedure below.
 - a. Remove old liquid gasket adhering to cylinder-head mounting hole.
 - b. Apply liquid gasket to area within approximately 12 mm (0.47 in) from edge of spark plug tube press-fit side.
Use Genuine RTV Silicone Sealant or equivalent. Refer to [GI-48, "RECOMMENDED CHEMICAL PRODUCTS AND SEALANTS"](#).
 - c. Using a drift, press-fit spark plug tube so that its height "H" is as specified in the figure.



Standard press-fit height "H":
: 38.55 - 38.65 mm (1.5177 - 1.5217 in)

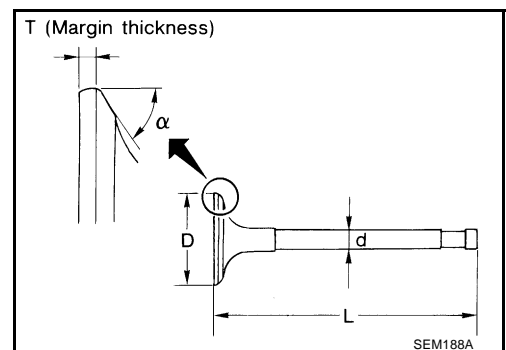
- CAUTION:**
- When press-fitting, take care not to deform spark plug tube.
 - After press-fitting, wipe off liquid gasket protruding onto cylinder-head upper face.

11. Install spark plug.

Inspection After Disassembly VALVE DIMENSIONS

ABS004XA

- Check dimensions of each valve. For dimensions, refer to [EM-150, "Valve Dimensions"](#).
- If dimensions are out of the standard, replace valve.



VALVE GUIDE CLEARANCE

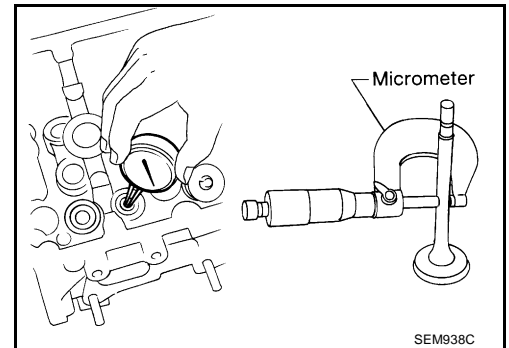
Valve Stem Diameter

Measure inner diameter of valve guide with inside micrometer.

Standard

Intake : 5.965 - 5.980 mm (0.2348 - 0.2354 in)

Exhaust : 5.955 - 5.970 mm (0.2344 - 0.2350 in)



Valve Guide Inner Diameter

Measure inner diameter of valve guide with inside micrometer.

Standard

Intake and Exhaust : 6.000 - 6.018 mm (0.2362 - 0.2369 in)

Valve Guide Clearance

- (Valve guide clearance) = (Valve guide inner diameter) – (Valve stem diameter).

Valve guide clearance:

Standard

Intake : 0.020 - 0.053 mm (0.0008 - 0.0021 in)

Exhaust : 0.030 - 0.063 mm (0.0012 - 0.0025 in)

Limit

Intake : 0.08 mm (0.003 in)

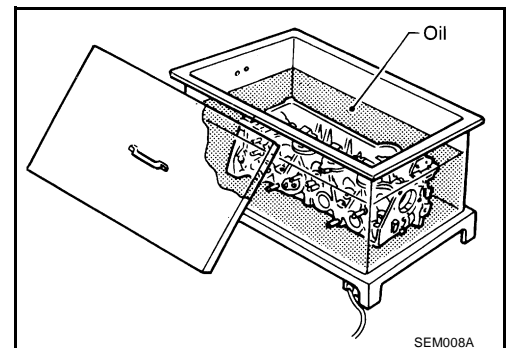
Exhaust : 0.09 mm (0.004 in)

- If it exceeds the limit, replace valve guide and / or valve.

VALVE GUIDE REPLACEMENT

When valve guide is removed, replace with oversized (0.2 mm, 0.008 in) valve guide.

1. To remove valve guide, heat cylinder head to 110 to 130°C (230 to 266°F) by soaking in heated oil.



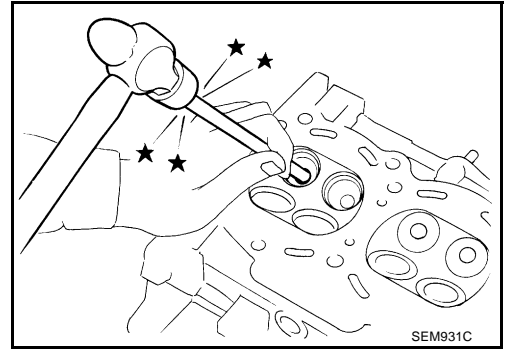
CYLINDER HEAD

[VQ35DE]

2. Drive out valve guide with a press [under a 20 kN (2 ton, 2.2 US ton, 2.0 Imp ton) pressure] or hammer and suitable tool.

CAUTION:

Cylinder head contains heat. When working, wear protective equipment to avoid getting burned.

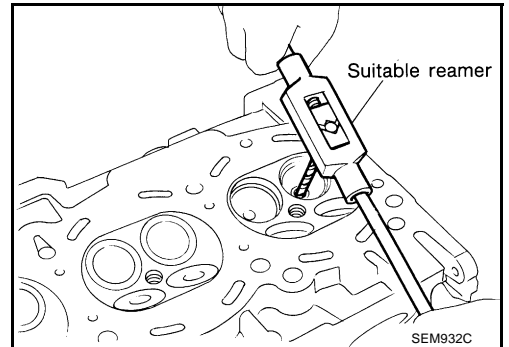


3. Using valve guide reamer, ream cylinder head valve guide hole.

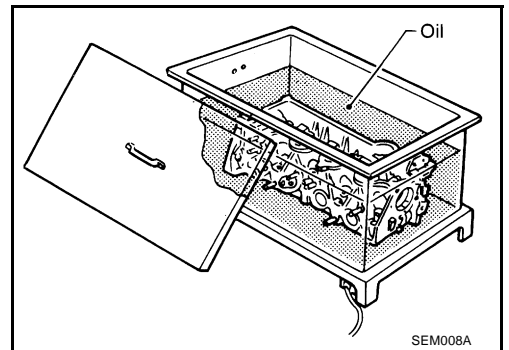
Valve guide hole diameter (for service parts):

Intake and exhaust

: 10.175 - 10.196 mm (0.4006 - 0.4014 in)



4. Heat cylinder head to 110 to 130°C (230 to 266°F) by soaking in heated oil.



5. Press valve guide from camshaft side to dimensions as in illustration.

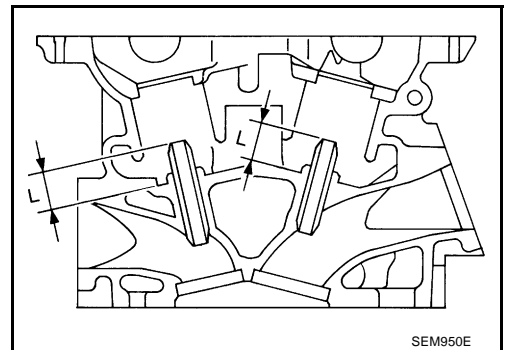
Projection "L"

Intake and exhaust

: 12.6 - 12.8 mm (0.496 - 0.504 in)

CAUTION:

Cylinder head contains heat. When working, wear protective equipment to avoid getting burned.

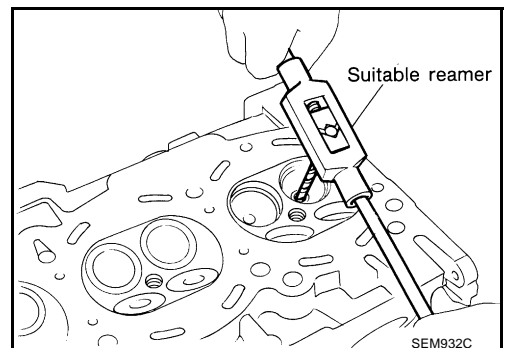


6. Using valve guide reamer, apply reamer finish to valve guide.

Standard:

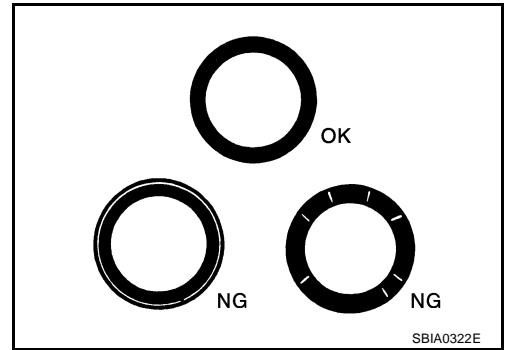
Intake and exhaust

: 6.000 - 6.018 mm (0.2362 - 0.2369 in)



VALVE SEAT CONTACT

- After confirming that the dimensions of valve guides and valves are within specifications, perform this procedure.
- Apply prussian blue (or white lead) onto contacting surface of valve seat to check the condition of the valve contact on the surface.
- Check if the contact area band is continuous all around the circumference.
- If not, grind to adjust valve fitting and check again. If the contacting surface still has NG conditions even after the re-check, replace valve seat.



VALVE SEAT REPLACEMENT

When valve seat is removed, replace with oversized (0.5 mm, 0.020 in) valve seat.

1. Bore out old seat until it collapses. Boring should not continue beyond the bottom face of the seat recess in cylinder head. Set the machine depth stop to ensure this.

CAUTION:

Prevent to scratch cylinder head by excessive boring.

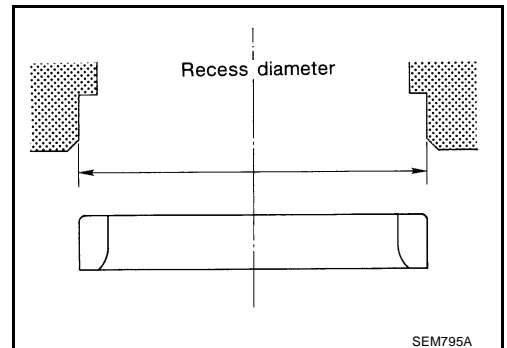
2. Ream cylinder head recess diameter for service valve seat.

Oversize [0.5 mm (0.020 in)]

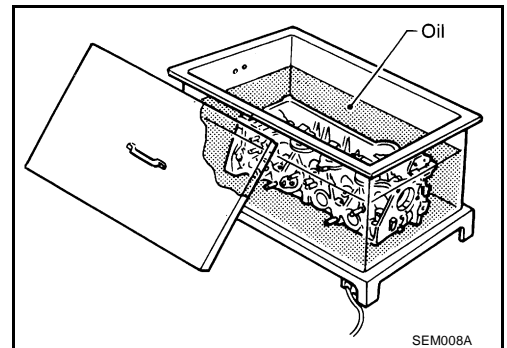
Intake: 38.500 - 38.516 mm (1.5157 - 1.5164 in)

Exhaust: 32.700 - 32.716 mm (1.2874 - 1.2880 in)

- Be sure to ream in circles concentric to the valve guide center. This will enable valve to fit correctly.



3. Heat cylinder head to 110 to 130°C (230 to 266°F) by soaking in heated oil.



4. Provide valve seats cooled well with dry ice. Force fit valve seat into cylinder head.

CAUTION:

- Avoid directly touching cold valve seats.
- Cylinder head contains heat. When working, wear protective equipment to avoid getting burned.

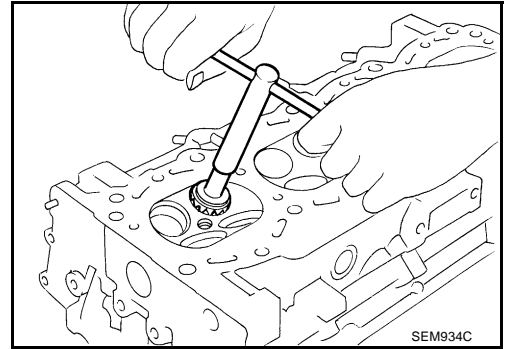
CYLINDER HEAD

[VQ35DE]

- Using valve seat cutter set (commercial service tool) or valve seat grinder, finish seat to the specified dimensions.

CAUTION:

When using valve seat cutter, firmly grip the cutter handle with both hands. Then, press on the contacting surface all around the circumference to cut in a single drive. Improper pressure on with cutter or cutting many different times may result in stage valve seat.



Grind to obtain the dimensions indicated.

Standard:

D1 dia.: 35 mm (1.38 in)*¹

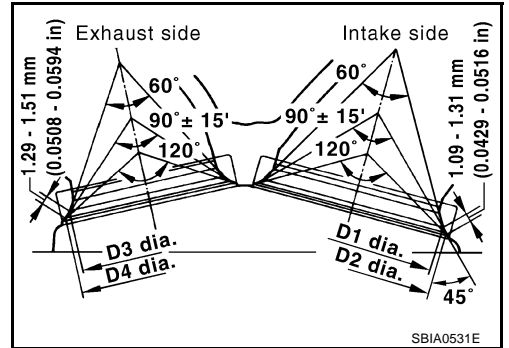
D2 dia.: 36.6 - 36.8 mm (1.441 - 1.449 in)*²

D3 dia.: 28.7 mm (1.130 in)*¹

D4 dia.: 30.6 - 30.8 mm (1.205 - 1.213 in)*²

*¹ : Diameter made by intersection point of conic angles 60° and 90°

*² : Diameter made by intersection point of conic angles 89.5° and 120°



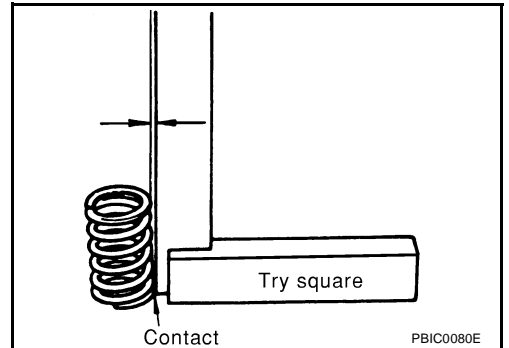
- Using compound, grind to adjust valve fitting.
- Check for normal contact again.

VALVE SPRING SQUARENESS

- Set try square along the side of valve spring and rotate spring. Measure the maximum clearance between the top face of spring and try square.

Limit : Less than 2.1 mm (0.083 in)

- If it exceeds the limit, replace valve spring.



VALVE SPRING DIMENSIONS AND VALVE SPRING PRESSURE LOAD

- Check the valve spring pressure at specified spring height.

Standard:**Intake and exhaust****Free height**

: 47.07 mm (1.8531 in)

Installation height

: 37.0 mm (1.457 in)

Installation load

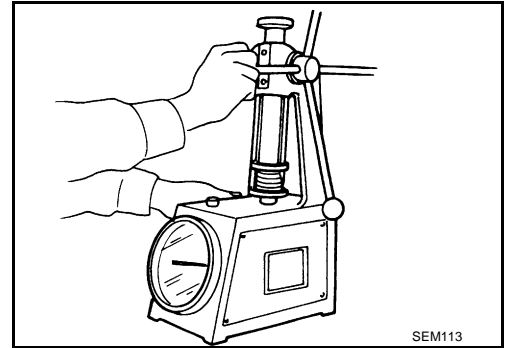
: 166 - 188 N (16.9 - 19.2 kg, 37.3 - 42.3 lb)

Height during valve open

: 27.2 mm (1.0709 in)

Load with valve open

: 373 - 421 N (38.0 - 42.9 kg, 83.9 - 94.6 lb)



- If the installation load or load with valve open is out of the standard, replace valve spring.

A

EM

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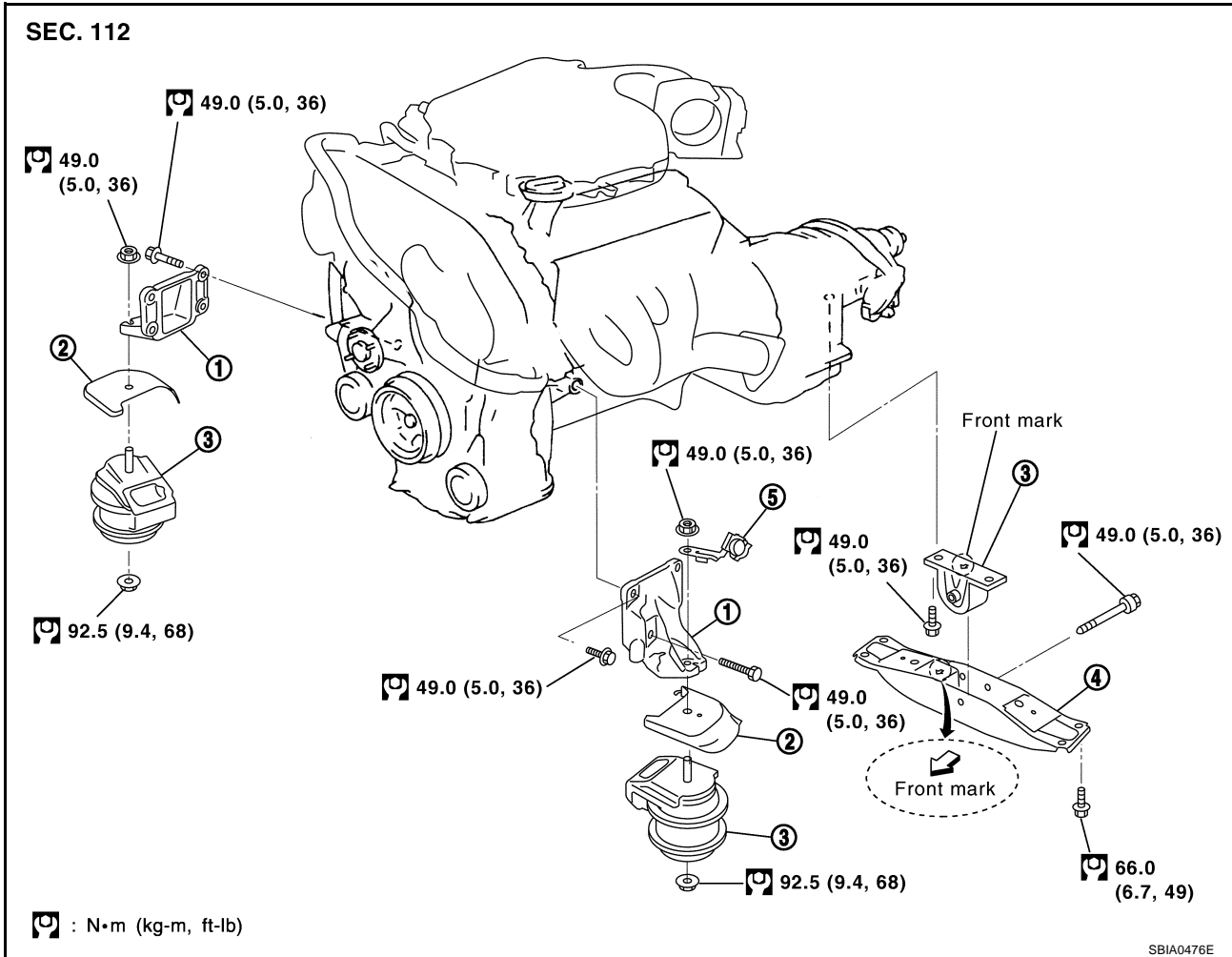
M

ENGINE ASSEMBLY

PFP:10001

Removal and Installation 2WD MODEL

ABS008GN



- | | | |
|----------------------------|--------------------|------------------------------|
| 1. Engine mounting bracket | 2. Heat insulator | 3. Engine mounting insulator |
| 4. Rear member | 5. Harness bracket | |

WARNING:

- Situate vehicle on a flat and solid surface.
- Place chocks at front and back of rear wheels.
- For engines not equipped with engine slingers, attach proper slingers and bolts described in PARTS CATALOG.

CAUTION:

- Always be careful to work safely, avoid forceful or uninstructed operations.
- Do not start working until exhaust system and engine coolant are cool enough.
- If items or work required are not covered by the engine section, refer to the applicable sections.
- Always use the support point specified for lifting.
- Use either 2-point lift type or separate type lift as best you can. If board-on type is used for unavoidable reasons, support at rear axle jacking point with transmission jack or similar tool before starting work, in preparation for the backward shift of center of gravity.
- For supporting points for lifting and jacking point at rear axle, refer to [GI-42. "Garage Jack and Safety Stand"](#).

REMOVAL**Outline**

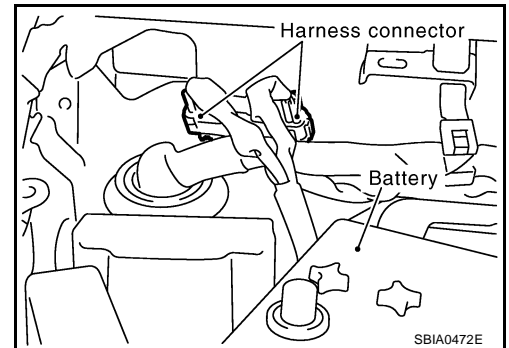
At first, remove engine and transmission assembly with suspension member downward. Then separate engine from transmission.

Preparation

1. Release fuel pressure. Refer to [EC-51, "FUEL PRESSURE RELEASE"](#) .
2. Disconnect both battery terminals.
3. Remove engine cover (Refer to [EM-19, "INTAKE MANIFOLD COLLECTOR"](#)), battery cover and LH/RH sides front tire.
4. Remove front and rear engine undercover and front cross bar with power tool.
5. Drain engine coolant from radiator drain plug. Refer to [CO-11, "Changing Engine Coolant"](#) .
6. Remove cowl top cover RH. Refer to [EI-24, "COWL TOP"](#) .
7. Remove air duct and air cleaner case assembly. Refer to [EM-17, "AIR CLEANER AND AIR DUCT"](#) .
8. Remove radiator upper and lower hoses. Refer to [CO-14, "RADIATOR"](#) .

Engine Room

1. Disconnect heater hose from vehicle-side, and fit a plug onto hose end to prevent engine coolant leak.
2. Disconnect grounding wire (between vehicle to left bank cylinder head).
3. Disconnect battery positive cable at vehicle side and temporarily fasten it on engine.
4. Disconnect engine room harness connectors shown in the figure.



5. Disconnect A/C piping from A/C compressor, and temporarily fasten it on vehicle with a rope.
6. Disconnect two body ground cables.
7. Disconnect brake booster vacuum hose.
8. Disconnect fuel feed hose and EVAP hose.
9. Remove power steering oil pump reservoir tank and piping from vehicle, and temporarily secure them on engine. Refer to [PS-31, "POWER STEERING OIL PUMP"](#) .

CAUTION:

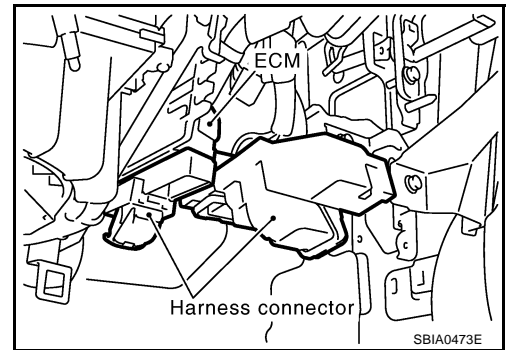
When temporarily securing, keep them upright to avoid a fluid leak.

Fit plugs onto disconnected hoses to prevent fuel leak.

Passenger Room Side

1. Follow procedure below to disconnect engine room harness connectors at passenger room side, and temporarily secure them on engine.

- a. Remove passenger-side kicking plate, dash side finisher, and glove box. Refer to [EI-37, "BODY SIDE TRIM"](#) and [IP-10, "INSTRUMENT PANEL ASSEMBLY"](#).
- b. Disconnect engine room harness connectors at unit sides ECM and other.
- c. Disengage intermediate fixing point. Pull out engine room harnesses to engine room side, and temporarily secure them on engine.



CAUTION:

- When pulling out harnesses, take care not to damage harnesses and connectors.
- After temporarily securing, cover connectors with vinyl or similar material to protect against foreign material adhesion.

Vehicle Underbody

1. Remove A/T fluid cooler hoses and power steering oil pump oil cooler hoses.
2. Remove exhaust front tube. Refer to [EX-3, "EXHAUST SYSTEM"](#).
3. Disconnect steering lower joint, and release steering shaft. Refer to [PS-12, "STEERING COLUMN"](#).
4. Separate transmission and propeller shaft. Refer to [PR-6, "REAR PROPELLER SHAFT"](#).
5. Disengage shift control linkage at selector lever side. Then, temporarily secure it on transmission, so that it does not sag.
6. Remove rear plate cover from upper oil pan. Then, remove bolts fixing drive plate to torque converter.
7. Remove bolts fixing transmission to lower rear side of upper oil pan.
8. Remove front stabilizer. Refer to [FSU-6, "FRONT SUSPENSION ASSEMBLY"](#).
9. Remove LH and RH sides tie-rod ends from steering knuckle. Refer to [FSU-6, "FRONT SUSPENSION ASSEMBLY"](#).
10. Remove lower ends of LH and RH sides struts from lower arms. Refer to [FSU-6, "FRONT SUSPENSION ASSEMBLY"](#).
11. Remove LH and RH sides lower arms from suspension member. Refer to [FSU-6, "FRONT SUSPENSION ASSEMBLY"](#).

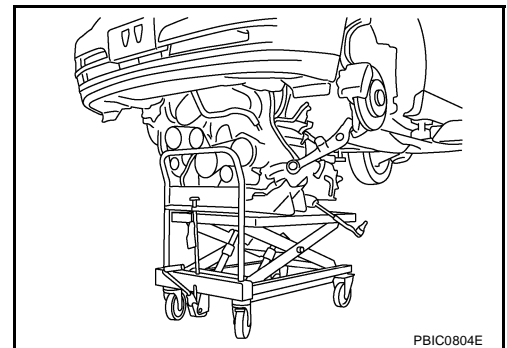
Removal Work

1. Use a manual lift table caddy (commercial service tool) or equivalently rigid tool such as a transmission jack. Securely support bottom of suspension member and transmission.

CAUTION:

Put a piece of wood or something similar as the supporting surface, secure a completely stable condition.

2. Remove rear member mounting bolt.
3. Remove suspension member mounting bolt and nut. Refer to [FSU-6, "FRONT SUSPENSION ASSEMBLY"](#).
4. Carefully lower jack to remove engine, transmission, and suspension member assembly. When performing work, observe the following:



CAUTION:

- Confirm there is no interference with vehicle.
- Make sure all connection points have been disconnected.
- Keep in mind the center of vehicle gravity changes. If necessary, use jack(s) to support vehicle at rear jacking point(s) to prevent it from falling off lift.

Separation Work

1. Install engine slingers into front of right bank cylinder head and rear of left bank cylinder head.

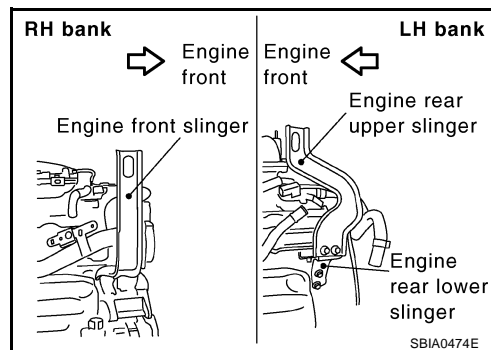
Slinger bolts:

 : 28.0 N·m (2.9 kg·m, 21 ft·lb)

2. Remove power steering oil pump from engine side. Refer to [PS-31, "POWER STEERING OIL PUMP"](#).
3. Remove engine mounting insulator under side nut with power tool.
4. Lift with hoist and separate engine and transmission assembly from suspension member.

CAUTION:

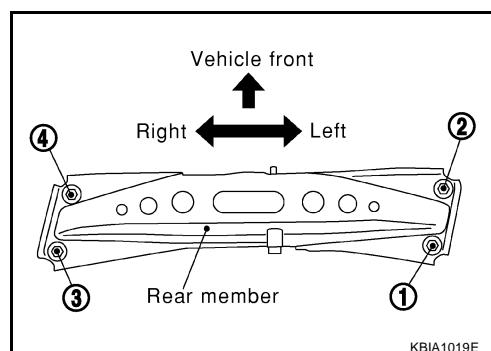
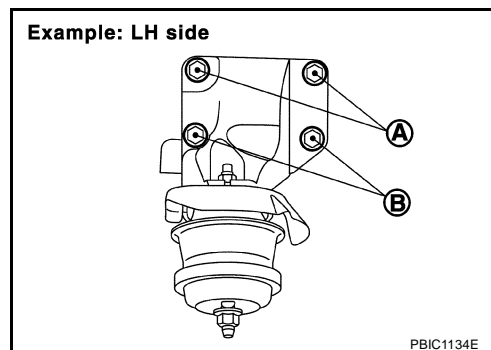
- Before and during this lifting, always check if any harnesses are left connected.
 - Avoid damage to and oil/grease smearing or spills onto engine mounting insulator.
5. Remove alternator. Refer to [SC-23, "CHARGING SYSTEM"](#).
 6. Remove starter motor. Refer to [SC-10, "STARTING SYSTEM"](#).
 7. Separate engine from transmission assembly. Refer to [AT-266, "TRANSMISSION ASSEMBLY"](#).
 8. Remove engine mounting insulator and bracket with power tool.



INSTALLATION

Note to the following, and install in the reverse order of removal.

- For a location with a positioning pin, insert it securely into hole of mating part.
 - For a part with a specified installation orientation, refer to component figure in [EM-110, "2WD MODEL"](#).
 - When installing engine mounting bracket on cylinder block, tighten two upper bolts (shown as A in figure) first. Then tighten two lower bolts (shown as B in figure). (LH and RH sides)
- Tighten rear member mounting bolts in numerical order shown in figure.



INSPECTION AFTER INSTALLATION

- Before starting engine, check the levels of engine coolant, engine oil and working fluid. If less than required quantity, fill to the specified level.
- Use procedure below to check for fuel leakage.
 - Turn ignition switch ON (with engine stopped). With fuel pressure applied to fuel piping, check for fuel leakage at connection points.
 - Start engine. With engine speed increased, check again for fuel leakage at connection points.
- Run engine to check for unusual noise and vibration.
- Warm up engine thoroughly to make sure there is no leakage of engine coolant, engine oil, working fluid, fuel and exhaust gas.

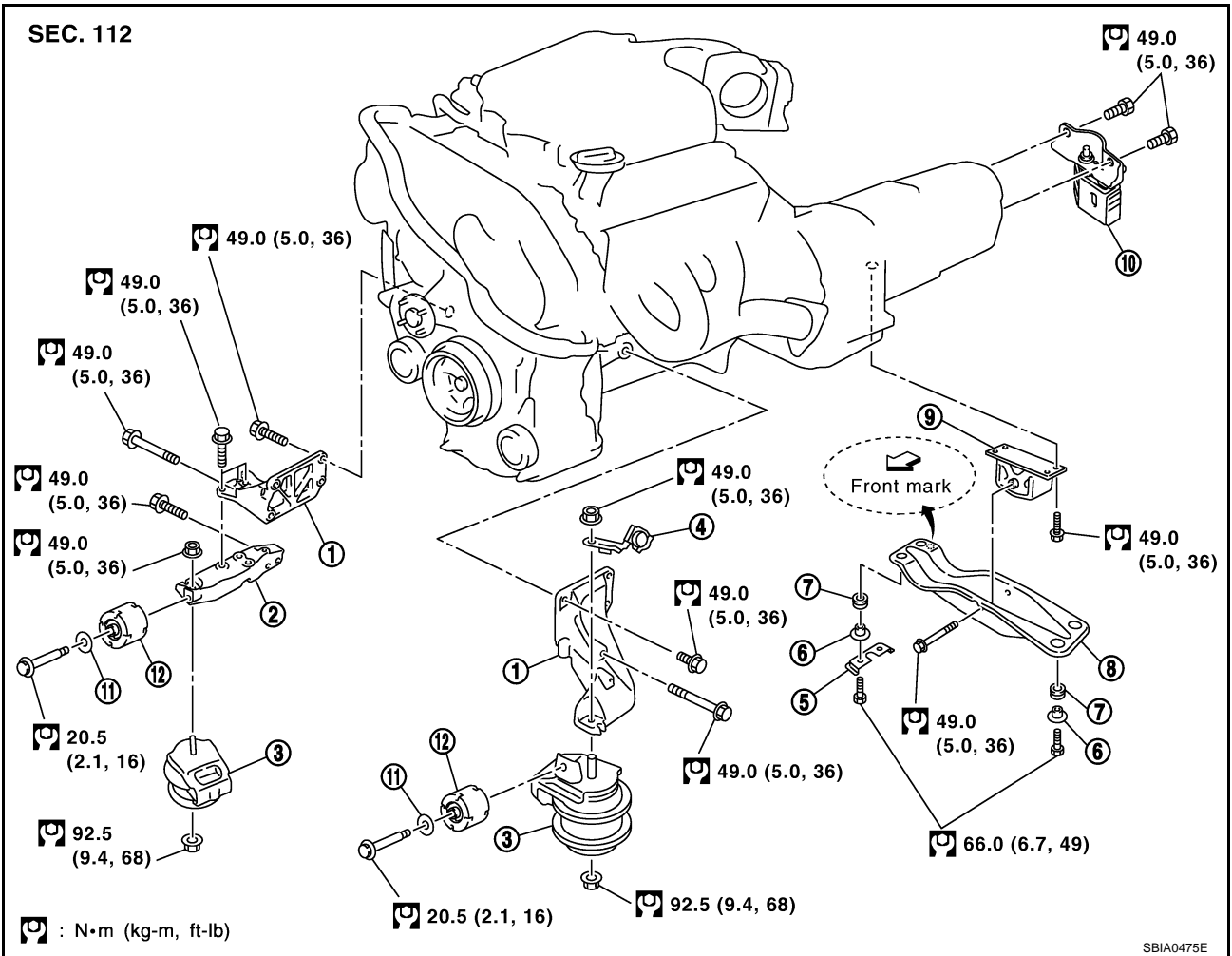
ENGINE ASSEMBLY

[VQ35DE]

- Bleed air from passages in pipes and tubes of applicable lines, such as in cooling system.
- After cooling down engine, again check amounts of engine coolant, engine oil and working fluid. Refill to specified level, if necessary.
- Summary of the inspection items:

Item	Before starting engine	Engine running	After engine stopped
Engine coolant	Level	Leakage	Level
Engine oil	Level	Leakage	Level
Working fluid	Level	Leakage	Level
Fuel	—	Leakage	—
Exhaust gas	—	Leakage	—

AWD MODEL



- | | | |
|----------------------------|------------------------------------|---------------------------------|
| 1. Engine mounting bracket | 2. Engine mounting bracket (Lower) | 3. Engine mounting insulator FR |
| 4. Harness bracket | 5. Heat insulator | 6. Caller |
| 7. Rubber bush | 8. Rear member | 9. Engine mounting insulator RR |
| 10. Dynamic damper | 11. Washer | 12. Dynamic damper |

WARNING:

- Situate vehicle on a flat and solid surface.
- Place chocks at front and back of rear wheels.
- For engines not equipped with engine slingers, attach proper slingers and bolts described in PARTS CATALOG.

CAUTION:

- Always be careful to work safely, avoid forceful or uninstructed operations.
- Do not start working until exhaust system and engine coolant are cool enough.
- If items or work required are not covered by the engine section, refer to the applicable sections.
- Always use the support point specified for lifting.
- Use either 2-point lift type or separate type lift as best you can. If board-on type is used for unavoidable reasons, support at rear axle jacking point with transmission jack or similar tool before starting work, in preparation for the backward shift of center of gravity.
- For supporting points for lifting and jacking point at rear axle, refer to [GI-42, "Garage Jack and Safety Stand"](#).

REMOVAL

Outline

At first, remove engine and transmission assembly with suspension member downward. Then separate engine from transmission.

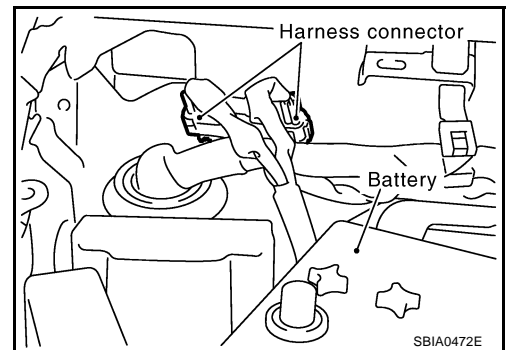
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Preparation

1. Release fuel pressure. Refer to [EC-51, "FUEL PRESSURE RELEASE"](#) .
2. Disconnect both battery terminals.
3. Remove engine cover (Refer to [EM-19, "INTAKE MANIFOLD COLLECTOR"](#)), battery cover and LH/RH sides front tire.
4. Remove front and rear engine undercover and front cross bar with power tool.
5. Drain engine coolant from radiator drain plug. Refer to [CO-11, "Changing Engine Coolant"](#) .
6. Remove cowl top cover RH. Refer to [EI-24, "COWL TOP"](#) .
7. Remove air duct and air cleaner case assembly. Refer to [EM-17, "AIR CLEANER AND AIR DUCT"](#) .
8. Remove radiator upper and lower hoses. Refer to [CO-14, "RADIATOR"](#) .

Engine Room

1. Disconnect heater hose from vehicle-side, and fit a plug onto hose end to prevent engine coolant leak.
2. Disconnect grounding wire (between vehicle to left bank cylinder head).
3. Disconnect battery positive cable at vehicle side and temporarily fasten it on engine.
4. Disconnect engine room harness connectors shown in the figure.



5. Disconnect A/C piping from A/C compressor, and temporarily fasten it on vehicle with a rope.
6. Disconnect two body ground cables.
7. Disconnect brake booster vacuum hose.
8. Disconnect fuel feed hose and EVAP hose.

CAUTION:

Fit plugs onto disconnected hoses to prevent fuel leak.

9. Remove power steering oil pump reservoir tank and piping from vehicle, and temporarily secure them on engine. Refer to [PS-31, "POWER STEERING OIL PUMP"](#) .

CAUTION:

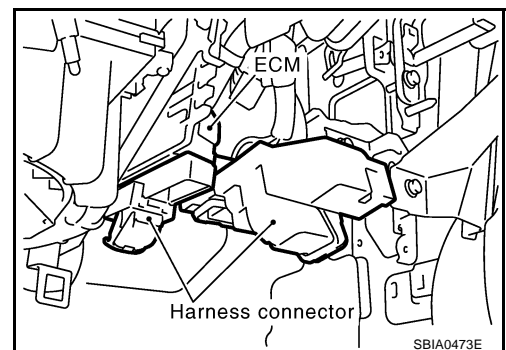
When temporarily securing, keep them upright to avoid a fluid leak.

Passenger Room Side

1. Follow procedure below to disconnect engine room harness connectors at passenger room side, and temporarily secure them on engine.
 - a. Remove passenger-side kicking plate, dash side finisher, and glove box. Refer to [EI-37, "BODY SIDE TRIM"](#) and [IP-10, "INSTRUMENT PANEL ASSEMBLY"](#) .
 - b. Disconnect engine room harness connectors at unit sides ECM and other.
 - c. Disengage intermediate fixing point. Pull out engine room harnesses to engine room side, and temporarily secure them on engine.

CAUTION:

- **When pulling out harnesses, take care not to damage harnesses and connectors.**
- **After temporarily securing, cover connectors with vinyl or similar material to protect against foreign material adhesion.**



Vehicle Underbody

1. Remove A/T fluid cooler hoses and power steering oil pump oil cooler hoses.
2. Remove exhaust front tube. Refer to [EX-3, "EXHAUST SYSTEM"](#) .
3. Disconnect steering lower joint, and release steering shaft. Refer to [PS-12, "STEERING COLUMN"](#) .
4. Separate transmission and propeller shaft. Refer to [PR-6, "REAR PROPELLER SHAFT"](#) .
5. Disengage shift control linkage at selector lever side. Then, temporarily secure it on transmission, so that it does not sag.
6. Remove rear plate cover from upper oil pan. Then, remove bolts fixing drive plate to torque converter.
7. Remove bolts fixing transmission to lower rear side of upper oil pan.
8. Remove LH and RH sides tie-rod ends from steering knuckle. Refer to [FSU-6, "FRONT SUSPENSION ASSEMBLY"](#) .
9. Remove lower ends of LH and RH sides struts from lower arms. Refer to [FSU-6, "FRONT SUSPENSION ASSEMBLY"](#) .
10. Remove LH and RH sides lower arms from suspension member. Refer to [FSU-6, "FRONT SUSPENSION ASSEMBLY"](#) .
11. Remove LH and RH sides front drive shafts from LH and RH sides knuckles. Refer to [FAX-12, "FRONT DRIVE SHAFT"](#) .

Removal Work

1. Use a manual lift table caddy (commercial service tool) or equivalently rigid tool such as a transmission jack. Securely support bottom of suspension member and transmission.

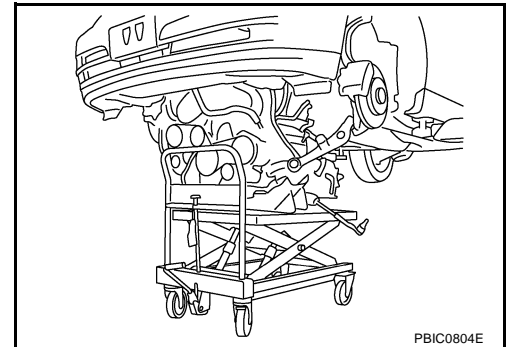
CAUTION:

Put a piece of wood or something similar as the supporting surface, secure a completely stable condition.

2. Remove rear member mounting bolt.
3. Remove suspension member mounting bolt and nut. Refer to [FSU-6, "FRONT SUSPENSION ASSEMBLY"](#) .
4. Carefully lower jack to remove engine, transmission, and suspension member assembly. When performing work, observe the following:

CAUTION:

- Confirm there is no interference with vehicle.
- Make sure all connection points have been disconnected.
- Keep in mind the center of vehicle gravity changes. If necessary, use jack(s) to support vehicle at rear jacking point(s) to prevent it from falling off lift.

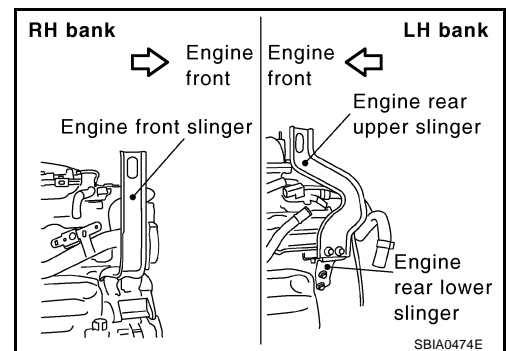


Separation Work

1. Install engine slingers into front of RH bank cylinder head and rear of left bank cylinder head.

Slinger bolts:

 : 28.0 N·m (2.9 kg·m, 21 ft·lb)



2. Remove power steering oil pump from engine side. Refer to [PS-31, "POWER STEERING OIL PUMP"](#) .
3. Remove engine mounting insulator RR under side nut with power tool.
4. Lift with hoist and separate engine and transmission assembly from suspension member.

CAUTION:

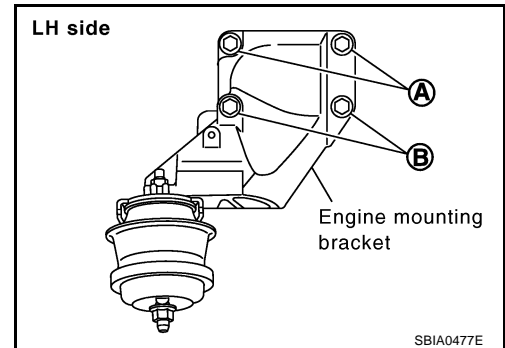
- Before and during this lifting, always check if any harnesses are left connected.
- Avoid damage to and oil/grease smearing or spills onto engine mounting insulator.

5. Remove front drive shaft LH and RH sides. Refer to [FAX-12, "FRONT DRIVE SHAFT"](#) .
6. Remove alternator. Refer to [SC-23, "CHARGING SYSTEM"](#) .
7. Remove starter motor. Refer to [SC-10, "STARTING SYSTEM"](#) .
8. Remove front propeller shaft from front final drive assembly side. Refer to [PR-4, "FRONT PROPELLER SHAFT"](#) .
9. Separate engine from transmission assembly. Refer to [AT-266, "TRANSMISSION ASSEMBLY"](#) .
10. Remove engine mounting insulator FR and engine mounting bracket with power tool.
11. Remove front final drive assembly from oil pan (upper). Refer to [FFD-10, "FRONT FINAL DRIVE ASSEMBLY"](#) .

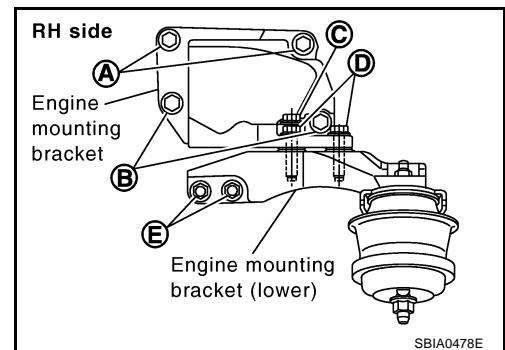
INSTALLATION

Note to the following, and install in the reverse order of removal.

- For a location with a positioning pin, insert it securely into hole of mating part.
- For a part with a specified installation orientation, refer to component figure in [EM-115, "AWD MODEL"](#) .
- When installing engine mounting bracket on cylinder block, tighten two upper bolts (shown as A in figure) first. Then tighten two lower bolts (shown as B in figure). (LH and RH sides)



- Install engine mounting bracket (lower) paying attention to the following.
 - a. Temporarily tighten mounting bolts (shown as C, D and E in figure).
 - b. Tighten mounting bolts to the specified torque with following mounting surfaces touched.
- Engine mounting bracket to engine mounting bracket (lower) (shown as C and D in figure).
- Front final drive to engine mounting bracket (lower) (shown as E in figure).



INSPECTION AFTER INSTALLATION

- Before starting engine, check the levels of engine coolant, engine oil and working fluid. If less than required quantity, fill to the specified level.
- Use procedure below to check for fuel leakage.
 - Turn ignition switch ON (with engine stopped). With fuel pressure applied to fuel piping, check for fuel leakage at connection points.
 - Start engine. With engine speed increased, check again for fuel leakage at connection points.
- Run engine to check for unusual noise and vibration.
- Warm up engine thoroughly to make sure there is no leakage of engine coolant, engine oil, working fluid, fuel and exhaust gas.
- Bleed air from passages in pipes and tubes of applicable lines, such as in cooling system.
- After cooling down engine, again check amounts of engine coolant, engine oil and working fluid. Refill to specified level, if necessary.
- Summary of the inspection items:

Item	Before starting engine	Engine running	After engine stopped
Engine coolant	Level	Leakage	Level
Engine oil	Level	Leakage	Level
Working fluid	Level	Leakage	Level

ENGINE ASSEMBLY

[VQ35DE]

Fuel	—	Leakage	—
Exhaust gas	—	Leakage	—

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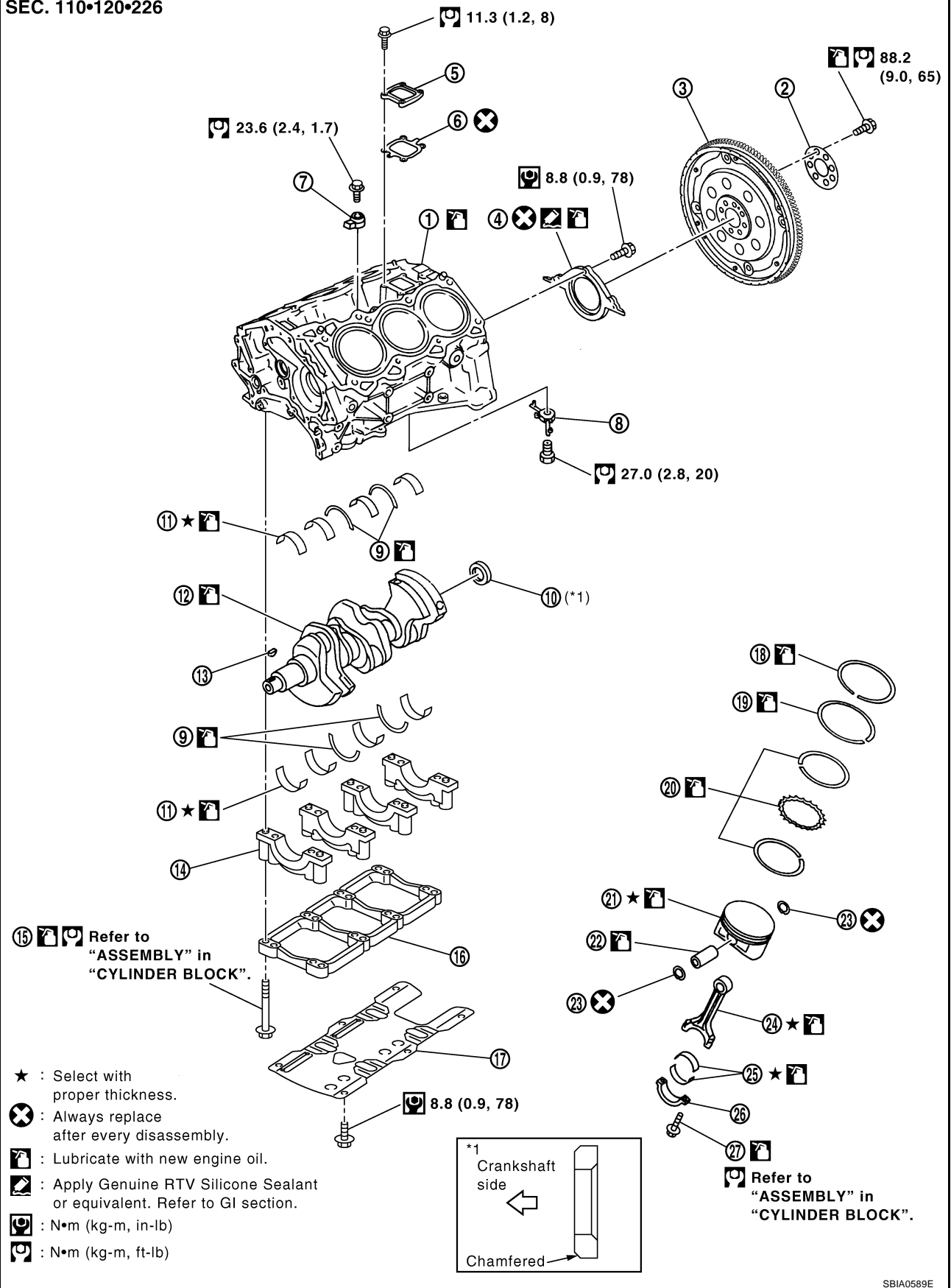
CYLINDER BLOCK

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Disassembly and Assembly

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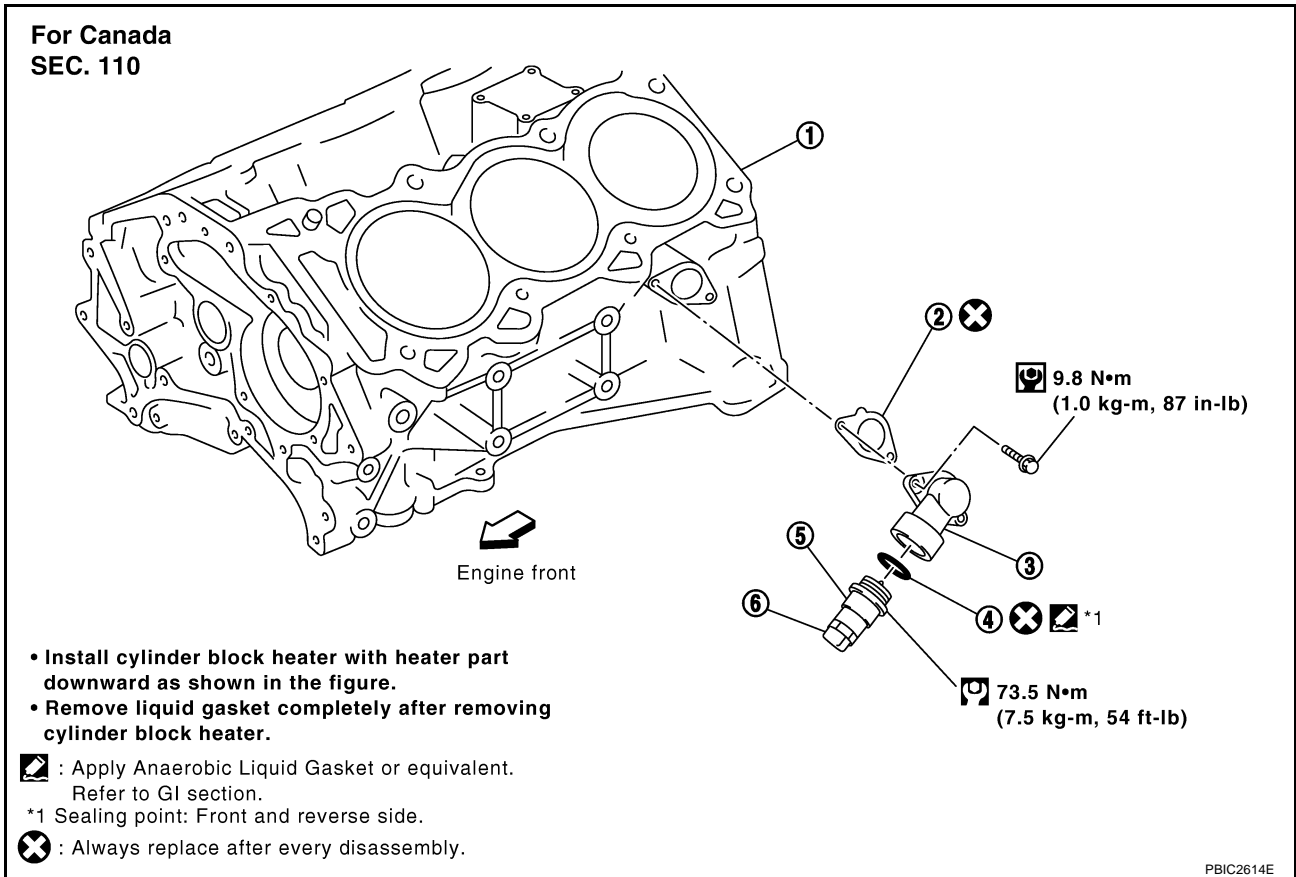
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CYLINDER BLOCK

[VQ35DE]

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|----------------------------|--------------------------------|---------------------------|
| 1. Cylinder block | 2. Reinforcement plate | 3. Drive plate |
| 4. Rear oil seal retainer | 5. Cover | 6. Gasket |
| 7. Knock sensor | 8. Oil jet | 9. Thrust bearing |
| 10. Pilot converter | 11. Main bearing | 12. Crankshaft |
| 13. Key | 14. Main bearing cap | 15. Main bearing cap bolt |
| 16. Main bearing beam | 17. Baffle plate (2WD model) | 18. Top ring |
| 19. Second ring | 20. Oil ring | 21. Piston |
| 22. Piston pin | 23. Snap ring | 24. Connecting rod |
| 25. Connecting rod bearing | 26. Connecting rod bearing cap | 27. Connecting rod bolt |

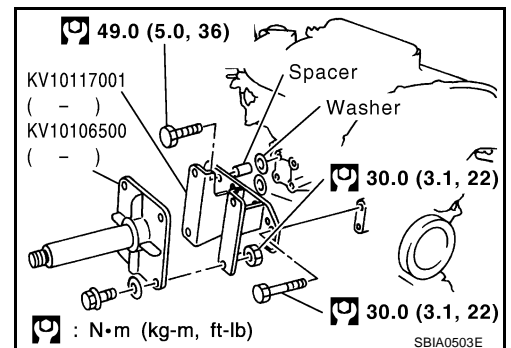
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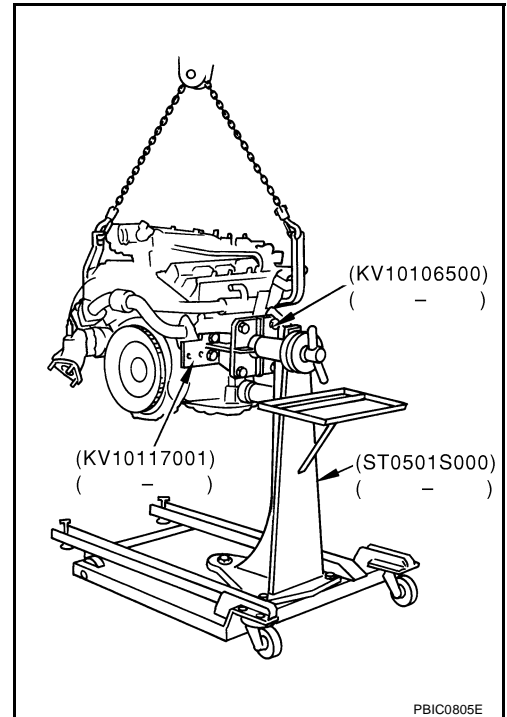
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|-------------------|--------------------------|----------------------------|
| 1. Cylinder block | 2. Gasket | 3. Water connector |
| 4. Gasket | 5. Cylinder block heater | 6. Connector protector cap |

DISASSEMBLY

1. Remove engine assembly from vehicle, and separate transmission from engine. Refer to [EM-110, "ENGINE ASSEMBLY"](#).
2. Remove engine mounting bracket. Refer to [EM-110, "ENGINE ASSEMBLY"](#).
3. Remove RH side exhaust manifold. Refer to [EM-26, "EXHAUST MANIFOLD AND THREE WAY CATALYST"](#).
4. Install engine sub-attachment with engine stand shaft (SST) to right side of cylinder block.
 - Use spacer to engine rear side.



- Lift engine, and mount it onto engine stand (SST).



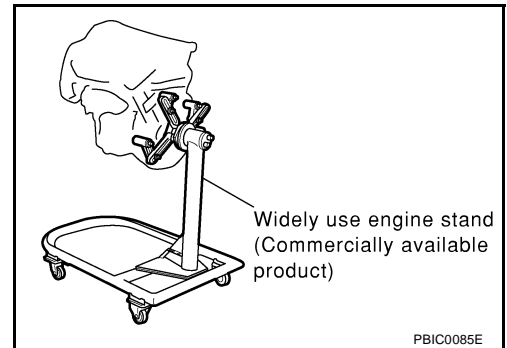
- A commercial engine stand can be used.

CAUTION:

Use an engine stand that has a load capacity [approximately 220 kg (441 lb) or more] large enough for supporting the engine weight.

NOTE:

This example is an engine stand for holding at transmission mounting side with drive plate removed.

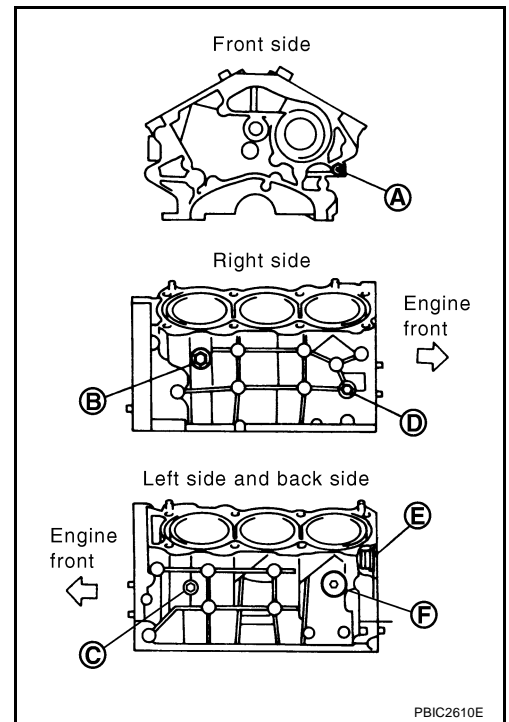


- Drain engine oil. Refer to [LU-9, "Changing Engine Oil"](#).

CYLINDER BLOCK

[VQ35DE]

7. Drain engine coolant by removing water drain plugs from cylinder block both sides at "B" and "C" and cylinder block front side at "A" as shown in the figure.



8. Remove cylinder head. Refer to [EM-98, "CYLINDER HEAD"](#).
9. Remove knock sensor.

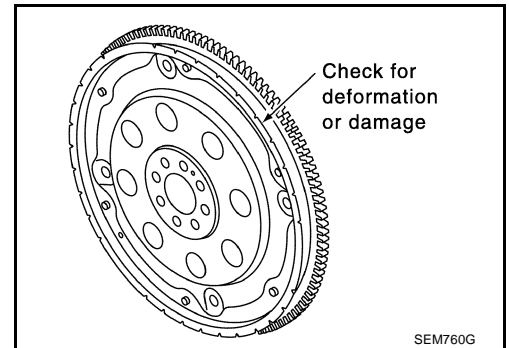
CAUTION:

Carefully handle sensor avoiding shocks.

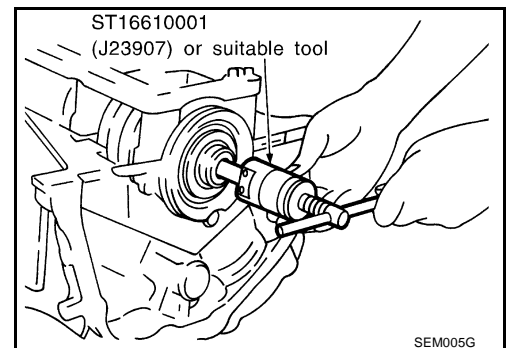
10. Remove drive plate with power tool. Fix crankshaft with a ring gear stopper [SST: KV1011770 (J-44716)], and remove mounting bolts.
- Loosen mounting bolts in diagonal order.

CAUTION:

- Do not disassemble drive plate.
- Never place drive plate with signal plate facing down.
- When handling signal plate, take care not to damage or scratch it.
- Handle signal plate in a manner that prevents it from becoming magnetized.



11. Remove pilot converter using pilot bushing puller (SST) or suitable tool as necessary.



CYLINDER BLOCK

[VQ35DE]

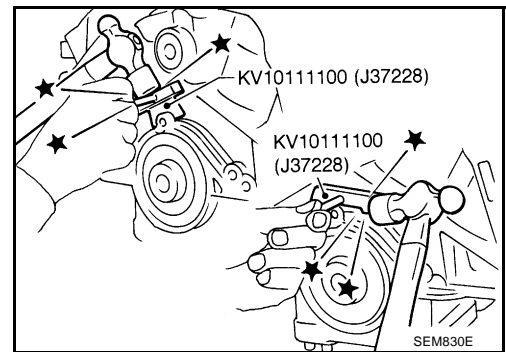
12. Use a seal cutter (SST) to cut away liquid gasket and remove rear oil seal retainer.

CAUTION:

- Be careful not to damage mounting surface.
- If rear oil seal retainer is removed, replace it with a new one.

NOTE:

Rear oil seal and retainer make up a single part and are removed as an assembly.



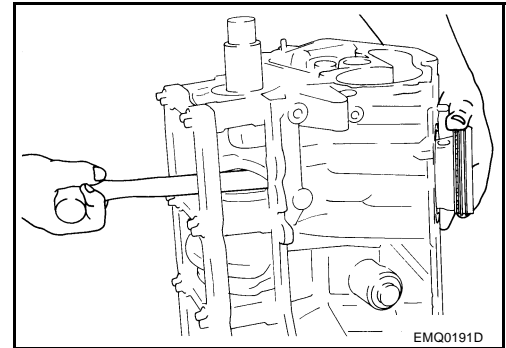
13. Remove baffle plate from main bearing beam (2WD model).

14. Remove piston and connecting rod assembly.

- Before removing piston and connecting rod assembly, check connecting rod side clearance. Refer to [EM-136, "CONNECTING ROD SIDE CLEARANCE"](#).

- a. Position crankshaft pin corresponding to connecting rod to be removed onto the bottom dead center.
- b. Remove connecting rod cap.
- c. Using a hammer handle or similar tool, push piston and connecting rod assembly out to cylinder head side.

15. Remove connecting rod bearings from connecting rod and connecting rod cap.



CAUTION:

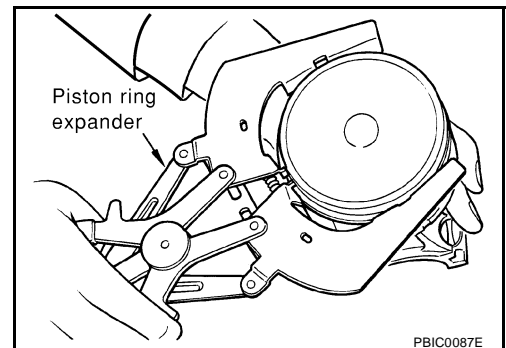
When removing them, note the installation position. Keep them in the correct order.

16. Remove piston rings from piston.

- Use a piston ring expander (commercial service tool).

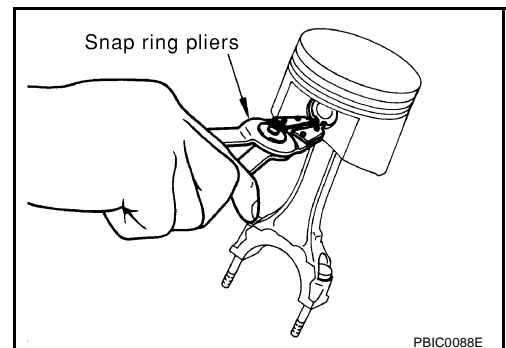
CAUTION:

- When removing piston rings, be careful not to damage piston.
- Be careful not to damage piston rings by expanding them excessively.



17. Remove piston from connecting rod as follows.

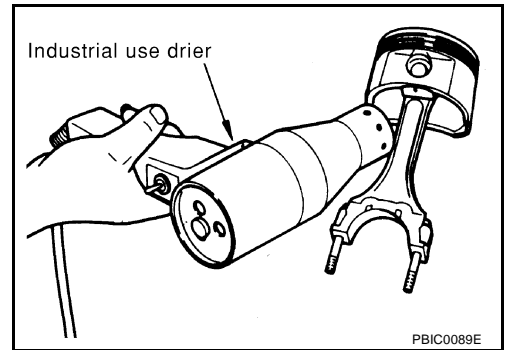
- a. Using a snap ring pliers, remove snap ring.



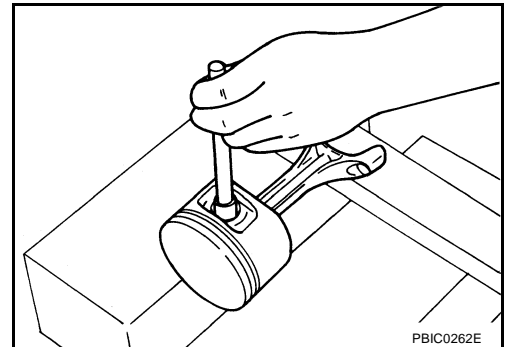
CYLINDER BLOCK

[VQ35DE]

- b. Heat piston to 60 to 70°C (140 to 158°F) with industrial use drier or equivalent.



- c. Push out piston pin with stick of outer diameter approximately 20 mm (0.79 in).

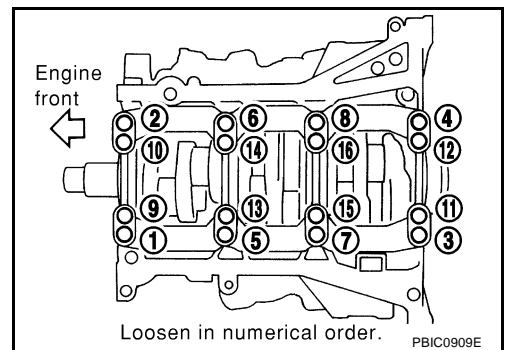


18. Remove main bearing cap bolt.

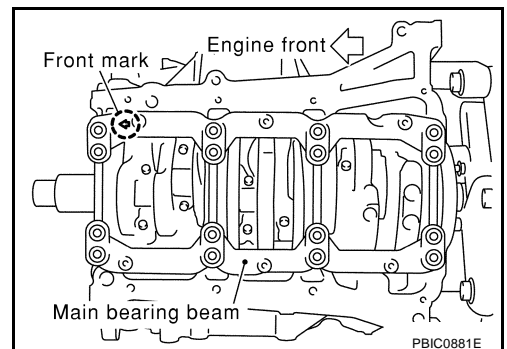
NOTE:

Use TORX socket (size E14).

- Before loosening main bearing cap bolts, measure crankshaft end play. Refer to [EM-136, "CRANKSHAFT END PLAY"](#).
- Loosen them in the numerical order shown in the figure in several different steps.



19. Remove main bearing beam.



20. Remove main bearing cap.

- Using main bearing cap bolts, remove main bearing cap while shaking it back-and-forth.

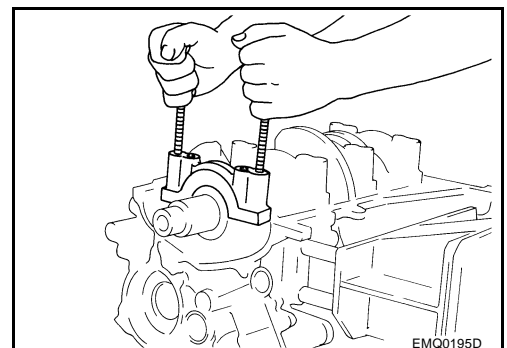
21. Remove crankshaft.

22. Remove main bearings and thrust bearings from cylinder block and main bearing cap.

CAUTION:

Identify installation positions, and store them without mixing them up.

23. Remove oil jet.



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ASSEMBLY

1. Fully air-blow engine coolant and engine oil passages in cylinder block, cylinder bore and crankcase to remove any foreign material.

CAUTION:

Use a goggles to protect your eye.

2. Install each water drain plug to cylinder block as shown in the figure.

- Apply liquid gasket to the thread of water drain plugs.
Use Genuine RTV Silicone Sealant or equivalent. Refer to [GI-48, "RECOMMENDED CHEMICAL PRODUCTS AND SEALANTS"](#) .

Water drain plug (front) "A":

: 9.8 N·m (1.0 kg-m, 87 in-lb)

Water drain plug (RH) "B":

: 19.6 N·m (2.0 kg-m, 14 ft-lb)

Water drain plug (LH) "C":

: 19.6 N·m (2.0 kg-m, 14 ft-lb)

3. Install each plug to cylinder block as shown in the figure if removed.

- Apply liquid gasket to the thread of plugs and install plugs with new gaskets.

Use Genuine High Strength Thread Locking Sealant or equivalent. Refer to [GI-48, "RECOMMENDED CHEMICAL PRODUCTS AND SEALANTS"](#) .

Plug (RH) "D":

: 12.3 N·m (1.3 kg-m, 9 ft-lb)

Plug (rear) "E":

: 62 N·m (6.3 kg-m, 46 ft-lb)

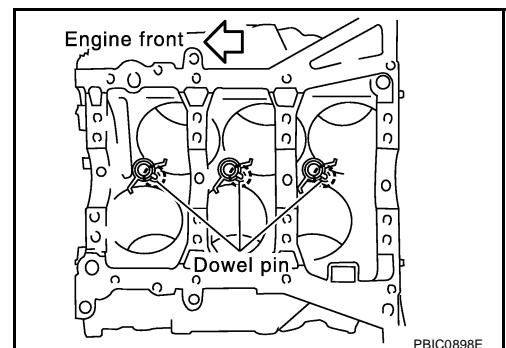
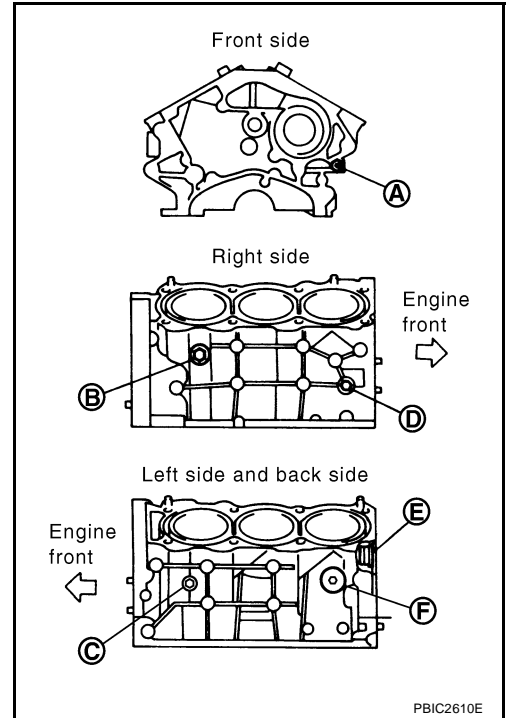
Use Genuine RTV Silicone Sealant or equivalent. Refer to [GI-48, "RECOMMENDED CHEMICAL PRODUCTS AND SEALANTS"](#) .

Plug (LH) "F":

: 62 N·m (6.3 kg-m, 46 ft-lb)

4. Install oil jet.

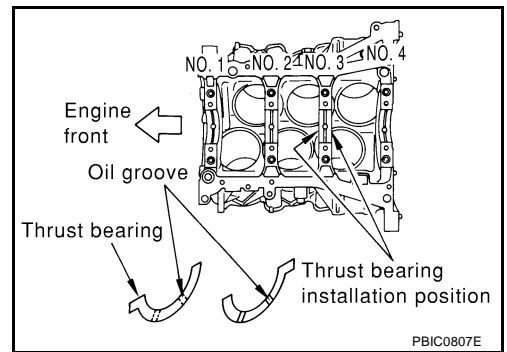
- Insert oil jet dowel pin into cylinder block dowel pin hole, and tighten mounting bolts.



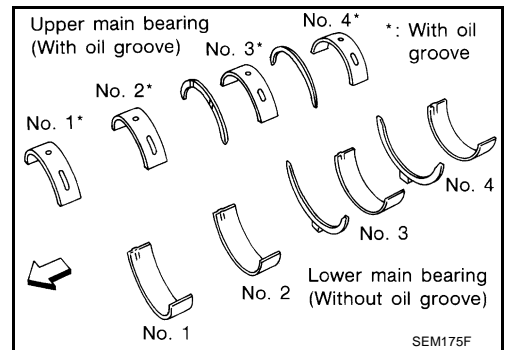
CYLINDER BLOCK

[VQ35DE]

5. Install main bearings and thrust bearings.
 - a. Remove dust, dirt, and engine oil on the bearing mating surfaces of cylinder block and main bearing cap.
 - b. Install thrust bearings to the both sides of No. 3 journal housing on cylinder block and main bearing cap.
 - Install thrust bearings with the oil groove facing to the crankshaft arm (outside).
 - Install bearing with a projection on one end on cylinder block, and bearing with a projection at center on cap. Align each projection with mating notch.



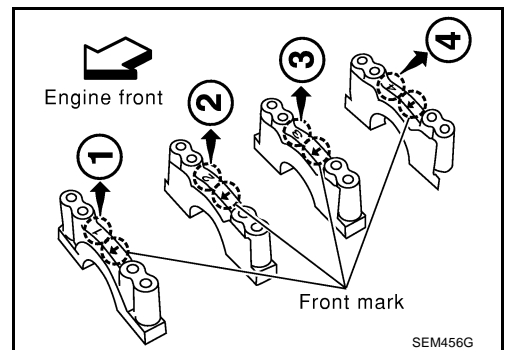
- c. Install main bearings paying attention to the direction.
 - Main bearing with an oil hole and groove goes on cylinder block. The one without them goes on main bearing cap.
 - Before installing bearings, apply engine oil to the bearing surface (inside). Do not apply engine oil to the back surface, but thoroughly clean it.
 - When installing, align the bearing stopper to the notch.
 - Ensure the oil holes on cylinder block and those on the corresponding bearing are aligned.



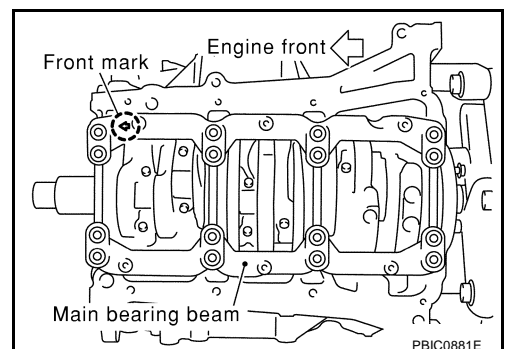
6. Install crankshaft to cylinder block.
 - While turning crankshaft by hand, make sure it turns smoothly.
7. Install main bearing cap.
 - Main bearing caps are identified by identification mark cast on them. For installation, face front mark to front side.

NOTE:

Main bearing cap cannot be replaced as a single part, because it is machined together with cylinder block.

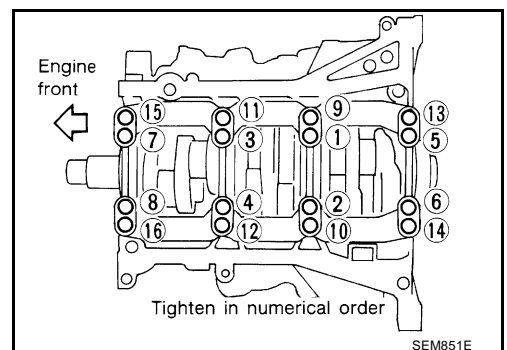


8. Install main bearing beam.
 - Install main bearing beam with front mark facing downward (oil pan side).
 - Install main bearing beam with front mark facing front of engine.
9. Inspect outer diameter of main bearing cap bolt. Refer to [EM-144, "MAIN BEARING CAP BOLT OUTER DIAMETER"](#).



10. Install main bearing cap bolt.
 - a. Apply new engine oil to threads and seat surfaces of mounting bolts.
 - b. Tighten bolts in numerical order with tightening torque in several different steps.

: 35.3 N·m (3.6 kg-m, 26 ft-lb)



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CYLINDER BLOCK

[VQ35DE]

- c. Turn all bolts another "90" degrees clockwise (Angle tightening).

CAUTION:

Use an angle wrench [SST: KV10112100 (BT8653-A)] to check tightening angle. Do not make judgment by visual inspection.

- After installing mounting bolts, make sure that crankshaft can be rotated smoothly by hand.
- Check crankshaft end play. Refer to [EM-136. "CRANKSHAFT END PLAY"](#) .

11. Inspect outer diameter of connecting rod bolt. Refer to [EM-144. "CONNECTING ROD BOLT OUTER DIAMETER"](#) .

12. Install piston to connecting rod.

- a. Using a snap ring pliers (commercial service tool), install a new snap ring to the groove of the piston rear side.

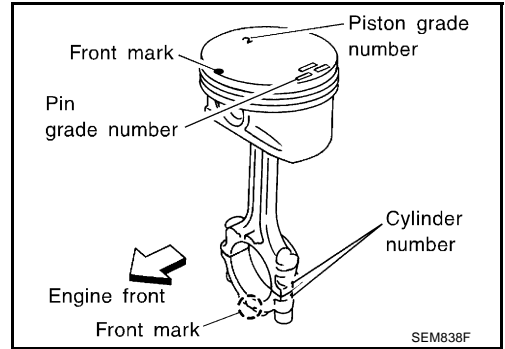
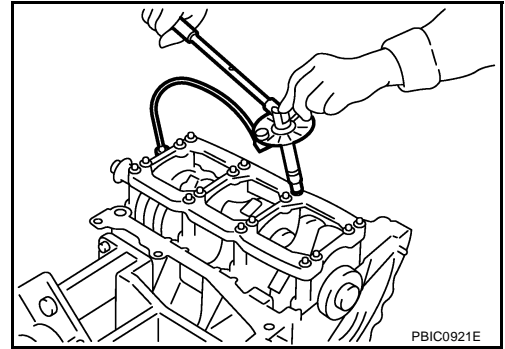
- Insert it fully into groove to install.

- b. Install piston to connecting rod.

- Using an industrial drier or similar tool, heat piston until piston pin can be pushed in by hand without excess force [approx. 60 to 70 °C (140 to 158 °F)]. From the front to the rear, insert piston pin into piston and connecting rod.
- Assemble so that the front mark on the piston crown and the cylinder number on connecting rod are positioned as shown in the figure.

- c. Install a new snap ring to the groove of the piston front side.

- Insert it fully into groove to install.
- After installing, make sure connecting rod moves smoothly.



13. Using a piston ring expander (commercial service tool), install piston rings.

CAUTION:

Be careful not to damage piston.

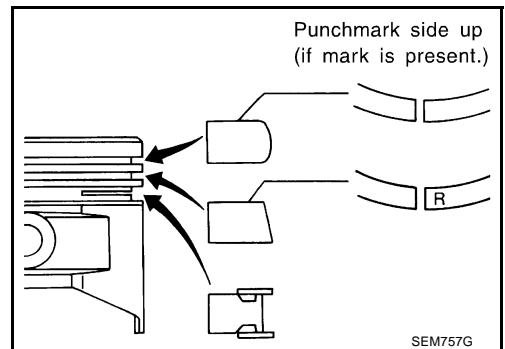
- If there is stamped mark on ring, mount it with marked side up.

NOTE:

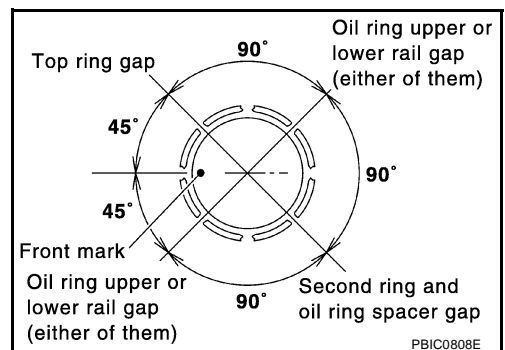
If there is no stamp on ring, no specific orientation is required for installation.

Stamped mark:

- Top ring : —
- Second ring : "R"

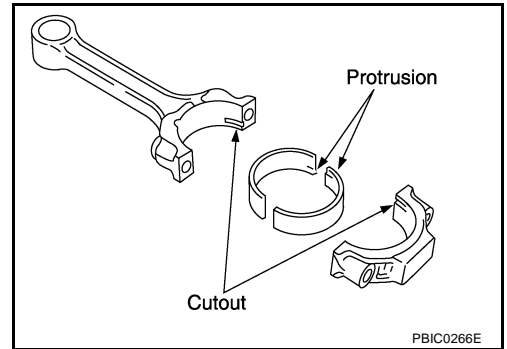


- Position each ring with the gap as shown in the figure referring to the piston front mark.



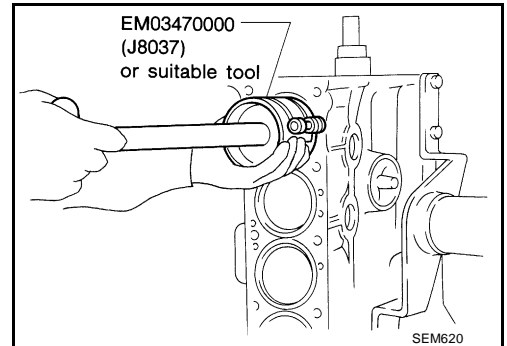
14. Install connecting rod bearings to connecting rod and connecting rod cap.

- When installing connecting rod bearings, apply engine oil to the bearing surface (inside). Do not apply engine oil to the back surface, but thoroughly clean it.
- When installing, align connecting rod bearing stopper protrusion with the cutout of connecting rod to install.
- Check the oil hole on connecting rod and that on the corresponding bearing are aligned.



15. Install piston and connecting rod assembly to crankshaft.

- Position crankshaft pin corresponding to connecting rod to be installed onto the bottom dead center.
- Apply engine oil sufficiently to cylinder bore, piston and crankshaft pin.
- Match cylinder position with the cylinder number on connecting rod to install.
- Using a piston ring compressor (SST) or suitable tool, install piston with the front mark on the piston crown facing the front of engine.

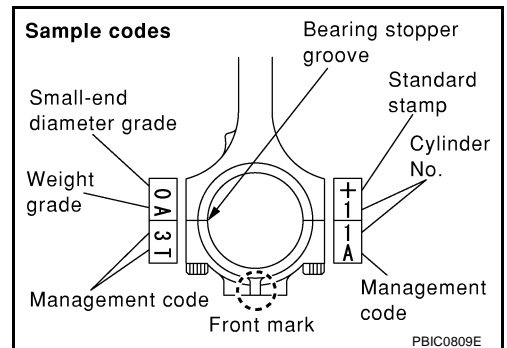


CAUTION:

Be careful not to damage cylinder wall and crankshaft pin, resulting from an interference of connecting rod big end.

16. Install connecting rod cap.

- Match the stamped cylinder number marks on connecting rod with those on cap to install.
- Be sure that front mark on connecting rod cap is facing front of engine.



17. Tighten connecting rod bolt as follows.

- Apply engine oil to the threads and seats of connecting rod bolts.
- Tighten bolts.

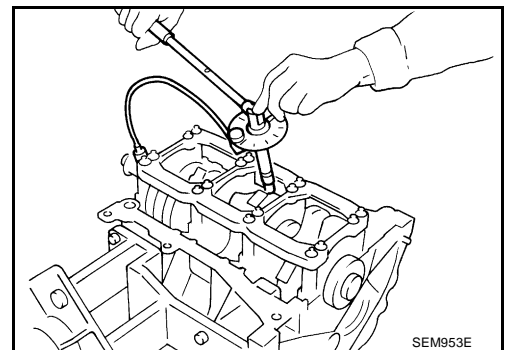
 : 19.6 N·m (2.0 kg-m, 14 ft-lb)

c. Then tighten all bolts "90" degrees clockwise (Angle tightening).

CAUTION:

Always use an angle wrench [SST: KV10112100 (BT8653-A)]. Avoid tightening based on visual check alone.

- After tightening bolt, make sure that the crankshaft rotates smoothly.
- Check the connecting rod side clearance. Refer to [EM-136. "CONNECTING ROD SIDE CLEARANCE"](#)



18. Install baffle plate to main bearing beam.

CYLINDER BLOCK

[VQ35DE]

19. Install rear oil seal retainer to cylinder block.

- Apply new engine oil to the oil and dust seal lips.
- Apply liquid gasket to rear oil seal retainer using tube presser [SST: WS39930000 (-)] as shown in the figure.

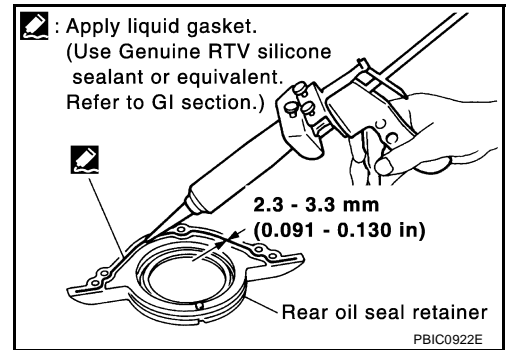
Use Genuine RTV Silicone Sealant or equivalent. Refer to GI-48, "RECOMMENDED CHEMICAL PRODUCTS AND SEALANTS" .

CAUTION:

Replace with the new parts.

NOTE:

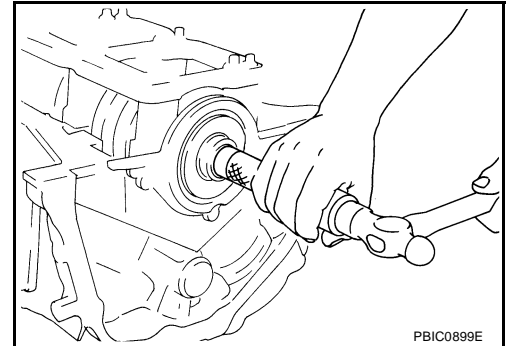
Rear oil seal with rear oil seal retainer.



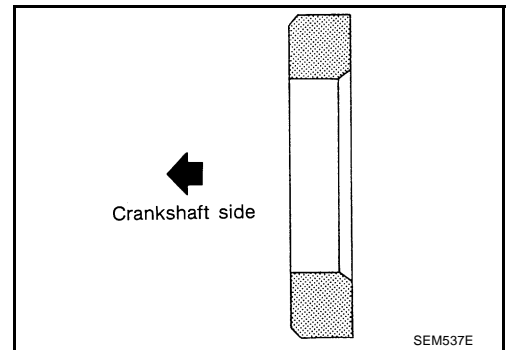
20. Install pilot converter using suitable tool.

- Outer diameter of drift.

Pilot converter : Approx. 33 mm (1.30 in)

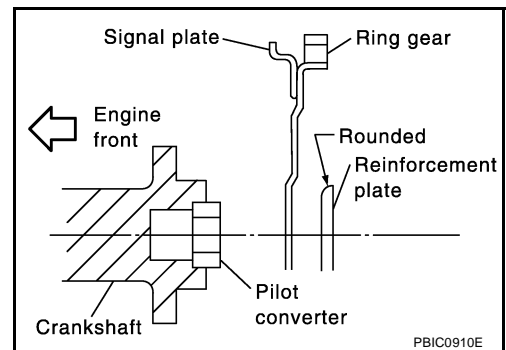


- Press-fit pilot converter with its chamfer facing crankshaft as shown in the figure.



21. Install drive plate.

- Install drive plate and reinforcement plate as shown in figure.
- Secure crankshaft using a ring gear stopper [SST: KV1011770 (J44716)].
- Tighten the installation bolts crosswise over several times.



CYLINDER BLOCK

[VQ35DE]

22. Install knock sensor.

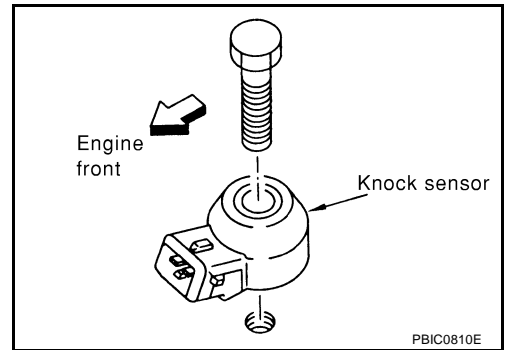
- Install knock sensor so that connector faces front of engine.
- After installing knock sensor, connect harness connector, and lay it out to rear of engine.

CAUTION:

- Do not tighten mounting bolts while holding connector.
- If any impact by dropping is applied to knock sensor, replace it with new one.

NOTE:

- Make sure that there is no foreign material on the cylinder block mating surface and the back surface of knock sensor.
- Make sure that knock sensor does not interfere with other parts.



23. Install followings in reverse order of removal.

How to Select Piston and Bearing DESCRIPTION

ABS00FPI

Selection points	Selection parts	Selection items	Selection methods
Between cylinder block and crankshaft	Main bearing	Main bearing grade (bearing thickness)	Determined by match of cylinder block bearing housing grade (inner diameter of housing) and crankshaft journal grade (outer diameter of journal)
Between crankshaft and connecting rod	Connecting rod bearing	Connecting rod bearing grade (bearing thickness)	Combining service grades for connecting rod big end inner diameter and crankshaft pin outer diameter determine connecting rod bearing selection.
Between cylinder block and piston	Piston and piston pin assembly (Piston is available together with piston pin as an assembly.)	Piston grade (piston outer diameter)	Piston grade = cylinder bore grade (inner diameter of bore)
*Between piston and connecting rod	—	—	—

*For the service parts, the grade for fitting cannot be selected between a piston pin and a connecting rod. (Only 0 grade is available.) The information at the shipment from the plant is described as a reference.

- The identification grade stamped on each part is the grade for the dimension measured in new condition. This grade cannot apply to reused parts.
- For reused or repaired parts, measure the dimension accurately. Determine the grade by comparing the measurement with the values of each selection table.
- For details of the measurement method of each part, the reuse standards and the selection method of the selective fitting parts, refer to the text.

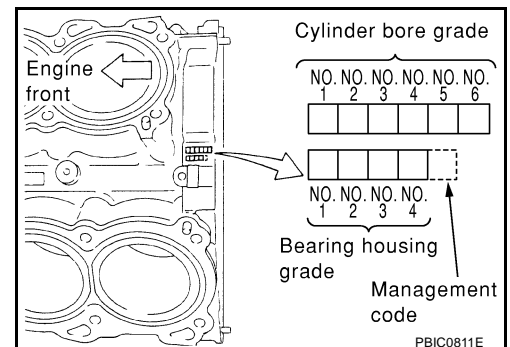
HOW TO SELECT PISTON

When New Cylinder Block Is Used

Check cylinder bore grade ("1", "2", or "3") on rear side of cylinder block, and select a piston of the same grade.

NOTE:

Piston is available with piston pin as a set for the service part. (Only "0" grade piston pin is available.)

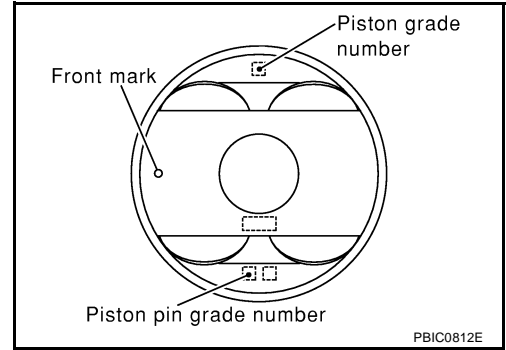


CYLINDER BLOCK

[VQ35DE]

When Cylinder Block Is Reused

1. Measure the cylinder block bore inner diameter.
2. Determine the bore grade by comparing the measurement with the values under the cylinder bore inner diameter of the "Piston Selection Table".
3. Select piston of the same grade.



Piston Selection Table

Unit: mm (in)

Grade	1	2 (or no mark)	3
Inner diameter of cylinder bore	95.500 / 95.510 (3.7598 / 3.7602)	95.510 / 95.520 (3.7602 / 3.7606)	95.520 / 95.530 (3.7606 / 3.7610)
Outer diameter of piston	95.480 / 95.490 (3.7590 / 3.7594)	95.490 / 95.500 (3.7594 / 3.7598)	95.500 / 95.510 (3.7598 / 3.7602)

NOTE:

- Piston is available together with piston pin as an assembly.
- Piston pin (piston pin bore) grade is provided only for the parts installed at the plant. For service parts, no piston pin grades can be selected. (Only "0" grade is available.)
- No second grade mark is available on piston.

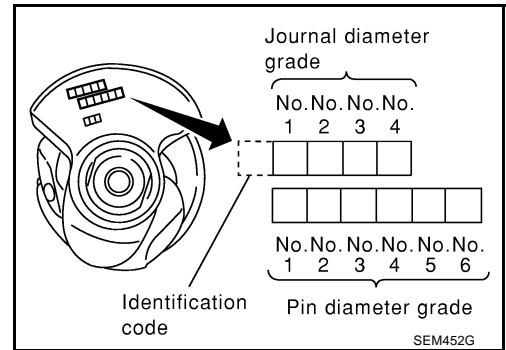
HOW TO SELECT CONNECTING ROD BEARING

When New Connecting Rod and Crankshaft are Used

Check pin diameter grade number ("0", "1", or "2") stamped in front of crankshaft, and select connecting rod bearing of same grade number.

NOTE:

There is no grading for connecting rod big end inner diameter.



When Crankshaft and Connecting Rod Are Reused

1. Measure dimensions of the big end inner diameter of connecting rod and outer diameter of crankshaft pin individually.
2. Confirm the big end inner diameter of connecting rod is within the standard value.
3. Apply the measured dimension to the "Connecting Rod Bearing Selection Table".
4. Determine the grade of crankshaft pin diameter grade by comparing the measurement with the values under the crankshaft pin outer diameter of the "Connecting Rod Bearing Selection Table".
5. Select connecting rod bearing of the same grade.

Connecting Rod Bearing Selection Table

Unit: mm (in)

Connecting rod big end inner diameter	55.000 - 55.013 (2.1654 - 2.1659)
---------------------------------------	-----------------------------------

Unit: mm (in)

Crankshaft pin outer diameter	Grade (Mark)	Dimension (Bearing thickness range)	Bearing grade No.	Color
51.968 - 51.974 (2.0460 - 2.0462)	0	1.500 - 1.503 (0.0591 - 0.0592)	STD 0	Black

CYLINDER BLOCK

[VQ35DE]

51.962 - 51.968 (2.0457 - 2.0460)	1	1.503 - 1.506 (0.0592 - 0.0593)	STD 1	Brown
51.956 - 51.962 (2.0455 - 2.0457)	2	1.506 - 1.509 (0.0593 - 0.0594)	STD 2	Green

Undersize Bearings Usage Guide

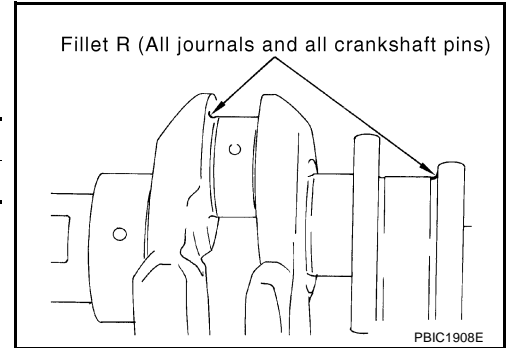
- When the specified oil clearance is not obtained with standard size connecting rod bearings, use undersize (US) bearings.
- When using undersize bearing, measure the bearing inner diameter with bearing installed, and grind crankshaft pin so that the oil clearance satisfies the standard.

CAUTION:

In grinding crankshaft pin to use undersize bearings, keep the fillet R [1.5 mm (0.059 in)].

Bearing undersize table

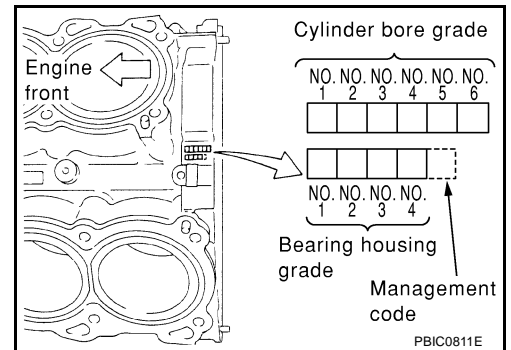
Unit: mm (in)	
Size	Thickness
US 0.25 (0.0098)	1.626 - 1.634 (0.0640 - 0.0643)



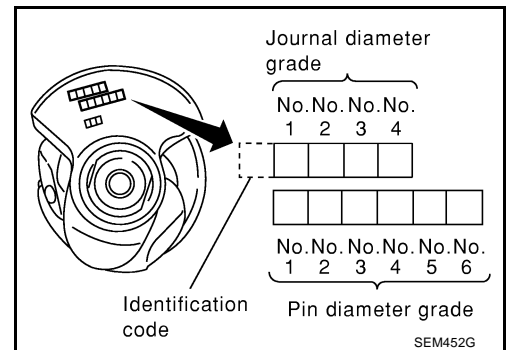
HOW TO SELECT MAIN BEARING

When New Cylinder Block and Crankshaft Are Used

1. "Main Bearing Selection Table" rows correspond to bearing housing grade on rear left side of cylinder block.



2. Apply journal diameter grade stamped on crankshaft front side to column in "Main Bearing Selection Table".
3. Find sign (main bearing grade) at crossing of row and column in "Main Bearing Selection Table".



When Cylinder Block and Crankshaft Are Reused

1. Measure inner diameter of cylinder block main bearing housing and outer diameter of crankshaft journal.
2. Find measured dimension in "Cylinder block bearing housing inner diameter" row of "Main Bearing Selection Table".
3. Find the measured dimension in "Crankshaft main journal diameter" column in the following selection table.
4. Select main bearing grade at the point where selected row and column meet in following selection table.

CYLINDER BLOCK

[VQ35DE]

Main Bearing Selection Table

<div style="display: flex; justify-content: space-around;"> <div style="text-align: center;"> Cylinder block bearing housing inner diameter Unit: mm (in) </div> <div style="text-align: center;"> Crankshaft main journal diameter Unit: mm (in) </div> </div>		Mark	
		Hole diameter	
Mark	Axle diameter		
A	59.975 - 59.974 (2.3612 - 2.3612)	0	0
B	59.974 - 59.973 (2.3612 - 2.3611)	0	0
C	59.973 - 59.972 (2.3611 - 2.3611)	0	0
D	59.972 - 59.971 (2.3611 - 2.3611)	0	0
E	59.971 - 59.970 (2.3611 - 2.3610)	0	0
F	59.970 - 59.969 (2.3610 - 2.3610)	0	0
G	59.969 - 59.968 (2.3610 - 2.3609)	0	0
H	59.968 - 59.967 (2.3609 - 2.3609)	0	0
J	59.967 - 59.966 (2.3609 - 2.3609)	0	0
K	59.966 - 59.965 (2.3609 - 2.3608)	0	0
L	59.965 - 59.964 (2.3608 - 2.3608)	0	0
M	59.964 - 59.963 (2.3608 - 2.3607)	0	0
N	59.963 - 59.962 (2.3607 - 2.3607)	0	0
P	59.962 - 59.961 (2.3607 - 2.3607)	0	0
R	59.961 - 59.960 (2.3607 - 2.3606)	0	0
S	59.960 - 59.959 (2.3606 - 2.3606)	0	0
T	59.959 - 59.958 (2.3606 - 2.3605)	0	0
U	59.958 - 59.957 (2.3605 - 2.3605)	0	0
V	59.957 - 59.956 (2.3605 - 2.3605)	0	0
W	59.956 - 59.955 (2.3605 - 2.3604)	0	0
X	59.955 - 59.954 (2.3604 - 2.3604)	0	0
Y	59.954 - 59.953 (2.3604 - 2.3603)	0	0
4	59.953 - 59.952 (2.3603 - 2.3603)	0	0
7	59.952 - 59.951 (2.3603 - 2.3603)	0	0

PBIC0814E

CYLINDER BLOCK

[VQ35DE]

Main Bearing Grade Table (All Journals)

Grade number	Thickness "T" mm (in)	Width "W" mm (in)	Identification color (UPR/LWR)	Remarks
0	2.000 - 2.003 (0.0787 - 0.0789)	19.9 - 20.1 (0.783 - 0.791)	Black	Grade is the same for upper and lower bearings.
1	2.003 - 2.006 (0.0789 - 0.0790)		Brown	
2	2.006 - 2.009 (0.0790 - 0.0791)		Green	
3	2.009 - 2.012 (0.0791 - 0.0792)		Yellow	
4	2.012 - 2.015 (0.0792 - 0.0793)		Blue	
5	2.015 - 2.018 (0.0793 - 0.0794)		Pink	
6	2.018 - 2.021 (0.0794 - 0.0796)		Purple	
7	2.021 - 2.024 (0.0796 - 0.0797)		White	
01	UPP	2.003 - 2.006 (0.0789 - 0.0790)	Brown/Black	Grade is different for upper and lower bearings.
	LWR	2.000 - 2.003 (0.0787 - 0.0789)		
12	UPR	2.006 - 2.009 (0.0790 - 0.0791)	Green/Brown	
	LWR	2.003 - 2.006 (0.0789 - 0.0790)		
23	UPR	2.009 - 2.012 (0.0791 - 0.0792)	Yellow/Green	
	LWR	2.006 - 2.009 (0.0790 - 0.0791)		
34	UPR	2.012 - 2.015 (0.0792 - 0.0793)	Blue/Yellow	
	LWR	2.009 - 2.012 (0.0791 - 0.0792)		
45	UPR	2.015 - 2.018 (0.0793 - 0.0794)	Pink/Blue	
	LWR	2.012 - 2.015 (0.0792 - 0.0793)		
56	UPR	2.018 - 2.021 (0.0794 - 0.0796)	Purple/Pink	
	LWR	2.015 - 2.018 (0.0793 - 0.0794)		
67	UPR	2.021 - 2.024 (0.0796 - 0.0797)	White/Purple	
	LWR	2.018 - 2.021 (0.0794 - 0.0796)		

Undersize Bearing Usage Guide

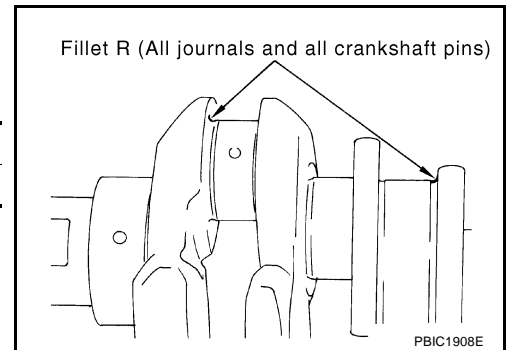
- Use undersize (US) bearing when oil clearance with standard size main bearing is not within specification.
- When using undersize (US) bearing, measure the bearing inner diameter with bearing installed, and grind journal until oil clearance falls within specification.

CAUTION:

**Keep fillet R [1.5 mm (0.059 in)] when grinding crankshaft journal in order to use undersize bearing (All journals).
Bearing undersize table**

Unit: mm (in)

Size	Thickness
US 0.25 (0.0098)	2.132 - 2.140 (0.0839 - 0.0843)



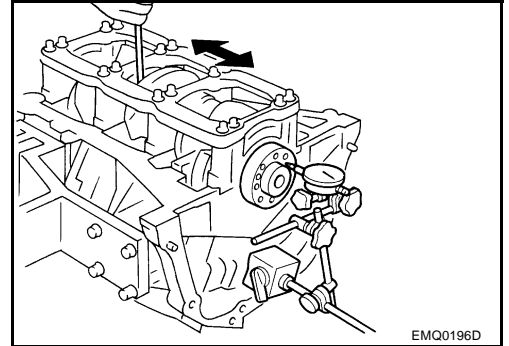
Inspection After Disassembly CRANKSHAFT END PLAY

- Using a dial gauge, measure the clearance between thrust bearings and crankshaft arm when crankshaft is moved fully forward or backward.

Standard : 0.10 - 0.25 mm (0.0039 - 0.0098 in)

Limit : 0.30 mm (0.0118 in)

- If the measured value exceeds the limit, replace thrust bearings, and measure again. If it still exceeds the limit, replace crankshaft also.



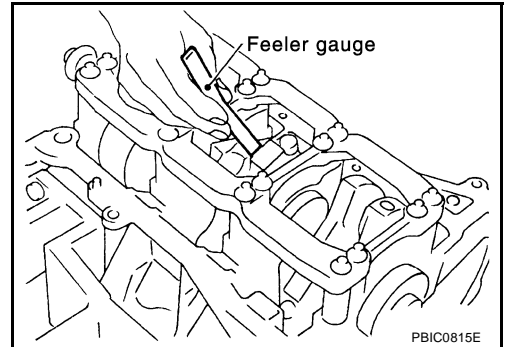
CONNECTING ROD SIDE CLEARANCE

- Measure side clearance between connecting rod and crankshaft arm with feeler gauge.

Standard : 0.20 - 0.35 mm (0.0079 - 0.0138 in)

Limit : 0.40 mm (0.0157 in)

- If the measured value exceeds the limit, replace connecting rod, and measure again. If it still exceeds the limit, replace crankshaft also.

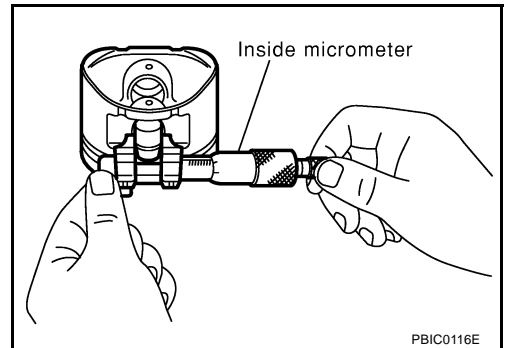


PISTON TO PISTON PIN OIL CLEARANCE

Piston Pin Hole Diameter

Measure the hole diameter of piston pin hole with an inside micrometer.

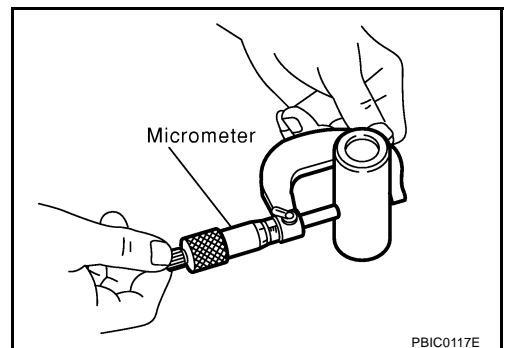
Standard : 21.993 - 22.005 mm (0.8659 - 0.8663 in)



Piston Pin Outer Diameter

Measure outer diameter of piston pin with a micrometer.

Standard : 21.989 - 22.001 mm (0.8657 - 0.8662 in)



Piston to Piston Pin Oil Clearance

(Piston pin oil clearance) = (Piston pin hole diameter) – (Piston pin outer diameter)

Standard : 0.002 - 0.006 mm (0.0001 - 0.0002 in)

- If clearance exceeds specification, replace piston/piston pin assembly with reference to specification of each parts.
- When replacing piston/piston pin assembly, refer to [EM-140, "PISTON TO CYLINDER BORE CLEARANCE"](#) .

PISTON RING SIDE CLEARANCE

- Measure side clearance of piston ring and piston ring groove with feeler gauge.

Standard:

Top ring : 0.045 - 0.080 mm (0.0018 - 0.0031 in)

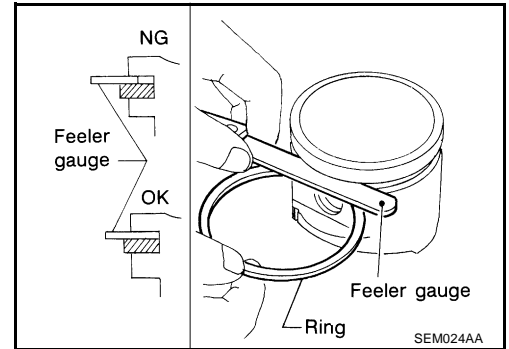
2nd ring : 0.030 - 0.070 mm (0.0012 - 0.0028 in)

Oil ring : 0.065 - 0.135 mm (0.0026 - 0.0053 in)

Limit:

Top ring : 0.11 mm (0.0043 in)

2nd ring : 0.10 mm (0.004 in)



- If the measured value exceeds the limit, replace piston ring, and measure again. If it still exceeds the limit, replace piston also.

PISTON RING END GAP

- Check if inner diameter of cylinder bore is within specification. Refer to [EM-140, "PISTON TO CYLINDER BORE CLEARANCE"](#) .
- Insert piston ring until middle of cylinder with piston, and measure gap.

Standard:

Top ring : 0.23 - 0.33 mm (0.0091 - 0.0130 in)

2nd ring : 0.33 - 0.48 mm (0.0130 - 0.0189 in)

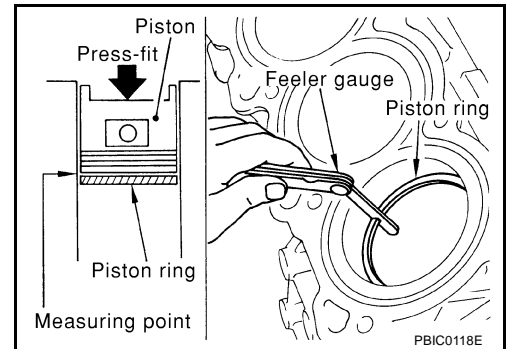
Oil ring : 0.20 - 0.50 mm (0.0079 - 0.0197 in)

Limit:

Top ring : 0.54 mm (0.0213 in)

2nd ring : 0.80 mm (0.0315 in)

Oil ring : 0.95 mm (0.0374 in)



- If out of specification, replace piston ring. If gap still exceeds the limit even with a new ring, re-bore cylinder and use oversized piston and piston ring.

CONNECTING ROD BEND AND TORSION

- Check with connecting rod aligner.

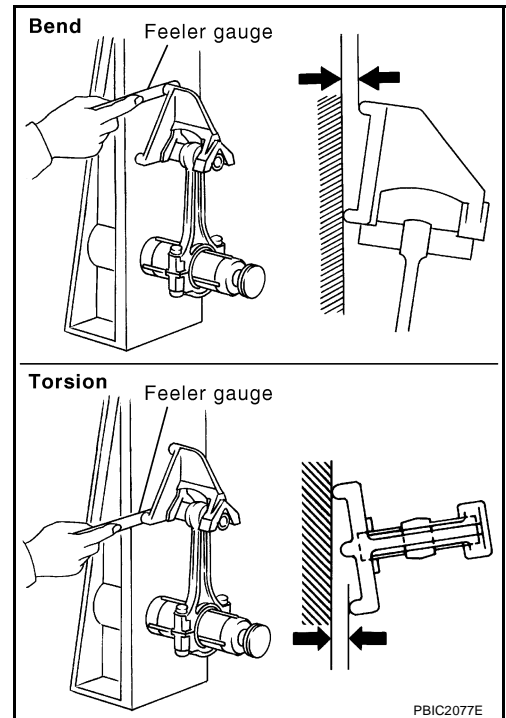
Bend:

Limit : 0.15 mm (0.0059 in) per 100 mm (3.94 in) length

Torsion:

Limit : 0.30 mm (0.0118 in) per 100 mm (3.94 in) length

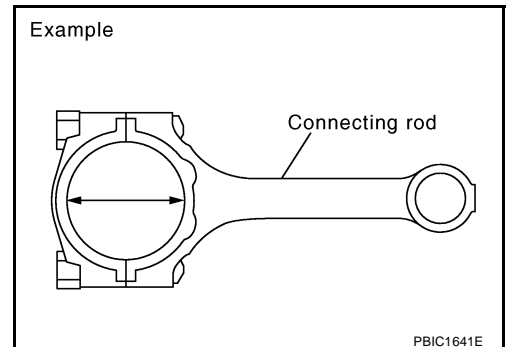
- If it exceeds the limit, replace connecting rod assembly.



CONNECTING ROD BEARING HOUSING DIAMETER (BIG END)

Install connecting rod cap without connecting rod bearing installed. After tightening connecting rod bolt to the specified torque, measure the connecting rod big end inner diameter using an inside micrometer. Refer to [EM-126, "ASSEMBLY"](#) for the tightening procedure.

Standard : 55.000 - 55.013 mm (2.1654 - 2.1659 in)

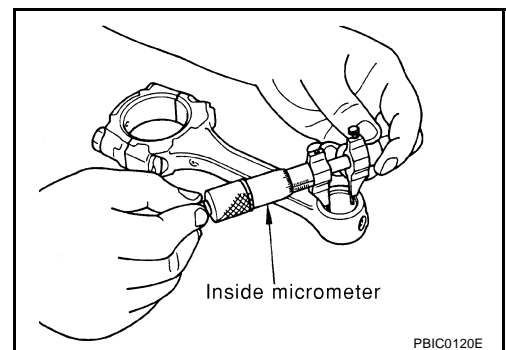


CONNECTING ROD BUSHING OIL CLEARANCE (SMALL END)

Piston Pin Bushing Inner Diameter (Small End)

Measure inner diameter of bushing.

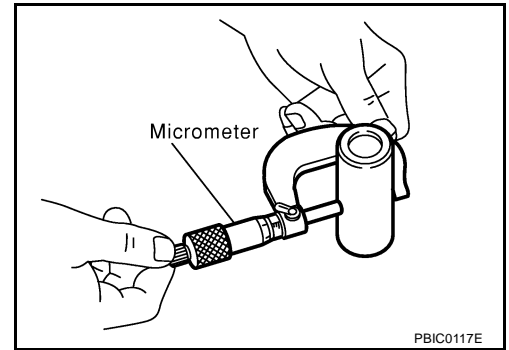
Standard : 22.000 - 22.012 mm (0.8661 - 0.8666 in)



Piston Pin Outer Diameter

Measure outer diameter of piston pin.

Standard : 21.989 - 22.001 mm (0.8657 - 0.8662 in)



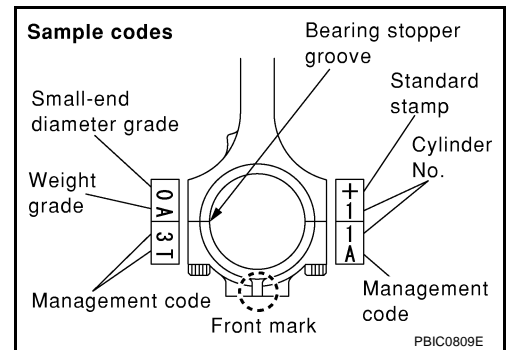
Connecting Rod Bushing Oil Clearance (Small End)

(Connecting rod bushing oil clearance) = (Piston pin bushing inner diameter) – (Piston pin outer diameter)

Standard : 0.005 - 0.017 mm (0.0002 - 0.0007 in)

Limit : 0.030 mm (0.0012 in)

- If the measured value exceeds the standard, replace connecting rod assembly and/or piston and piston pin assembly.
- If replacing piston and piston pin assembly, refer to [EM-140, "PISTON TO CYLINDER BORE CLEARANCE"](#).
- If replacing connecting rod assembly, refer to [EM-142, "CONNECTING ROD BEARING OIL CLEARANCE"](#).



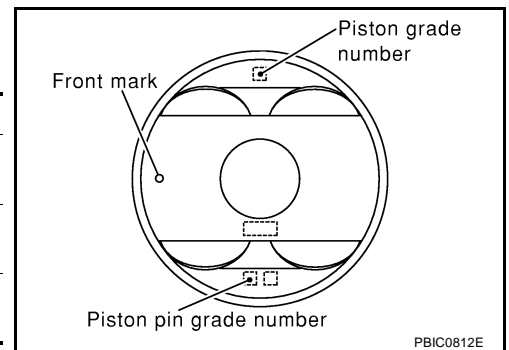
Factory installed parts grading:

Service parts apply only to grade "0".

Unit: mm (in)

Grade	0	1
Piston pin bushing inner diameter*	22.000 - 22.006 (0.8661 - 0.8664)	22.006 - 22.012 (0.8664 - 0.8666)
Piston pin hole diameter	21.993 - 21.999 (0.8659 - 0.8661)	21.999 - 22.005 (0.8661 - 0.8663)
Piston pin outer diameter	21.989 - 21.995 (0.8657 - 0.8659)	21.995 - 22.001 (0.8659 - 0.8662)

*: After installing in connecting rod



CYLINDER BLOCK DISTORTION

- Using a scraper, remove gasket on the cylinder block surface, and also remove engine oil, scale, carbon, or other contamination.

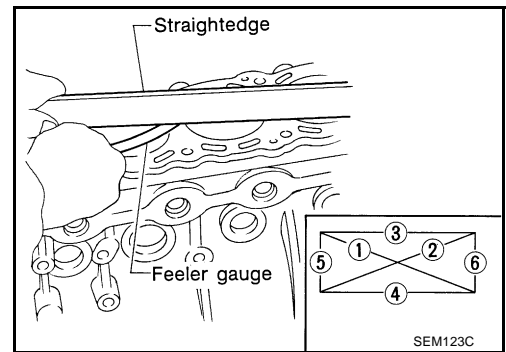
CAUTION:

Be careful not to allow gasket flakes to enter engine oil or engine coolant passages.

CYLINDER BLOCK

[VQ35DE]

- Measure the distortion on the block upper face at some different points in 6 directions.
Limit : 0.10 mm (0.0039 in)
- If out of the distortion limit, replace cylinder block.

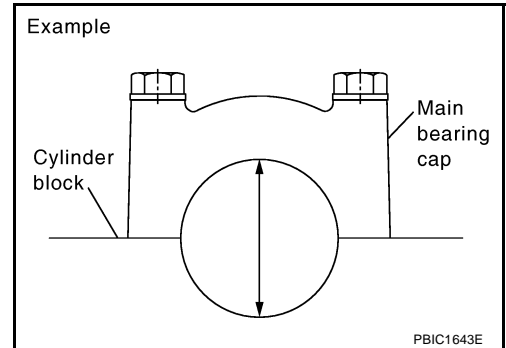


MAIN BEARING HOUSING INNER DIAMETER

- Install main bearing caps and main bearing beam with main bearings removed, and tighten mounting bolts to the specified torque. Refer to [EM-126, "ASSEMBLY"](#) for the tightening procedure.
- Using a bore gauge, measure the inner diameter of the main bearing housing.
Standard : 63.993 - 64.017 mm (2.5194 - 2.5203 in)
- If out of the standard, replace cylinder block and main bearing caps as assembly.

NOTE:

Cylinder block cannot be replaced as single part, because it is machined together with main bearing caps.



PISTON TO CYLINDER BORE CLEARANCE

Cylinder Bore Inner Diameter

- Using a bore gauge, measure cylinder bore for wear, out-of-round and taper at 6 different points on each cylinder. ("X" and "Y" directions at "A", "B" and "C") ("Y" is in longitudinal direction of engine)

Standard inner diameter:

95.500 - 95.530 mm (3.7598 - 3.7610 in)

Wear limit:

0.20 mm (0.0079 in)

Out-of-round (Difference between "X" and "Y"):

Limit: 0.015 mm (0.0006 in)

Taper (Difference between "A" and "C"):

Limit: 0.010 mm (0.0004 in)

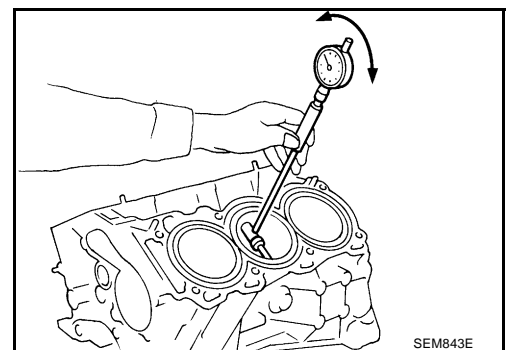
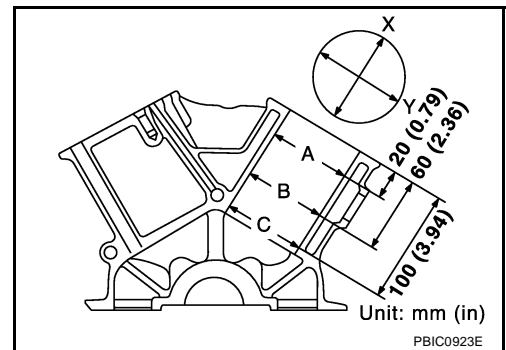
- If the measured value exceeds the limit, or if there are scratches and/or seizure on the cylinder inner wall, hone or re-bore the inner wall.
- An oversize piston is provided. When using an oversize piston, re-bore cylinder so that the clearance of the piston-to-cylinder bore satisfies the standard.

CAUTION:

When using oversize piston, use it for all cylinders with oversize piston rings.

Oversize (Service) : 0.20 mm (0.0079 in)

- When using an oversize piston, use it for all cylinders with oversize piston rings.



Piston Skirt Diameter

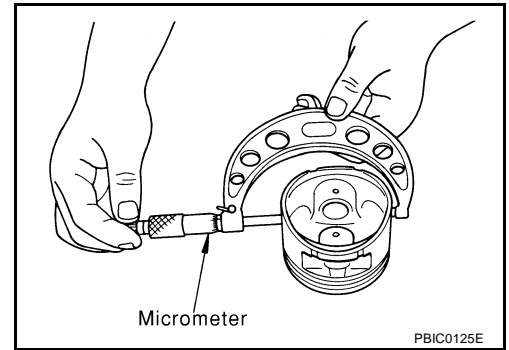
Measure piston skirt diameter using micrometer.

Measure point

: Distance from the top 41.0 mm (1.614 in)

Standard

: 95.480 - 95.510 mm (3.7590 - 3.7602 in)



Piston-to-Cylinder Bore Clearance

- Calculate by piston skirt diameter and cylinder bore inner diameter (direction "X", position "B").
(Clearance) = (Cylinder bore inner diameter) – (Piston skirt diameter).

Standard : 0.010 - 0.030 mm (0.0004 - 0.0012 in)

Limit : 0.08 mm (0.0031 in)

- If it exceeds the limit, replace piston/piston pin assembly. Refer to [EM-131, "HOW TO SELECT PISTON"](#).

Re-Boring Cylinder Bore

1. Cylinder bore size is determined by adding piston-to-cylinder bore clearance to piston diameter "A".

Re-bored size calculation: "D" = "A" + "B" - "C"

where,

"D": Bored diameter

"A": Piston diameter as measured

"B": Piston - to - cylinder bore clearance (standard value)

"C": Honing allowance 0.02 mm (0.0008 in)

2. Install main bearing caps and main bearing beam, and tighten to the specified torque. Otherwise, cylinder bores may be distorted in final assembly.

3. Cut cylinder bores.

NOTE:

- When any cylinder needs boring, all other cylinders must also be bored.
- Do not cut too much out of cylinder bore at a time. Cut only 0.05 mm (0.0020 in) or so in diameter at a time.

4. Hone cylinders to obtain specified piston-to-cylinder bore clearance.

5. Measure finished cylinder bore for out-of-round and taper.

NOTE:

Measurement should be done after cylinder bore cools down.

CRANKSHAFT MAIN JOURNAL DIAMETER

- Measure outer diameter of crankshaft main journals with micrometer.

Standard : 59.951 - 59.975 mm (2.3603 - 2.3612 in) dia.

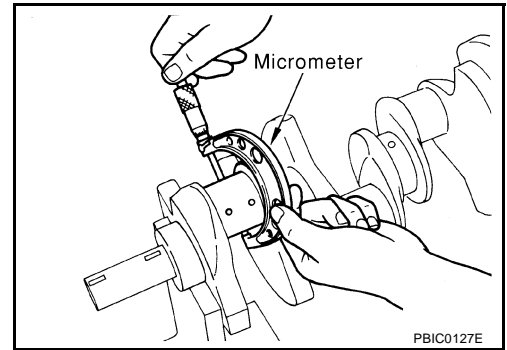
- If out of the standard, measure the main bearing oil clearance. Then use undersize bearing. Refer to [EM-143, "MAIN BEARING OIL CLEARANCE"](#).

CRANKSHAFT PIN JOURNAL DIAMETER

- Measure outer diameter of crankshaft pin journal with micrometer.

Standard : 51.956 - 51.974 mm (2.0455 - 2.0462 in) dia.

- If out of the standard, measure the connecting rod bearing oil clearance. Then use undersize bearing. Refer to [EM-142. "CONNECTING ROD BEARING OIL CLEARANCE"](#) .



CRANKSHAFT OUT-OF-ROUND AND TAPER

- Using a micrometer, measure the dimensions at "4" different points shown in the figure on each journal and pin.
- Out-of-round is indicated by the difference in dimensions between "X" and "Y" at "A" and "B".
- Taper is indicated by the difference in dimension between "A" and "B" at "X" and "Y".

Standard

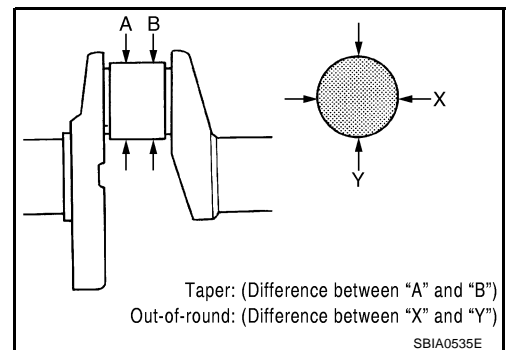
Taper (Difference between "A" and "B")

: Less than 0.002 mm (0.0001 in)

Out-of-round (Difference between "X" and "Y")

: Less than 0.002 mm (0.0001 in)

- If the measured value exceeds the limit, correct or replace crankshaft.
- If corrected, measure the bearing oil clearance of the corrected main journal and/or pin journal. Then select the main bearing and/or connecting rod bearing. Refer to [EM-143. "MAIN BEARING OIL CLEARANCE"](#) and/or [EM-142. "CONNECTING ROD BEARING OIL CLEARANCE"](#) .



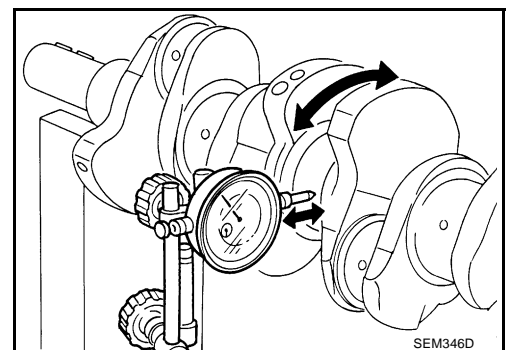
CRANKSHAFT RUNOUT

- Place a V-block on a precise flat table to support journals on the both end of crankshaft.
- Place a dial gauge straight up on No. 3 journal.
- While rotating crankshaft, read the movement of the pointer on the dial gauge. (Total indicator reading)

Standard : Less than 0.025 mm (0.0010 in)

Limit : Less than 0.10 mm (0.0039 in)

- If it exceeds the limit, replace crankshaft.



CONNECTING ROD BEARING OIL CLEARANCE

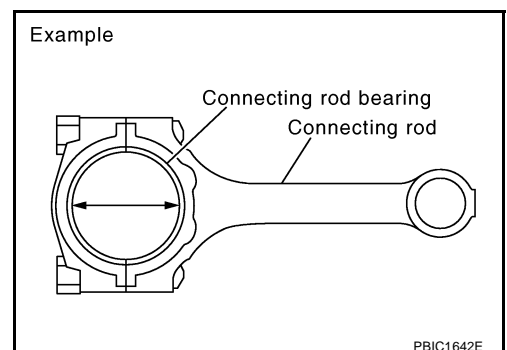
Method by Calculation

- Install connecting rod bearings to connecting rod and connecting rod bearing cap, and tighten connecting rod bolts to the specified torque. Using an inside micrometer measure the inner diameter of connecting rod bearing. Refer to [EM-126. "ASSEMBLY"](#) for the tightening procedure.

(Oil clearance) = (Connecting rod bearing inner diameter) – (Crankshaft pin diameter)

**Standard : 0.034 - 0.059 mm (0.0013 - 0.0023 in)
(actual clearance)**

Limit : 0.070 mm (0.0028 in)



- If clearance cannot be adjusted within the standard, grind crankshaft pin and use undersized bearing. Refer to [EM-132, "HOW TO SELECT CONNECTING ROD BEARING"](#).

Method of Using Plastigage

- Remove engine oil and dust on crankshaft pin and the surfaces of each bearing completely.
- Cut a plastigage slightly shorter than bearing width, and place it in crankshaft axial direction, avoiding oil holes.
- Install connecting rod bearings to connecting rod and connecting rod bearing cap, and tighten connecting rod bolts to the specified torque. Refer to [EM-126, "ASSEMBLY"](#) for the tightening procedure.

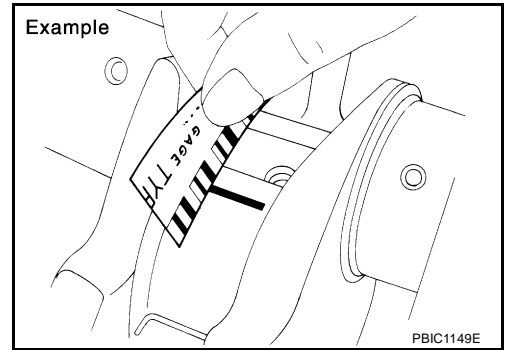
CAUTION:

Never rotate crankshaft.

- Remove connecting rod cap and bearings, and using the scale on the plastigage bag, measure the plastigage width.

NOTE:

The procedure when the measured value exceeds the limit is same as that described in the "Method by Calculation".



MAIN BEARING OIL CLEARANCE

Method by Calculation

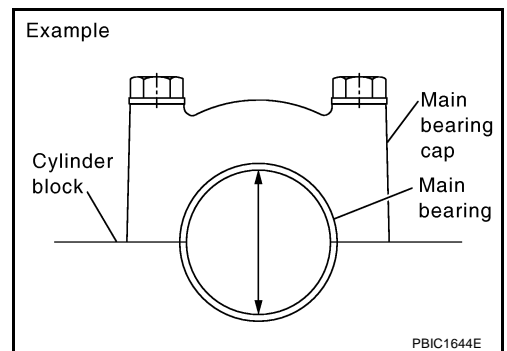
- Install main bearings to cylinder block and main bearing cap. Measure the main bearing inner diameter with bearing cap bolt tightened with main bearing beam to the specified torque. Refer to [EM-126, "ASSEMBLY"](#) for the tightening procedure.

(Oil clearance) = (Main bearing inner diameter) – (Crankshaft main journal diameter)

Standard : 0.035 - 0.045 mm (0.0014 - 0.0018 in)
(actual clearance)

Limit : 0.065 mm (0.0026 in)

- If the measured value exceeds the limit, select main bearings referring to the main bearing inner diameter and crankshaft journal outer diameter, so that the oil clearance satisfies the standard. Refer to [EM-133, "HOW TO SELECT MAIN BEARING"](#).



Method of Using Plastigage

- Remove engine oil and dust on crankshaft journal and the surfaces of each bearing completely.
- Cut a plastigage slightly shorter than bearing width, and place it in crankshaft axial direction, avoiding oil holes.
- Install main bearing to cylinder block and main bearing cap, and tighten main bearing bolts with main bearing beam to the specified torque. Refer to [EM-126, "ASSEMBLY"](#) for the tightening procedure.

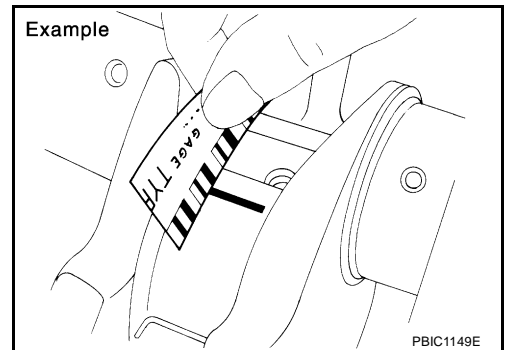
CAUTION:

Never rotate crankshaft.

- Remove bearing cap and bearings, and using the scale on the plastigage bag, measure the plastigage width.

NOTE:

The procedure when the measured value exceeds the limit is same as that described in the "Method by Calculation".

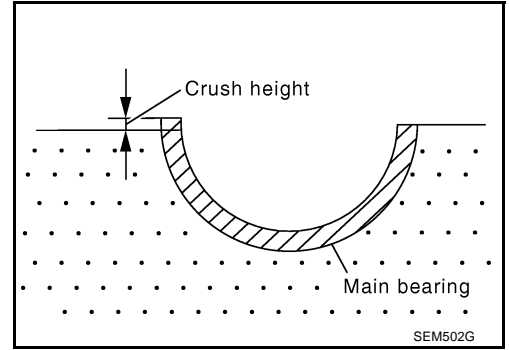


MAIN BEARING CRUSH HEIGHT

- When main bearing cap is removed after being tightened to the specified torque with main bearings installed, the tip end of bearing must protrude. Refer to [EM-126, "ASSEMBLY"](#) for the tightening procedure.

Standard : There must be crush height.

- If the standard is not met, replace main bearings.

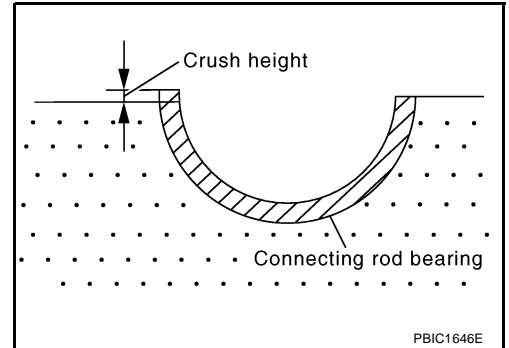


CONNECTING ROD BEARING CRUSH HEIGHT

- When connecting rod bearing cap is removed after being tightened to the specified torque with connecting rod bearings installed, the tip end of bearing must protrude. Refer to [EM-126, "ASSEMBLY"](#) for the tightening procedure.

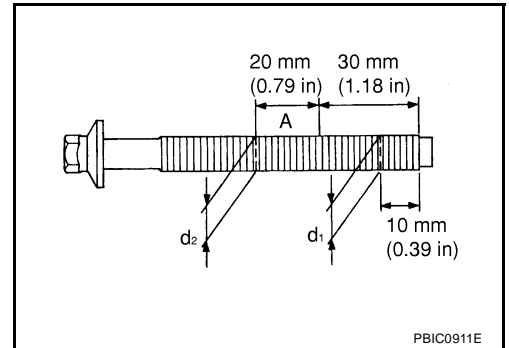
Standard : There must be crush height.

- If the standard is not met, replace connecting rod bearings.



MAIN BEARING CAP BOLT OUTER DIAMETER

- Measure outer diameters ("d1", "d2") at two positions shown in the figure.
 - Measure "d2" at a point within block "A".
- Limit** : 0.11 mm (0.0051 in)
- When the value of "d1" - "d2" exceeds the limit (a large difference in dimensions), replace bolt with a new one.



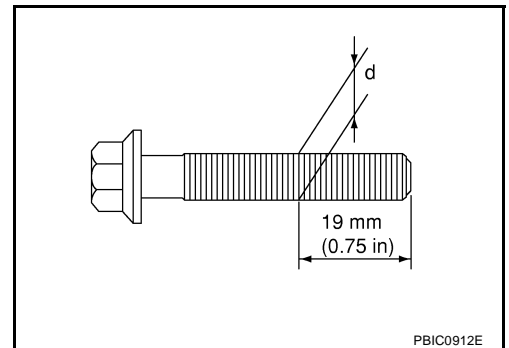
CONNECTING ROD BOLT OUTER DIAMETER

- Measure outer diameter "d" at position shown in the figure.
- If reduction appears in a position other than "d", regard it as "d".

Standard : 7.90 - 8.00 mm (0.3110 - 0.3150 in)

Limit : 7.75 mm (0.3051 in)

- When "d" exceeds the limit (when it becomes thinner), replace bolt with a new one.

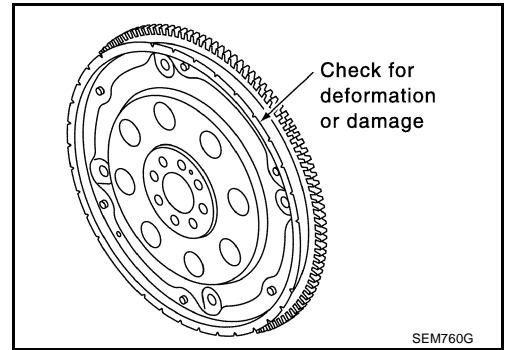


DRIVE PLATE

- Check drive plate and signal plate for deformation or damage.

CAUTION:

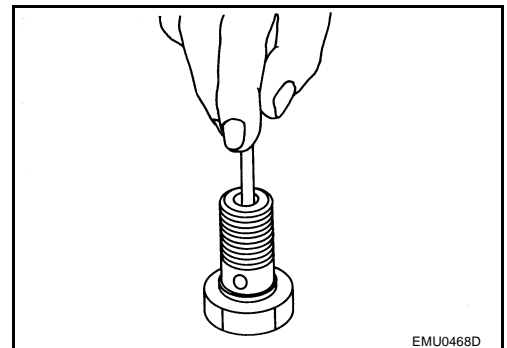
- Do not disassemble drive plate.
 - Never place drive plate with signal plate facing down.
 - When handling signal plate, take care not to damage or scratch it.
 - Handle signal plate in a manner that prevents it from becoming magnetized.
- If anything is found, replace drive plate.

**OIL JET**

- Check nozzle for deformation and damage.
- Blow compressed air from nozzle, and check for clogs.
- If it is not satisfied, clean or replace oil jet.

OIL JET RELIEF VALVE

- Using a clean plastic stick, press check valve in oil jet relief valve. Make sure that valve moves smoothly with proper reaction force.
- If it is not satisfied, replace oil jet relief valve.



A

EM

C

D

E

F

G

H

I

J

K

L

M

SERVICE DATA AND SPECIFICATIONS (SDS)

[VQ35DE]

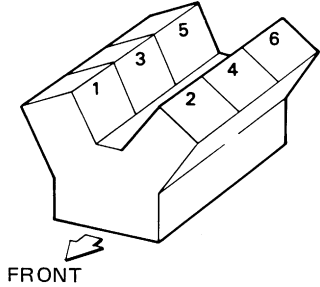
SERVICE DATA AND SPECIFICATIONS (SDS)

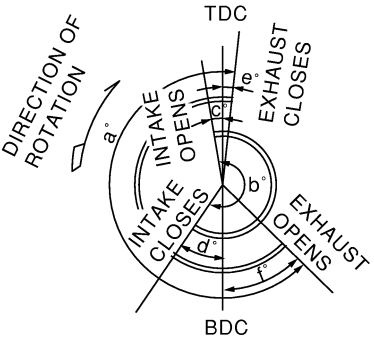
PFP:00100

Standard and Limit GENERAL SPECIFICATIONS

ABS004XK

Cylinder arrangement		V-6
Displacement cm ³ (cu in)		3,498 (213.45)
Bore and stroke mm (in)		95.5 x 81.4 (3.76 x 3.205)
Valve arrangement		DOHC
Firing order		1-2-3-4-5-6
Number of piston rings	Compression	2
	Oil	1
Number of main bearings		4
Compression ratio		10.3
Compression pressure kPa (kg/cm ² , psi)/300 rpm	Standard	1,275 (13.0, 185)
	Minimum	981 (10.0, 142)
	Differential limit between cylinders	98 (1.0, 14)

Cylinder number	 <p style="text-align: right;">SEM713A</p>
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Valve timing (Intake valve timing control - "OFF")	 <p style="text-align: right;">PBIC0187E</p>
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Unit: degree

a	b	c	d	e	f
240	238	- 6	64	8	52

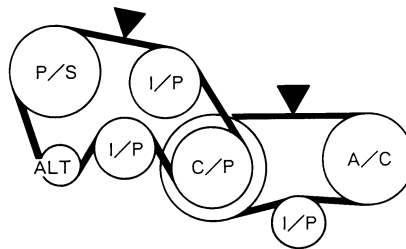
SERVICE DATA AND SPECIFICATIONS (SDS)

[VQ35DE]

DRIVE BELT

Items	Deflection adjustment		Unit: mm (in)	Tension adjustment*		Unit: N (kg, lb)
	Used belt		New belt	Used belt		New belt
	Limit	After adjustment		Limit	After adjustment	
Alternator and power steering oil pump belt	7 (0.28)	4 - 5 (0.16 - 0.20)	3.5 - 4.5 (0.138 - 0.177)	294 (30, 66)	730 - 818 (74.5 - 83.5, 164 - 184)	838 - 926 (85.5 - 94.5, 188 - 208)
Air conditioner compressor belt	12 (0.47)	9 - 10 (0.35 - 0.39)	8 - 9 (0.31 - 0.35)	196 (20, 44)	348 - 436 (35.5 - 44.5, 78 - 98)	470 - 559 (48 - 57, 106 - 126)
Applied pushing force	98 N (10 kg, 22 lb)			—		

SEC.117



KBIA1731J

*: If belt tension gauge cannot be installed at check points shown, check drive belt tension at different location on the belt.

INTAKE MANIFOLD COLLECTOR, INTAKE MANIFOLD AND EXHAUST MANIFOLD

Unit: mm (in)

Items	Limit	
Surface distortion	Intake manifold collector upper	0.1 (0.004)
	Intake manifold collector lower	0.1 (0.004)
	Intake manifold	0.1 (0.004)
	Exhaust manifold	0.3 (0.012)

SPARK PLUG

Make	NGK
Standard type	PLFR5A-11
Hot type	PLFR4A-11
Cold type	PLFR6A-11
Gap (nominal)	1.1 mm (0.043 in)

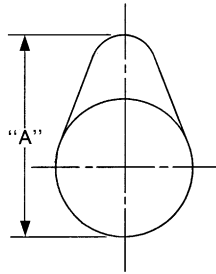
SERVICE DATA AND SPECIFICATIONS (SDS)

[VQ35DE]

CAMSHAFT AND CAMSHAFT BEARING

Unit: mm (in)

Items	Standard	Limit
-------	----------	-------



SEM671

Camshaft journal to bearing clearance	No. 1	0.045 - 0.086 (0.0018 - 0.0034)	0.15 (0.0059)
	No. 2, 3, 4	0.035 - 0.076 (0.0014 - 0.0030)	
Inner diameter of camshaft bearing	No. 1	26.000 - 26.021 (1.0236 - 1.0244)	—
	No. 2, 3, 4	23.500 - 23.521 (0.9252 - 0.9260)	—
Outer diameter of camshaft journal	No. 1	25.935 - 25.955 (1.0211 - 1.0218)	—
	No. 2, 3, 4	23.445 - 23.465 (0.9230 - 0.9238)	—
Camshaft end play		0.115 - 0.188 (0.0045 - 0.0074)	0.24 (0.0094)
Camshaft cam height "A"	Intake and exhaust	44.865 - 45.055 (1.7663 - 1.7738)	0.2 (0.008)
Camshaft runout [TIR*]		Less than 0.05 (0.0020)	—
Camshaft sprocket runout [TIR*]		—	0.15 (0.0059)

*: Total indicator reading

Valve Lifter

Unit: mm (in)

Items	Standard
Valve lifter outer diameter	33.977 - 33.987 (1.3377 - 1.3381)
Lifter guide inner diameter	34.000 - 34.016 (1.3386 - 1.3392)
Clearance between lifter and lifter guide	0.013 - 0.039 (0.0005 - 0.0015)

Valve Clearance

Unit: mm (in)

Items	Cold	Hot* (reference data)
Intake	0.26 - 0.34 (0.010 - 0.013)	0.304 - 0.416 (0.012 - 0.016)
Exhaust	0.29 - 0.37 (0.011 - 0.015)	0.308 - 0.432 (0.012 - 0.017)

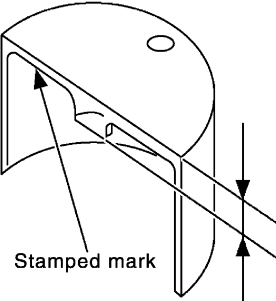
*: Approximately 80°C (176°F)

SERVICE DATA AND SPECIFICATIONS (SDS)

[VQ35DE]

Available Valve Lifter

Unit: mm (in)

Identification (stamped) Mark	Thickness
 <p data-bbox="663 538 807 561">Stamped mark</p> <p data-bbox="715 591 922 614">Valve lifter thickness</p> <p data-bbox="951 604 1015 619">SEM758G</p>	
788U or 788R	7.88 (0.3102)
790U or 790R	7.90 (0.3110)
792U or 792R	7.92 (0.3118)
794U or 794R	7.94 (0.3126)
796U or 796R	7.96 (0.3134)
798U or 798R	7.98 (0.3142)
800U or 800R	8.00 (0.3150)
802U or 802R	8.02 (0.3157)
804U or 804R	8.04 (0.3165)
806U or 806R	8.06 (0.3173)
808U or 808R	8.08 (0.3181)
810U or 810R	8.10 (0.3189)
812U or 812R	8.12 (0.3197)
814U or 814R	8.14 (0.3205)
816U or 816R	8.16 (0.3213)
818U or 818R	8.18 (0.3220)
820U or 820R	8.20 (0.3228)
822U or 822R	8.22 (0.3236)
824U or 824R	8.24 (0.3244)
826U or 826R	8.26 (0.3252)
828U or 828R	8.28 (0.3260)
830U or 830R	8.30 (0.3268)
832U or 832R	8.32 (0.3276)
834U or 834R	8.34 (0.3283)
836U or 836R	8.36 (0.3291)
838U or 838R	8.38 (0.3299)
840U or 840R	8.40 (0.3307)

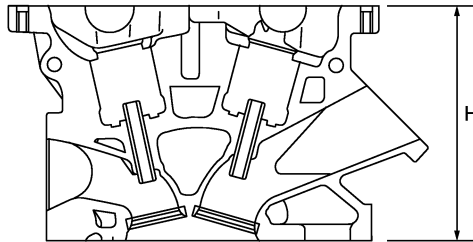
SERVICE DATA AND SPECIFICATIONS (SDS)

[VQ35DE]

CYLINDER HEAD

Unit: mm (in)

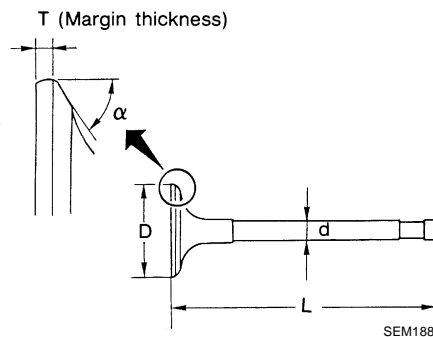
Items	Standard	Limit
Head surface distortion	0.03 (0.0012)	0.1 (0.004)
Normal cylinder head height "H"	126.3 - 126.5 (4.972 - 4.980)	



PBIC0924E

Valve Dimensions

Unit: mm (in)



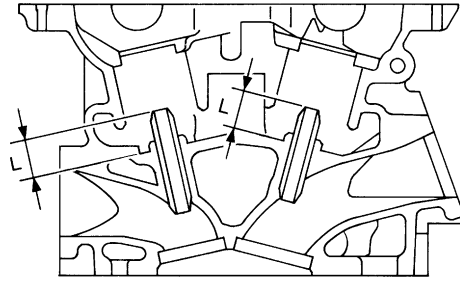
Valve head diameter "D"	Intake	37.0 - 37.3 (1.4567 - 1.4685)
	Exhaust	31.2 - 31.5 (1.228 - 1.240)
Valve length "L"	Intake	96.37 (3.7941)
	Exhaust	93.90 (3.6968)
Valve stem diameter "d"	Intake	5.965 - 5.980 (0.2348 - 0.2354)
	Exhaust	5.955 - 5.970 (0.2344 - 0.2350)
Valve seat angle "α"	Intake	45°15' - 45°45'
	Exhaust	
Valve margin "T"	Intake	1.1 (0.043)
	Exhaust	1.3 (0.051)
Valve margin "T" limit		More than 0.5 (0.020)
Valve stem end surface grinding limit		Less than 0.2 (0.008)

SERVICE DATA AND SPECIFICATIONS (SDS)

[VQ35DE]

Valve Guide

Unit: mm (in)



SEM950E

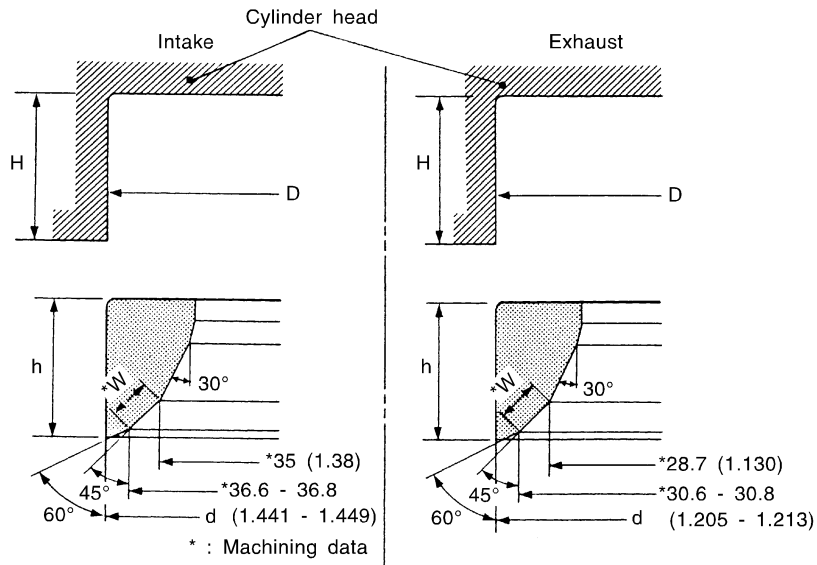
Items		Standard	0.2 (0.008) Oversize (Service)
Valve guide	Outer diameter	10.023 - 10.034 (0.3946 - 0.3950)	10.223 - 10.234 (0.4025 - 0.4029)
	Inner diameter (Finished size)	6.000 - 6.018 (0.2362 - 0.2369)	—
Cylinder head valve guide hole diameter		9.975 - 9.996 (0.3927 - 0.3935)	10.175 - 10.196 (0.4006 - 0.4014)
Interference fit of valve guide		0.027 - 0.059 (0.0011 - 0.0023)	
Items		Standard	Limit
Stem to guide clearance	Intake	0.020 - 0.053 (0.0008 - 0.0021)	0.08 (0.0031)
	Exhaust	0.030 - 0.063 (0.0012 - 0.0025)	0.09 (0.0035)
Projection length "L"		12.6 - 12.8 (0.496 - 0.504)	

SERVICE DATA AND SPECIFICATIONS (SDS)

[VQ35DE]

Valve Seat

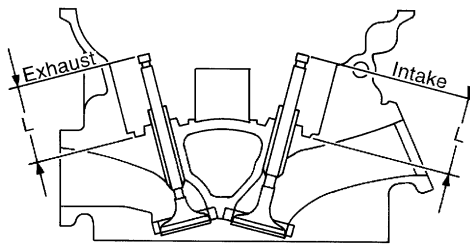
Unit: mm (in)



Contacting width (W); 1.09 - 1.31 (0.0429 - 0.0516)

Contacting width (W); 1.29 - 1.51 (0.0508 - 0.0594)

SEM021EB



SEM621F

Items		Standard	Oversize [0.5 (0.020)] (Service)
Cylinder head seat recess diameter "D"	Intake	38.000 - 38.016 (1.4961 - 1.4967)	38.500 - 38.516 (1.5157 - 1.5164)
	Exhaust	32.200 - 32.216 (1.2677 - 1.2683)	32.700 - 32.716 (1.2874 - 1.2880)
Valve seat interference fit	Intake	0.081 - 0.113 (0.0032 - 0.0044)	
	Exhaust	0.064 - 0.096 (0.0025 - 0.0038)	
Valve seat outer diameter "d"	Intake	38.097 - 38.113 (1.4999 - 1.5005)	38.597 - 38.613 (1.5196 - 1.5202)
	Exhaust	32.280 - 32.296 (1.2709 - 1.2715)	32.780 - 32.796 (1.2905 - 1.2912)
Items		Standard	Service
Height "h"	Intake	5.9 - 6.0 (0.232 - 0.236)	5.05 - 5.15 (0.1988 - 0.2028)
	Exhaust	5.9 - 6.0 (0.232 - 0.236)	4.95 - 5.05 (0.1949 - 0.1988)
Depth "H"		5.9 - 6.1 (0.232 - 0.240)	
Depth "L"	Intake	41.07 - 41.67 (1.6169 - 1.6405)	
	Exhaust	41.00 - 41.60 (1.6142 - 1.6378)	

Valve Spring

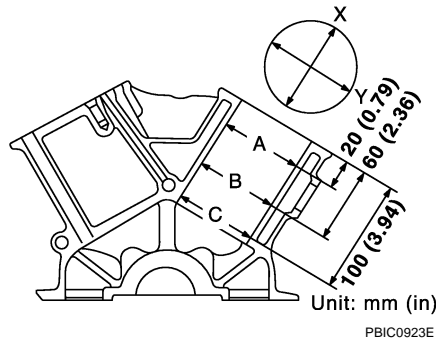
Free height	mm (in)	47.07 (1.8531)
Pressure	N (kg, lb) at height mm (in)	166 - 188 (16.9 - 19.2, 37.3 - 42.3) at 37.0 (1.4567)
		373 - 421 (38.0 - 42.9, 83.9 - 94.6) at 27.2 (1.0709)
Out-of-square	mm (in)	Limit Less than 2.1 (0.083)

SERVICE DATA AND SPECIFICATIONS (SDS)

[VQ35DE]

CYLINDER BLOCK

Unit: mm (in)



Surface flatness		Standard		0.03 (0.0012)
		Limit		0.10 (0.0039)
Inner diameter of main bearing housing		Standard		63.993 - 64.017 (2.5194 - 2.5203)
Cylinder bore	Inner diameter	Standard	Grade No. 1	95.500 - 95.510 (3.7598 - 3.7602)
			Grade No. 2	95.510 - 95.520 (3.7602 - 3.7606)
			Grade No. 3	95.520 - 95.530 (3.7606 - 3.7610)
		Wear limit		0.20 (0.0079)
Out-of-round (Difference between "X" and "Y")		Limit		0.015 (0.0006)
Taper (Difference between "A" and "C")		Limit		0.010 (0.0004)
Main journal inner diameter grade (Without bearing)		Grade No. A		63.993 - 63.994 (2.5194 - 2.5194)
		Grade No. B		63.994 - 63.995 (2.5194 - 2.5195)
		Grade No. C		63.995 - 63.996 (2.5195 - 2.5195)
		Grade No. D		63.996 - 63.997 (2.5195 - 2.5196)
		Grade No. E		63.997 - 63.998 (2.5196 - 2.5196)
		Grade No. F		63.998 - 63.999 (2.5196 - 2.5196)
		Grade No. G		63.999 - 64.000 (2.5196 - 2.5197)
		Grade No. H		64.000 - 64.001 (2.5197 - 2.5197)
		Grade No. J		64.001 - 64.002 (2.5197 - 2.5198)
		Grade No. K		64.002 - 64.003 (2.5198 - 2.5198)
		Grade No. L		64.003 - 64.004 (2.5198 - 2.5198)
		Grade No. M		64.004 - 64.005 (2.5198 - 2.5199)
		Grade No. N		64.005 - 64.006 (2.5199 - 2.5199)
		Grade No. P		64.006 - 64.007 (2.5199 - 2.5200)
		Grade No. R		64.007 - 64.008 (2.5200 - 2.5200)
		Grade No. S		64.008 - 64.009 (2.5200 - 2.5200)
		Grade No. T		64.009 - 64.010 (2.5200 - 2.5201)
Grade No. U		64.010 - 64.011 (2.5201 - 2.5201)		
Grade No. V		64.011 - 64.012 (2.5201 - 2.5202)		
Grade No. W		64.012 - 64.013 (2.5202 - 2.5202)		
Grade No. X		64.013 - 64.014 (2.5202 - 2.5202)		
Grade No. Y		64.014 - 64.015 (2.5202 - 2.5203)		
Grade No. 4		64.015 - 64.016 (2.5203 - 2.5203)		
Grade No. 7		64.016 - 64.017 (2.5203 - 2.5203)		
Difference in inner diameter between cylinders		Standard		Less than 0.03 (0.0012)

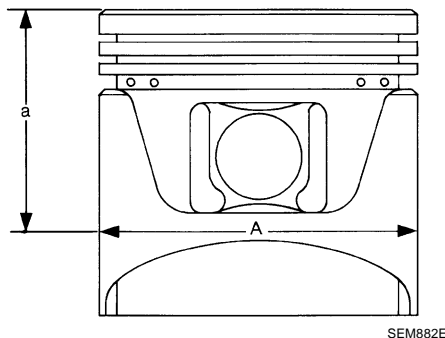
SERVICE DATA AND SPECIFICATIONS (SDS)

[VQ35DE]

PISTON, PISTON RING AND PISTON PIN

Available Piston

Unit: mm (in)



Items		Standard	0.20 (0.0079) oversize
Piston skirt diameter "A"	Grade No. 1	95.480 - 95.490 (3.7590 - 3.7594)	—
	Grade No. 2	95.490 - 95.500 (3.7594 - 3.7598)	—
	Grade No. 3	95.500 - 95.510 (3.7598 - 3.7602)	—
	Service	—	95.680 - 95.710 (3.7669 - 3.7681)
Items		Standard	Limit
"a" dimension		41.0 (1.614)	—
Piston pin hole diameter	Grade No. 0	21.993 - 21.999 (0.8659 - 0.8661)	—
	Grade No. 1	21.999 - 22.005 (0.8661 - 0.8663)	—
Piston to cylinder bore clearance		0.010 - 0.030 (0.0004 - 0.0012)	0.08 (0.0031)

Piston Ring

Unit: mm (in)

Items		Standard	Limit
Side clearance	Top	0.045 - 0.080 (0.0018 - 0.0031)	0.11 (0.0043)
	2nd	0.030 - 0.070 (0.0012 - 0.0028)	0.1 (0.004)
	Oil ring	0.065 - 0.135 (0.0026 - 0.0053)	—
End gap	Top	0.23 - 0.33 (0.0091 - 0.0130)	0.54 (0.0213)
	2nd	0.33 - 0.48 (0.0130 - 0.0189)	0.80 (0.0315)
	Oil (rail ring)	0.20 - 0.50 (0.0079 - 0.0197)	0.95 (0.0374)

Piston Pin

Unit: mm (in)

Items		Standard	Limit
Piston pin outer diameter	Grade No. 0	21.989 - 21.995 (0.8657 - 0.8659)	—
	Grade No. 1	21.995 - 22.001 (0.8659 - 0.8662)	—
Interference fit of piston pin to piston		0.002 - 0.006 (0.0001 - 0.0002)	—
Piston pin to connecting rod bushing oil clearance		0.005 - 0.017 (0.0002 - 0.0007)	0.030 (0.0012)

SERVICE DATA AND SPECIFICATIONS (SDS)

[VQ35DE]

CONNECTING ROD

Unit: mm (in)

Items		Standard	Limit
Center distance		144.15 - 144.25 (5.6752 - 5.6791)	—
Bend [per 100 (3.94)]		—	0.15 (0.0059)
Torsion [per 100 (3.94)]		—	0.30 (0.0118)
Connecting rod bushing inner diameter*	Grade No. 0	22.000 - 22.006 (0.8661 - 0.8664)	—
	Grade No. 1	22.006 - 22.012 (0.8664 - 0.8666)	—
Connecting rod big end inner diameter (Without bearing)		55.000 - 55.013 (2.1654 - 2.1659)	—
Side clearance		0.20 - 0.35 (0.0079 - 0.0138)	0.40 (0.0157)

*: After installing in connecting rod

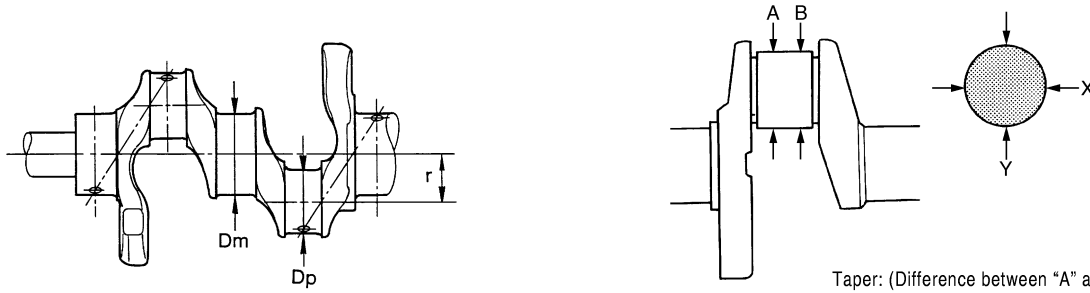
A
EM
C
D
E
F
G
H
I
J
K
L
M

SERVICE DATA AND SPECIFICATIONS (SDS)

[VQ35DE]

CRANKSHAFT

Unit: mm (in)



SEM645

Taper: (Difference between "A" and "B")
Out-of-round: (Difference between "X" and "Y")

SBIA0535E

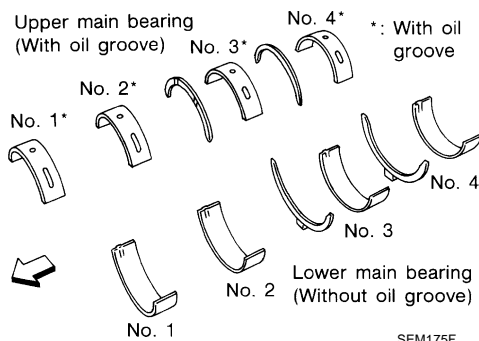
Main journal dia. "Dm" grade	Standard	Grade No. A	59.975 - 59.974 (2.3612 - 2.3612)
		Grade No. B	59.974 - 59.973 (2.3612 - 2.3611)
		Grade No. C	59.973 - 59.972 (2.3611 - 2.3611)
		Grade No. D	59.972 - 59.971 (2.3611 - 2.3611)
		Grade No. E	59.971 - 59.970 (2.3611 - 2.3610)
		Grade No. F	59.970 - 59.969 (2.3610 - 2.3610)
		Grade No. G	59.969 - 59.968 (2.3610 - 2.3609)
		Grade No. H	59.968 - 59.967 (2.3609 - 2.3609)
		Grade No. J	59.967 - 59.966 (2.3609 - 2.3609)
		Grade No. K	59.966 - 59.965 (2.3609 - 2.3608)
		Grade No. L	59.965 - 59.964 (2.3608 - 2.3608)
		Grade No. M	59.964 - 59.963 (2.3608 - 2.3607)
		Grade No. N	59.963 - 59.962 (2.3607 - 2.3607)
		Grade No. P	59.962 - 59.961 (2.3607 - 2.3607)
		Grade No. R	59.961 - 59.960 (2.3607 - 2.3606)
		Grade No. S	59.960 - 59.959 (2.3606 - 2.3606)
		Grade No. T	59.959 - 59.958 (2.3606 - 2.3605)
Grade No. U	59.958 - 59.957 (2.3605 - 2.3605)		
Grade No. V	59.957 - 59.956 (2.3605 - 2.3605)		
Grade No. W	59.956 - 59.955 (2.3605 - 2.3604)		
Grade No. X	59.955 - 59.954 (2.3604 - 2.3604)		
Grade No. Y	59.954 - 59.953 (2.3604 - 2.3603)		
Grade No. 4	59.953 - 59.952 (2.3603 - 2.3603)		
Grade No. 7	59.952 - 59.951 (2.3603 - 2.3603)		
Pin journal dia. "Dp"	Standard	Grade No. 0	51.968 - 51.974 (2.0460 - 2.0462)
		Grade No. 1	51.962 - 51.968 (2.0457 - 2.0460)
		Grade No. 2	51.956 - 51.962 (2.0445 - 2.0457)
Center distance "r"			40.36 - 40.44 (1.5890 - 1.5921)
Taper (Difference between "A" and "B")	Standard		Less than 0.002 (0.0001)
Out-of-round (Difference between "X" and "Y")			Less than 0.002 (0.0001)
Crankshaft runout [TIR*]	Standard		Less than 0.025 (0.0010)
	Limit		Less than 0.10 (0.0039)
Crankshaft end play	Standard		0.10 - 0.25 (0.0039 - 0.0098)
	Limit		0.30 (0.0118)

*: Total indicator reading

SERVICE DATA AND SPECIFICATIONS (SDS)

[VQ35DE]

MAIN BEARING



Grade number	UPR/LWR	Thickness "T" mm (in)	Width "W" mm (in)	Identification color	Remarks
0	—	2.000 - 2.003 (0.0787 - 0.0789)	19.9 - 20.1 (0.783 - 0.791)	Black	Grade is the same for upper and lower bearings.
1	—	2.003 - 2.006 (0.0789 - 0.0790)		Brown	
2	—	2.006 - 2.009 (0.0790 - 0.0791)		Green	
3	—	2.009 - 2.012 (0.0791 - 0.0792)		Yellow	
4	—	2.012 - 2.015 (0.0792 - 0.0793)		Blue	
5	—	2.015 - 2.018 (0.0793 - 0.0794)		Pink	
6	—	2.018 - 2.021 (0.0794 - 0.0796)		Purple	
7	—	2.021 - 2.024 (0.0796 - 0.0797)		White	Grade is different for upper and lower bearings.
01	UPP	2.003 - 2.006 (0.0789 - 0.0790)		Brown	
	LWR	2.000 - 2.003 (0.0787 - 0.0789)		Black	
12	UPR	2.006 - 2.009 (0.0790 - 0.0791)		Green	
	LWR	2.003 - 2.006 (0.0789 - 0.0790)		Brown	
23	UPR	2.009 - 2.012 (0.0791 - 0.0792)		Yellow	
	LWR	2.006 - 2.009 (0.0790 - 0.0791)		Green	
34	UPR	2.012 - 2.015 (0.0792 - 0.0793)	Blue		
	LWR	2.009 - 2.012 (0.0791 - 0.0792)	Yellow		
45	UPR	2.015 - 2.018 (0.0793 - 0.0794)	Pink		
	LWR	2.012 - 2.015 (0.0792 - 0.0793)	Blue		
56	UPR	2.018 - 2.021 (0.0794 - 0.0796)	Purple		
	LWR	2.015 - 2.018 (0.0793 - 0.0794)	Pink		
67	UPR	2.021 - 2.024 (0.0796 - 0.0797)	White		
	LWR	2.018 - 2.021 (0.0794 - 0.0796)	Purple		

Undersize

Unit: mm (in)

Items	Thickness	Main journal diameter "Dm"
0.25 (0.0098)	2.132 - 2.140 (0.0839 - 0.0843)	Grind so that bearing clearance is the specified value.

Main Bearing Oil Clearance

Unit: mm (in)

Items	Standard	Limit
Main bearing oil clearance	0.035 - 0.045 (0.0014 - 0.0018)*	0.065 (0.0026)

*: Actual clearance

SERVICE DATA AND SPECIFICATIONS (SDS)

[VQ35DE]

CONNECTING ROD BEARING

Grade number	Thickness "T" mm (in)	Identification color (mark)
0	1.500 - 1.503 (0.0591 - 0.0592)	Black
1	1.503 - 1.506 (0.0592 - 0.0593)	Brown
2	1.506 - 1.509 (0.0593 - 0.0594)	Green

Undersize

Unit: mm (in)

Items	Thickness	Crank pin journal diameter "Dp"
0.25 (0.0098)	1.626 - 1.634 (0.0640 - 0.0643)	Grind so that bearing clearance is the specified value.

Connecting Rod Bearing Oil Clearance

Unit: mm (in)

Items	Standard	Limit
Connecting rod bearing oil clearance	0.034 - 0.059 (0.0013 - 0.0023)*	0.070 (0.0028)

*: Actual clearance

PRECAUTIONS

PFP:00001

Precautions Necessary for Steering Wheel Rotation After Battery Disconnect

ABS00DA0

NOTE:

- This Procedure is applied only to models with Intelligent Key system and NVIS/IVIS (NISSAN/INFINITI VEHICLE IMMOBILIZER SYSTEM - NATS).
- Remove and install all control units after disconnecting both battery cables with the ignition knob in the "LOCK" position.
- Always use CONSULT-II to perform self-diagnosis as a part of each function inspection after finishing work. If DTC is detected, perform trouble diagnosis according to self-diagnostic results.

For models equipped with the Intelligent Key system and NVIS/IVIS, an electrically controlled steering lock mechanism is adopted on the key cylinder.

For this reason, if the battery is disconnected or if the battery is discharged, the steering wheel will lock and steering wheel rotation will become impossible.

If steering wheel rotation is required when battery power is interrupted, follow the procedure below before starting the repair operation.

OPERATION PROCEDURE

1. Connect both battery cables.

NOTE:

Supply power using jumper cables if battery is discharged.

2. Use the Intelligent Key or mechanical key to turn the ignition switch to the "ACC" position. At this time, the steering lock will be released.
3. Disconnect both battery cables. The steering lock will remain released and the steering wheel can be rotated.
4. Perform the necessary repair operation.
5. When the repair work is completed, return the ignition switch to the "LOCK" position before connecting the battery cables. (At this time, the steering lock mechanism will engage.)
6. Perform a self-diagnosis check of all control units using CONSULT-II.

Precautions for Drain Engine Coolant

ABS006HV

Drain engine coolant when engine is cooled.

Precautions for Disconnecting Fuel Piping

ABS006HW

- Before starting work, make sure no fire or spark producing items are in the work area.
- Release fuel pressure before disconnecting and disassembly.
- After disconnecting pipes, plug openings to stop fuel leakage.

Precautions for Removal and Disassembly

ABS006HX

- When instructed to use special service tools, use specified tools. Always be careful to work safely, avoid forceful or uninstructed operations.
- Exercise maximum care to avoid damage to mating or sliding surfaces.
- Cover openings of engine system with tape or the equivalent, if necessary, to seal out foreign materials.
- Mark and arrange disassembly parts in an organized way for easy troubleshooting and assembly.
- When loosening nuts and bolts, as a basic rule, start with the one furthest outside, then the one diagonally opposite, and so on. If the order of loosening is specified, do exactly as specified. Power tools may be used where noted in the step.

Precautions for Inspection, Repair and Replacement

ABS006HY

Before repairing or replacing, thoroughly inspect parts. Inspect new replacement parts in the same way, and replace if necessary.

Precautions for Assembly and Installation

ABS006HZ

- Use torque wrench to tighten bolts or nuts to specification.

PRECAUTIONS

[VK45DE]

- When tightening nuts and bolts, as a basic rule, equally tighten in several different steps starting with the ones in center, then ones on inside and outside diagonally in this order. If the order of tightening is specified, do exactly as specified.
- Replace with new gasket, packing, oil seal or O-ring.
- Thoroughly wash, clean, and air-blow each part. Carefully check engine oil or engine coolant passages for any restriction and blockage.
- Avoid damaging sliding or mating surfaces. Completely remove foreign materials such as cloth lint or dust. Before assembly, oil sliding surfaces well.
- Release air within route when refilling after draining engine coolant.
- After repairing, start engine and increase engine speed to check engine coolant, fuel, oil, and exhaust systems for leakage.

Parts Requiring Angle Tightening

ABS00610

- Use angle wrench [SST: KV10112100 (BT8653-A)] for the final tightening of the following engine parts:
 - Cylinder head bolts
 - Main bearing cap bolts
 - Connecting rod cap nuts
 - Crankshaft pulley bolt (No angle wrench is required as the bolt flange is provided with notches for angle tightening)
- Do not use a torque value for final tightening.
- The torque value for these parts are for a preliminary step.
- Ensure thread and seat surfaces are clean and coated with engine oil.

Precautions for Liquid Gasket

REMOVAL OF LIQUID GASKET SEALING

ABS00611

- After removing mounting bolts and nuts, separate the mating surface using seal cutter (SST) and remove old liquid gasket sealing.

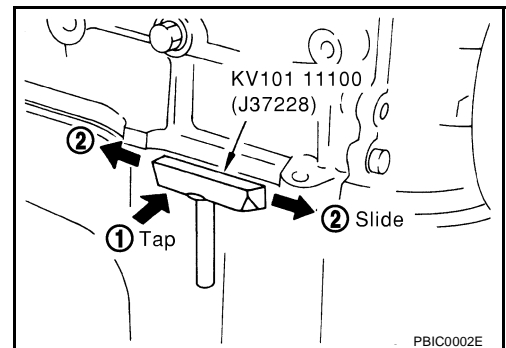
CAUTION:

Be careful not to damage the mating surfaces.

- In areas where seal cutter (SST) is difficult to use, use plastic hammer to lightly tap the areas where liquid gasket is applied.

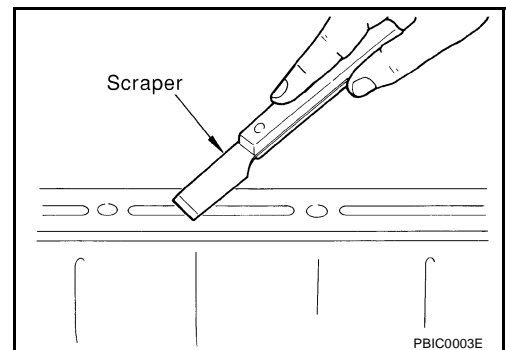
CAUTION:

If for some unavoidable reason tool such as a flat-blade screwdriver is used, be careful not to damage the mating surfaces.



LIQUID GASKET APPLICATION PROCEDURE

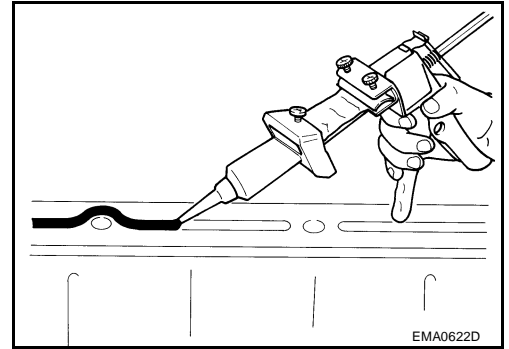
1. Using scraper, remove old liquid gasket adhering to the liquid gasket application surface and the mating surface.
 - Remove liquid gasket completely from the groove of the liquid gasket application surface, mounting bolts, and bolt holes.
2. Wipe the liquid gasket application surface and the mating surface with white gasoline (lighting and heating use) to remove adhering moisture, grease and foreign materials.



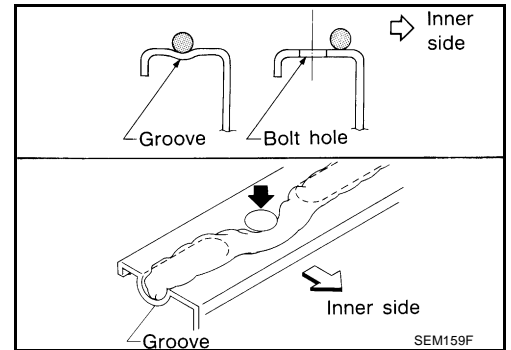
PRECAUTIONS

[VK45DE]

3. Attach liquid gasket tube to tube presser [SST: WS39930000 (—)].
Use Genuine RTV Silicone Sealant or equivalent. Refer to [GI-48, "RECOMMENDED CHEMICAL PRODUCTS AND SEALANTS"](#).



4. Apply liquid gasket without breaks to the specified location with the specified dimensions.
- If there is a groove for the liquid gasket application, apply liquid gasket to the groove.
 - As for the bolt holes, normally apply liquid gasket inside the holes. Occasionally, it should be applied outside the holes. Make sure to read the text of this manual.
 - Within five minutes of liquid gasket application, install the mating component.
 - If liquid gasket protrudes, wipe it off immediately.
 - Do not retighten after the installation.
 - Wait 30 minutes or more after installation before refilling engine with engine oil and engine coolant.



CAUTION:

If there are specific instructions in this manual, observe them.

PREPARATION

[VK45DE]

PFP:00002

ABS006I2

PREPARATION

Special Service Tools

The actual shapes of Kent-Moore tools may differ from those of special service tools illustrated here.

Tool number (Kent-Moore No.) Tool name	Description
KV10111100 (J37228) Seal cutter	Removing steel oil pan and front cover
KV10114400 (J-38365) Heated oxygen sensor wrench	Loosening or tightening heated oxygen sensors a: 22 mm (0.87 in)
EG15050500 (J45402) Compression gauge adapter	Inspection of compression pressure
KV10116200 (J26336-A) Valve spring compressor 1. KV10115900 (J26336-20) Attachment 2. KV10109220 (—) Adapter	Disassembling valve mechanism Part (1) is a component of KV10116200 (J26336-A), but part (2) is not so.
KV101151S0 (J38972) Lifter stopper set 1. KV10115110 (J38972-1) Camshaft pliers 2. KV10115120 (J38972-2) Lifter stopper	Changing valve lifter shims
KV10112100 (BT8653-A) Angle wrench	Tightening bolts for bearing cap, cylinder head, etc.

PREPARATION

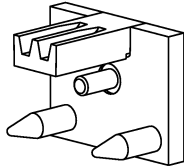
[VK45DE]

Tool number (Kent-Moore No.) Tool name	Description	
KV10114700 (J38139) Main bearing cap remover	Removing crankshaft main bearing cap	A EM C
KV10107902 (J38959) Valve oil seal puller	Removing valve oil seal	D E F
KV10115600 (J38958) Valve oil seal drift	Installing valve oil seal Use side A. a: 20 (0.79) dia. d: 8 (0.31) dia. b: 13 (0.51) dia. e: 10.7 (0.421) c: 10.3 (0.406) dia. f: 5 (0.20) Unit: mm (in)	G H
EM03470000 (J8037) Piston ring compressor	Installing piston assembly into cylinder bore	I J
ST16610001 (J23907) Pilot bushing puller	Removing crankshaft pilot converter	K L
WS39930000 (—) Tube presser	Pressing the tube of liquid gasket	M

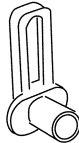
PREPARATION

[VK45DE]

Tool number (Kent-Moore No.) Tool name	Description
— (J-45476) Ring gear stopper	Removing and installing crankshaft pulley
— (J-45488) Quick connector release	Removing fuel tube quick connectors in engine room (Available in SEC. 164 of PARTS CATALOG: Part No. 16441 6N210)



PBIC1655E

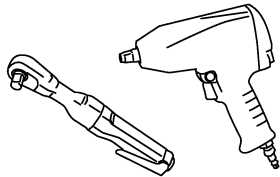


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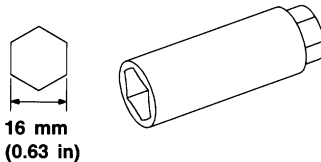
Commercial Service Tools

ABS006/3

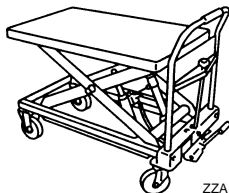
(Kent-Moore No.) Tool name	Description
Power tool	Loosening bolts and nuts
Spark plug wrench	Removing and installing spark plug
Manual lift table caddy	Removing and installing engine
(J24239-01) Cylinder head bolt wrench	Loosening and tightening cylinder head bolt, and use with angle wrench [SST: KV10112100 (BT8653-A)] a: 13 (0.51) dia. b: 12 (0.47) c: 10 (0.39) Unit: mm (in)



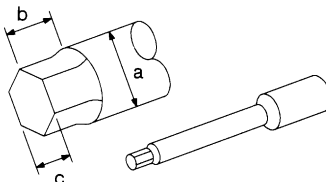
PBIC0190E



S-NT047



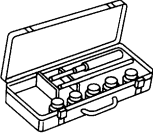
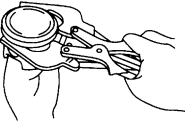
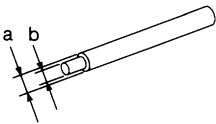
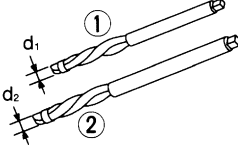
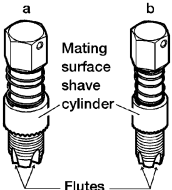
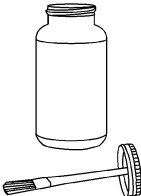
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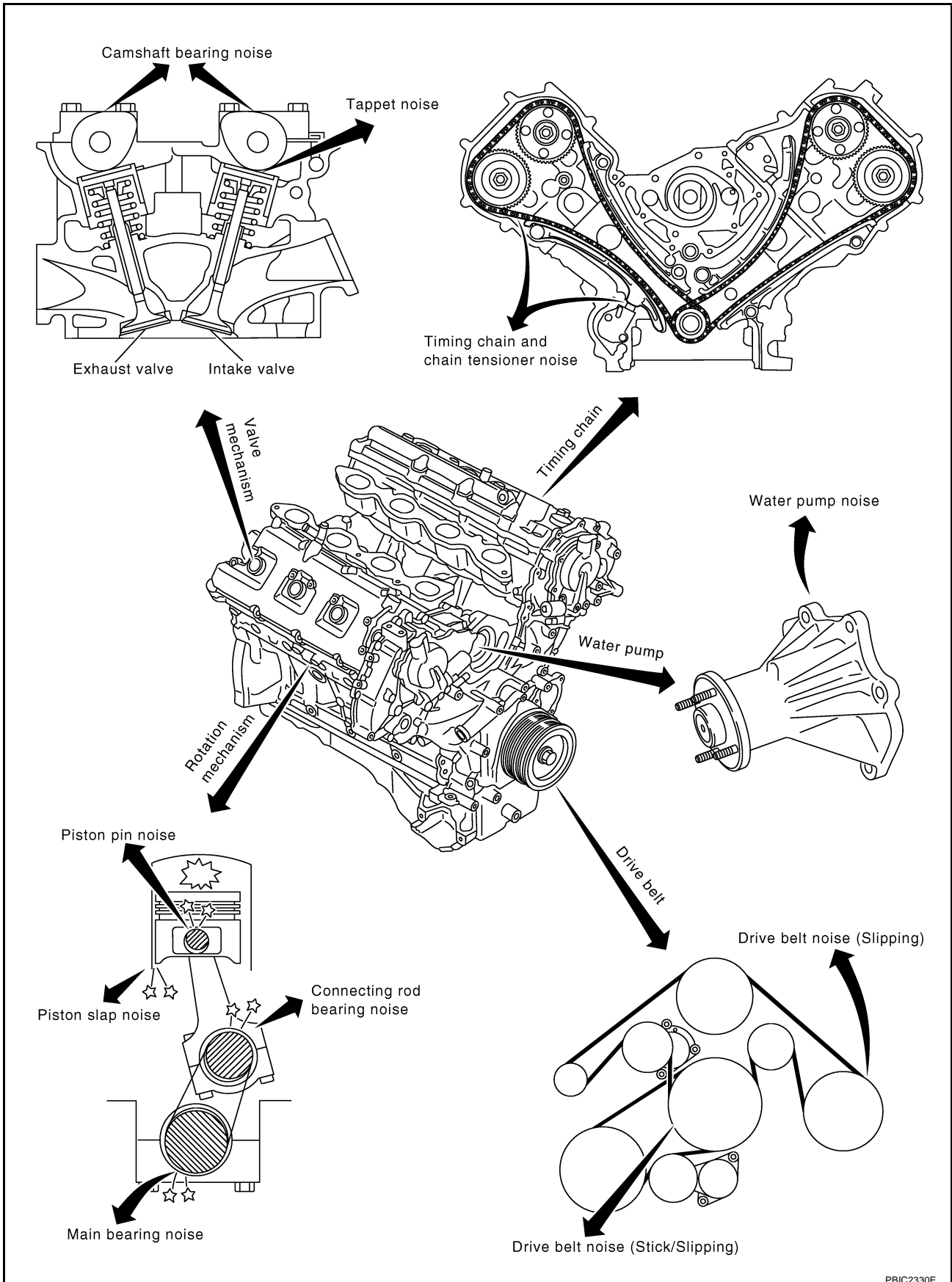


NT583

PREPARATION

[VK45DE]

(Kent-Moore No.) Tool name	Description	A
Valve seat cutter set  S-NT048	Finishing valve seat dimensions	EM
Piston ring expander  S-NT030	Removing and installing piston ring	D
Valve guide drift  S-NT015	Removing and installing valve guide Intake and Exhaust: a: 9.5 mm (0.374 in) dia. b: 5.5 mm (0.217 in) dia.	F
Valve guide reamer  S-NT016	(1): Reaming valve guide inner hole (2): Reaming hole for oversize valve guide Intake and Exhaust: d1 : 6.0 mm (0.236 in) dia. d2 : 10.2 mm (0.402 in) dia.	H
(J-43897-18) (J-43897-12) Oxygen sensor thread cleaner  AEM488	Reconditioning the exhaust system threads before installing a new heated oxygen sensor (Use with anti-seize lubricant shown below.) a: J-43897-18 (18 mm dia.) for zirconia heated oxygen sensor b: J-43897-12 (12 mm dia.) for titania heated oxygen sensor	K
Anti-seize lubricant (Permatex 133AR or equivalent meeting MIL specification MIL-A-907)  AEM489	Lubricating oxygen sensor thread cleaning tool when reconditioning exhaust system threads	M



NOISE, VIBRATION AND HARSHNESS (NVH) TROUBLESHOOTING

[VK45DE]

Use the Chart Below to Help You Find the Cause of the Symptom.

ABS00615

1. Locate the area where noise occurs.
2. Confirm the type of noise.
3. Specify the operating condition of engine.
4. Check specified noise source.

If necessary, repair or replace these parts.

Location of noise	Type of noise	Operating condition of engine						Source of noise	Check item	Reference page
		Before warm-up	After warm-up	When starting	When idling	When racing	While driving			
Top of engine Rocker cover Cylinder head	Ticking or clicking	C	A	—	A	B	—	Tappet noise	Valve clearance	EM-214
	Rattle	C	A	—	A	B	C	Camshaft bearing noise	Camshaft journal oil clearance Camshaft runout	EM-210 EM-209
Crankshaft pulley Cylinder block (Side of engine) Oil pan	Slap or knock	—	A	—	B	B	—	Piston pin noise	Piston to piston pin oil clearance Connecting rod bushing oil clearance	EM-256 EM-258
	Slap or rap	A	—	—	B	B	A	Piston slap noise	Piston to cylinder bore clearance Piston ring side clearance Piston ring end gap Connecting rod bend and torsion	EM-260 EM-257 EM-257 EM-258
	Knock	A	B	C	B	B	B	Connecting rod bearing noise	Connecting rod bushing oil clearance Connecting rod bearing oil clearance	EM-258 EM-263
	Knock	A	B	—	A	B	C	Main bearing noise	Main bearing oil clearance Crankshaft runout	EM-264 EM-262
Front of engine front cover	Tapping or ticking	A	A	—	B	B	B	Timing chain and chain tensioner noise	Timing chain cracks and wear Timing chain tensioner operation	EM-201 EM-196
Front of engine	Squeaking or fizzing	A	B	—	B	—	C	Drive belts (Sticking or slipping)	Drive belts deflection	EM-169
	Creaking	A	B	A	B	A	B	Drive belts (Slipping)	Idler pulley bearing operation	
	Squall Creak	A	B	—	B	A	B	Water pump noise	Water pump operation	CO-49 "WATER PUMP"

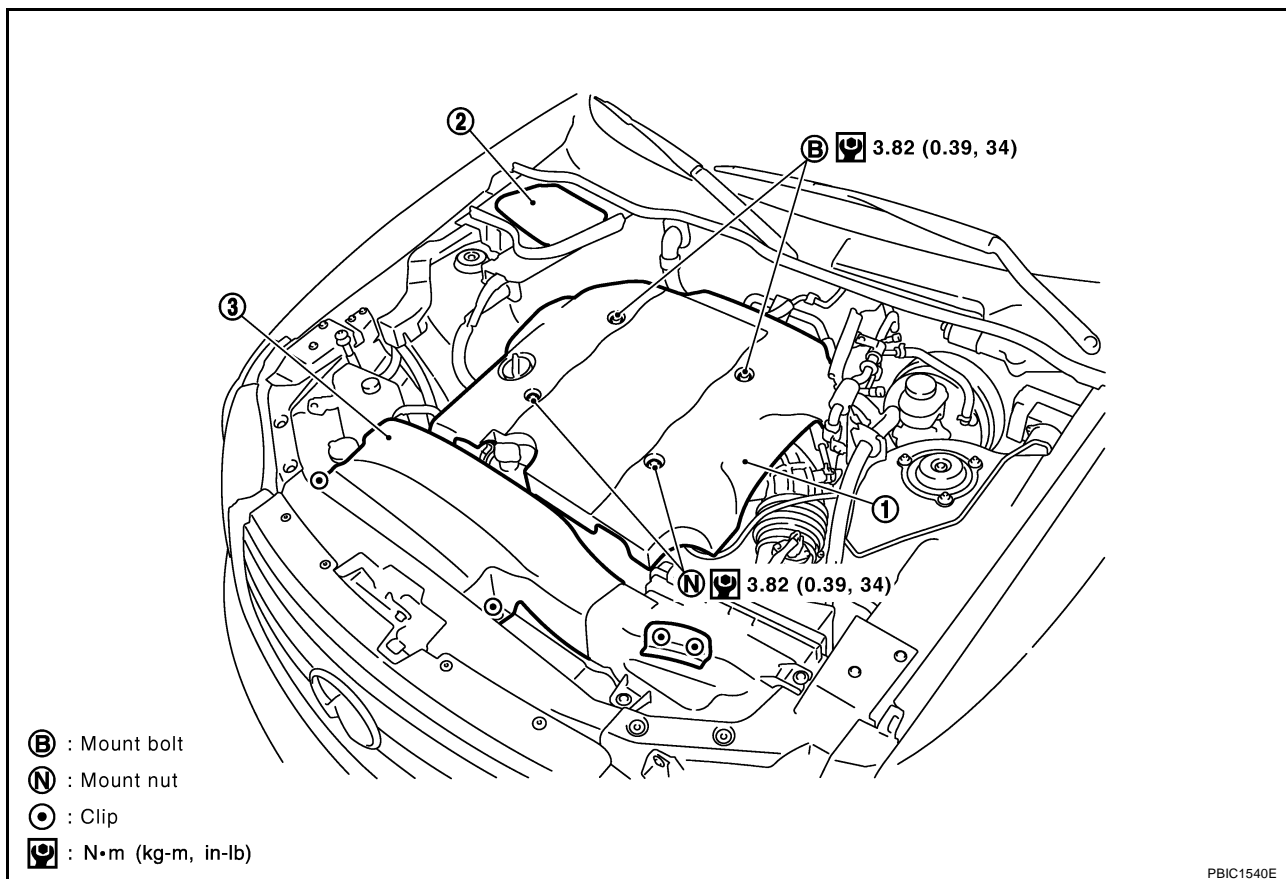
A: Closely related B: Related C: Sometimes related —: Not related

ENGINE ROOM COVER

PFP:14049

Removal and Installation

ABS00616



PBIC1540E

1. Engine cover

2. Battery cover

3. Air duct (inlet)

REMOVAL**CAUTION:****Do not damage or scratch cover when installing or removing.**

- Major parts and inspection points under each cover are as follows; (numbered as in the figure)

- 1 : Upper side of engine assembly and power steering reservoir tank
- 2 : Relay and battery
- 3 : Engine assembly front side, drive belts and cooling fan

INSTALLATION

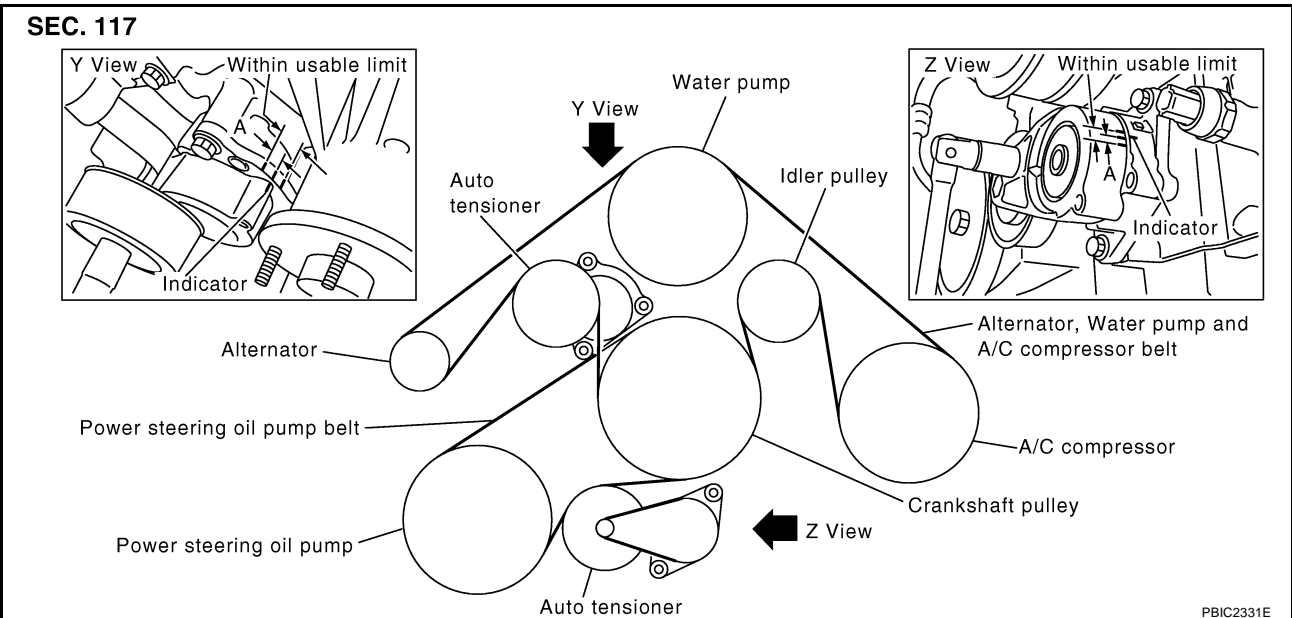
Install in the reverse order of removal.

DRIVE BELTS

PF02117

Checking Drive Belts

ABS00617



WARNING:

Be sure to perform when engine is stopped.

- Remove air duct (inlet) when inspecting drive belt for alternator, water pump and A/C compressor.
- Remove front engine undercover with power tool when inspecting power steering oil pump belt.
- Make sure that indicator (single line notch) of each auto tensioner is within the allowable working range (between three line notches).

NOTE:

- Check auto tensioner indication when engine is cold.
- When new drive belt is installed, the range should be "A".
- The indicator notch is located on the moving side of auto tensioner for alternator, water pump and A/C compressor belt, while it is found on the fixed side for power steering oil pump belt.
- Visually check entire belt for wear, damage or cracks.
- If the indicator is out of allowable working range or belt is damaged, replace belt.

Tension Adjustment

ABS00618

Belt tensioning is not necessary, as it is automatically adjusted by auto tensioner.

Removal and Installation

REMOVAL

ABS00619

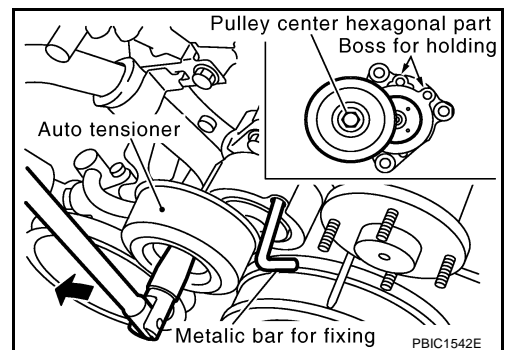
Alternator, Water Pump and A/C Compressor Belt

1. Remove air duct (inlet). Refer to [EM-172, "AIR CLEANER AND AIR DUCT"](#).
2. Front engine undercover with power tool.
3. With box wrench, and while securely holding the hexagonal part in pulley center of auto tensioner, move wrench handle in the direction of arrow (loosening direction of tensioner).

CAUTION:

Avoid placing hand in a location where pinching may occur if the holding tool accidentally comes off.

4. Under the above condition, insert a metal bar of approximately 6 mm (0.24 in) in diameter (hexagonal bar wrench shown as example in the figure) through the holding boss to lock auto tensioner pulley arm.
 - Leave auto tensioner pulley arm locked until belt is installed again.



- Remove alternator, water pump and A/C compressor belt.

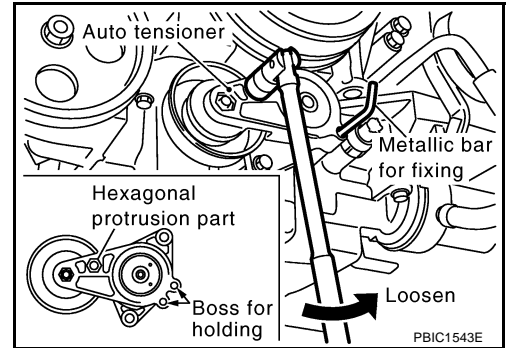
Power Steering Oil Pump Belt

- Remove air duct (inlet). Refer to [EM-172, "AIR CLEANER AND AIR DUCT"](#) .
- Front engine undercover with power tool
- Remove alternator, water pump and A/C compressor belt. Refer to [EM-169, "Alternator, Water Pump and A/C Compressor Belt"](#) .
- While securely holding the hexagonal protrusion part of auto tensioner pulley with box wrench, move wrench handle in the direction of arrow (loosening direction of tensioner).

CAUTION:

Avoid placing hand in a location where pinching may occur if holding tool accidentally comes off.

- Under the above condition, insert a metal bar of approximately 6 mm (0.24 in) in diameter (hexagonal bar wrench shown as example in the figure) through the holding boss to lock auto tensioner pulley arm.
 - Leave auto tensioner pulley arm locked until belt is installed again.
- Remove power steering oil pump belt.



INSTALLATION

Note to the following, and install in the reverse order of removal.

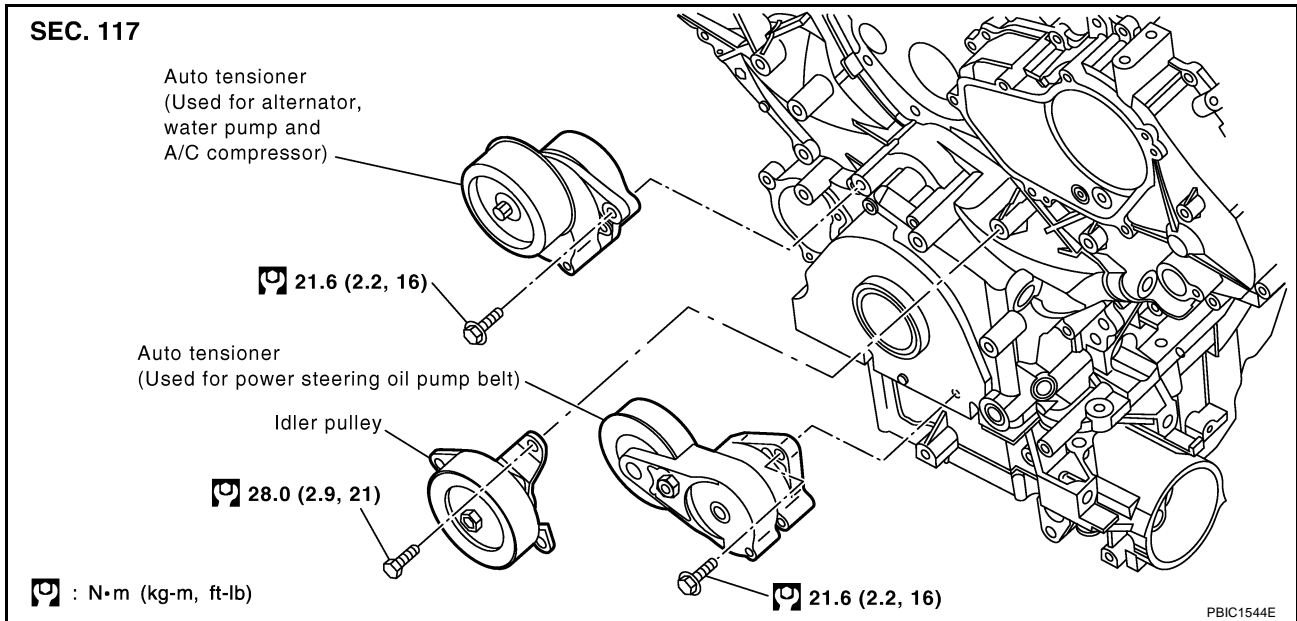
CAUTION:

- **Make sure belt is securely installed around all pulleys.**
- **Make sure belt is correctly engaged with the pulley groove.**
- **Check for engine oil and engine coolant are not adhered belt and pulley groove.**
- **Check that belt tension is within the allowable working range, using indicator notch on auto tensioner. Refer to [EM-169, "Checking Drive Belts"](#) .**

Drive Belt Auto Tensioner and Idler Pulley

ABS0061A

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REMOVAL

1. Remove air duct (inlet). Refer to [EM-172, "AIR CLEANER AND AIR DUCT"](#) .
2. Front engine undercover with power tool.
3. Remove drive belts. Refer to [EM-169, "Removal and Installation"](#) .
 - Keep auto tensioner pulley arm locked after belt is removed.
4. Remove auto tensioner and idler pulley with power tool.
 - Keep auto tensioner pulley arm locked to install or remove auto tensioner.

INSTALLATION

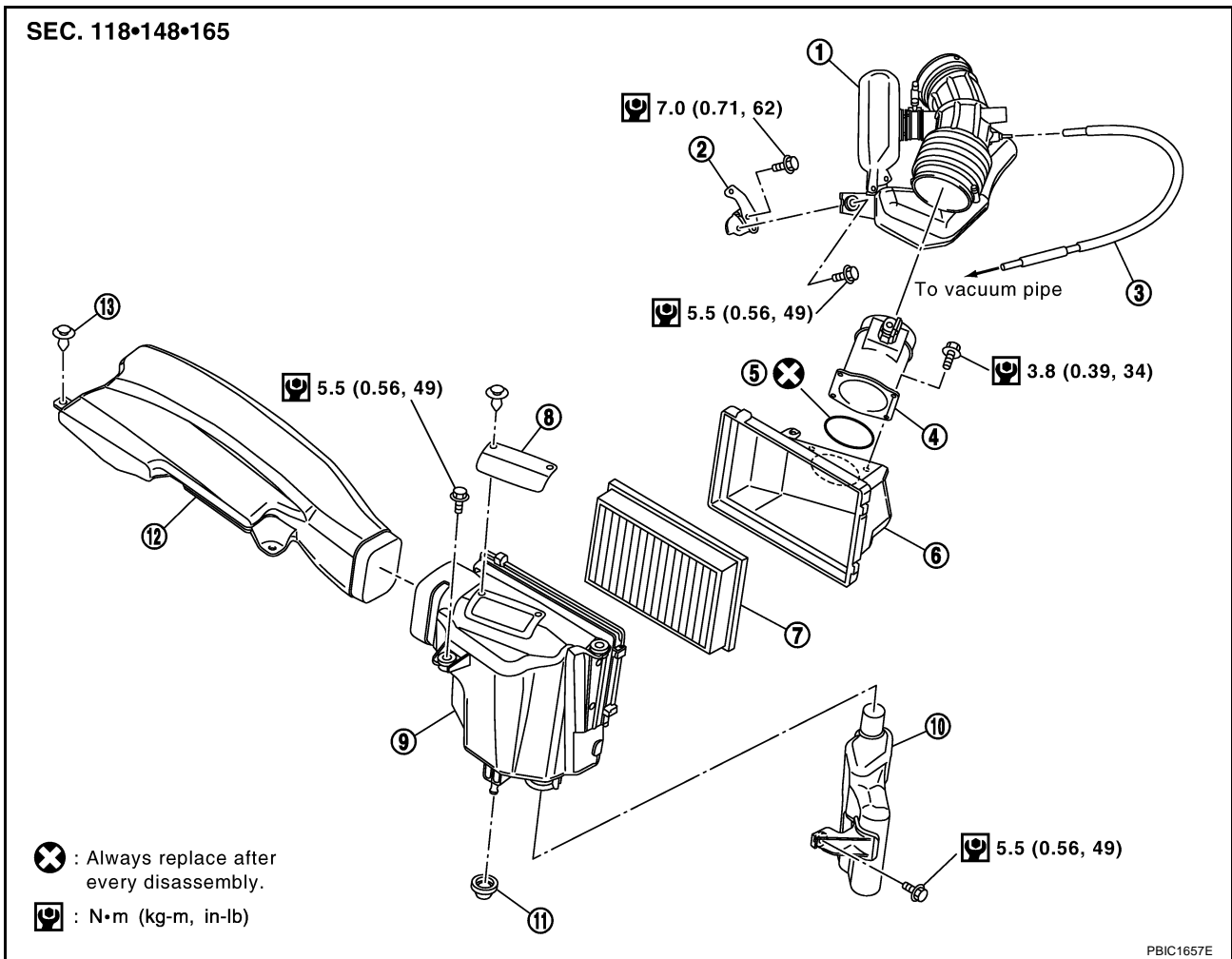
Install in the reverse order of removal.

AIR CLEANER AND AIR DUCT

PFP:16500

Removal and Installation

ABS006/B



- | | | |
|------------------------------------|---------------------|----------------------|
| 1. Air duct and resonator assembly | 2. Bracket | 3. Vacuum hose |
| 4. Mass air flow sensor | 5. O-ring | 6. Air cleaner case |
| 7. Air cleaner filter | 8. Cover | 9. Air cleaner case |
| 10. Resonator | 11. Mounting rubber | 12. Air duct (inlet) |
| 13. Clip | | |

REMOVAL

- Remove engine cover with power tool. Refer to [EM-168. "ENGINE ROOM COVER"](#).
- Disconnect harness connector from mass air flow sensor.
- Disconnect vacuum hose and PCV hose.
- Remove air duct (inlet), air cleaner case and mass air flow sensor assembly, air duct and resonator assembly disconnecting their joints.
 - Add marks as necessary for easier installation.
- Remove mass air flow sensor from air cleaner case.

CAUTION:

Handle mass air flow sensor with following cares.

- Do not shock it.
- Do not disassemble it.
- Do not touch its sensor.

INSTALLATION

Note to the following, and install in the reverse order of removal.

- Align marks. Attach each joint. Screw clamps firmly.

Changing Air Cleaner Filter

REMOVAL

ABS00A2T

A

1. Remove air duct (inlet), air cleaner case and mass air flow sensor assembly.
2. Remove air cleaner filter from air cleaner case.

EM

INSTALLATION

Install in the reverse order of removal.

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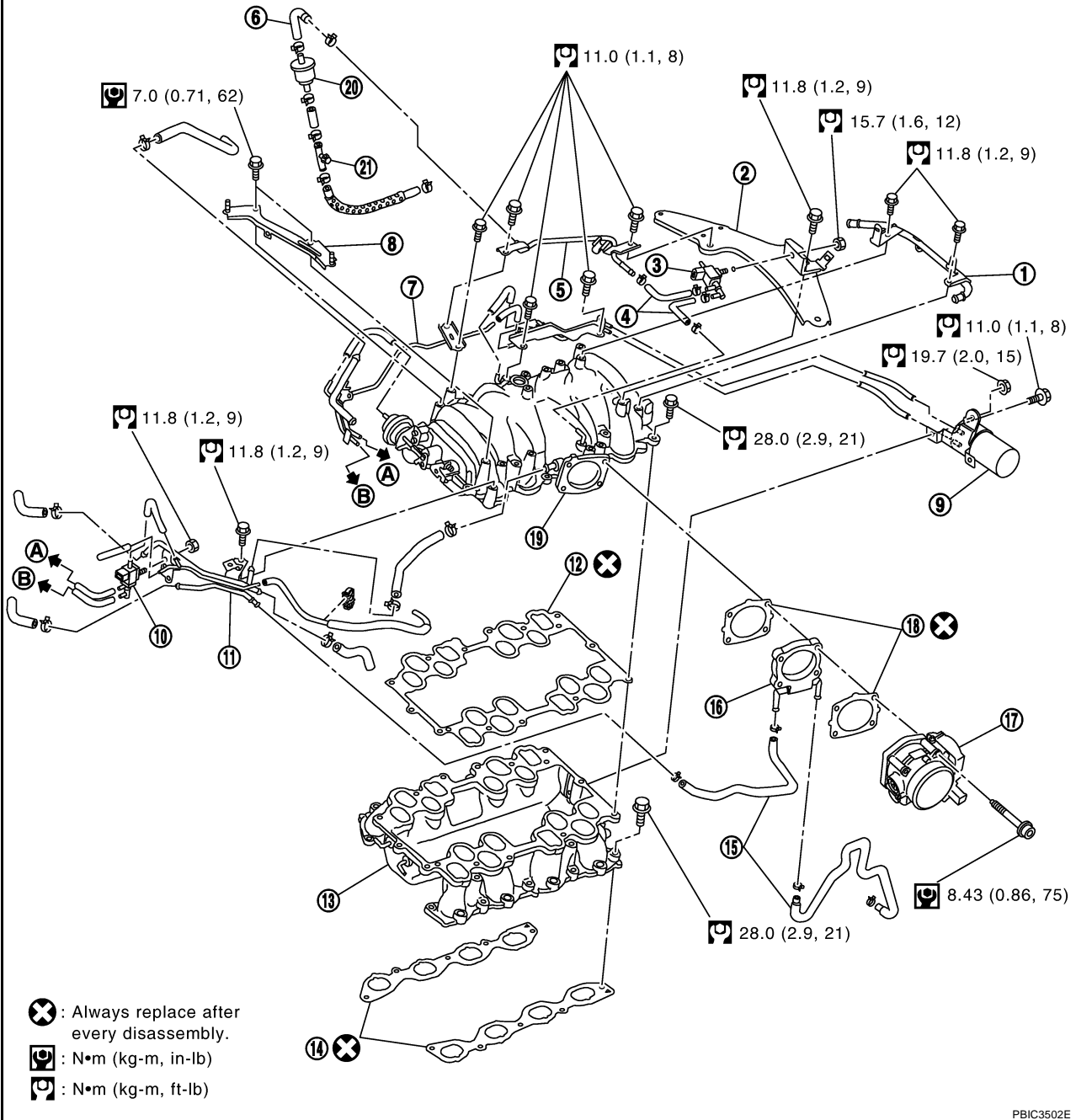
INTAKE MANIFOLD

PF14003

Removal and Installation

ABS006/C

SEC. 118•140•163•211•223



PBIC3502E

- | | | |
|---------------------------------|--|---|
| 1. PCV tube | 2. Engine cover rear bracket | 3. EVAP canister purge control solenoid valve |
| 4. EVAP hose | 5. EVAP tube | 6. EVAP hose |
| 7. Vacuum gallery | 8. Engine cover front bracket | 9. Vacuum tank |
| 10. VIAS control solenoid valve | 11. Water gallery | 12. Gasket |
| 13. Intake manifold (lower) | 14. Gasket | 15. Water hose |
| 16. Intake manifold adapter | 17. Electric throttle control actuator | 18. Gasket |
| 19. Intake manifold (upper) | 20. Resonator | 21. EVAP service port |

REMOVAL

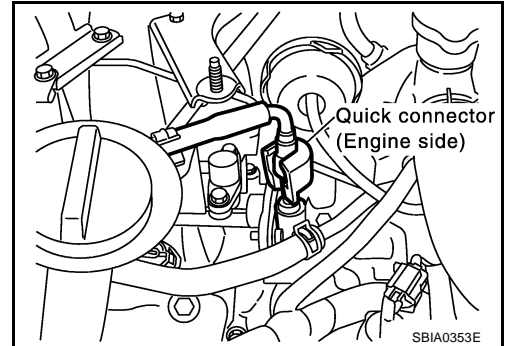
WARNING:

To avoid the danger of being scalded, never drain the engine coolant when the engine is hot.

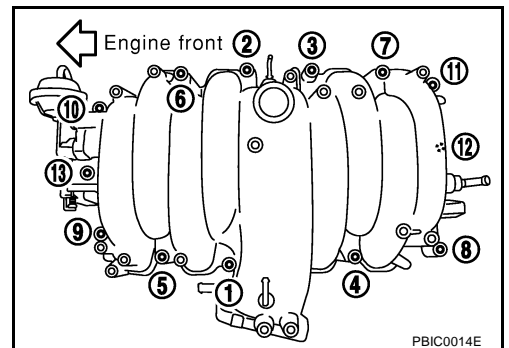
INTAKE MANIFOLD

[VK45DE]

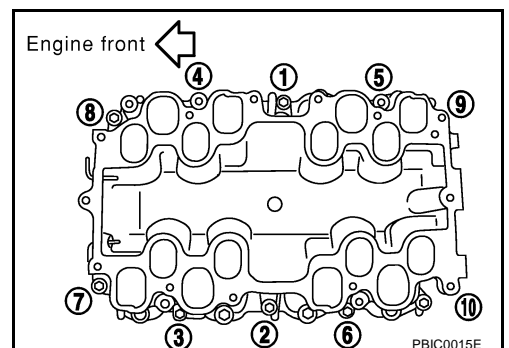
1. Remove engine cover with power tool. Refer to [EM-168, "ENGINE ROOM COVER"](#) .
2. Release fuel pressure. Refer to [EC-700, "FUEL PRESSURE RELEASE"](#) .
3. Drain engine coolant. Refer to [CO-36, "Changing Engine Coolant"](#) .
4. Remove air duct (inlet), air cleaner case and mass air flow sensor assembly, air duct and resonator assembly. Refer to [EM-172, "AIR CLEANER AND AIR DUCT"](#) .
5. Disconnect fuel feed hose quick connector on engine side. Refer to [EM-188, "FUEL INJECTOR AND FUEL TUBE"](#) .



6. Remove fuel damper and fuel hose assembly. Refer to [EM-188, "FUEL INJECTOR AND FUEL TUBE"](#) .
CAUTION:
 - While hoses are disconnected, plug them to prevent fuel from draining.
 - Do not separate fuel damper and fuel hose.
7. Remove or disconnect harnesses, brackets, vacuum hose, vacuum gallery and PCV hose and tube from intake manifold (upper).
8. Remove electric throttle control actuator as follows:
 - a. Disconnect harness connector.
 - b. Loosen mounting bolts diagonally.**CAUTION:**
 - Handle carefully to avoid any shock to electric throttle control actuator.
 - Do not disassemble.
9. Disconnect water hoses from water gallery.
10. Remove intake manifold adaptor and water gallery.
11. Loosen bolts in reverse order as shown in the figure to remove intake manifold (upper) with power tool.



12. Remove vacuum tank form intake manifold (lower).
13. Remove fuel injector and fuel tube assembly. Refer to [EM-188, "FUEL INJECTOR AND FUEL TUBE"](#) .
14. Loosen bolts in reverse order as shown in the figure to remove intake manifold (lower) with power tool.



15. Remove intake manifold gaskets.

CAUTION:

Cover engine openings to avoid entry of foreign materials.

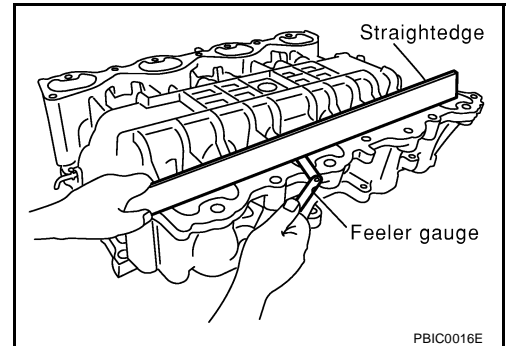
INSPECTION AFTER REMOVAL

Surface Distortion

- Check the surface distortion of both the intake manifold (upper and lower) mating surfaces with straightedge and feeler gauge.

Limit : 0.1 mm (0.004 in)

- If it exceeds the limit, replace intake manifolds (lower and/or upper).



INSTALLATION

Note to the following, and install in the reverse order of removal:

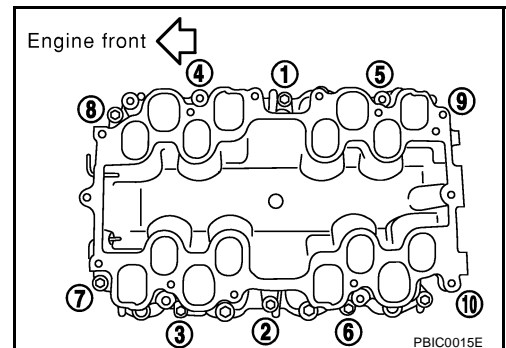
Intake Manifold (Lower)

Tighten in numerical order as shown in the figure.

- There are two types of mounting bolts. Refer to the following for locating bolts.

M8 × 90 mm (3.54 in) : 7, 8

M8 × 35 mm (1.38 in) Except the above



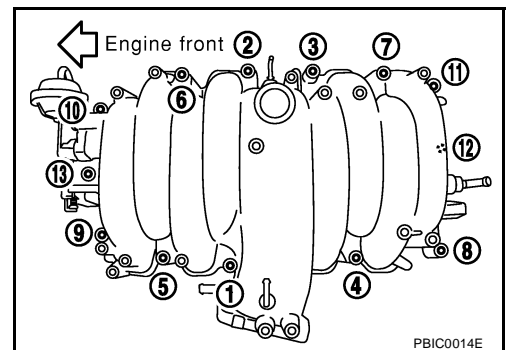
Intake Manifold (Upper)

Tighten in numerical order as shown in the figure.

- There are two types of mounting bolts. Refer to the following for locating bolts

M8 × 80 mm (3.15 in) : 4, 5, 6, 7

M8 × 25 mm (0.98 in) : Except the above



Electric Throttle Control Actuator

- Install intake manifold adapter gasket and electric throttle control actuator gasket so that three protrusions for installation identification do not face downward.
- Tighten mounting bolts of electric throttle control actuator equally and diagonally in several steps.
- After installation perform procedure in [EM-177, "INSPECTION AFTER INSTALLATION"](#) .

Water Hose

Insert hose by 27 to 32 mm (1.06 to 1.26 in) from connector end.

Vacuum Hose

Refer to [EC-677, "Vacuum Hose Drawing"](#) .

INSPECTION AFTER INSTALLATION

- Perform the “Throttle Valve Closed Position Learning” when harness connector of electric throttle control actuator is disconnected. Refer to [EC-698, "Throttle Valve Closed Position Learning"](#) .
- Perform the “Idle Air Volume Learning” and “Throttle Valve Closed Position Learning” when electric throttle control actuator is replaced. Refer to [EC-698, "Idle Air Volume Learning"](#) .

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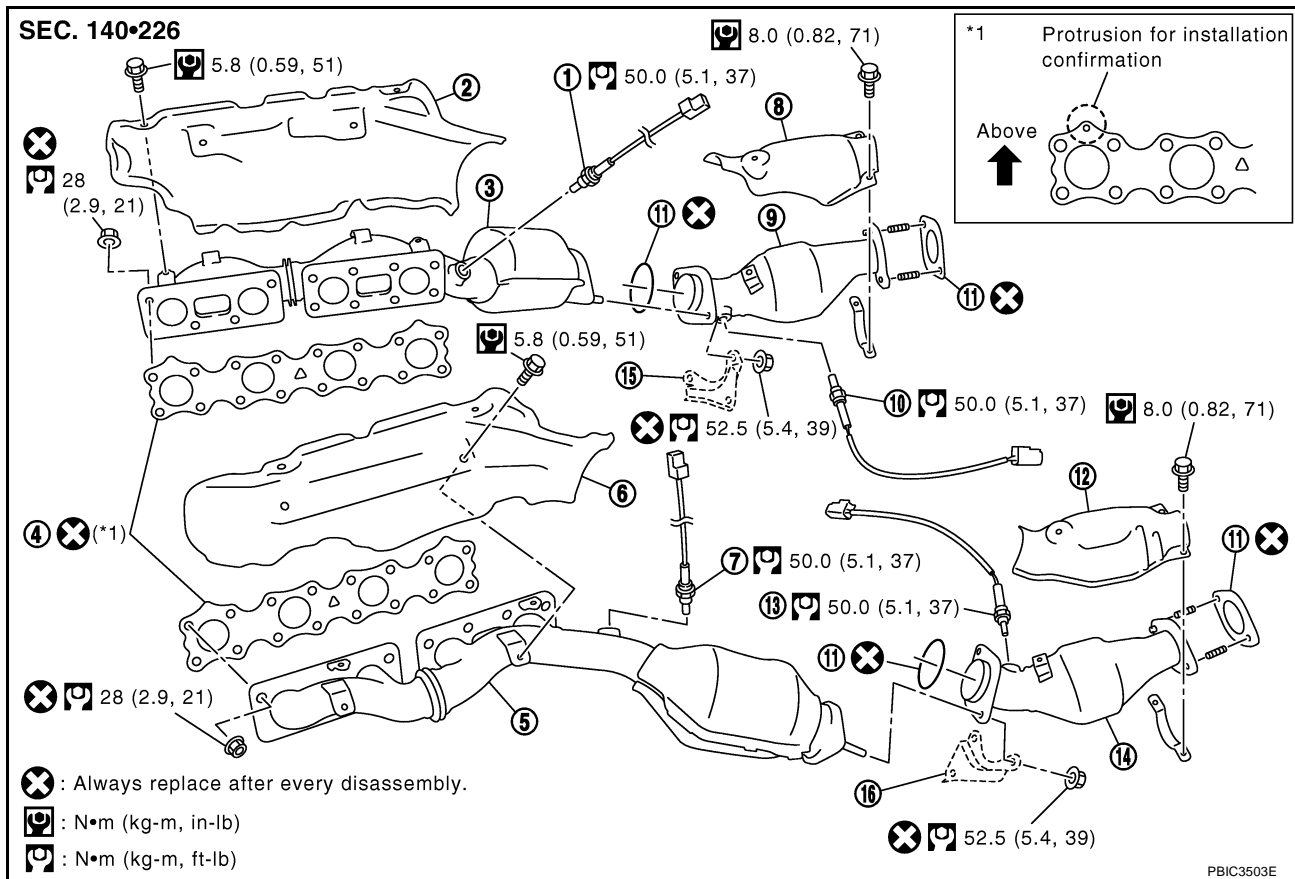
M

EXHAUST MANIFOLD AND THREE WAY CATALYST

PFP:14004

Removal and Installation

ABS006/D



- | | | |
|-------------------------------------|--|--|
| 1. Heated oxygen sensor 1 (bank 2) | 2. Exhaust manifold cover (right bank) | 3. Exhaust manifold (right bank) |
| 4. Gasket | 5. Exhaust manifold (left bank) | 6. Exhaust manifold cover (left bank) |
| 7. Heated oxygen sensor 1 (bank 1) | 8. Three way catalyst cover (right bank) | 9. Three way catalyst (right bank) |
| 10. Heated oxygen sensor 2 (bank 2) | 11. Gasket | 12. Three way catalyst cover (left bank) |
| 13. Heated oxygen sensor 2 (bank 1) | 14. Three way catalyst (left bank) | 15. Mounting bracket |
| 16. Mounting bracket | | |

REMOVAL

WARNING:

Perform the work, when the exhaust and cooling system have completely cooled down.

- Remove engine cover with power tool. Refer to [EM-168, "ENGINE ROOM COVER"](#) .
- Remove front and rear engine undercovers with power tool.
- Remove air duct (inlet), air cleaner case and mass air flow sensor assembly, air duct and resonator assembly. Refer to [EM-172, "AIR CLEANER AND AIR DUCT"](#) .
- Remove front cross bar. Refer to [FSU-6, "FRONT SUSPENSION ASSEMBLY"](#) .
- Drain engine coolant from radiator. Refer to [CO-36, "Changing Engine Coolant"](#) .

CAUTION:

- Perform this step when engine is cold.
 - Do not spill engine coolant on drive belts.
- Remove radiator. Refer to [CO-39, "RADIATOR"](#) .
 - Remove drive belts. Refer to [EM-169, "DRIVE BELTS"](#) .
 - Remove heated oxygen sensors as follows:
 - Disconnect harness connector of each heated oxygen sensors.

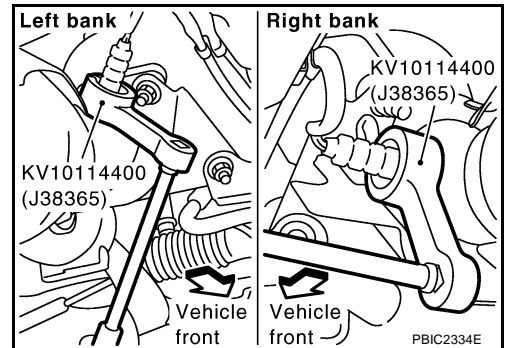
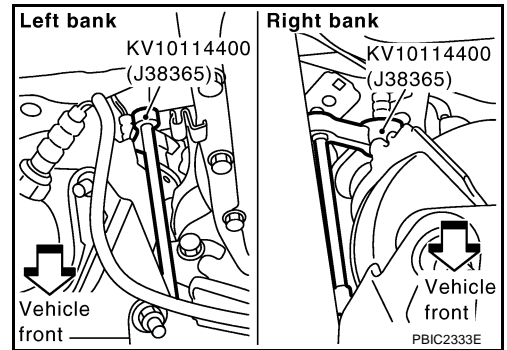
EXHAUST MANIFOLD AND THREE WAY CATALYST

[VK45DE]

- b. Remove heated oxygen sensor 1 and 2 on both bank with heated oxygen sensor wrench (SST).
- Put marks to identify installation positions of each heated oxygen sensor.

CAUTION:

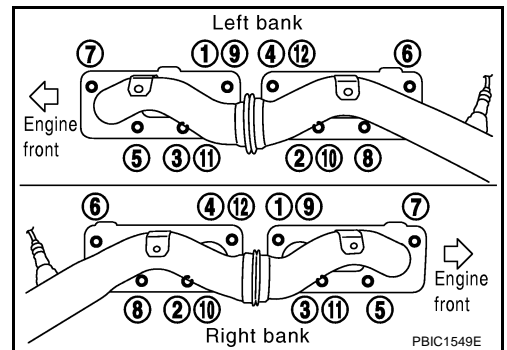
- Be careful not to damage heated oxygen sensor.
- Discard any heated oxygen sensor which has been dropped from a height of more than 0.5 m (19.7 in) onto a hard surface such as a concrete floor; replace with a new one.



- Remove exhaust mounting bracket between three way catalysts (right and left bank) and transmission. Refer to [EX-3, "EXHAUST SYSTEM"](#) .
- Disconnect A/C piping from A/C compressor, then remove A/C compressor with power tool. Refer to [ATC-139, "Components"](#) .
- Remove alternator and bracket. Refer to [SC-23, "CHARGING SYSTEM"](#) .
- Remove exhaust front tube with power tool. Refer to [EX-3, "EXHAUST SYSTEM"](#) .
- Remove steering lower joint at power steering gear assembly side, and release steering lower shaft. Refer to [PS-19, "POWER STEERING GEAR AND LINKAGE"](#) .
- Remove three way catalysts (right and left bank).
- Remove exhaust manifold covers. (right and left bank)
- Loosen mounting nuts in reverse order as shown in the figure to remove exhaust manifold.

NOTE:

Disregard the numerical order No. 9 to 12 in removal.



- Remove exhaust manifold gaskets.

CAUTION:

Cover engine openings to avoid entry of foreign materials.

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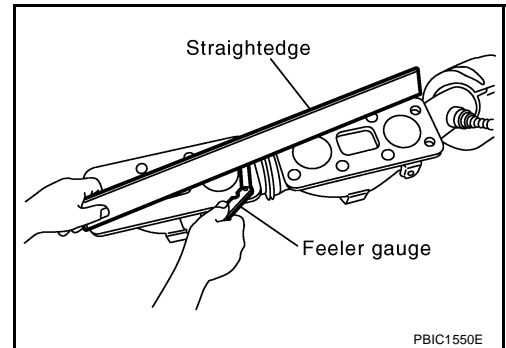
INSPECTION AFTER REMOVAL

Surface Distortion

- Check the surface distortion of the each exhaust manifold flange mating surface with straightedge and feeler gauge.

Limit : 0.3 mm (0.012 in)

- If it exceeds the limit, replace exhaust manifold.



INSTALLATION

Note the following, and install in the reverse order of removal.

Exhaust Manifold Gasket

Install exhaust manifold gasket with its directional protrusion set upward.

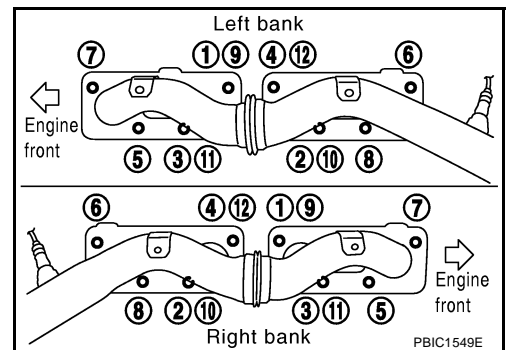
Refer to the figure of components on former page. Refer to [EM-178, "Removal and Installation"](#).

Exhaust Manifold

- Install exhaust manifold in numerical order as shown in the figure.

NOTE:

Tighten mounting nuts No. 1 to 4 in two steps. The numerical order No. 9 to 12 shown second steps.



Heated Oxygen Sensor

- Install heated oxygen sensors in the original position.
- Install referring the following if the installation positions cannot be identified.

Glass tube color

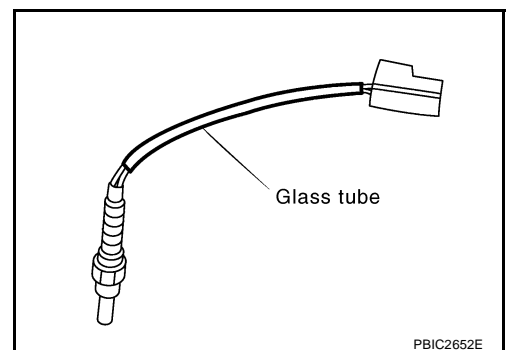
Heated oxygen sensor 1* : Black

Heated oxygen sensor 2 : White

*: The length of glass tube of bank 2 is longer than the one of bank 1.

CAUTION:

- Before installing a new heated oxygen sensor, clean exhaust system threads using oxygen sensor thread cleaner (commercial service tool: J-43897-18 or J-43897-12), and apply anti-seize lubricant (commercial service tool).
- Do not over torque heated oxygen sensor. Doing so may cause damage to the heated oxygen sensor, resulting in "MIL" coming on.

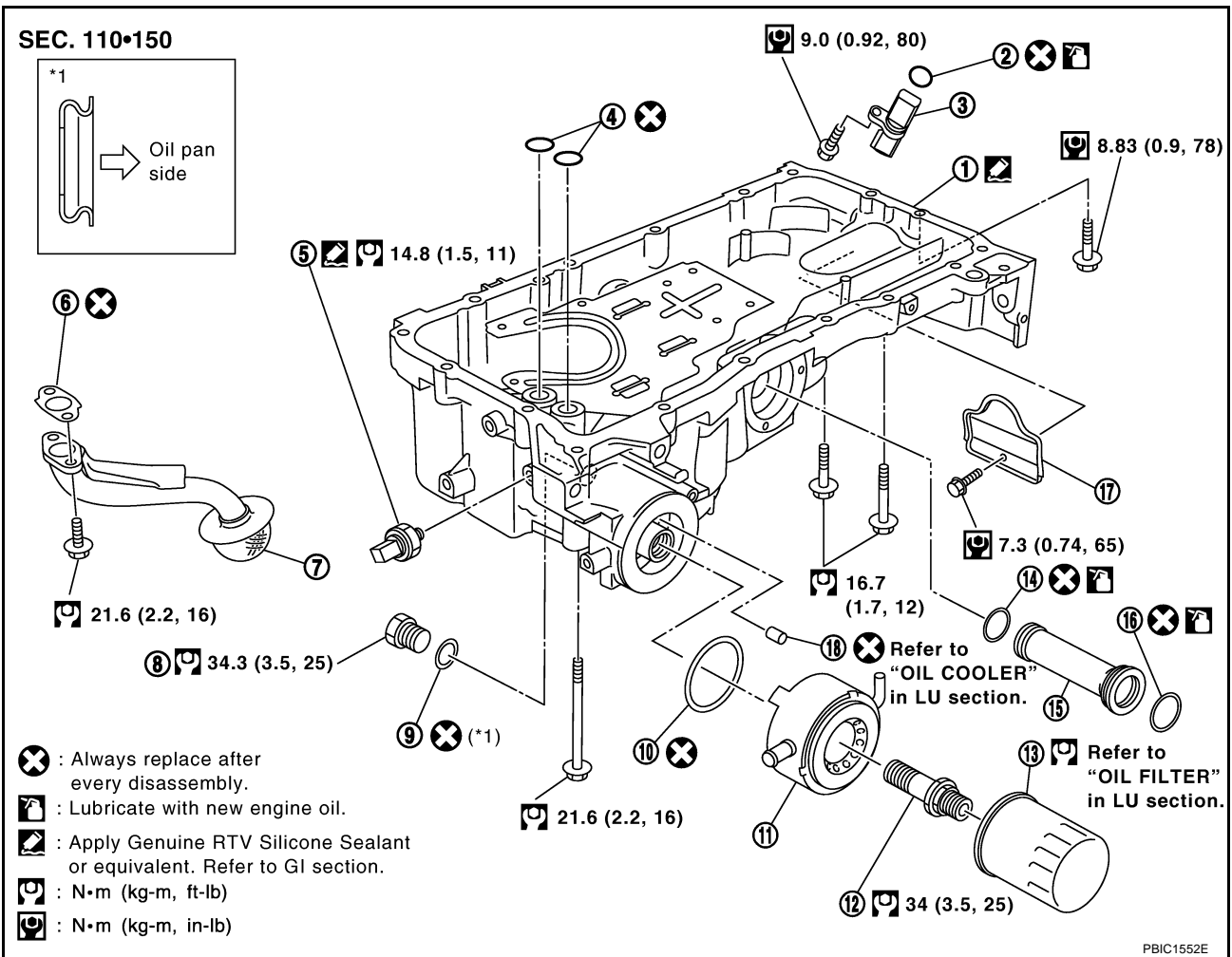


OIL PAN AND OIL STRAINER

PFP:11110

Removal and Installation

ABS006IE



- | | | |
|-----------------|------------------------|-------------------------------------|
| 1. Oil pan | 2. O-ring | 3. Crankshaft position sensor (POS) |
| 4. O-ring | 5. Oil pressure switch | 6. Gasket |
| 7. Oil strainer | 8. Drain plug | 9. Drain plug washer |
| 10. O-ring | 11. Oil cooler | 12. Connector bolt |
| 13. Oil filter | 14. O-ring | 15. Axle pipe |
| 16. O-ring | 17. Rear plate cover | 18. Relief valve |

REMOVAL

WARNING:

To avoid the danger of being scalded, do not drain engine oil when engine is hot.

- Remove front tire.
- Remove hood assembly. Refer to [BL-14, "HOOD"](#).
- Remove engine cover with power tool. Refer to [EM-168, "ENGINE ROOM COVER"](#).
- Remove front and rear engine undercovers with power tool.
- Drain engine oil. Refer to [LU-26, "Changing Engine Oil"](#).
- Drain engine coolant. Refer to [CO-36, "Changing Engine Coolant"](#).

CAUTION:

- Perform this step when engine is cold.
 - Do not spill engine coolant on drive belts.
- Remove drive belts. Refer to [EM-169, "DRIVE BELTS"](#).

OIL PAN AND OIL STRAINER

[VK45DE]

8. Remove auto tensioner of power steering oil pump belt. Refer to [EM-171, "Drive Belt Auto Tensioner and Idler Pulley"](#) .
9. Remove power steering oil pump with piping connected, and temporarily secure it aside with ropes or equivalent. Refer to [PS-31, "POWER STEERING OIL PUMP"](#) .
10. Remove A/C compressor with piping connected, and temporarily secure it aside with ropes or equivalent. Refer to [ATC-139, "Components"](#) .
11. Remove A/C compressor fitting bolts, and install A/C compressor temporarily on vehicle side with ropes or equivalent.
12. Remove harness of lower side of oil pan.
13. Remove crankshaft position sensor (POS) from transmission.

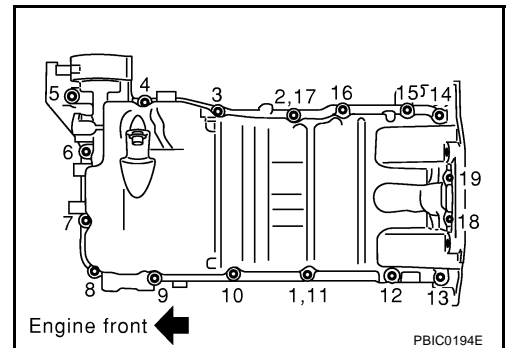
CAUTION:

- Handle carefully to avoid dropping and shocks.
- Do not disassemble it.
- Do not allow metal powder to adhere to magnetic part at sensor tip.
- Do not place sensors in a location where they are exposed to magnetism.

14. Install engine slinger and hang engine assembly to secure position. Refer to [EM-236, "ENGINE ASSEMBLY"](#) .
15. Remove front suspension member with power tool. Refer to [FSU-17, "FRONT SUSPENSION MEMBER"](#) .
16. Remove front final drive assembly. Refer to [FFD-10, "FRONT FINAL DRIVE ASSEMBLY"](#) .
17. Remove oil filter. Refer to [LU-28, "OIL FILTER"](#) .
18. Disconnect oil cooler water hoses, and remove oil cooler water pipe and oil cooler. Refer to [LU-29, "OIL COOLER"](#) .
19. Remove oil pan as the follows:
 - a. Remove rear plate cover.
 - b. Remove transmission joint bolts which pierce oil pan. Refer to [AT-269, "Removal and Installation \(AWD models\)"](#) .
 - c. Loosen oil pan bolts with power tool in reverse order as shown in the figure.

NOTE:

Disregard the numerical order No. 11 and No. 17 in removal.

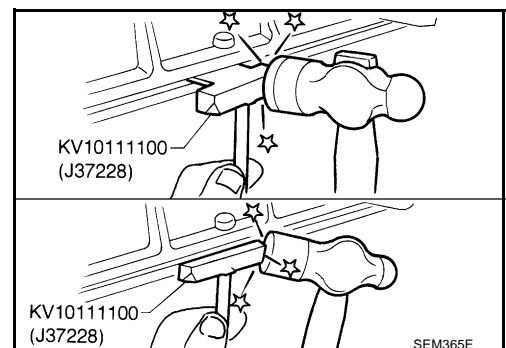


- d. Insert seal cutter (SST) between oil pan and cylinder block. Slide seal cutter by tapping on the side of seal cutter with hammer. Remove oil pan.

CAUTION:

- Be careful not to damage the mating surface.
- Do not insert flat-blade screwdriver, this will damage the mating surface.

- e. Remove O-rings from bottom of oil pump and front cover.



20. As necessary, pull axle pipe from oil pan.
 - Hold pipes and pull them out to front drive shaft (left) installing side.
21. Remove oil strainer.

INSPECTION AFTER REMOVAL

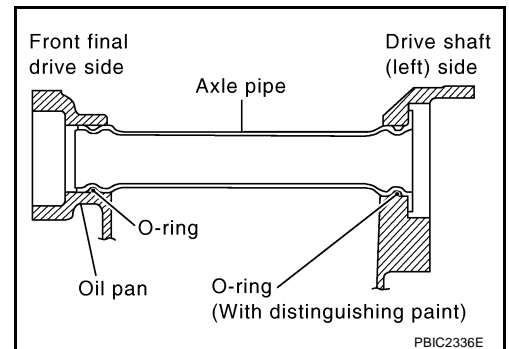
Clean oil strainer if any object attached.

INSTALLATION

1. Install oil strainer.
2. Install axle pipe to oil pan, if removed.
 - Lubricate O-ring groove of axle pipe, O-ring, and O-ring joint of oil pan with new engine oil.
 - Right/left O-ring diameters differ from each other. O-ring with identification paint mark is installed on front drive shaft (left) installing side.
 - Install axle pipe to oil pan from (left) side.

CAUTION:

Insert it with care to prevent O-ring from sliding.

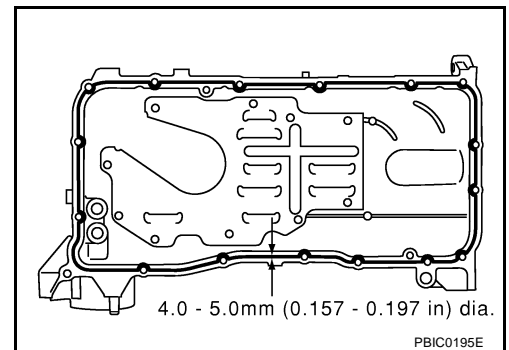


3. Install oil pan as follows:
 - a. Install new O-rings to oil pump and front cover side.
 - b. Apply a continuous bead of liquid gasket with tube presser [SST: WS39930000 (—)] to the cylinder block mating surface of oil pan to a limited portion as shown in the figure.

Use Genuine RTV Silicone Sealant or equivalent. Refer to [GI-48, "RECOMMENDED CHEMICAL PRODUCTS AND SEALANTS"](#).

CAUTION:

Attaching should be done within 5 minutes after coating.



- c. Install oil pan.
 - Tighten bolts in numerical order as shown in the figure.

NOTE:

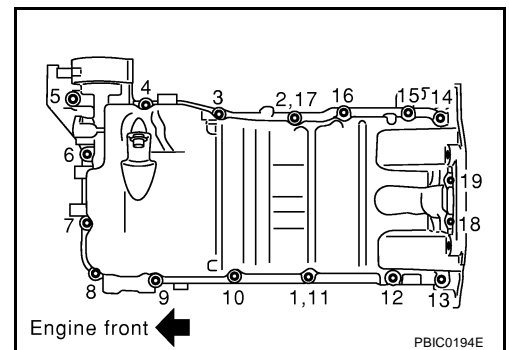
Tighten bolts No. 1 and No. 2 in two steps. The numerical order No. 11 and No. 17 shown second steps.

- There are three types of mounting bolts. Refer to the following for locating bolts.

M6 × 30 mm (1.18 in) : 18, 19

M8 × 100 mm (3.94 in) : 5, 9

M8 × 45 mm (1.77 in) : Except the above



- d. Tighten transmission joint bolts. Refer to [AT-269, "Removal and Installation \(AWD models\)"](#).
- e. Install rear plate cover.
4. Install oil pan drain plug with new drain plug washer.
 - Refer to the figure of components of former page for installation direction of drain plug washer. Refer to [EM-181, "Removal and Installation"](#).
5. Install in the reverse order of removal after this step.

NOTE:

At least 30 minutes after oil pan is installed, pour engine oil.

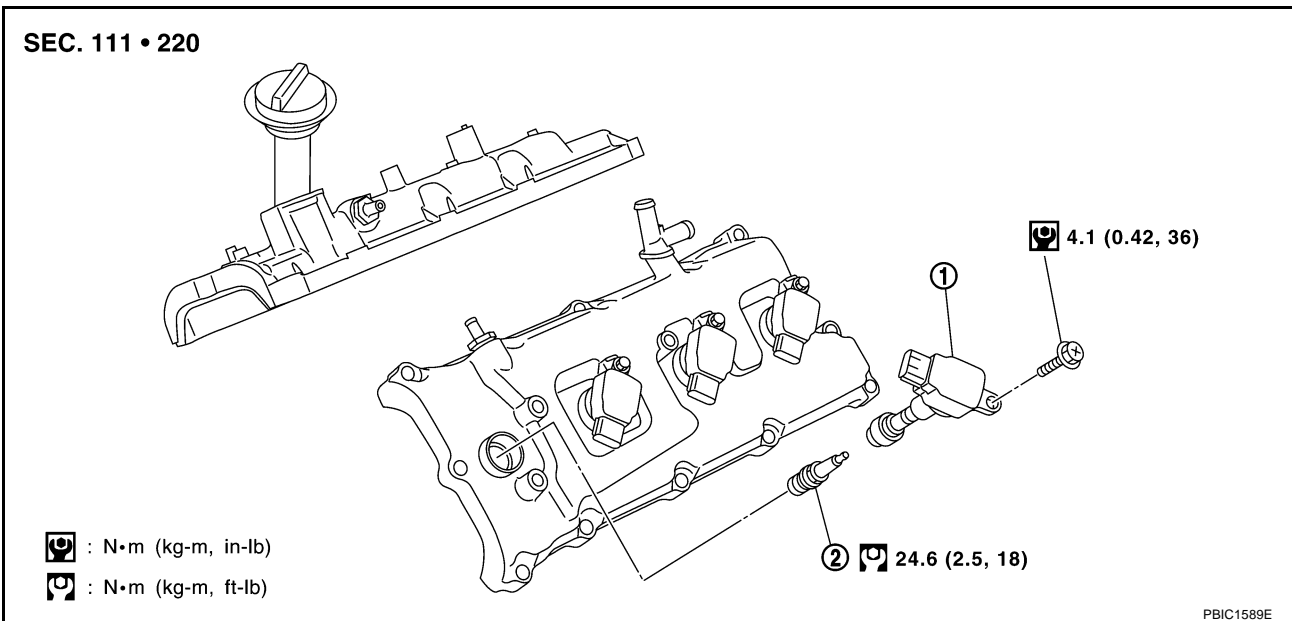
INSPECTION AFTER INSTALLATION

1. Check engine oil level and add engine oil. Refer to [LU-25, "ENGINE OIL"](#).
2. Start engine, and check there is no leak of engine oil.
3. Stop engine and wait for 15 minutes.

4. Check engine oil level again. Refer to [LU-25, "ENGINE OIL"](#) .

IGNITION COIL

Removal and Installation



1. Ignition coil

2. Spark plug

EM

C

D

E

F

G

REMOVAL

1. Remove engine cover with power tool. Refer to [EM-168, "ENGINE ROOM COVER"](#).
2. Remove air duct (inlet), air cleaner case and mass air flow sensor assembly, air duct and resonator assembly. Refer to [EM-172, "AIR CLEANER AND AIR DUCT"](#).
3. Disconnect harness connector from ignition coil.
4. Remove ignition coil.

CAUTION:

Do not shock it.

INSTALLATION

Install in the reverse order of removal.

H

I

J

K

L

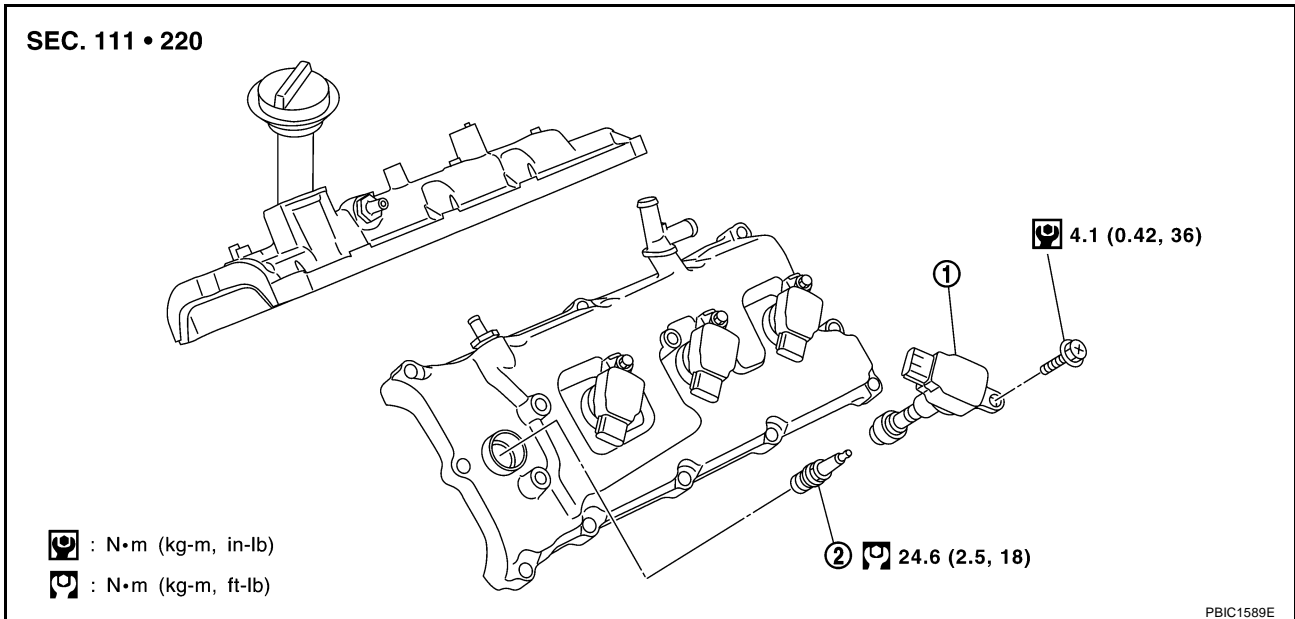
M

SPARK PLUG (PLATINUM-TIPPED TYPE)

PF2:22401

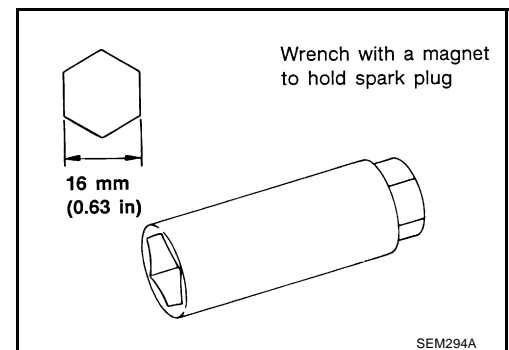
Removal and Installation

ABS006/G



REMOVAL

1. Remove engine cover with power tool. Refer to [EM-168, "ENGINE ROOM COVER"](#).
2. Remove ignition coil. Refer to [EM-185, "IGNITION COIL"](#).
3. Remove spark plug with spark plug wrench (commercial service tool).



INSPECTION AFTER REMOVAL

Use standard type spark plug for normal condition.

Hot type spark plug is suitable when fouling occurs with standard type spark plug under conditions such as:

- Frequent engine starts
- Low ambient temperatures

Cold type spark plug is suitable when spark plug knock occurs with standard type spark plug under conditions such as:

- Extended highway driving
- Frequent high engine revolution

Make	NGK
Standard type	PLFR5A-11
Hot type	PLFR4A-11
Cold type	PLFR6A-11

Gap (Nominal) : 1.1 mm (0.043 in)

SPARK PLUG (PLATINUM-TIPPED TYPE)

[VK45DE]

CAUTION:

- Do not drop or shock spark plug.
- Do not use wire brush for cleaning.
- If plug tip is covered with carbon, spark plug cleaner may be used.

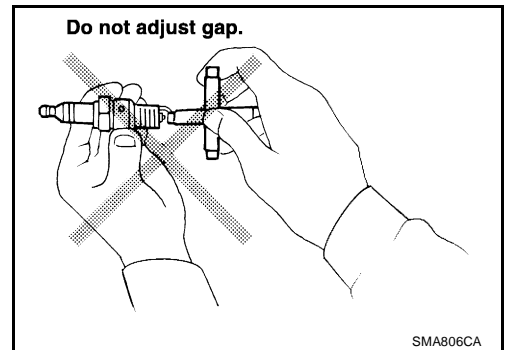
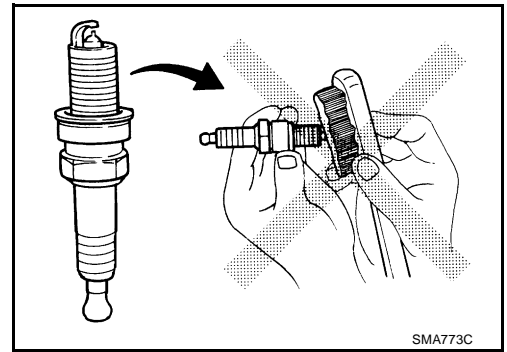
Cleaner air pressure:

Less than 588 kPa (6 kg/cm² , 85 psi)

Cleaning time:

Less than 20 seconds

- Checking and adjusting plug gap is not required between change intervals.



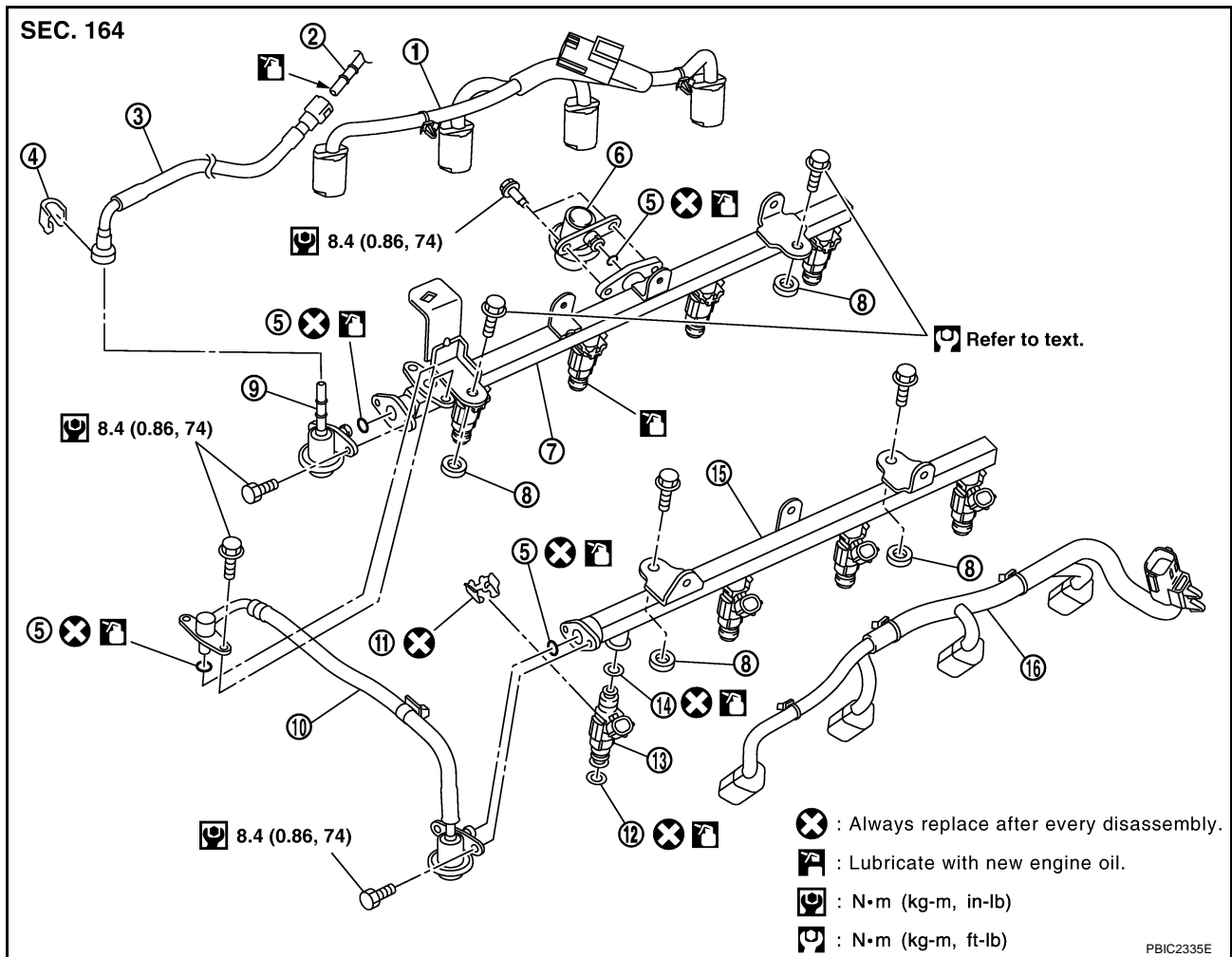
INSTALLATION

Install in the reverse order of removal.

A
EM
C
D
E
F
G
H
I
J
K
L
M

FUEL INJECTOR AND FUEL TUBE

Removal and Installation



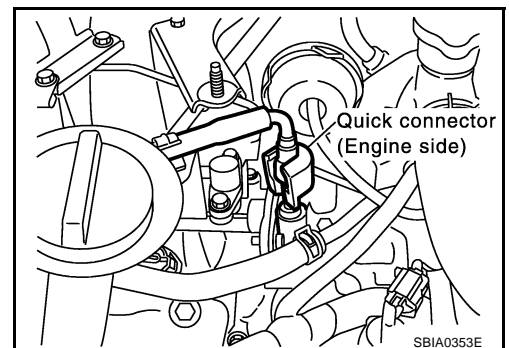
- | | | |
|--|-----------------------------------|---------------------|
| 1. Fuel injector sub harness (RH) | 2. Centralized under-floor piping | 3. Fuel feed hose |
| 4. Quick connector cap | 5. O-ring | 6. Fuel damper (RH) |
| 7. Fuel tube (RH) | 8. Spacer | 9. Fuel feed damper |
| 10. Fuel damper and fuel hose assembly | 11. Clip | 12. O-ring (Green) |
| 13. Fuel injector | 14. O-ring (Black) | 15. Fuel tube (LH) |
| 16. Fuel injector sub harness (LH) | | |

CAUTION:

Do not remove or disassemble parts unless instructed as shown in the figure.

REMOVAL

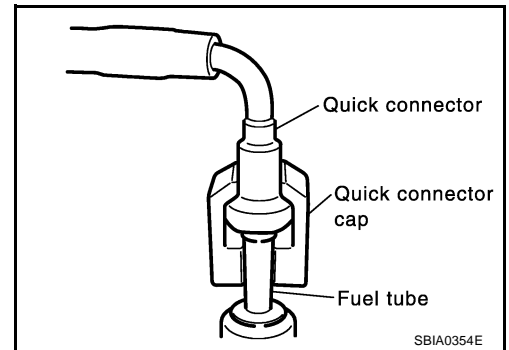
1. Remove engine cover with power tool. Refer to [EM-168, "ENGINE ROOM COVER"](#).
2. Release fuel pressure. Refer to [EC-700, "FUEL PRESSURE RELEASE"](#).
3. Disconnect fuel feed hose on engine side as follows: (Excepting to confirm whether or not there is quick connector cap, perform same procedure for the side of centralized under-floor piping as well.)



FUEL INJECTOR AND FUEL TUBE

[VK45DE]

- a. Remove quick connector cap from quick connector connection. (engine side only)



- b. Disconnect quick connector from fuel feed damper as the following:

CAUTION:

Disconnect quick connector by using quick connector release [SST: J-45488], not by picking out retainer tabs (centralized under-floor piping side).

- i. With the sleeve side of quick connector release facing quick connector, install quick connector release onto fuel tube.

- ii. Insert quick connector release into quick connector until sleeve contacts and goes no further. Hold quick connector release on that position.

CAUTION:

Inserting quick connector release hard will not disconnect quick connector. Hold quick connector release where it contacts and goes no further.

- iii. Draw and pull out quick connector straight from fuel damper.

CAUTION:

- Pull quick connector holding "A" position as shown in the figure.

- Do not pull with lateral force applied. O-ring inside quick connector may be damaged.

- Prepare container and cloth beforehand as fuel will leak out.

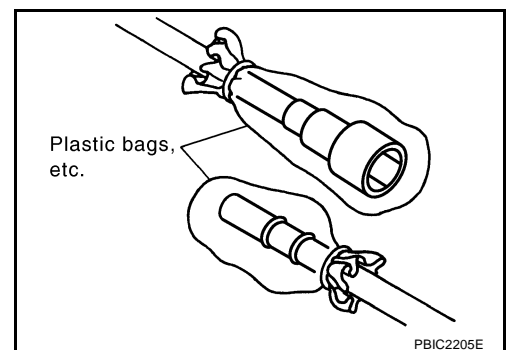
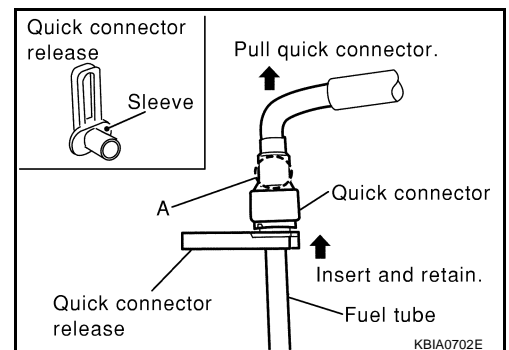
- Avoid fire and sparks.

- Keep parts away from heat source. Especially, be careful when welding is performed around them.

- Do not expose parts to battery electrolyte or other acids.

- Do not bend or twist connection between quick connector and fuel feed hose during installation/removal.

- To keep clean the connecting portion and to avoid damage and foreign materials, cover them completely with plastic bags or something similar.



4. Disconnect fuel damper and fuel hose assembly from fuel tubes (RH and LH).

CAUTION:

- While hoses are disconnected, plug them to prevent fuel from draining.

- Do not separate fuel damper and fuel hose.

5. Remove intake manifold (upper) with power tool. Refer to [EM-174, "INTAKE MANIFOLD"](#).

6. Disconnect harness connector from fuel injector.

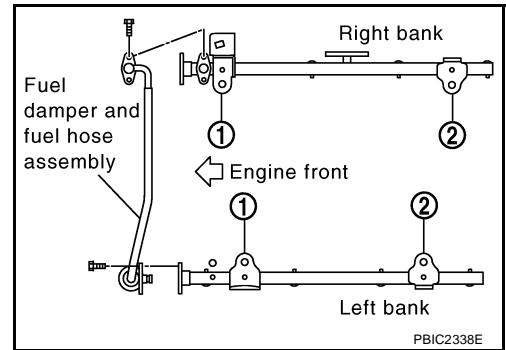
FUEL INJECTOR AND FUEL TUBE

[VK45DE]

7. Loosen mounting bolts in reverse order as shown in the figure, and remove fuel tube and fuel injector assembly.

CAUTION:

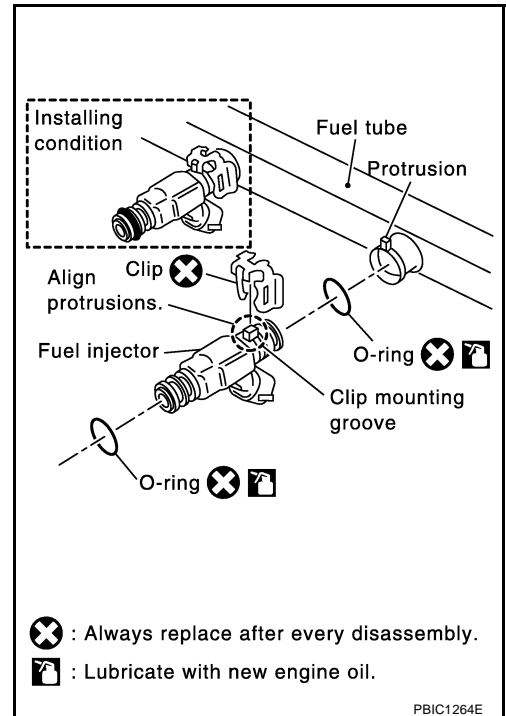
Do not tilt it, or remaining fuel in pipes may flow out from pipes.



8. Remove spacers on intake manifold (lower).
9. Remove fuel injector from fuel tube as follows:
a. Open and remove clip.
b. Remove fuel injector from fuel tube by pulling straight.

CAUTION:

- Be careful with remaining fuel that may go out from fuel tube.
- Be careful not to damage injector nozzles during removal.
- Do not bump or drop fuel injectors.
- Do not disassemble fuel injectors.



10. Remove fuel damper (RH) and fuel feed damper.

INSTALLATION

1. Install fuel damper (RH) and fuel feed damper.
● When handling O-rings, be careful of the following caution:

CAUTION:

- Handle O-ring with bare hands. Do not wear gloves.
 - Lubricate O-ring with new engine oil.
 - Do not clean O-ring with solvent.
 - Make sure that O-ring and its mating part are free of foreign material.
 - When installing O-ring, be careful not to scratch it with tool or fingernails. Also be careful not to twist or stretch O-ring. If O-ring was stretched while it was being attached, do not insert it quickly into fuel tube.
 - Insert O-ring straight into fuel tube. Do not decenter or twist it.
- Insert fuel damper (RH) and fuel feed damper straight into fuel tube (RH).
● Tighten mounting bolts evenly in turn.
● After tightening mounting bolts, make sure that there is no gap between flange and fuel tube (RH).
2. Install O-rings to fuel injector paying attention to the following caution.
- CAUTION:**
- Upper and lower O-ring are different. Be careful not to confuse them.

Fuel tube side : Black

Nozzle side : Green

- Handle O-ring with bare hands. Never wear gloves.
- Lubricate O-ring with new engine oil.
- Do not clean O-ring with solvent.
- Make sure that O-ring and its mating part are free of foreign material.
- When installing O-ring, be careful not to scratch it with tool or fingernails. Also be careful not to twist or stretch O-ring. If O-ring was stretched while it was being attached, do not insert it quickly into fuel tube.
- Insert O-ring straight into fuel tube. Do not decenter or twist it.

3. Install fuel injector to fuel tube as follows:

a. Insert clip into clip mounting groove on fuel injector.

- Insert clip so that lug "A" of fuel injector matches notch "A" of the clip.

CAUTION:

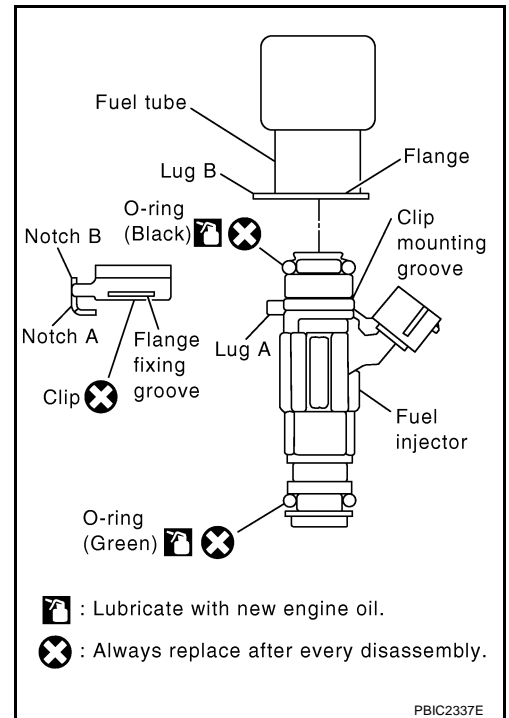
- Do not reuse clip. Replace it with a new one.
- Be careful to keep clip from interfering with O-ring. If interference occurs, replace O-ring.

b. Insert fuel injector into fuel tube with clip attached.

- Insert it while matching it to the axial center.
- Insert fuel injector so that lug "B" of fuel tube matches notch "B" of the clip.
- Make sure that fuel tube flange is securely fixed in flange fixing groove on clip.

c. Make sure that installation is complete by checking that fuel injector does not rotate or come off.

- Make sure that protrusions of fuel injectors are aligned with cutouts of clips after installation.



4. Install spacers on intake manifold (lower).

5. Install fuel tube and fuel injector assembly to intake manifold.

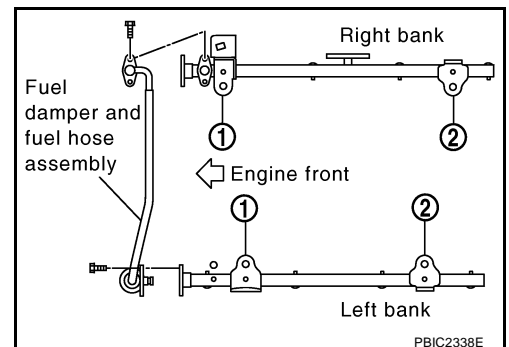
CAUTION:

Be careful not to let tip of injector nozzle come in contact with other parts.

- Tighten mounting bolts in two steps in numerical order as shown in the figure.

1st step : 10.1 N·m (1.0 kg-m, 7 ft-lb)

2nd step : 23.5 N·m (2.4 kg-m, 17 ft-lb)



6. Connect fuel feed hose on engine side as the following: (Excepting to confirm whether or not there is quick connector cap, perform same procedure for the side of centralized under-floor piping as well.)

- Make sure no foreign substances are deposited in and around fuel tube and quick connector, and no damage on them.
- Thinly apply new engine oil around fuel tube from tip end to spool end.
- Align center to insert quick connector straightly into fuel tube.

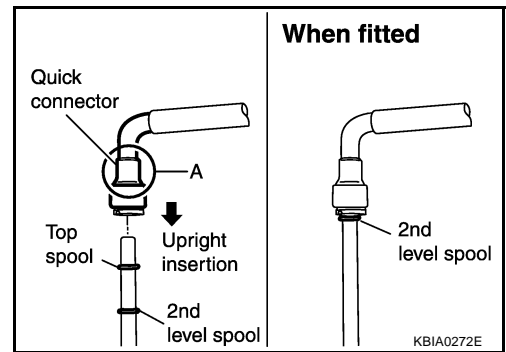
FUEL INJECTOR AND FUEL TUBE

[VK45DE]

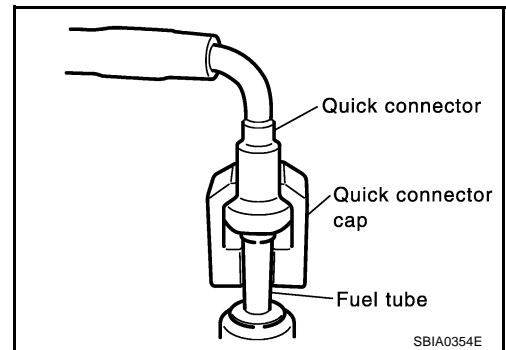
- Insert fuel tube into quick connector until top spool is completely inside quick connector, and 2nd level spool exposes right below quick connector.
- Hold “A” position as shown in the figure when inserting fuel tube into quick connector.

CAUTION:

- Carefully align center to avoid inclined insertion to prevent damage to O-ring inside quick connector.
- Insert until you hear a “click” sound and actually feel the engagement.
- To avoid misidentification of engagement with a similar sound, be sure to perform the next step.



- d. Pull quick connector by hand holding “A” position. Make sure it is completely engaged (connected) so that it does not come out from fuel tube.
- e. Install quick connector cap on quick connector connection. (on engine side only).
- f. Install fuel feed hose to hose clamps.



7. Install in the reverse order of removal after this step.

INSPECTION AFTER INSTALLATION

Check on Fuel Leakage

1. Turn ignition switch “ON” (with engine stopped). With fuel pressure applied to fuel piping, check for fuel leakage at connection points.

NOTE:

Use mirrors for checking at points out of clear sight.

2. Start engine. With engine speed increased, check again for fuel leakage at connection points.

CAUTION:

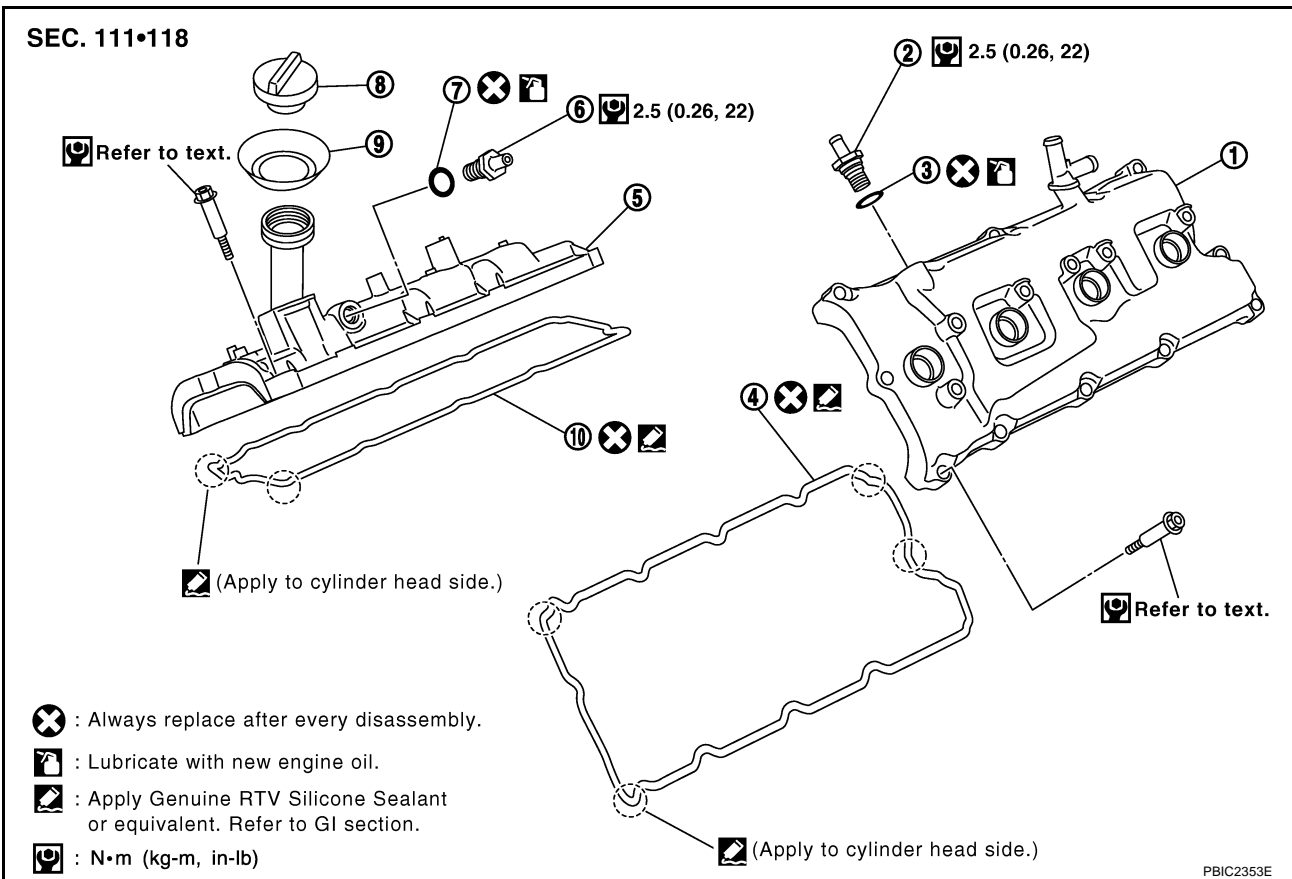
Do not touch engine immediately after stopped, as engine becomes extremely hot.

ROCKER COVER

PF13264

Removal and Installation

ABS006II



- | | | |
|--------------------------------------|------------------------------|----------------|
| 1. Rocker cover (left bank) | 2. PCV valve | 3. O-ring |
| 4. Rocker cover gasket (left bank) | 5. Rocker cover (right bank) | 6. PCV valve |
| 7. O-ring | 8. Oil filler cap | 9. Oil catcher |
| 10. Rocker cover gasket (right bank) | | |

REMOVAL

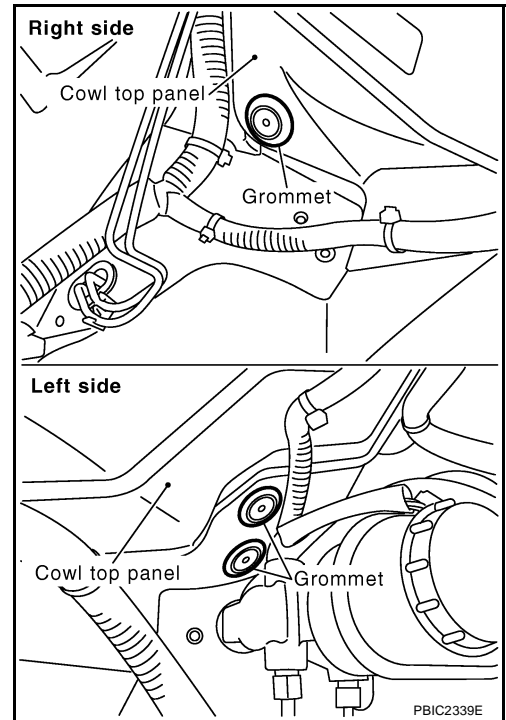
1. Remove engine cover with power tool. Refer to [EM-168, "ENGINE ROOM COVER"](#) .
2. Refer to the following for incidental works related to left bank.
 - a. Remove air duct (inlet), air cleaner case and mass air flow sensor assembly, air duct and resonator assembly. Refer to [EM-172, "AIR CLEANER AND AIR DUCT"](#) .
 - b. Move harness on upper rocker cover and its peripheral aside.
 - c. Remove harness brackets from camshaft bracket (No. 6). Refer to [EM-208, "CAMSHAFT"](#) .
 - d. Remove electric throttle control actuator. Refer to [EM-174, "INTAKE MANIFOLD"](#) .
 - e. Remove ignition coil. Refer to [EM-185, "IGNITION COIL"](#) .
 - f. Remove PCV hose from PCV valve.
3. Refer to the following for incidental works related to right bank.
 - a. Move harness on upper rocker cover and its peripheral aside.
 - b. Remove ignition coil [EM-185, "IGNITION COIL"](#) .
 - c. Remove PCV hose from PCV valve.

ROCKER COVER

[VK45DE]

4. Remove grommets from right and left cowl top panel.

- Remove right side grommet as follows:
 - Remove battery. Refer to [SC-4, "BATTERY"](#).
 - Remove battery tray.
 - Remove grommet.

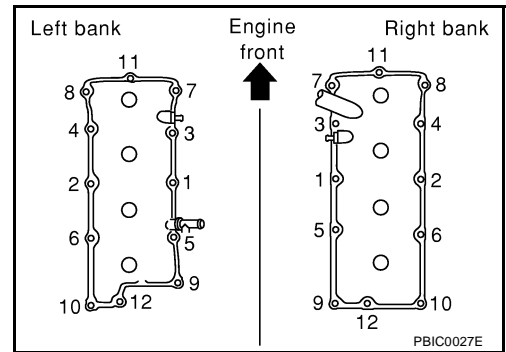


5. Loosen bolts in reverse order as shown in the figure.

CAUTION:
Do not hold oil filler neck (right bank) not to damage it.

NOTE:

Loosen No. 10 bolt of the right bank and No. 10 and No. 12 bolts of the left bank from cowl top panel hole with using tool.



6. Use scraper to remove all traces of liquid gasket from cylinder head and camshaft bracket.

INSTALLATION

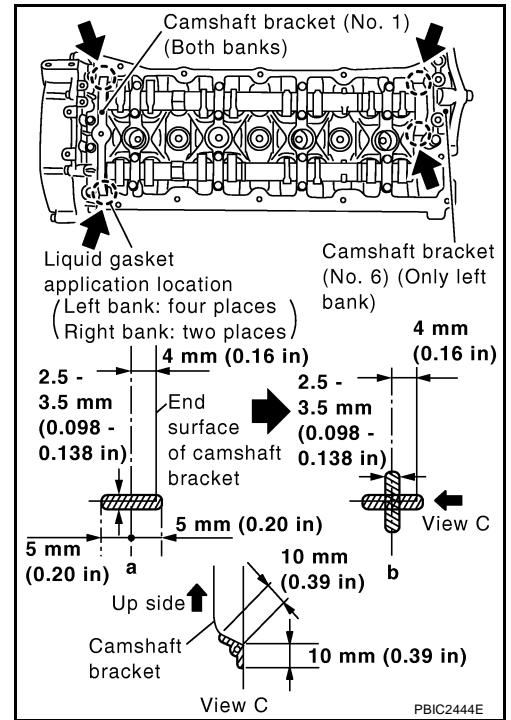
1. Apply liquid gasket to joint part of cylinder head and camshaft bracket as follows:

NOTE:

The figure shows an example of left bank side [zoomed in shows camshaft bracket (No. 1)]. Apply only to camshaft bracket (No. 1) for right bank side.

- a. Refer to the figure "a" to apply liquid gasket to joint part of camshaft bracket (both No. 1 and No. 6) and cylinder head.
- b. Refer to the figure "b" to apply liquid gasket in 90 degrees to the figure "a".

Use Genuine RTV Silicone Sealant or equivalent. Refer to GI-48. "RECOMMENDED CHEMICAL PRODUCTS AND SEALANTS".



2. Install rocker cover.
 - Check if rocker cover gasket is not dropped from installation groove of rocker cover.
3. Tighten bolts in two steps separately in numerical order as shown in the figure.

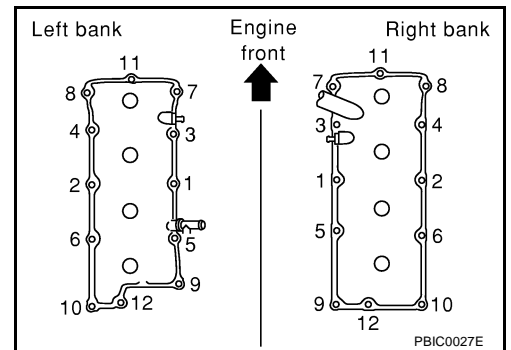
CAUTION:

Do not hold oil filler neck (right bank) not to damage it.

NOTE:

Tighten No. 10 bolt of the right bank and No. 10 and No. 12 bolts of the left bank from cowl top panel hole with using tool.

- 1st step** : 2.0 N·m (0.2 kg-m, 18 in-lb)
- 2nd step** : 8.3 N·m (0.85 kg-m, 73 in-lb)



4. Install in the reverse order of removal after this step.

TIMING CHAIN

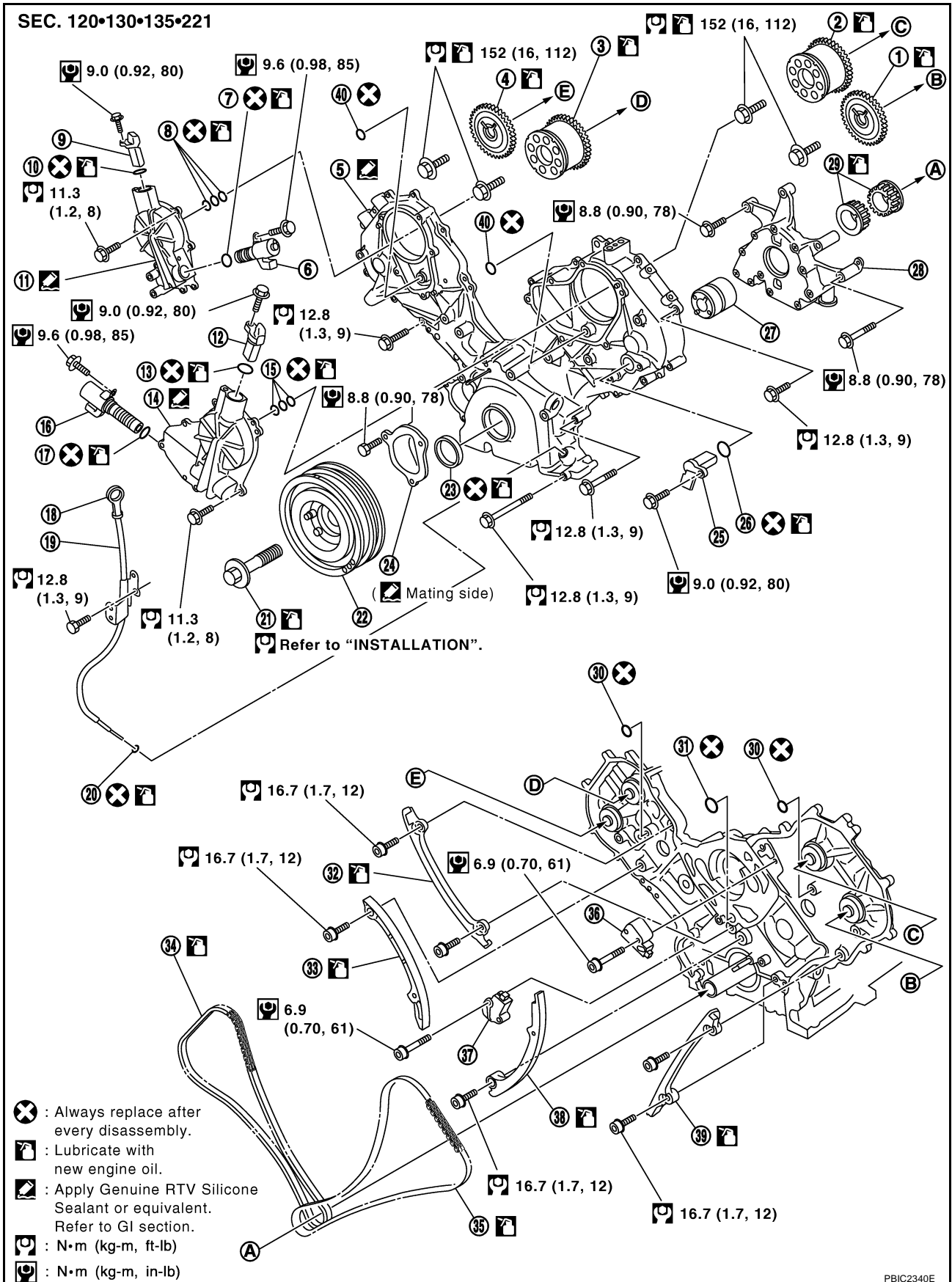
[VK45DE]

TIMING CHAIN

PFP:13028

Removal and Installation

ABS006U



TIMING CHAIN

[VK45DE]

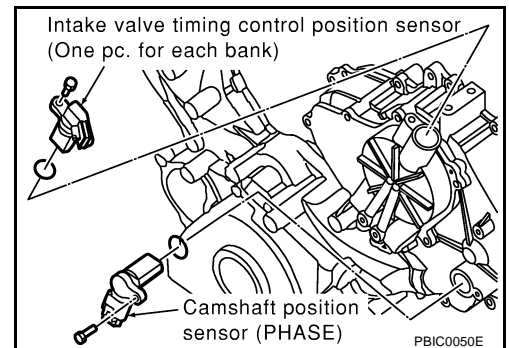
- | | | |
|--|--|---|
| 1. Camshaft sprocket (EXH) | 2. Camshaft sprocket (INT) | 3. Camshaft sprocket (INT) |
| 4. Camshaft sprocket (EXH) | 5. Front cover | 6. Intake valve timing control solenoid valve (right bank) |
| 7. O-ring | 8. Seal ring | 9. Intake valve timing control position sensor (right bank) |
| 10. O-ring | 11. Intake valve timing control cover (right bank) | 12. Intake valve timing control position sensor (left bank) |
| 13. O-ring | 14. Intake valve timing control cover (left bank) | 15. Seal ring |
| 16. Intake valve timing control solenoid valve (left bank) | 17. O-ring | 18. Oil level gauge |
| 19. Oil level gauge guide | 20. O-ring | 21. Crankshaft pulley bolt |
| 22. Crankshaft pulley | 23. Front oil seal | 24. Chain tensioner cover |
| 25. Camshaft position sensor (PHASE) | 26. O-ring | 27. Oil pump drive spacer |
| 28. Oil pump assembly | 29. Crankshaft sprocket | 30. O-ring |
| 31. O-ring | 32. Timing chain tension guide (right bank) | 33. Timing chain slack guide (right bank) |
| 34. Timing chain (right bank) | 35. Timing chain (left bank) | 36. Chain tensioner (left bank) |
| 37. Chain tensioner (right bank) | 38. Timing chain slack guide (left bank) | 39. Timing chain tension guide (left bank) |
| 40. O-ring | | |

REMOVAL

1. Remove engine assembly from vehicle. Refer to [EM-236, "ENGINE ASSEMBLY"](#) .
2. Remove the following components and related parts:
 - Drive belt auto tensioner and idler pulley; Refer to [EM-171, "Drive Belt Auto Tensioner and Idler Pulley"](#) .
 - Thermostat housing and hoses; Refer to [CO-51, "THERMOSTAT AND WATER CONTROL VALVE"](#) .
 - Ignition coil; Refer to [EM-185, "IGNITION COIL"](#) .
 - Rocker cover; Refer to [EM-193, "ROCKER COVER"](#) .
3. If necessary, remove intake valve timing control position sensor (right and left bank) and camshaft position sensor (PHASE) from intake valve timing control cover and front cover.

CAUTION:

- Handle carefully to avoid dropping and shocks.
- Do not disassemble.



4. If necessary, remove intake valve timing control solenoid valve from intake valve timing control cover.

CAUTION:

- Handle components and parts carefully to avoid dropping and shocks.
- Do not disassemble.
- Do not allow metal powder to adhere to magnetic part at sensor tip.
- Do not place sensors in a location where they are exposed to magnetism.

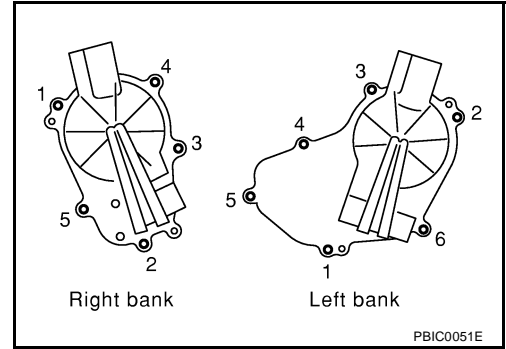
TIMING CHAIN

[VK45DE]

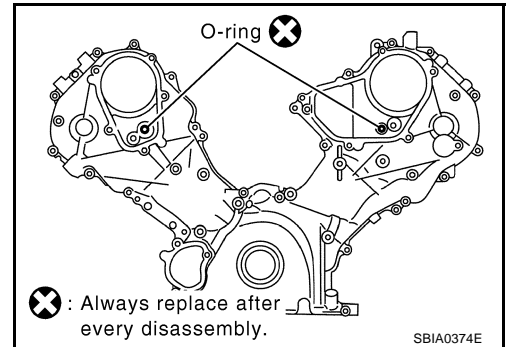
5. Remove intake valve timing control cover as follows:
 - a. Loosen and remove mounting bolts in the reverse order as shown in the figure.
 - b. Use seal cutter [SST: KV10111100 (J37228)] or equivalent tool to cut liquid gasket for removal.

CAUTION:

- Exercise care not to damage mating surfaces.
- Pull out cover keeping levelness without an angle, as inner part of cover is engaged with the center of camshaft sprocket (INT).

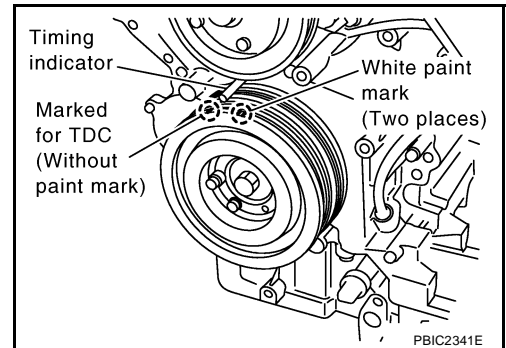


6. Remove O-rings from front cover.



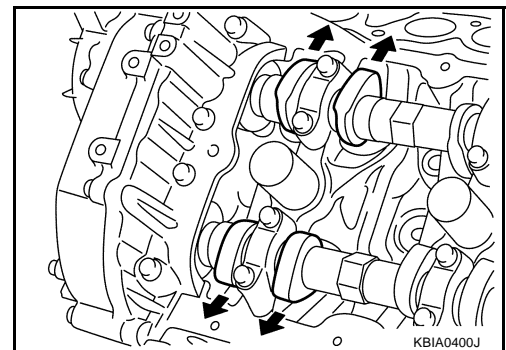
7. Obtain No. 1 cylinder at TDC of its compression stroke as follows:

- a. Rotate crankshaft pulley clockwise to align the TDC identification notch (without paint mark) with timing indicator on front cover.



- b. Make sure that both intake and exhaust cam noses of No. 1 cylinder (engine front side of left bank) are located as shown in the figure.

- If not, turn crankshaft pulley one revolution (360 degrees) and align as shown in the figure.



8. Remove crankshaft pulley as follows:

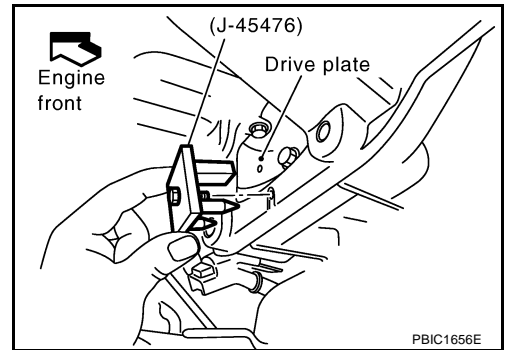
TIMING CHAIN

[VK45DE]

- a. Remove rear plate cover, and set ring gear stopper (SST).
- b. Loosen crankshaft pulley bolt, and then pull crankshaft pulley with both hands to remove it.

CAUTION:

- Do not remove crankshaft pulley bolt. Keep loosened crankshaft pulley bolt in place to protect removed crankshaft pulley from dropping.
- Do not remove balance weight (inner hexagon bolt) at the front of crankshaft pulley.

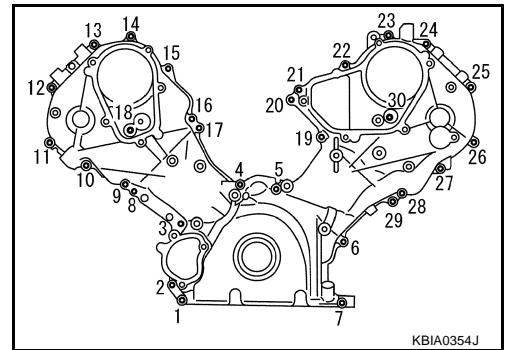


9. Remove oil pan and oil strainer. Refer to [EM-181, "OIL PAN AND OIL STRAINER"](#).
10. Remove front cover as follows:

- a. Loosen mounting bolts in reverse order as shown in the figure.
- b. Use seal cutter [SST: KV10111100 (J37228)] or equivalent tool to cut liquid gasket for removal.

CAUTION:

- Exercise care not to damage mating surfaces.
- After removal, handle front cover carefully so it does not tilt, cant, or warp under a load.

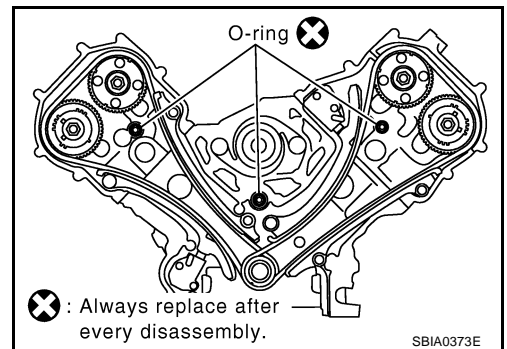


11. Remove front oil seal from front cover using suitable tool.
 - Use flat-blade screwdriver for removal.

CAUTION:

Be careful not to damage front cover.

12. Remove O-rings from cylinder heads (right and left bank) and cylinder block.

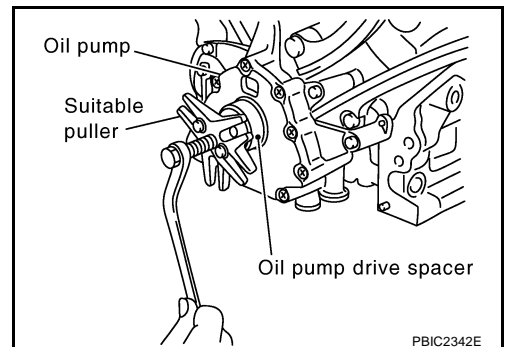


13. Remove chain tensioner cover from front cover.
 - Use seal cutter [SST: KV10111100 (J37228)] or equivalent tool to cut liquid gasket for remove.

14. Remove oil pump drive spacer.
 - Set bolts in the two bolt holes [M6 × pitch 1.0 mm (0.04 in)] on front surface. Using suitable puller, pull oil pump drive spacer off from crankshaft.

NOTE:

The dimension between the centers of the two bolt holes is 33 mm (1.30 in).
In the figure, a commercial steering puller is used.



15. Remove oil pump. Refer to [LU-31, "OIL PUMP"](#).
16. Remove chain tensioner (left bank) as follows:

TIMING CHAIN

[VK45DE]

NOTE:

To remove timing chain and related parts, start with those on left bank. The procedure for removing parts on right bank is omitted because it is the same as that for left bank.

- a. Press tab in the direction of arrow (or turn lever in the direction of arrow) to unlock the locking with the groove that stops tensioner plunger from returning.

- Lightly press tensioner plunger to release the tension of spring for this operation.

- b. Push in tensioner plunger to align the hole on lever and that on pump main body.

- Pushing in tensioner too far does not allow the holes to align. Therefore, push in plunger to the degree at which the start of stopper groove and tab engages.

- c. Insert stopper pin [hard wire with approx. 0.5 mm (0.020 in) diameter or similar tool] to fix plunger. With plunger fixed, remove chain tensioner.

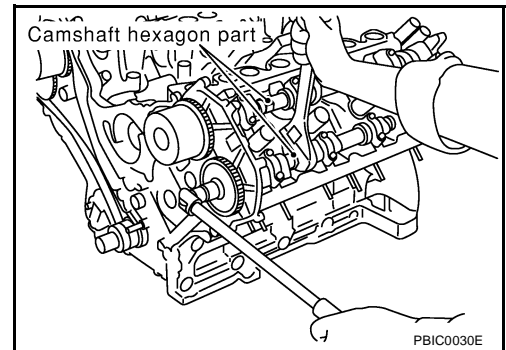
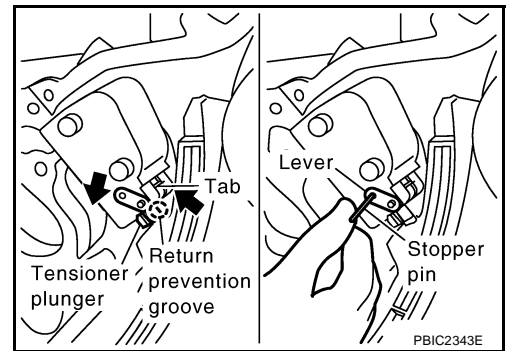
17. Remove chain tension guide and timing chain slack guide.

18. Remove timing chain and crankshaft sprocket.

CAUTION:

After removing timing chain, do not turn crankshaft and camshaft separately, or valves will strike the piston head.

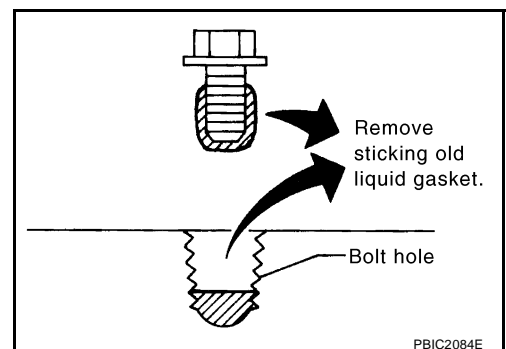
19. With hexagonal part of camshaft locked with wrench, loosen bolts securing camshaft sprocket to remove camshaft sprocket.



20. Perform same procedure as for left bank, remove timing chain and related parts on right side.

21. Use scraper to remove all traces of old liquid gasket from front cover and opposite mating surfaces.

- Remove oil liquid gasket from bolt hole and thread.

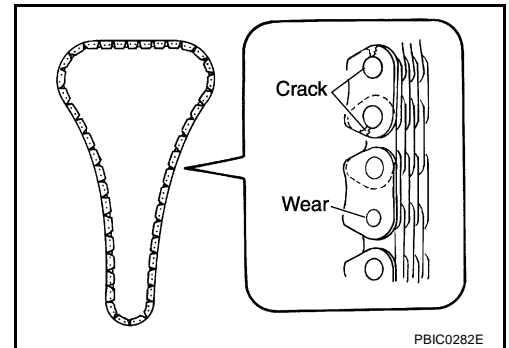


22. Use scraper to remove all trace of liquid gasket from chain tensioner cover and intake valve timing control covers.

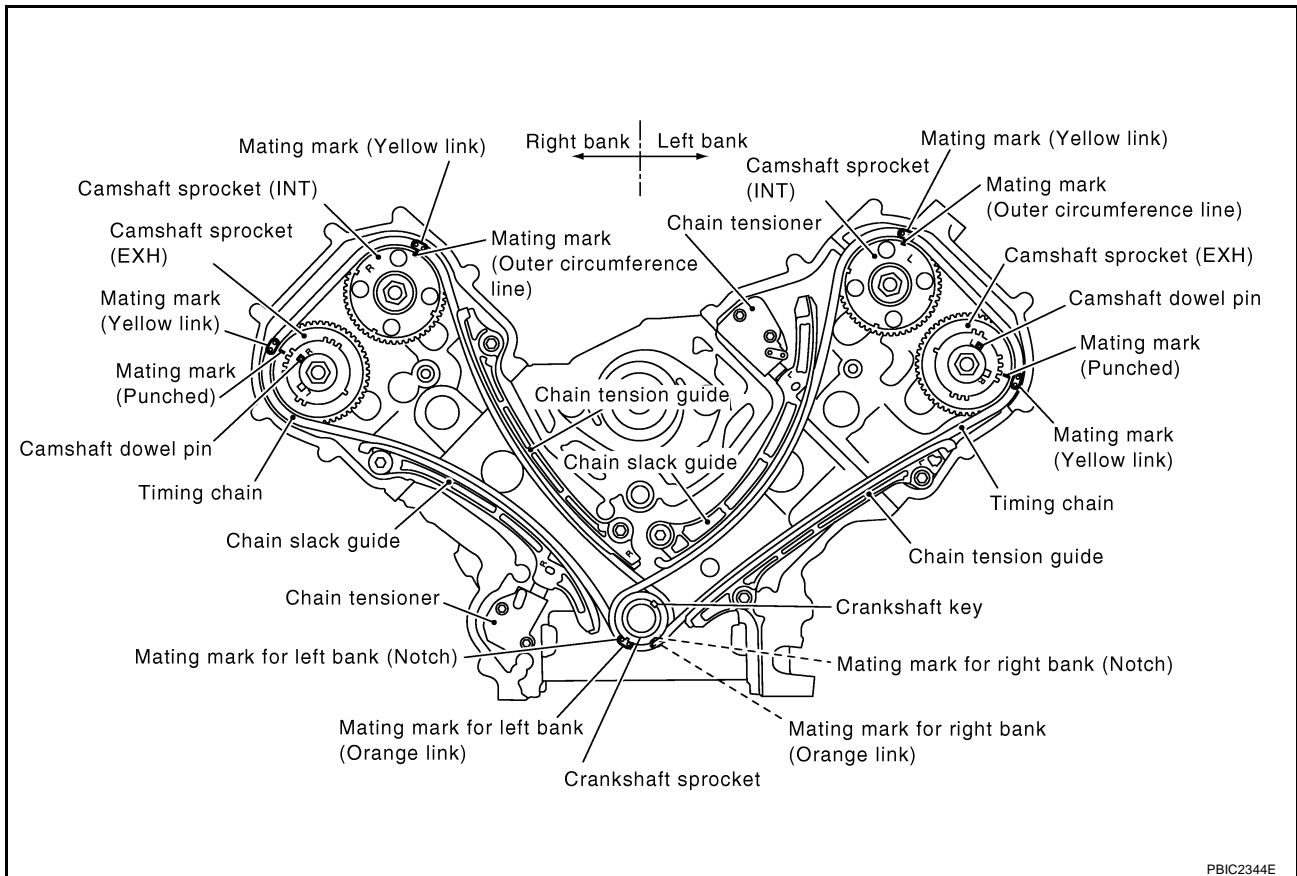
INSPECTION AFTER REMOVAL

Timing Chain

Check for cracks and any excessive wear at the roller links and link plates. Replace timing chain as necessary.



INSTALLATION



NOTE:

- The above figure shows the relationship between the mating mark on each timing chain and that on the corresponding sprocket, with the components installed.
- Parts with an identification mark (R or L) should be installed on the corresponding bank according to the mark.

Parts with an identification mark:

- Camshaft sprocket (INT)
- Dowel pin groove of camshaft sprocket (EXH) (camshaft sprocket is same part both banks)
- Chain tension guide
- Chain slack guide
- Because of parallel manufacture, there are two types of mark (link colors) for timing chain.
- To install timing chain and related parts, start with those on right bank. The procedure for installing parts on left bank is omitted because it is the same as that for installation on right bank.

TIMING CHAIN

[VK45DE]

1. Make sure that crankshaft key and dowel pin of each camshaft are located as shown in the figure. (No. 1 cylinder at compression TDC)

NOTE:

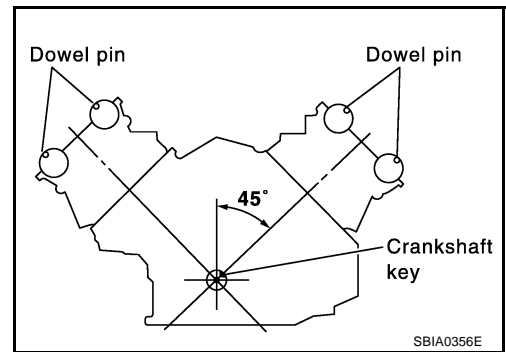
Though camshaft does not stop at the position as shown in the figure, for the placement of cam nose, it is generally accepted camshaft is placed for the same direction of the figure.

Camshaft dowel pin

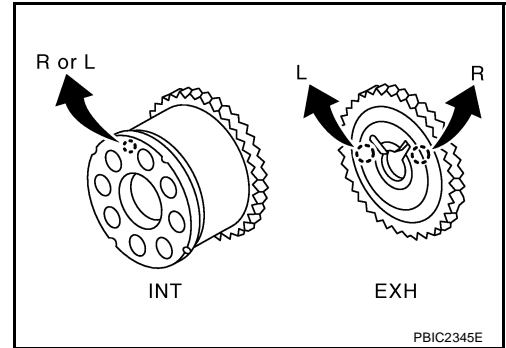
: At cylinder head upper face side in each bank

Crankshaft key

: At cylinder head side of left bank



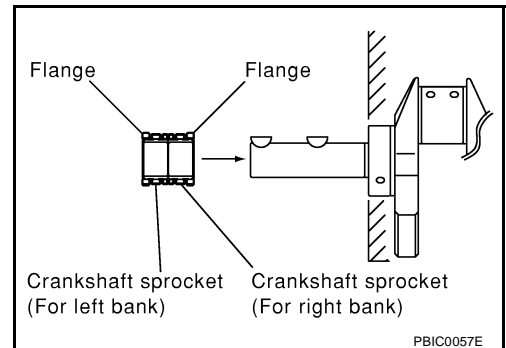
2. Install camshaft sprockets.
 - Install onto correct side by checking with identification mark on surface.
 - Install camshaft sprocket (EXH) by selectively using the groove of dowel pin according to the bank. (Common part used for both banks.)
 - Lock the hexagonal part of camshaft in the same procedure as for removal, and tighten mounting bolts.



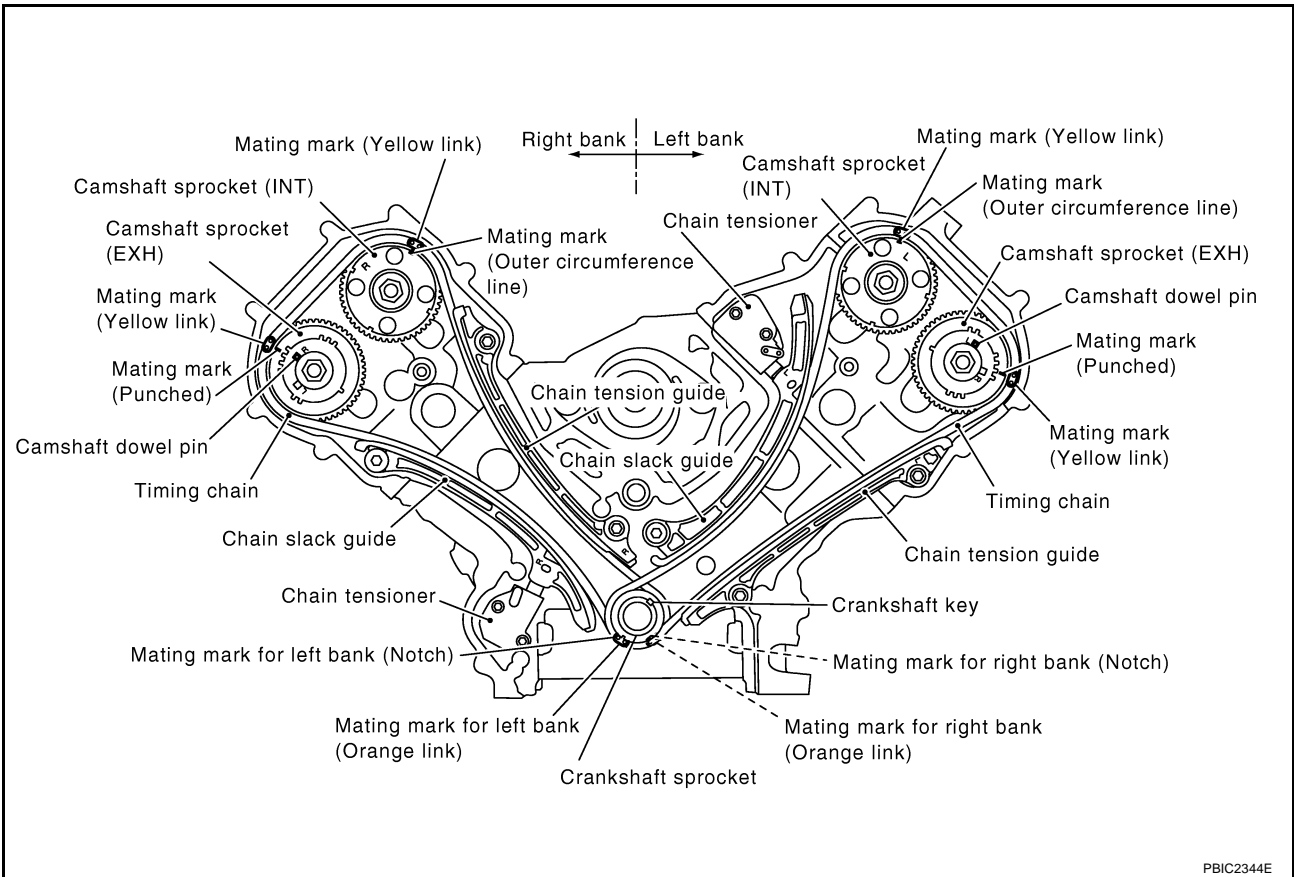
3. Install crankshaft sprockets for both banks.
 - Install each crankshaft sprocket so that its flange side (the larger diameter side without teeth) faces in the direction shown in the figure.

NOTE:

The same parts are used but facing directions are different.



4. Install timing chains and related parts.



- Align the mating mark on each sprocket and timing chain for installation.

CAUTION:

For the above reason, after the mating marks are aligned, keep them aligned by holding them with a hand.

NOTE:

Before installing chain tensioner, it is possible to change the position of mating mark on timing chain for that on each sprocket for alignment.

- Install slack guides and tension guides onto correct side by checking with identification mark on surface.
- Install chain tensioner with plunger fixed as described in its removal.

CAUTION:

- **Before and after the installation of chain tensioner, make sure that the mating mark on timing chain is not out of alignment.**
- **After installing chain tensioner, remove stopper pin to release tensioner. Make sure tensioner is released.**
- **To avoid chain-link skipping of timing chain, do not move crankshaft or camshafts until front cover is installed.**

5. Perform the same procedure as for right bank, install timing chain and related parts on left side.

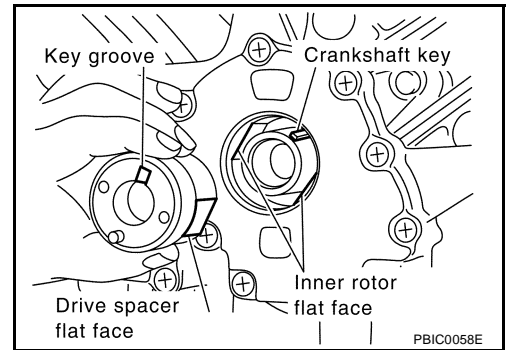
6. Install oil pump. Refer to [LU-31, "OIL PUMP"](#) .

TIMING CHAIN

[VK45DE]

7. Install oil pump drive spacer as follows:

- a. Insert oil pump drive spacer according to the directions of crankshaft key and the two flat surfaces of oil pump inner rotor.
 - If the positional relationship does not allow the insertion, rotate oil pump inner rotor with a finger to allow spacer.
- b. After confirming that the position of each part is in correct condition to allow for spacer, force fit spacer by lightly tapping with plastic hammer until it contacts and does not go further.

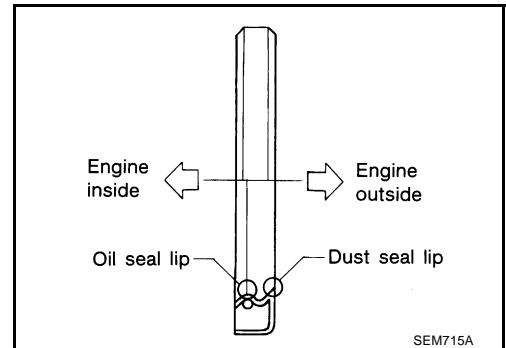


8. Install front oil seal on front cover.

- Apply new engine oil to both oil seal lip and dust seal lip.
- Install it so that each seal lip is oriented as shown in the figure.

CAUTION:

Be careful not to scratch or make burrs on circumference of oil seal.



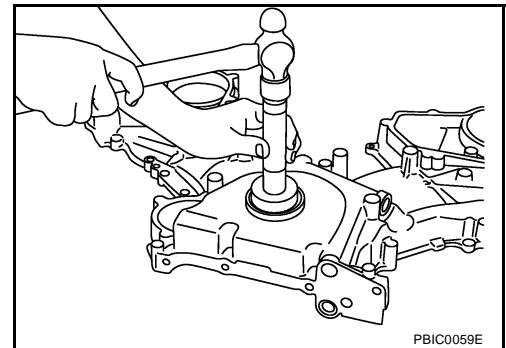
- Using suitable drift, press fit until the height of front oil seal is level with the mounting surface.

Suitable drift

Outer diameter : 56 mm (2.20 in)

Inner diameter : 49 mm (1.93 in)

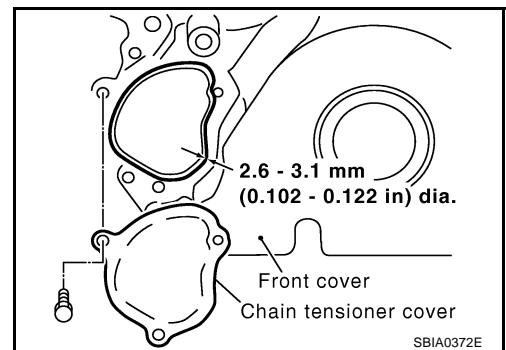
- Make sure the garter spring is in position and seal lips not inverted.



9. Install chain tensioner cover to front cover.

- Apply a continuous bead of liquid gasket with tube presser [SST: WS39930000 (—)] to front cover as shown in the figure.

Use Genuine RTV Silicone Sealant or equivalent. Refer to [GI-48, "RECOMMENDED CHEMICAL PRODUCTS AND SEALANTS"](#).

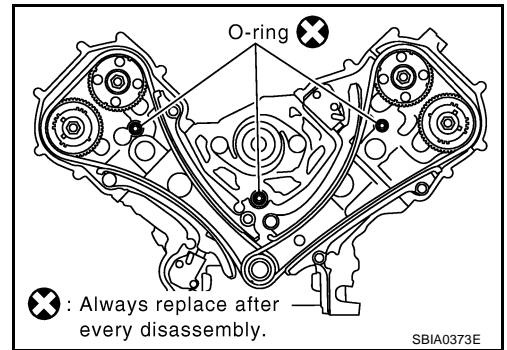


10. Install front cover as follows:

TIMING CHAIN

[VK45DE]

- a. Install new O-rings onto cylinder heads (right and left bank) and cylinder block.



- b. Apply a continuous bead of liquid gasket with tube presser [SST: WS39930000 (—)] to front cover as shown in the figure.

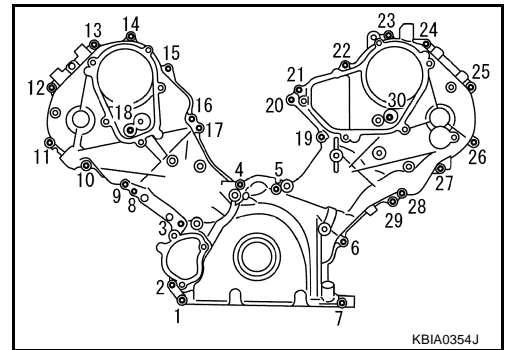
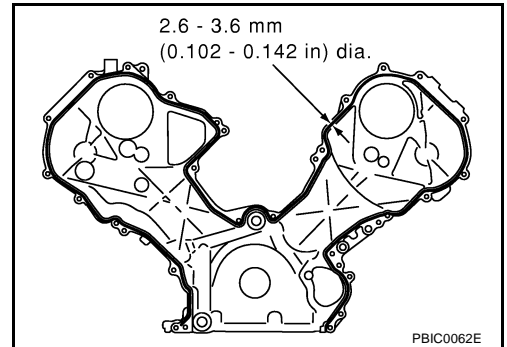
Use Genuine RTV Silicone Sealant or equivalent. Refer to [GI-48, "RECOMMENDED CHEMICAL PRODUCTS AND SEALANTS"](#).

- c. make sure again that the mating marks on timing chain and that on each sprocket are aligned. Then, install front cover.

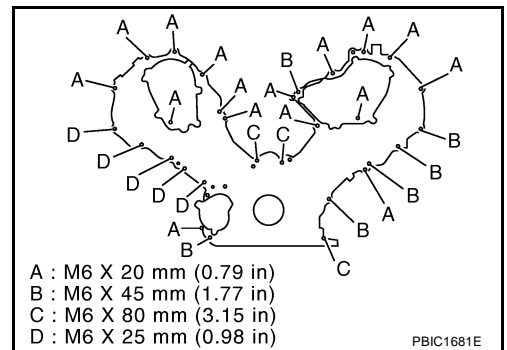
CAUTION:

Be careful to avoid interference with the front end of oil pump drive spacer. Such interference may damage front oil seal.

- d. Tighten mounting bolts in numerical order as shown in the figure.



- There are four type mounting bolts.



- e. After all bolts are tightened, retighten them in numerical order as shown in the figure.

CAUTION:

Be sure to wipe off any excessive liquid gasket leaking onto surface mating with oil pan.

11. Install intake valve timing control cover as follows:

- a. At the back of intake valve timing control cover, install new seal rings (three for each bank) to the area to be inserted into camshaft sprocket (INT).

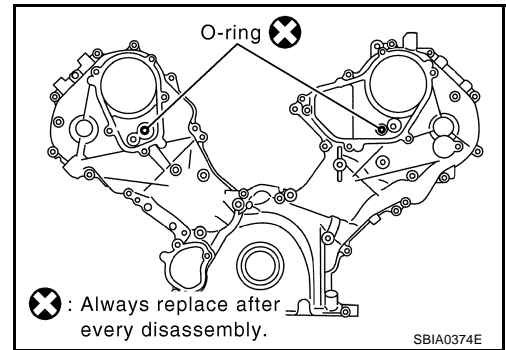
CAUTION:

Do not spread seal ring excessively to avoid breaks and deformation.

TIMING CHAIN

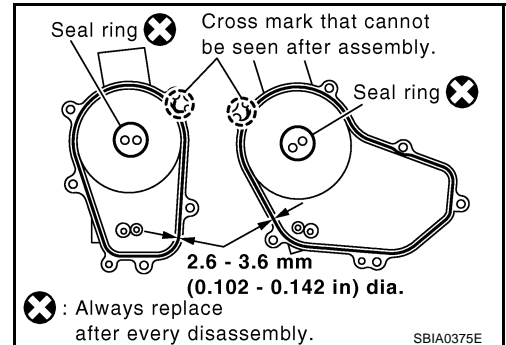
[VK45DE]

- b. Install new O-rings on front cover.

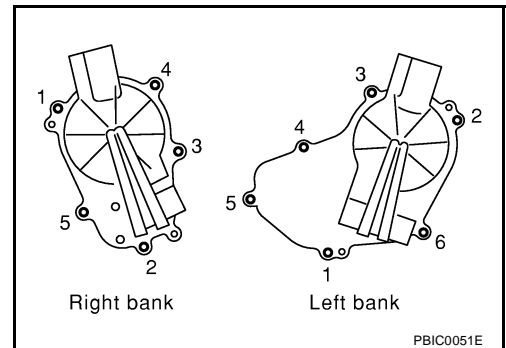


- c. Apply a continuous bead of liquid gasket with tube presser [SST: WS3930000 (—)] to intake valve timing control covers as shown in the figure.

Use Genuine RTV Silicone Sealant or equivalent. Refer to [GI-48, "RECOMMENDED CHEMICAL PRODUCTS AND SEALANTS"](#).



- d. Tighten mounting bolts in numerical order as shown in the figure.



12. Install intake valve timing control position sensor, intake valve timing control solenoid valve and camshaft position sensor (PHASE) to intake valve timing control cover and front cover if removed.

- Be sure to tighten bolts with flanges completely seated.

13. Install oil pan and oil strainer. Refer to [EM-181, "OIL PAN AND OIL STRAINER"](#).

14. Install crankshaft pulley as follows:

- Fix crankshaft with ring gear stopper [SST: J-45476].
- Install crankshaft pulley, taking care not to damage front oil seal.
 - Install according to dowel pin of oil pump drive spacer.
 - Lightly tapping its center with plastic hammer, insert pulley.

CAUTION:

Do not tap pulley on the side surface where belt is installed (outer circumference).

- Apply engine oil onto threaded parts of crankshaft pulley bolt and seating area.
- Tighten crankshaft pulley bolt.

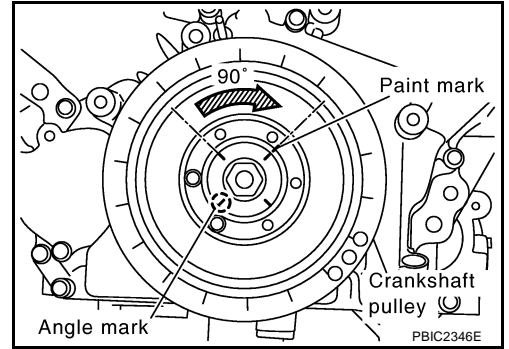
 : 93.1 N·m (9.5 kg·m, 69 ft·lb)

- Put a paint mark on crankshaft pulley aligning with angle mark on crankshaft pulley bolt.

TIMING CHAIN

[VK45DE]

- f. Further tighten by 90 degrees. (Angle tightening)
- Check the tightening angle by referencing to the notches. The angle between two notches is 90 degrees.



15. Rotate crankshaft pulley in normal direction (clockwise when viewed from engine front) to confirm it turns smoothly.
16. Install in the reverse order of removal after this step.

NOTE:

If hydraulic pressure inside timing chain tensioner drops after removal/installation, slack in guide may generate a pounding noise during and just after engine start. However, this does not indicate an unusualness. Noise will stop after hydraulic pressure rises.

INSPECTION AFTER INSTALLATION

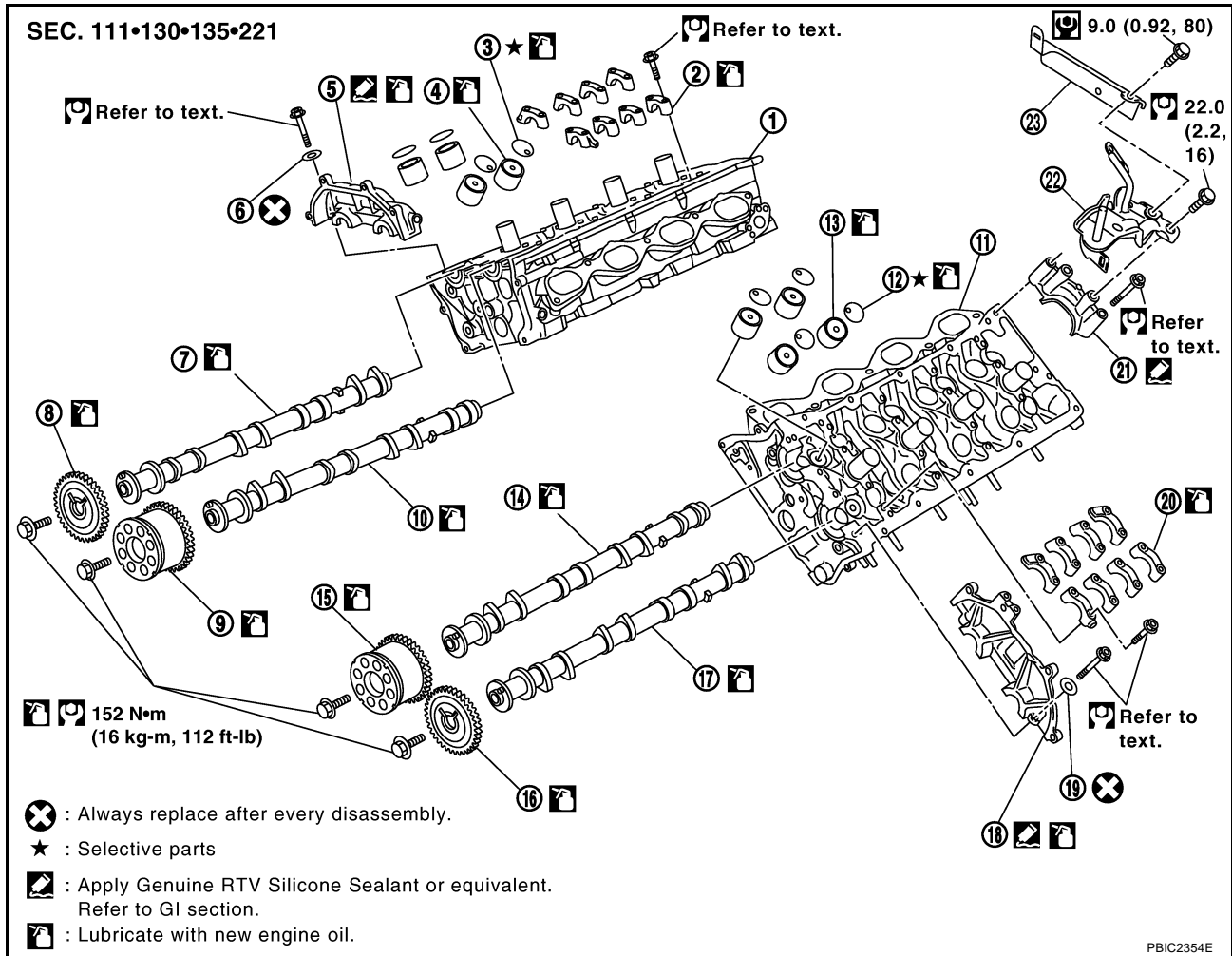
- Before starting engine, check the levels of engine coolant, lubrications and working fluid. If less than required quantity, fill to the specified level.
- Run engine to check for unusual noise and vibration.
- Warm up engine thoroughly to make sure there is no leakage of engine coolant, engine oil and working fluid, fuel and exhaust gas.
- Bleed air from passages in pipes and tubes of applicable lines, such as in cooling system.
- After cooling down engine, again check amounts of engine coolant, engine oil and working fluid. Refill to specified level, if necessary.

Summary of the inspection items:

Item	Before starting engine	Engine running	After engine stopped
Engine coolant	Level	Leakage	Level
Engine oil	Level	Leakage	Level
Working fluid	Level	Leakage	Level

CAMSHAFT

Removal and Installation



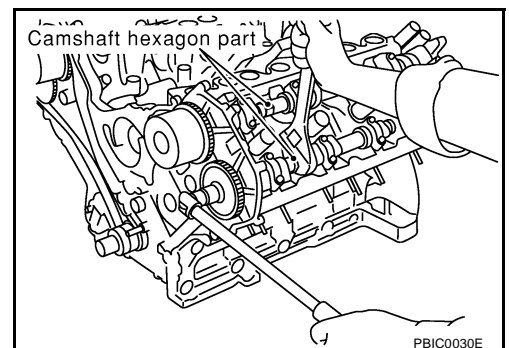
- | | | |
|-------------------------------|---------------------------------------|------------------------------|
| 1. Cylinder head (right bank) | 2. Camshaft bracket (No. 2 to No. 5) | 3. Adjusting shim |
| 4. Valve lifter | 5. Camshaft bracket (No. 1) | 6. Seal washer |
| 7. Camshaft (EXH) | 8. Camshaft sprocket (EXH) | 9. Camshaft sprocket (INT) |
| 10. Camshaft (INT) | 11. Cylinder head (left bank) | 12. Adjusting shim |
| 13. Valve lifter | 14. Camshaft (INT) | 15. Camshaft sprocket (INT) |
| 16. Camshaft sprocket (EXH) | 17. Camshaft (EXH) | 18. Camshaft bracket (No. 1) |
| 19. Seal washer | 20. Camshaft bracket (No. 2 to No. 5) | 21. Camshaft bracket (No. 6) |
| 22. Harness bracket | 23. Harness bracket | |

REMOVAL

1. Remove engine assembly from vehicle. Refer to [EM-236, "ENGINE ASSEMBLY"](#).
2. Remove timing chain. Refer to [EM-196, "TIMING CHAIN"](#).
3. With hexagonal part of camshaft locked with wrench, loosen bolts securing camshaft sprocket to remove camshaft sprocket.

CAUTION:

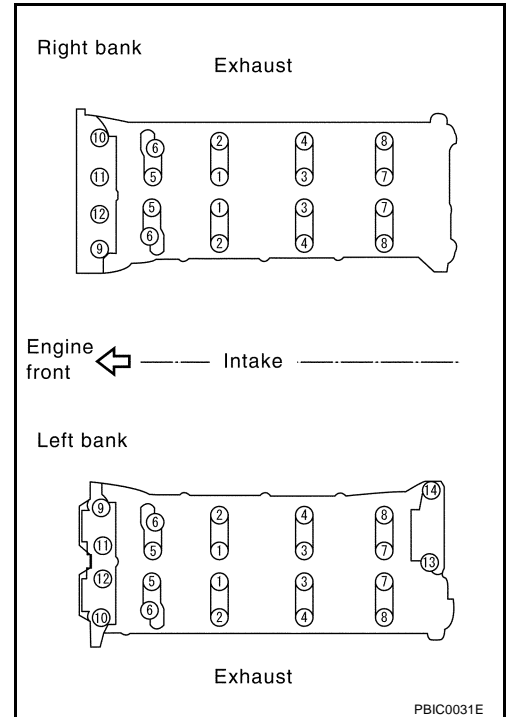
After removing timing chain, do not turn crankshaft and camshaft separately, or valves will strike the piston head.



4. Remove intake and exhaust camshaft brackets.
 - Mark camshafts, camshaft brackets and bolts so placed in the same position and direction for installation.
 - Equally loosen camshaft brackets and bolts in several steps in reverse order as shown in the figure.
 - Lightly tapping with plastic hammer, remove camshaft bracket (No. 1) and camshaft bracket (No. 6).

NOTE:

The bottom surface of each bracket will be stuck to cylinder head because of liquid gasket.



5. Remove camshaft.
6. Remove adjusting shim and valve lifter if necessary.
 - Identify installation positions, and store them without mixing them up.

INSPECTION AFTER REMOVAL

Camshaft Runout

1. Put V-block on precise flat table, and support No. 2 and No. 5 journal of camshaft.

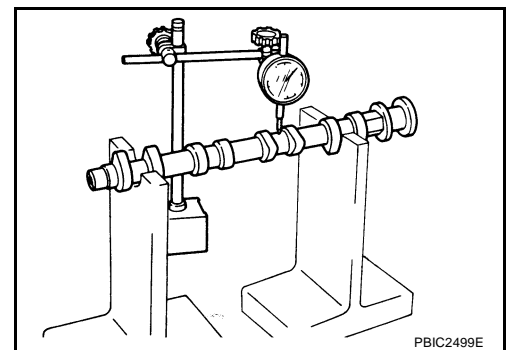
CAUTION:

Do not support journal No. 1 (on the side of camshaft sprocket) because it has a different diameter from the other three locations.

2. Set dial indicator vertically to No. 3 journal.
3. Turn camshaft to one direction with hands, and measure camshaft runout on dial indicator. (Total indicator reading)

Limit : 0.02 mm (0.0008 in)

4. If it exceeds the limit, replace camshaft.



Camshaft Cam Height

1. Measure camshaft cam height with micrometer.

Standard cam height

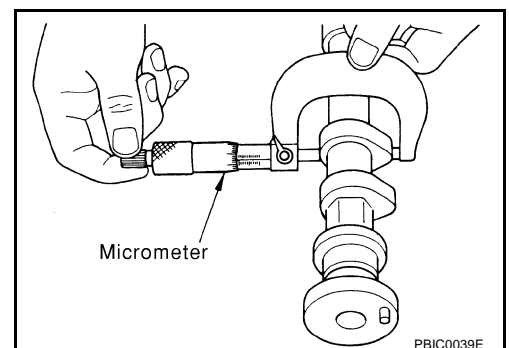
Intake : 44.865 - 45.055 mm (1.7663 - 1.7738 in)

Exhaust : 43.925 - 44.115 mm (1.7293 - 1.7368 in)

Cam wear limit

: 0.2 mm (0.008 in)

2. If wear is beyond the limit, replace camshaft.



Camshaft Journal Oil Clearance

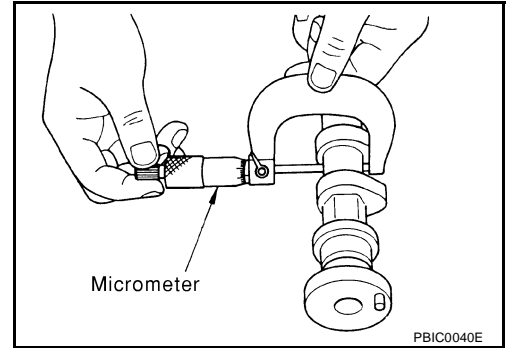
CAMSHAFT JOURNAL DIAMETER

- Measure outer diameter of camshaft journal with micrometer.

Standard:

No. 1 : 25.938 - 25.955 mm (1.0212 - 1.0218 in)

No. 2, 3, 4 : 25.953 - 25.970 mm (1.0218 - 1.0224 in)

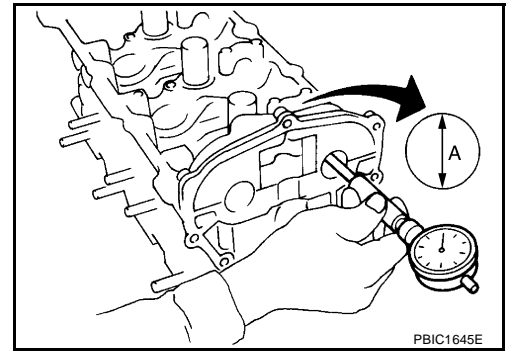


CAMSHAFT BRACKET INNER DIAMETER

- Tighten camshaft bracket bolt with specified torque. Refer to [EM-212, "INSTALLATION"](#) for the tightening procedure.
- Measure inner diameter "A" of camshaft bracket with bore gauge.

Standard:

26.000 - 26.021 mm (1.0236 - 1.0244 in)



CAMSHAFT JOURNAL OIL CLEARANCE

- (Oil clearance) = (Camshaft bracket inner diameter) – (Camshaft journal diameter).

Standard:

No. 1 : 0.045 - 0.083 mm (0.0018 - 0.0033 in)

No. 2, 3, 4 : 0.030 - 0.068 mm (0.0012 - 0.0027 in)

- If out of the standard, replace either or both camshaft and cylinder head.

NOTE:

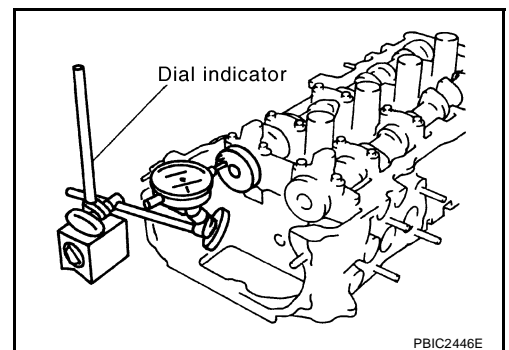
Camshaft brackets cannot be replaced as a single part, because it is machined together with cylinder head. Replace whole cylinder head assembly.

Camshaft End Play

- Install dial indicator in thrust direction on front end of camshaft. Measure end play of dial indicator when camshaft is moved forward/backward (in direction to axis).

Standard:

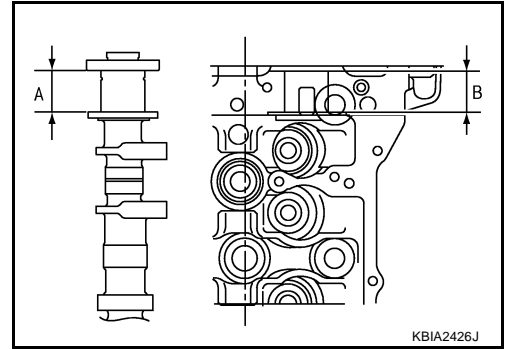
0.115 - 0.188 mm (0.0045 - 0.0074 in)



CAMSHAFT

[VK45DE]

- Measure the following parts if out of the limit.
- Dimension "A" for camshaft No. 1 journal
Standard : 30.500 - 30.548 mm (1.2008 - 1.2027 in)
- Dimension "B" for cylinder head No. 1 journal
Standard : 30.360 - 30.385 mm (1.1953 - 1.1963 in)
- Refer to the standards above, and then replace camshaft and/or cylinder head.



Camshaft Sprocket Runout

1. Put V-block on precise flat table, and support No. 2 and No. 5 journal of camshaft.

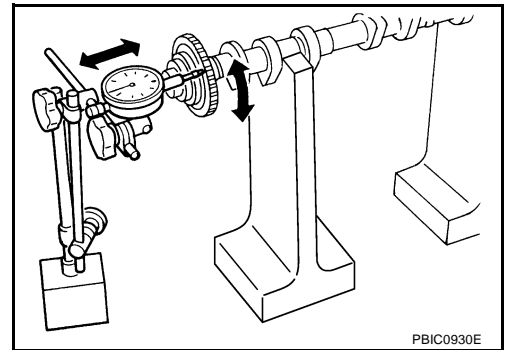
CAUTION:

Do not support journal No. 1 (on the side of camshaft sprocket) because it has a different diameter from the other three locations.

2. Measure camshaft sprocket runout with dial indicator. (Total indicator reading)

Limit : 0.15 mm (0.0059 in)

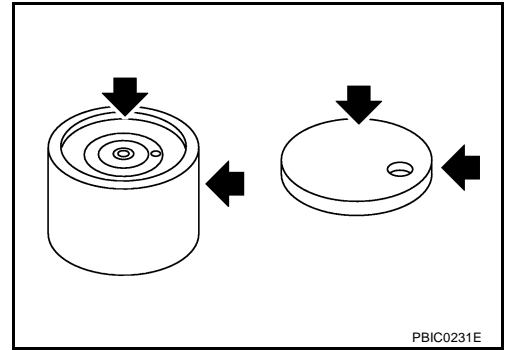
- If it exceeds the limit, replace camshaft sprocket.



Valve Lifter and Adjusting Shim

Check if surface of valve lifter and adjusting shim has any wear or cracks.

- If anything above is found, replace valve lifter.
- When replacing adjusting shim, refer to [EM-217, "ADJUSTMENT"](#).

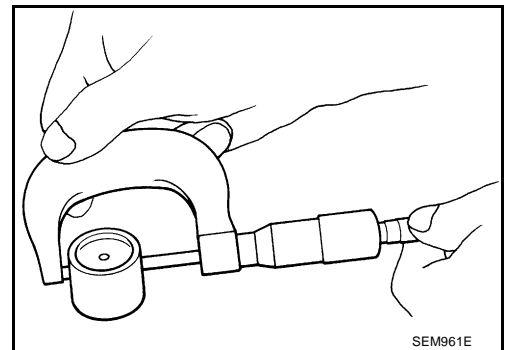


Valve Lifter Clearance

VALVE LIFTER OUTER DIAMETER

- Measure outer diameter of valve lifter with micrometer.

Standard : 33.965 - 33.975 mm (1.3372 - 1.3376 in)



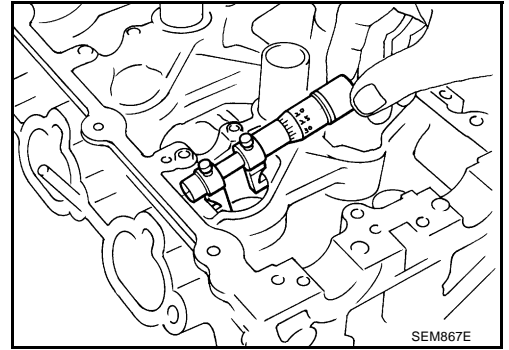
CAMSHAFT

[VK45DE]

VALVE LIFTER HOLE DIAMETER

- Measure inner diameter of valve lifter hole of cylinder head with inside micrometer.

Standard : 34.000 - 34.016 mm (1.3386 - 1.3392 in)



VALVE LIFTER CLEARANCE

- (Valve lifter clearance) = (Valve lifter hole diameter) – (Valve lifter outer diameter)

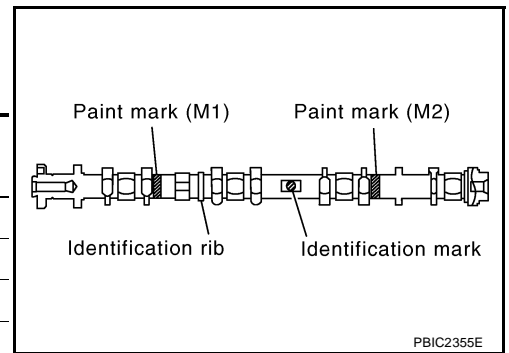
Standard : 0.025 - 0.51 mm (0.0010 - 0.0020 in)

- If it exceeds the standard, referring to each standard of valve lifter outer diameter and valve lifter hole diameter, replace either or both valve lifter and cylinder head.

INSTALLATION

1. Install valve lifters and adjusting shims if removed.
 - Install it in the original position.
2. Install camshafts.
 - Follow your identification marks made during removal, or follow the identification marks that are present on new camshafts for proper placement and direction.

Bank	INT/EXH	Identification rib	Paint marks		Identification mark
			M1	M2	
RH	INT	Yes	Blue	No	RH
	EXH	Yes	No	Orange	RH
LH	INT	No	Blue	No	LH
	EXH	No	No	Orange	LH



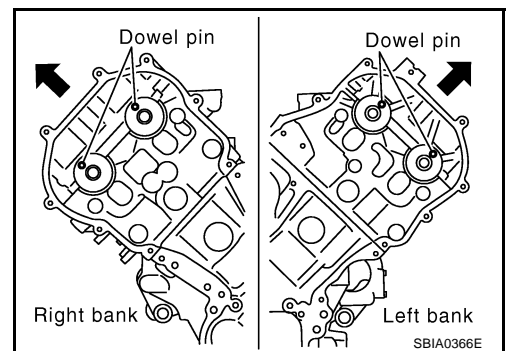
- Install camshaft so that dowel pin on front end face are positioned as shown in the figure. (No. 1 cylinder TDC on its compression stroke)

NOTE:

Though camshaft does not stop at the position as shown in the figure, for the placement of cam nose, it is generally accepted camshaft is placed for the same direction of the figure.

Camshaft dowel pin

: At cylinder head upper face side in each bank

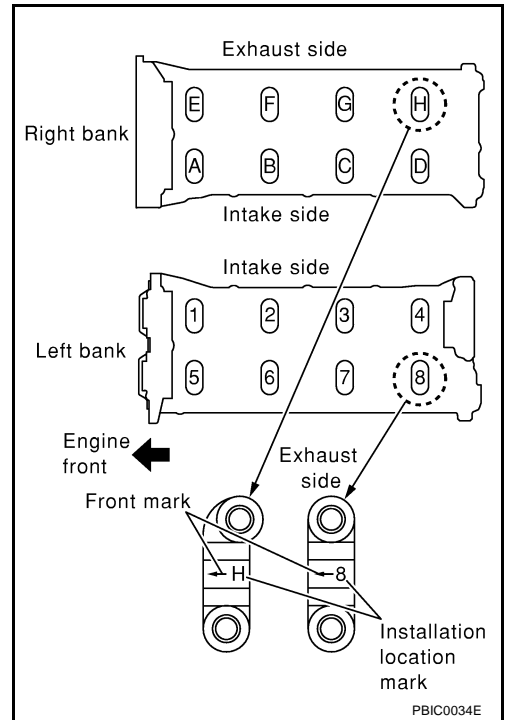


CAMSHAFT

[VK45DE]

3. Install camshaft brackets.

- Remove foreign material completely from camshaft bracket backside and from cylinder head installation face.
- Install by referring to installation location mark on upper surface and front mark.
- Install so that installation location mark can be correctly read when viewed from the side of left exhaust bank.



- Apply liquid gasket to mating surface of camshaft bracket (No. 1) as shown in the figure.

Use Genuine RTV Silicone Sealant or equivalent. Refer to [GI-48, "RECOMMENDED CHEMICAL PRODUCTS AND SEALANTS"](#).

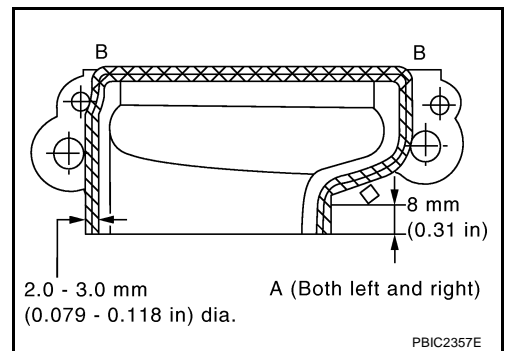
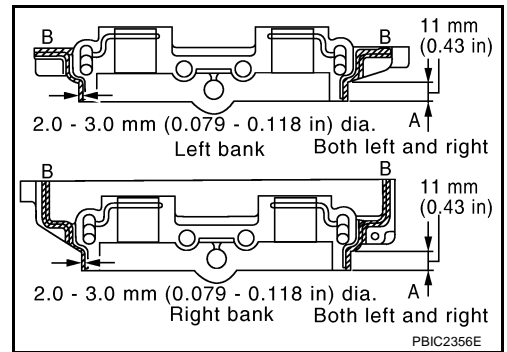
CAUTION:

- After installation, be sure to wipe off any excessive liquid gasket leaking from part "A" and "B" (both on right and left sides).
 - Remove completely any excess of liquid gasket inside bracket.
- Apply liquid gasket to mating surface of camshaft bracket (No. 6) on left bank intake as shown in the figure.


Use Genuine RTV Silicone Sealant or equivalent. Refer to [GI-48, "RECOMMENDED CHEMICAL PRODUCTS AND SEALANTS"](#).


CAUTION:


- After installation, be sure to wipe off any excessive liquid gasket leaking from part "A" and "B" (both on right and left sides).
- Remove completely any excess of liquid gasket inside bracket.





4. Tighten camshaft bracket bolts in the following steps, in numerical order as shown in the figure.
 - a. Tighten No. 9 to 12 in numerical order as shown.


 : 1.96 N-m (0.2 kg-m, 1 ft-lb)
 - b. Tighten No. 1 to 8 in numerical order as shown.

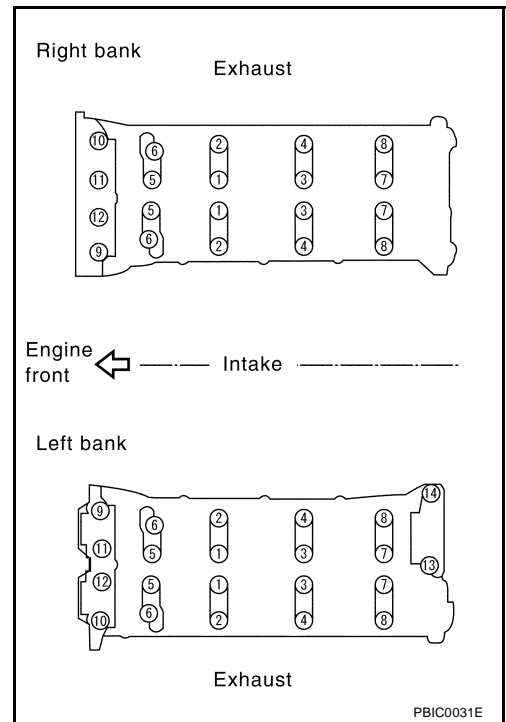
 : 1.96 N-m (0.2 kg-m, 1 ft-lb)
 - c. Tighten No. 13 to 14 in numerical order as shown. (Left bank only)

 : 1.96 N-m (0.2 kg-m, 1 ft-lb)
 - d. Tighten all bolts in numerical order as shown.

 : 5.88 N-m (0.6 kg-m, 4 ft-lb)
 - e. Tighten No. 1 to 12 in numerical order as shown.

 : 10.41 N-m (1.1 kg-m, 8 ft-lb)
 - f. Tighten No. 13 to 14 in numerical order as shown. (Left bank only)

 : 31.35 N-m (3.2 kg-m, 23 ft-lb)

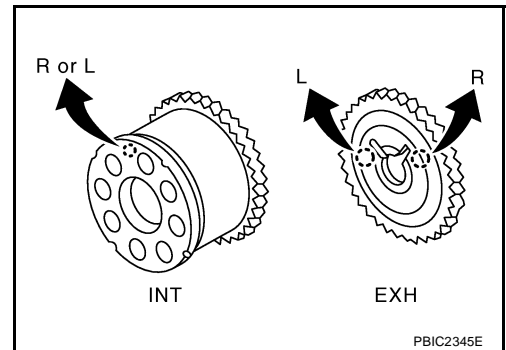


CAUTION:

After tightening mounting bolts of camshaft brackets, be sure to wipe off excessive liquid gasket from the parts listed below.

- Mating surface of rocker cover
- Mating surface of front cover

5. Install camshaft sprockets.
 - Install by checking with identification mark on surface.
 - Instal camshaft sprocket (EXH) by selectively using the groove of dowel pin according to the bank. (Common part used for both banks.)
 - Lock the hexagonal part of camshaft in the same way as for removal, and tighten mounting bolts.



6. Check and adjust valve clearance. Refer to [EM-214, "Valve Clearance"](#).
7. Install in the reverse order of removal after this step.

Valve Clearance INSPECTION

ABS006JL

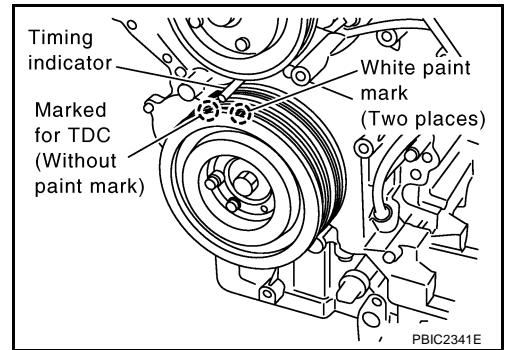
In cases of removing/installing or replacing camshaft and valve-related parts, or of unusual engine conditions due to changes in valve clearance (found malfunctions during starting, idling or causing noise), perform inspection as follows:

1. Warm up engine. Then stop it.
2. Remove rocker covers (right and left bank). Refer to [EM-193, "ROCKER COVER"](#).
3. Measure valve clearance as follows:
 - a. Set No. 1 cylinder at TDC of its compression stroke.

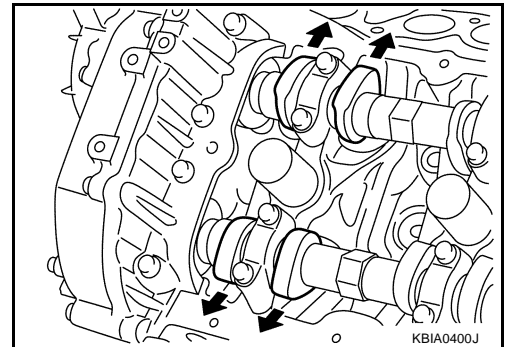
CAMSHAFT

[VK45DE]

- Rotate crankshaft pulley in clockwise to align TDC identification notch (without paint mark) with timing indicator on front cover.



- Make sure that both intake and exhaust cam noses of No. 1 cylinder (engine front side of left bank) are located as shown in the figure.
- If not, turn crankshaft one revolution (360 degrees) and align as shown in the figure.



- b. Measure valve clearance with feeler gauge.

Valve clearance standard:

Hot

Intake : 0.304 - 0.416 mm (0.012 - 0.016 in)

Exhaust : 0.308 - 0.432 mm (0.012 - 0.017 in)

Cold*

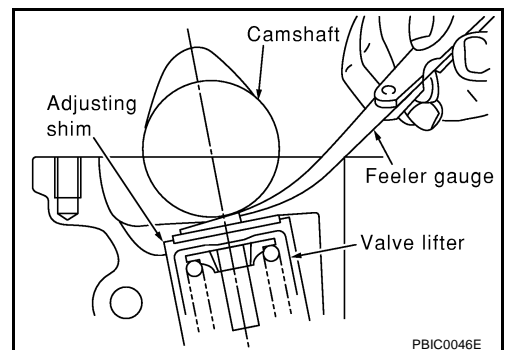
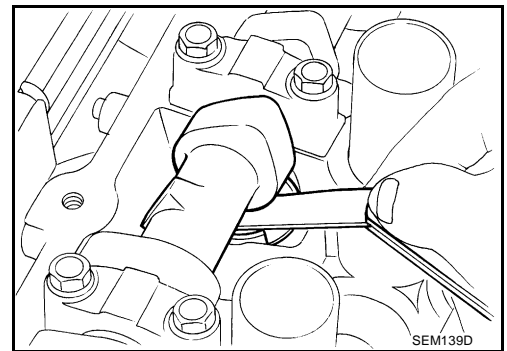
Intake : 0.26 - 0.34 mm (0.010 - 0.013 in)

Exhaust : 0.29 - 0.37 mm (0.011 - 0.015 in)

*: Approximately 20°C (68°F) (Reference data)

CAUTION:

If inspection was carried out with cold engine, make sure values with fully warmed up engine are still within specifications.



A
EM
C
D
E
F
G
H
I
J
K
L
M

CAMSHAFT

[VK45DE]

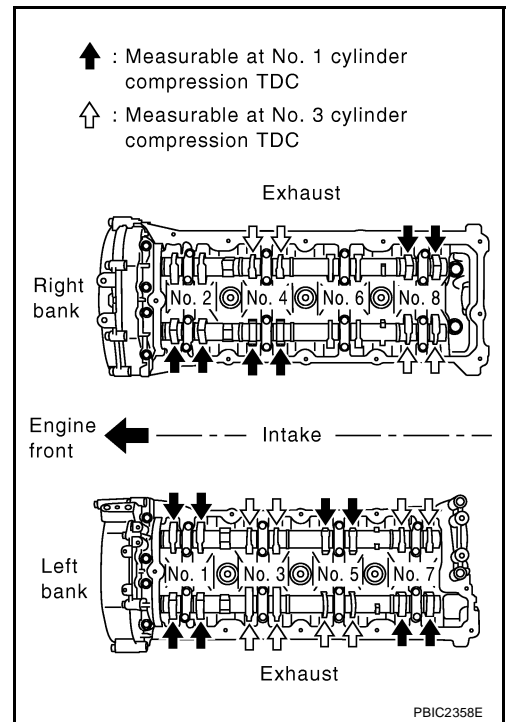
- By referring to the figure, measure valve clearances at locations marked “×” as shown in the table below (locations indicated with black arrow in figure).

NOTE:

Firing order 1-8-7-3-6-5-4-2

- No.1 cylinder compression TDC

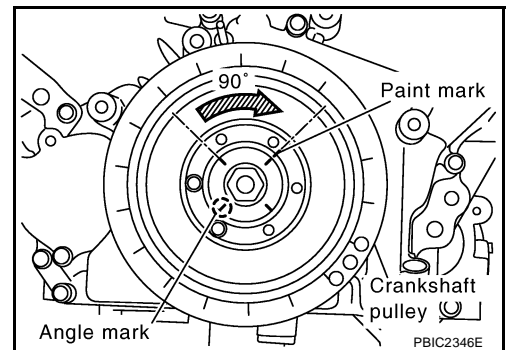
Measuring position (right bank)		No. 2 CYL.	No. 4 CYL.	No. 6 CYL.	No. 8 CYL.
No. 1 cylinder at TDC	EXH				×
	INT	×	×		
Measuring position (left bank)		No. 1 CYL.	No. 3 CYL.	No. 5 CYL.	No. 7 CYL.
No. 1 cylinder at TDC	INT	×		×	
	EXH	×			×



- c. Rotate crankshaft pulley clockwise (when view from engine front) by 270 degrees from the position of No. 1 cylinder compression TDC to align No. 3 cylinder at TDC of its compression stroke.

NOTE:

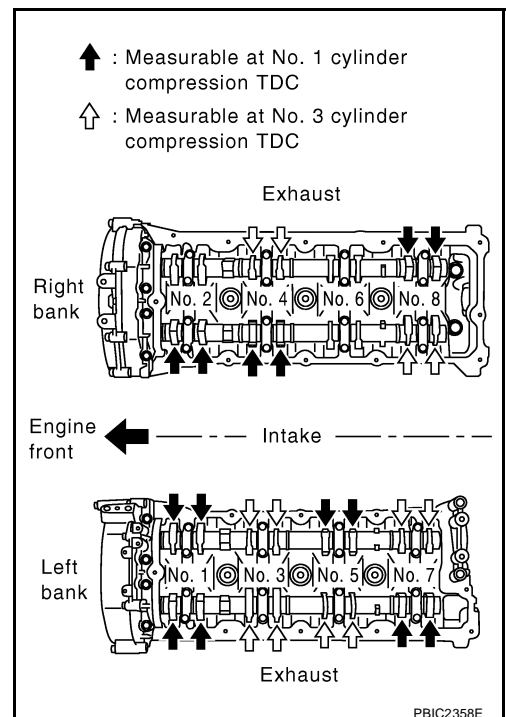
Crankshaft pulley mounting bolt flange has a angle mark every 90 degrees. They can be used as a guide to rotation angle.



- By referring to the figure, measure valve clearances at locations marked “×” as shown in the table below (locations indicated with white arrow in figure)

- No.3 cylinder compression TDC

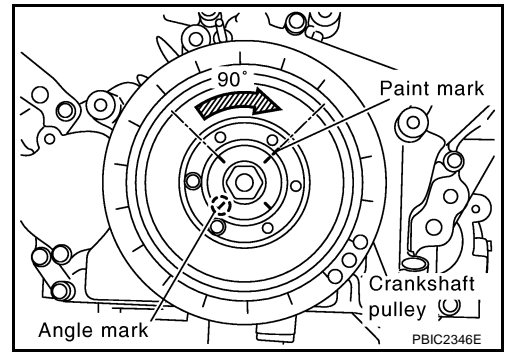
Measuring position (right bank)		No. 2 CYL.	No. 4 CYL.	No. 6 CYL.	No. 8 CYL.
No. 3 cylinder at TDC	EXH		×		
	INT				×
Measuring position (left bank)		No. 1 CYL.	No. 3 CYL.	No. 5 CYL.	No. 7 CYL.
No. 3 cylinder at TDC	INT		×		×
	EXH		×	×	



CAMSHAFT

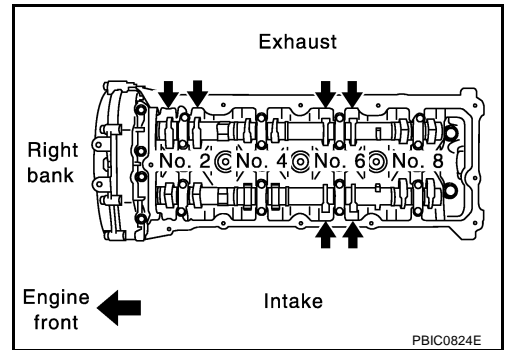
[VK45DE]

- d. Rotate crankshaft pulley clockwise (when view from engine front) by 90 degrees from the position of No. 3 cylinder compression TDC to align No. 6 cylinder at TDC of its compression stroke.



- By referring to the figure, measure valve clearances at locations marked "x" as shown in the table below.
- No. 6 cylinder compression TDC

Measuring position (right bank)		No. 2 CYL.	No. 4 CYL.	No. 6 CYL.	No. 8 CYL.
No. 6 cylinder at TDC	EXH	x		x	
	INT			x	



4. For measured value are out of the standard, perform adjustment. Refer to [EM-217, "ADJUSTMENT"](#).

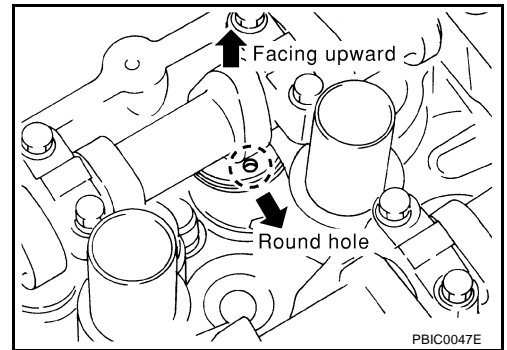
ADJUSTMENT

CAUTION:

- Adjust valve clearance while engine is cold.
 - After adjusting, make sure that the valve clearance is within the standard while engine is hot.
1. Thoroughly wipe off engine oil around adjusting shim using rag.
 2. Rotate crankshaft to position cam nose on camshaft of valve that must be adjusted upward.
 3. Using small screwdriver, turn the round hole of adjusting shim in the direction of the arrow.

CAUTION:

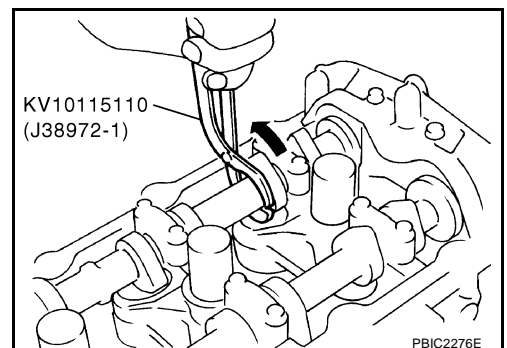
perform (the above procedure) during camshaft do not contact with adjusting shim.



4. Install lifter stopper [SST: 10115120 (J38972-2)] as follows:
 - a. Except exhaust side of No. 7 and No. 8 cylinder;
 - i. Place camshaft pliers (SST) around camshaft as shown in the figure.
 - ii. Rotate camshaft pliers so that valve lifter is pushed down.

CAUTION:

Be careful not to damage cam surface, valve lifter and cylinder head with camshaft pliers.



CAMSHAFT

[VK45DE]

- iii. Place lifter stopper between camshaft and the edge of valve lifter to retain valve lifter.

CAUTION:

- Lifter stopper must be placed as close to camshaft bracket as possible.
- Be careful not to damage cam surface, valve lifter and cylinder head with lifter stopper.

- iv. Remove camshaft pliers.

CAUTION:

Camshaft pliers should be removed by rotating it slowly because lifter stopper hits and damages journal portion by rotating camshaft pliers quickly.

- b. Exhaust side of No. 7 and No. 8 cylinder;

NOTE:

Exhaust side of No. 7 and No. 8 cylinder does not have space for installing camshaft pliers [SST: KV10115110 (J38972-1)]. therefore, install lifter stopper [SST: KV10115120 (J38972-2)] according to the following instructions.

- i. Rotate crankshaft to press cam nose to the adjusting part of valve lifter.
ii. Place lifter stopper between camshaft and the edge of valve lifter to retain valve lifter.

CAUTION:

- Lifter stopper must be placed as close to camshaft bracket as possible.
- Be careful not to damage cam surface, valve lifter and cylinder head with lifter stopper.

- iii. Rotate crankshaft slowly 180 degrees clockwise.

CAUTION:

Rotating crankshaft slowly because lifter stopper hits and damages journal portion by rotating crankshaft quickly.

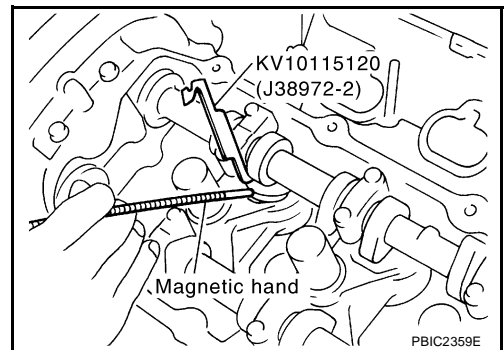
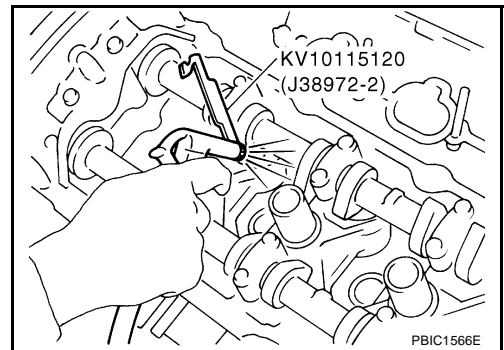
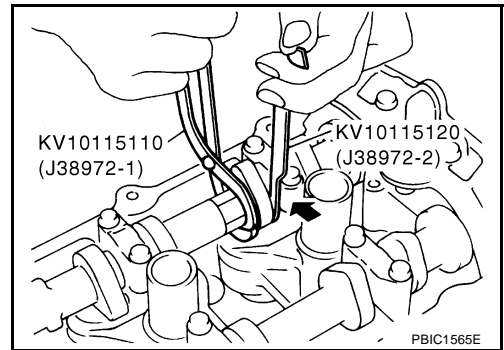
5. Blow air into the round hole to separate adjusting shim from valve lifter.

CAUTION:

When blowing, use goggles to protect your eye.

6. Remove adjusting shim with magnetic hand.

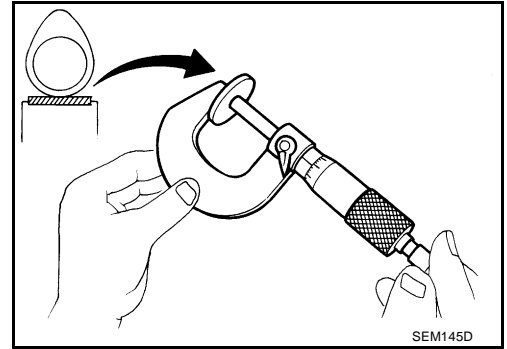
7. Use the equation below to calculate adjusting shim thickness for replacement.



CAMSHAFT

[VK45DE]

- Using micrometer determine thickness of removed shim with measured at center.



- Calculate thickness of new adjusting shim so valve clearance comes within specified values (Cold value).

Valve lifter thickness calculation: $t = t_1 + (C_1 - C_2)$

t = Valve lifter thickness to be replaced

t₁ = Removed valve lifter thickness

C₁ = Measured valve clearance

C₂ = Standard valve clearance:

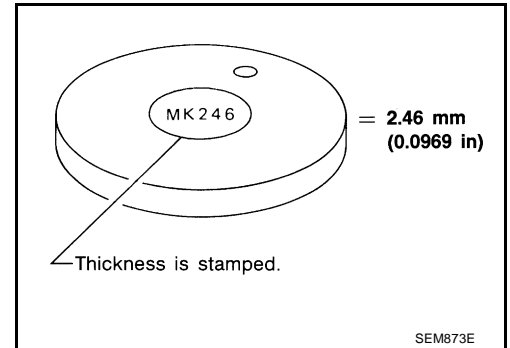
Intake : 0.30 mm (0.012 in)*

Exhaust : 0.33 mm (0.013 in)*

*: Approximately 20°C (68°F)

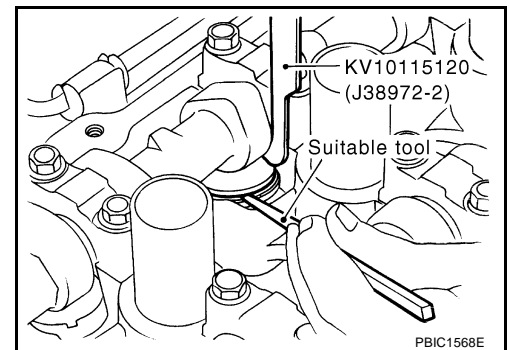
Shims are available in 64 sizes from 2.32 mm (0.0913 in) to 2.95 mm (0.1161 in) in steps of 0.01 mm (0.0004 in).

- Thickness of new adjusting shim can be identified by stamp marks on the reverse side (inside the cylinder).



8. Install new adjusting shim using suitable tool.

- Install with the surface on which the thickness is stamped facing down.



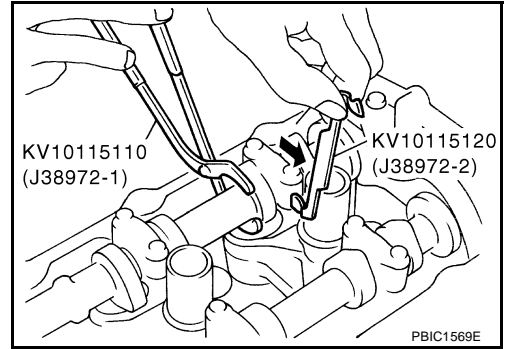
9. Remove lifter stopper as follows:

- Except exhaust side of No. 7 and No. 8 cylinder;

CAMSHAFT

[VK45DE]

- i. Perform same procedure for removal, place camshaft pliers (SST).
- ii. Remove lifter stopper (SST).
- iii. Remove camshaft pliers.



- b. Exhaust side of No. 7 and No. 8 cylinder.
 - Rotate crankshaft slowly 180 degrees clockwise. then remove lifter stopper.
10. Manually rotate crankshaft pulley a few turns.
11. Make sure that the valve clearance is within the standard.
12. Make sure again that the valve clearance for hot engine is within specifications by referring to the specified values.

Valve clearance:

Unit: mm (in)

	Hot	Cold* (reference data)
Intake	0.304 - 0.416 (0.012 - 0.016)	0.26 - 0.34 (0.010 - 0.013)
Exhaust	0.308 - 0.432 (0.012 - 0.017)	0.29 - 0.37 (0.011 - 0.015)

*: Approximately 20°C (68°F)

OIL SEAL

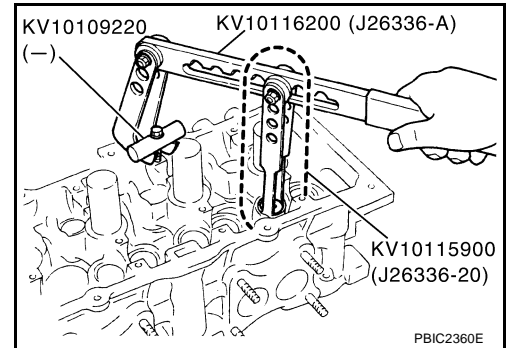
Removal and Installation of Valve Oil Seal

REMOVAL

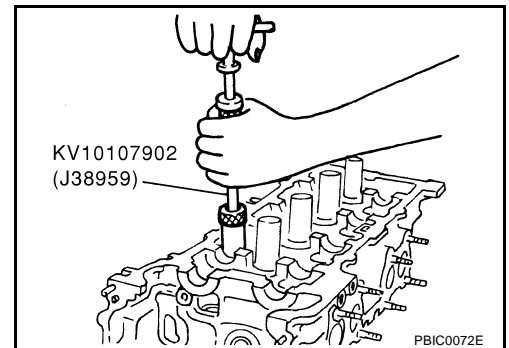
1. Remove engine assembly from vehicle. Refer to [EM-236, "ENGINE ASSEMBLY"](#) .
2. Remove camshaft relating to valve oil seal to be removed. Refer to [EM-208, "CAMSHAFT"](#) .
3. Remove adjusting shims and valve lifters. Refer to [EM-208, "CAMSHAFT"](#) .
 - Identify installation positions, and store them without mixing them up.
4. Turn crankshaft until the cylinder requiring new oil seals is at TDC. This will prevent valve from dropping into cylinder.
5. Remove valve collet.
 - Compress valve spring with valve spring compressor, attachment and adapter (SST). Remove valve collet with magnetic hand.

CAUTION:

When working, take care not to damage valve lifter holes.

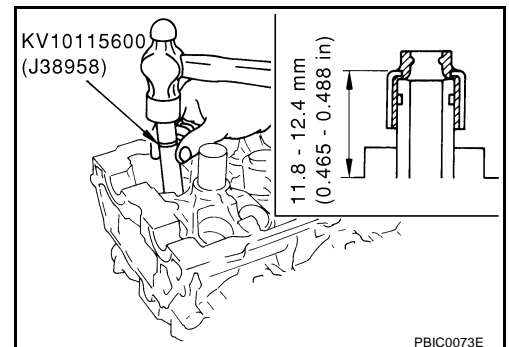


6. Remove valve spring retainer and valve spring.
 - CAUTION:**
Do not remove valve spring seat from valve spring.
7. Remove valve oil seal using valve oil seal puller (SST).



INSTALLATION

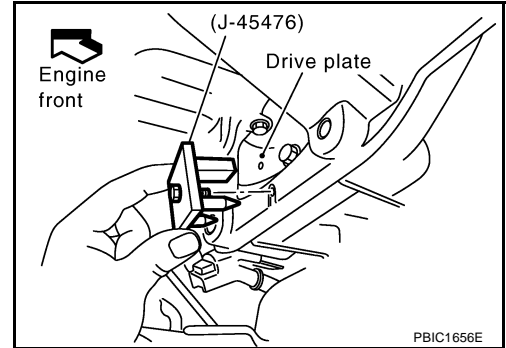
1. Apply engine oil on new valve oil seal joint and seal lip.
2. Install valve oil seal.
 - Install with valve oil seal drift (SST) to match dimension in the figure.
3. Install in the reverse order of removal after this step.



Removal and Installation of Front Oil Seal

REMOVAL

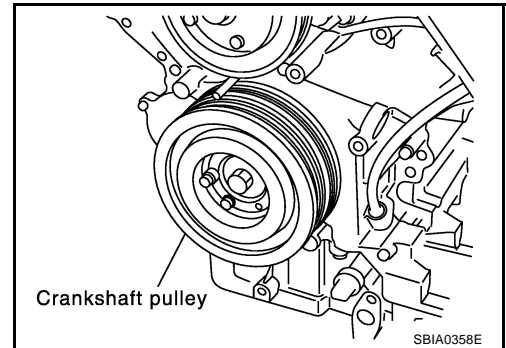
- Remove the following parts:
 - Front engine undercover
 - Radiator; Refer to [CO-39, "RADIATOR"](#)
 - Drive belt; Refer to [EM-169, "DRIVE BELTS"](#)
 - Cooling fan; Refer to [CO-47, "COOLING FAN"](#)
 - Rear plate cover; Refer to [EM-181, "OIL PAN AND OIL STRAINER"](#)
- Set ring gear stopper (SST).



- Loosen crankshaft pulley bolt, and then pull crankshaft pulley with both hands to remove it.

CAUTION:

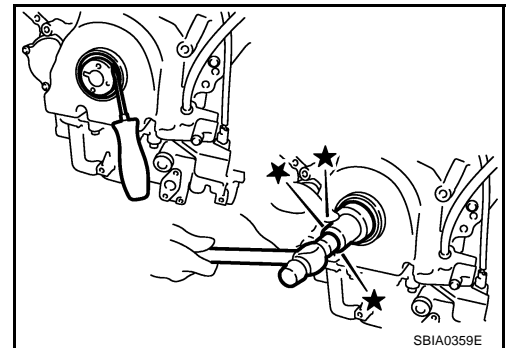
- Do not remove crankshaft pulley bolt. Keep loosened crankshaft pulley bolt in place to protect removed crankshaft pulley from dropping.
- Do not remove balance weight (inner hexagon bolt) at the front of crankshaft pulley.



- Remove front oil seal using suitable tool.

CAUTION:

Be careful not to damage front cover and oil pump drive spacer.



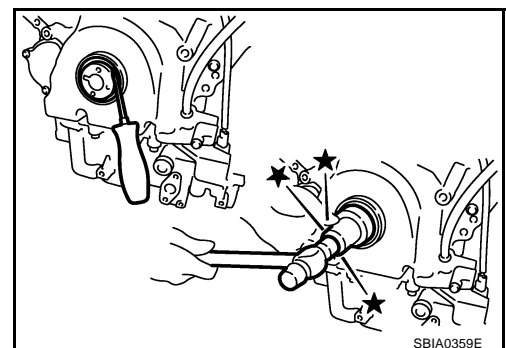
INSTALLATION

- Apply engine oil to both oil seal lip and dust seal lip.
- Using suitable drift, press fit until the height of front oil seal is level with the mounting surface.

Suitable drift

Outer diameter : 56 mm (2.20 in)

Inner diameter : 49 mm (1.93 in)



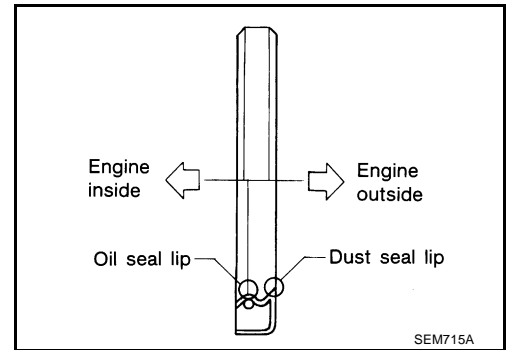
OIL SEAL

[VK45DE]

- Install it so that each seal lip is oriented as shown in the figure.

CAUTION:

- Be careful not to damage front cover and oil pump drive spacer.
- Press fit straight and avoid causing burrs or tilting oil seal.



3. Install in the reverse order of removal after this step.

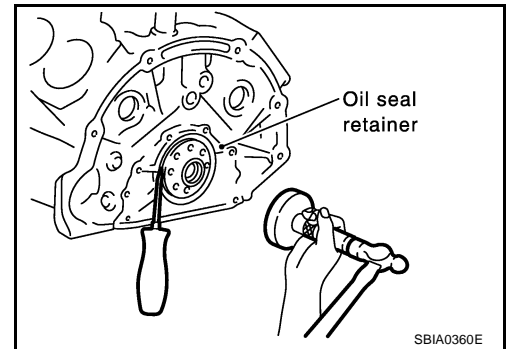
Removal and Installation of Rear Oil Seal

REMOVAL

1. Remove transmission (with transfer) assembly. Refer to [AT-269, "Removal and Installation \(AWD models\)"](#).
 - a. Remove drive plate. Refer to [EM-240, "CYLINDER BLOCK"](#).
 - b. Remove engine rear plate. Refer to [EM-240, "CYLINDER BLOCK"](#).
2. Remove rear oil seal using suitable tool.

CAUTION:

Be careful not to damage crankshaft and oil seal retainer surface.



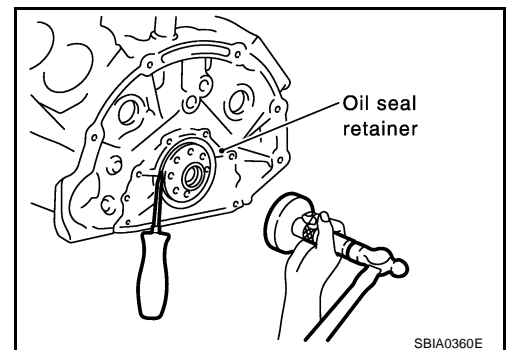
INSTALLATION

1. Apply engine oil to both oil seal lip and dust seal lip.
2. Using suitable drift, press fit until the height of front oil seal is level with the mounting surface.

Suitable drift

Outer diameter : 102 mm (4.02 in)

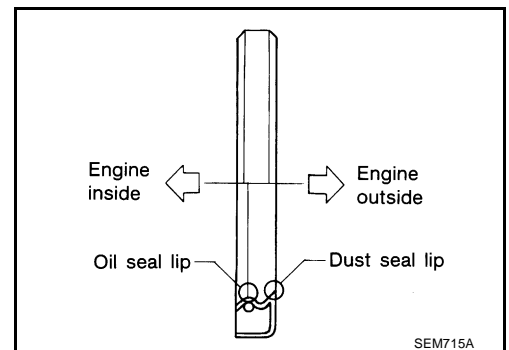
Inner diameter : 86 mm (3.39 in)



- Install it so that each seal lip is oriented as shown in the figure.

CAUTION:

- Be careful not to damage crankshaft and rear oil seal retainer.
- Press fit straight and avoid causing burrs or tilting oil seal.



3. Install in the reverse order of removal after this step.

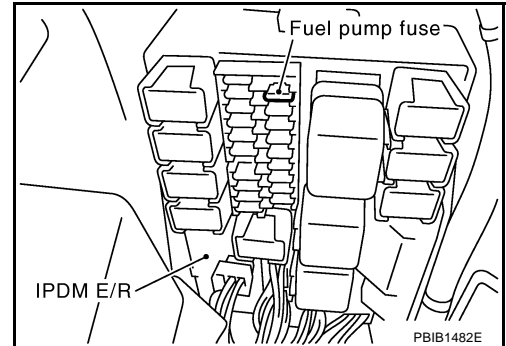
CYLINDER HEAD

PFP:11041

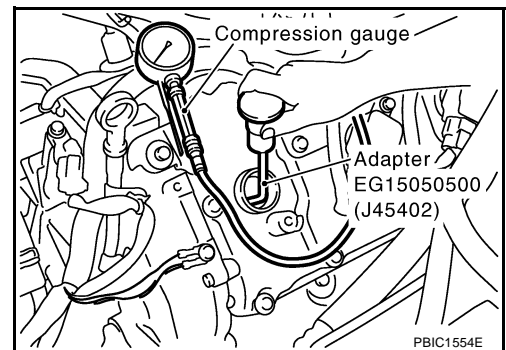
On-Vehicle Service CHECKING COMPRESSION PRESSURE

ABS006IP

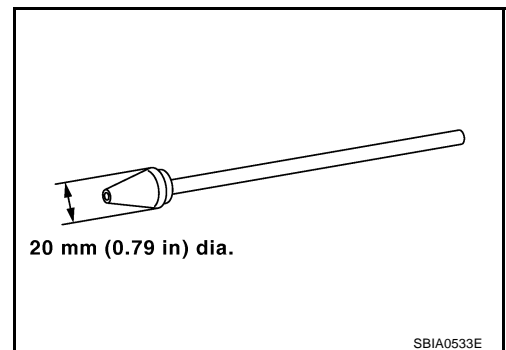
1. Warm up engine thoroughly. Then, stop it.
2. Release fuel pressure. Refer to [EC-700, "FUEL PRESSURE RELEASE"](#).
- a. Remove fuel pump fuse to avoid fuel injection during measurement.



3. Remove engine cover with power tool. Refer to [EM-168, "ENGINE ROOM COVER"](#).
4. Remove ignition coil and spark plug from each cylinder. Refer to [EM-185, "IGNITION COIL"](#) and [EM-186, "SPARK PLUG \(PLATINUM-TIPPED TYPE\)"](#).
5. Connect engine tachometer (not required in use of CONSULT-II).
6. Install compression gauge with adapter (SST or commercial service tool) onto spark plug hole.
 - Use compression gauge adapter (SST) which is required on No. 7 and No. 8 cylinders.



- Use compression gauge adapter (if no SST is used) whose picking up end inserted to spark plug hole is smaller than 20 mm (0.79 in) in diameter. Otherwise, it may be caught by cylinder head during removal.



7. With accelerator pedal fully depressed, turn ignition switch to "START" for cranking. When the gauge pointer stabilizes, read the compression pressure and engine rpm. Perform these steps to check each cylinder.

Compression pressure:

Unit: kPa (kg/cm², psi) /rpm

Standard	Minimum	Differential limit between cylinders
1,320 (13.5, 191) / 300	1,130 (11.5, 164) / 300	98 (1.0, 14) / 300

CAUTION:

Always use a fully charged battery to obtain specified engine speed.

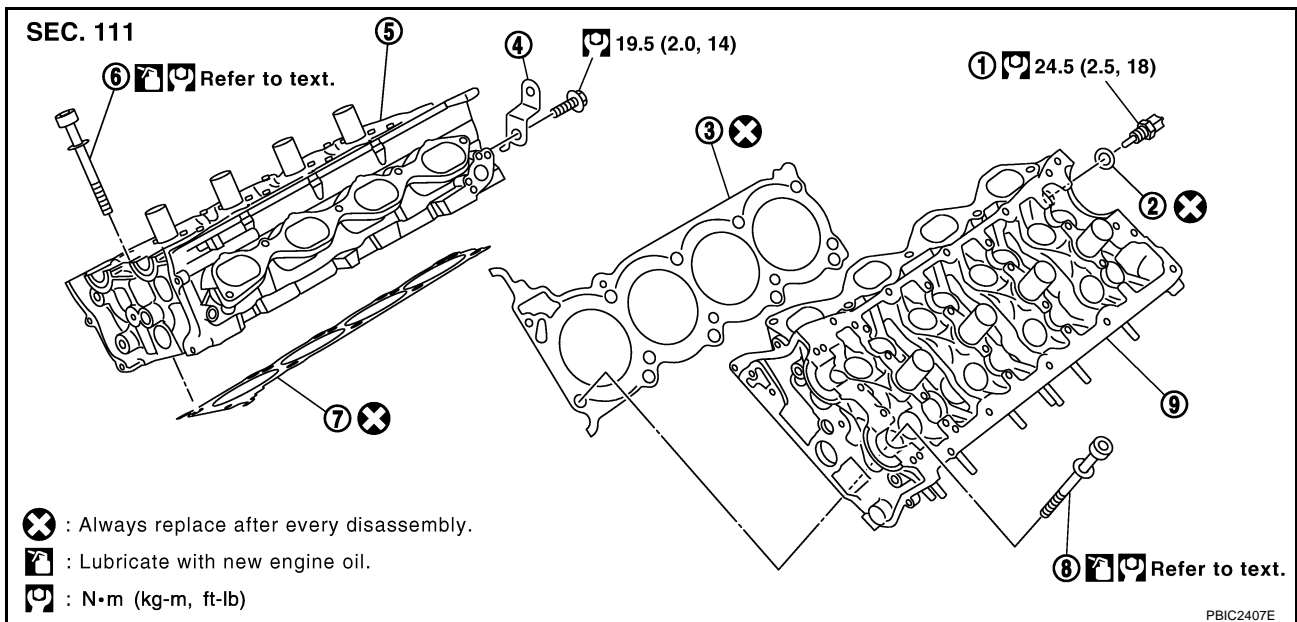
CYLINDER HEAD

[VK45DE]

- If the engine speed is out of specified range, check battery liquid for proper gravity. Check engine speed again with normal battery gravity.
 - If compression pressure is below minimum value, check valve clearances and parts associated with combustion chamber (valve, valve seat, piston, piston ring, cylinder bore, cylinder head, cylinder head gasket). After the checking, measure compression pressure again.
 - If some cylinders have low compression pressure, pour small amount of engine oil into the spark plug hole of the cylinder to re-check it for compression.
 - If the added engine oil improves the compression, piston rings may be worn out or damaged. Check the piston rings and replace if necessary.
 - If the compression pressure remains at low level despite the addition of engine oil, valves may be malfunctioning. Check valves for damage. Replace valve or valve seat accordingly.
 - If two adjacent cylinders have respectively low compression pressure and their compression remains low even after the addition of engine oil, gaskets are leaking. In such a case, replace cylinder head gaskets.
8. After inspection is completed, install removed parts in the reverse order of removal.
9. Start engine, and make sure that engine runs smoothly.
10. Perform trouble diagnosis. If DTC appears, erase it. Refer to [EC-726, "TROUBLE DIAGNOSIS"](#).

Removal and Installation

ABS00610



- | | | |
|--------------------------------------|-------------------------------|-------------------------------------|
| 1. Engine coolant temperature sensor | 2. Washer | 3. Cylinder head gasket (left bank) |
| 4. Harness bracket | 5. Cylinder head (right bank) | 6. Cylinder head bolt |
| 7. Cylinder head gasket (right bank) | 8. Cylinder head bolt | 9. Cylinder head (left bank) |

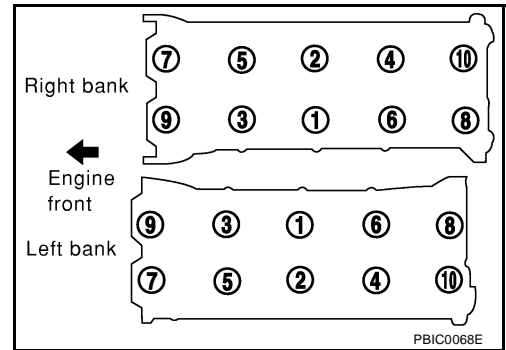
REMOVAL

1. Remove engine assembly from vehicle. Refer to [EM-236, "ENGINE ASSEMBLY"](#).
2. Remove exhaust manifold. Refer to [EM-178, "EXHAUST MANIFOLD AND THREE WAY CATALYST"](#).
3. Remove camshaft. Refer to [EM-208, "CAMSHAFT"](#).

CYLINDER HEAD

[VK45DE]

- Remove cylinder head bolts in reverse order as shown in the figure with cylinder head bolt wrench (commercial service tool).



- Remove cylinder head gaskets.

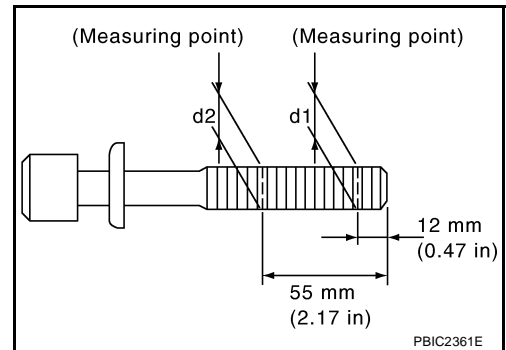
INSPECTION AFTER REMOVAL

Cylinder Head Bolts Outer Diameter

- Cylinder head bolts are tightened by plastic zone tightening method. Whenever the size difference between “d1” and “d2” exceeds the limit, replace them with new one.

Limit (“d1” - “d2”) : 0.18 mm (0.0071 in)

- If reduction of outer diameter appears in a position other than “d2”, use it as “d2” point.



Cylinder Head Distortion

NOTE:

When performing this inspection, cylinder block distortion should be also checking. Refer to [EM-259, "CYLINDER BLOCK DISTORTION"](#).

- Using scraper, wipe off oil, scale, gasket, sealant and carbon deposits from surface of cylinder head.

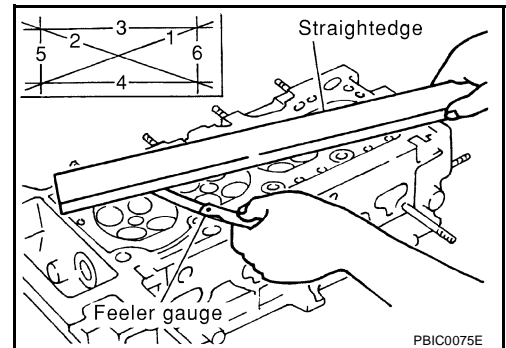
CAUTION:

Do not allow gasket fragments to enter engine oil or engine coolant passages.

- At each of several locations on bottom surface of cylinder head, measure distortion in six directions.

Limit : 0.1 mm (0.004 in)

- If it exceeds the limit, replace cylinder head.



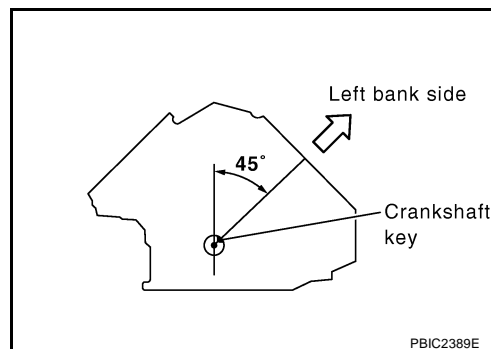
INSTALLATION

- Install cylinder head gasket.
- Turn crankshaft until No. 1 piston is set at TDC.

CYLINDER HEAD

[VK45DE]

- Crankshaft key should line up with the left bank cylinder center line as shown in the figure.



3. Install cylinder head follow the steps below to tighten cylinder head bolts in numerical order as shown in the figure.

CAUTION:

If cylinder head bolts are re-used, check their outer diameters before installation. Refer to [EM-226, "Cylinder Head Bolts Outer Diameter"](#).

- a. Apply engine oil to threads and seating surface of cylinder head bolts.
- b. Tighten all bolts. 98.1 N·m (10 kg·m, 72 ft·lb).

 : 98.1 N·m (10 kg·m, 72 ft·lb)

- c. Completely loosen all bolts.

 : 0 N·m (0 kg·m, 0 ft·lb)

CAUTION:

In step "c", loosen bolts in reverse order of that indicated in the figure.

- d. Tighten all bolts to 44.1 N·m (4.5 kg·m, 33 ft·lb).

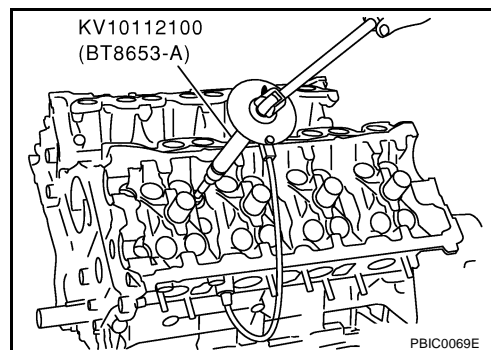
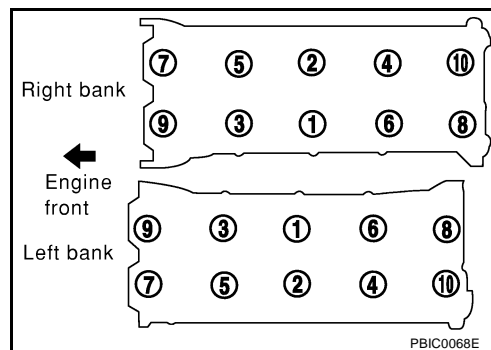
 : 44 N·m (4.5 kg·m, 33 ft·lb)

- e. Turn all bolts 60 degrees clockwise. (Angle tightening)

CAUTION:

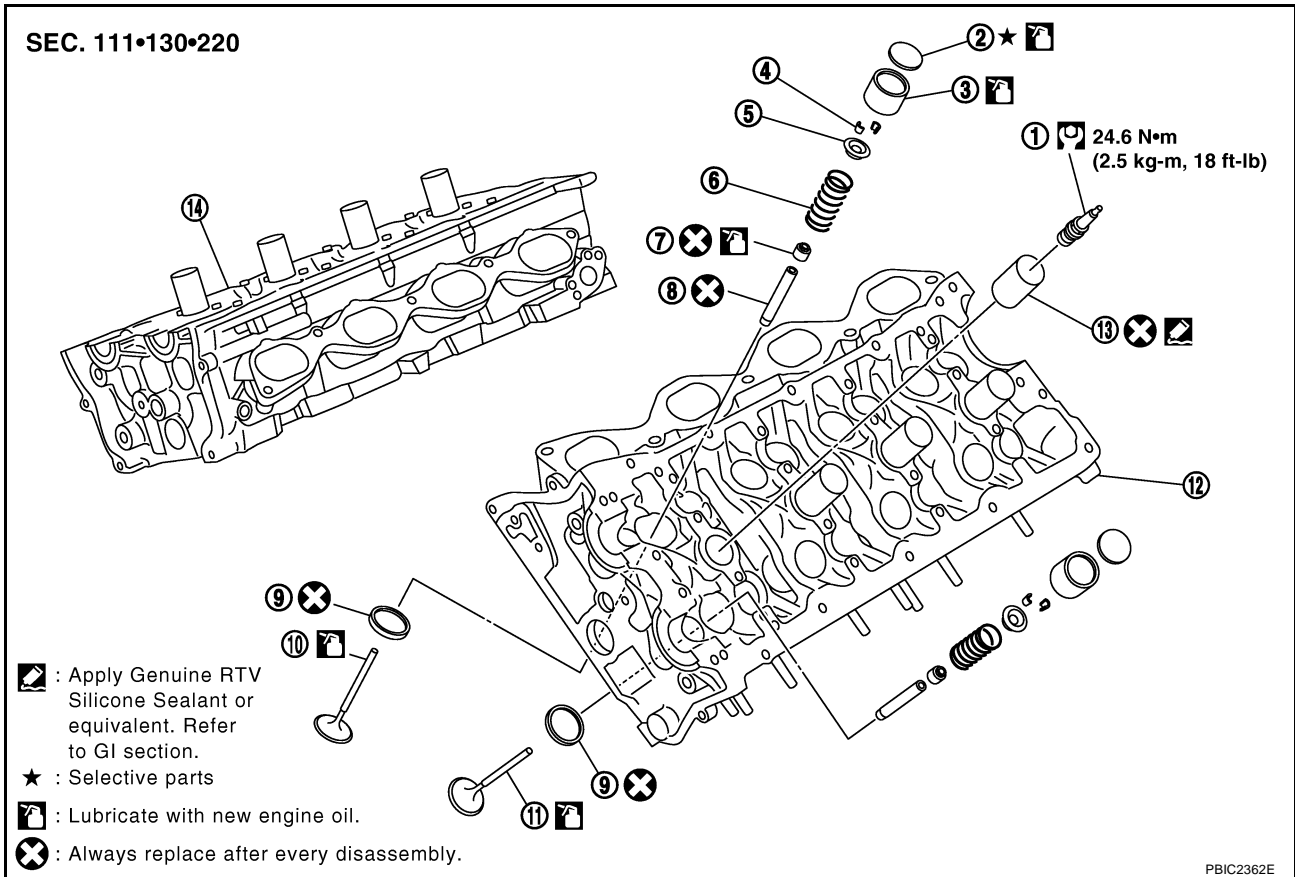
Check and confirm the tightening angle by using angle wrench (SST) and cylinder head bolt wrench (commercial service tool). Avoid judgment by visual inspection without SST.

- f. Turn all bolts 60 degrees clockwise again. (Angle tightening)



4. Install in the reverse order of removal after this step.

Disassembly and Assembly



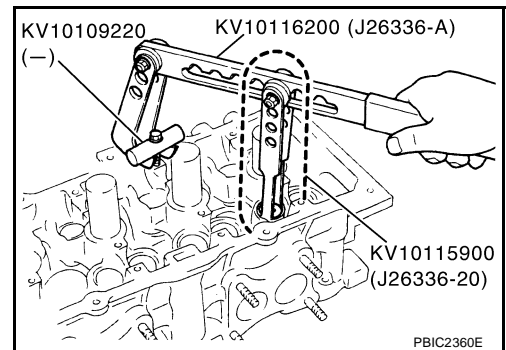
- | | | |
|---------------------|--------------------------------|--|
| 1. Spark plug | 2. Adjusting shim | 3. Valve lifter |
| 4. Valve collet | 5. Valve spring retainer | 6. Valve spring (with valve spring seat) |
| 7. Valve oil seal | 8. Valve guide | 9. Valve seat |
| 10. Valve (INT) | 11. Valve (EXH) | 12. Cylinder head (left bank) |
| 13. Spark plug tube | 14. Cylinder head (right bank) | |

DISASSEMBLY

- Remove spark plug with spark plug wrench (commercial service tool).
- Remove adjusting shim and valve lifter.
 - Identify installation positions, and store them without mixing them up.
- Remove valve collet.
 - Compress valve spring with valve spring compressor, attachment and adapter (SST). Remove valve collet with magnetic hand.

CAUTION:

When working, take care not to damage valve lifter holes.

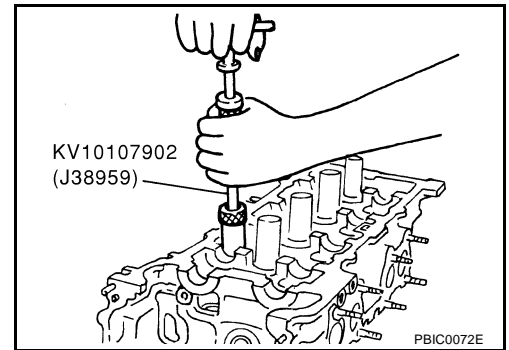


- Remove valve spring retainer and valve spring.
 - CAUTION:**
Do not remove valve spring seat from valve spring.
- Push valve stem to combustion chamber side, and remove valve.
 - Identify installation positions, and store them without mixing them up.

CYLINDER HEAD

[VK45DE]

6. Remove valve oil seal with valve oil seal puller (SST).



7. If valve seat must be replaced, refer to [EM-233, "VALVE SEAT REPLACEMENT"](#).
8. If valve guide must be replaced, refer to [EM-231, "VALVE GUIDE REPLACEMENT"](#).
9. Remove spark plug tube, as necessary.

- Using pair of pliers, pull spark plug tube out of cylinder head.

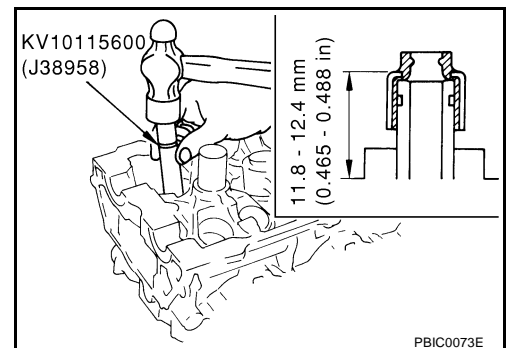
CAUTION:

- Take care not to damage cylinder head.
- Once removed, spark plug tube will be deformed and cannot be reused. Do not remove it unless absolutely necessary.

ASSEMBLY

1. When valve guide is removed, install it. Refer to [EM-231, "VALVE GUIDE REPLACEMENT"](#).
2. When valve seat is removed, install it. Refer to [EM-233, "VALVE SEAT REPLACEMENT"](#).
3. Install valve oil seal.

- Install with valve oil seal drift (SST) to match dimension in the figure.

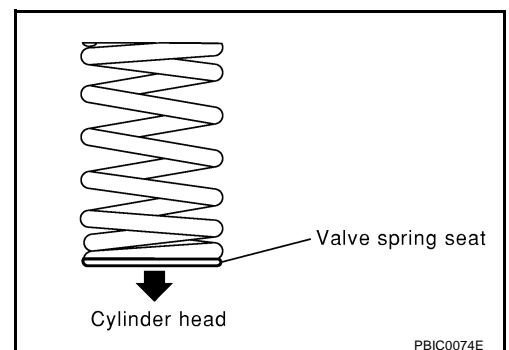


4. Install valve.
 - Install in the original position.

NOTE:

Larger diameter valves are for intake side.

5. Install valve spring.
 - Install smaller pitch (valve spring seat side) to cylinder head side.



6. Install valve spring retainer.

CYLINDER HEAD

[VK45DE]

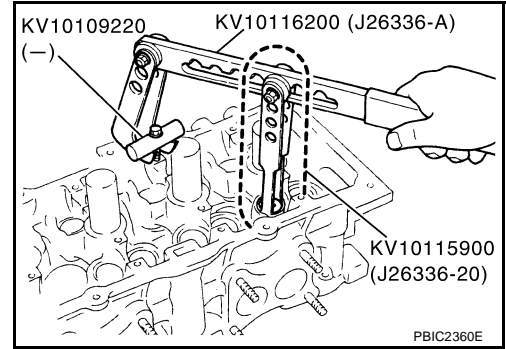
7. Install valve collet.

- Compress valve spring with valve spring compressor, attachment and adapter (SST). Install valve collet with magnetic hand.

CAUTION:

When working, take care not to damage valve lifter holes.

- Tap stem edge lightly with plastic hammer after installation to check its installed condition.



8. Install valve lifter and adjusting shim.

- Install in the original position.

9. Install spark plug tube.

- Press-fit spark plug tube following procedure below.

- Remove old liquid gasket adhering to cylinder-head mounting hole.
- Apply liquid gasket to area within approximately 12 mm (0.47 in) from edge of spark plug tube press-fit side.

Use Genuine RTV Silicone Sealant or equivalent . Refer to [GI-48. "RECOMMENDED CHEMICAL PRODUCTS AND SEALANTS"](#) .

- Using drift, press-fit spark plug tube so that its height "H" is as specified in the figure.

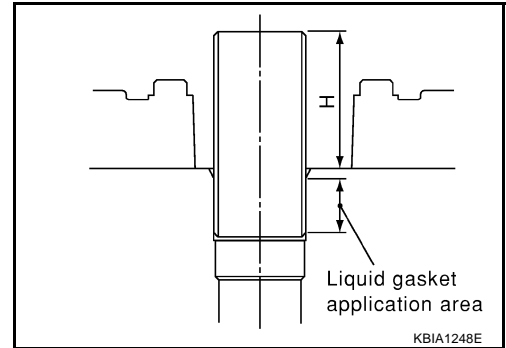
Standard press-fit height "H" :

: 38.4 - 39.4 mm (1.512 - 1.551 in)

CAUTION:

- **When press-fitting, take care not to deform spark plug tube.**
- **After press-fitting, wipe off liquid gasket protruding onto cylinder-head upper face.**

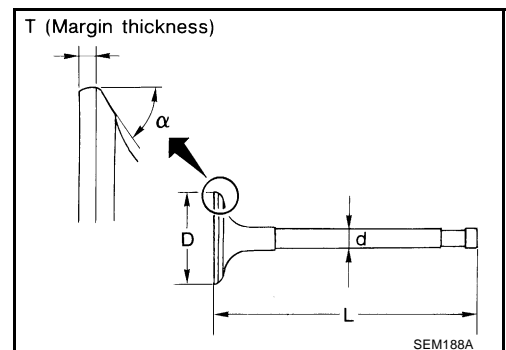
10. Install spark plug with spark plug wrench (commercial service tool).



Inspection After Disassembly VALVE DIMENSIONS

ABS006IS

- Check dimensions of each valve. For dimensions, refer to .
- If dimensions are out of the standard, replace valve. [EM-270. "Valve Dimensions"](#) .



VALVE GUIDE CLEARANCE

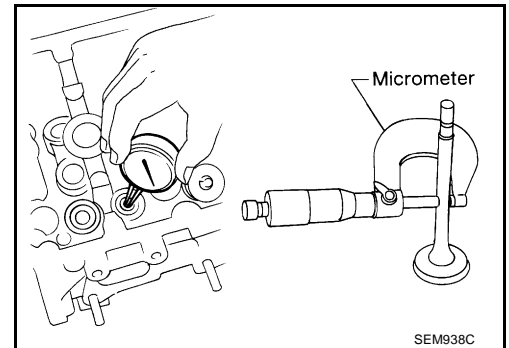
Valve Stem Diameter

Measure diameter of valve stem with micrometer.

Standard

Intake : 5.972 - 5.980 mm (0.2351 - 0.2354 in)

Exhaust : 5.962 - 5.970 mm (0.2347 - 0.2350 in)



Valve Guide Inner Diameter

Measure inner diameter of valve guide with inside micrometer.

Standard

Intake and Exhaust : 6.000 - 6.018 mm (0.2362 - 0.2369 in)

Valve Guide Clearance

(Valve guide clearance) = (Valve guide inner diameter) – (Valve stem diameter).

Valve guide clearance:

Standard

Intake : 0.020 - 0.046 mm (0.0008 - 0.0018 in)

Exhaust : 0.030 - 0.056 mm (0.0012 - 0.0022 in)

Limit

Intake : 0.08 mm (0.003 in)

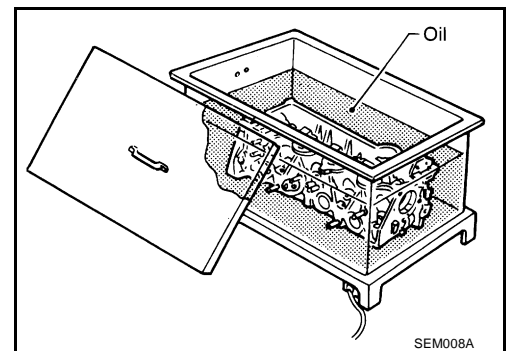
Exhaust : 0.1 mm (0.004 in)

- If it exceeds the limit, replace valve and/or valve guide.

VALVE GUIDE REPLACEMENT

When valve guide is removed, replace with oversized [0.2 mm (0.008 in)] valve guide.

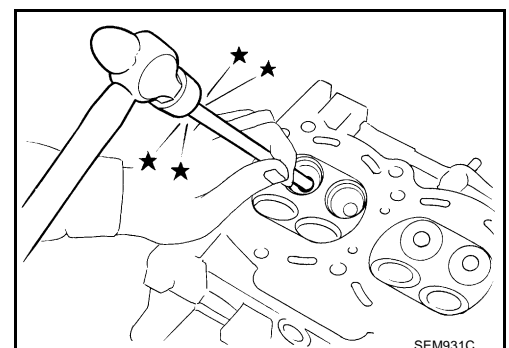
1. To remove valve guide, heat cylinder head to 110 to 130°C (230 to 266°F) by soaking in heated oil.



2. Drive out valve guide with a press [under a 20 kN (2 ton, 2.2 US ton, 2.0 Imp ton) pressure] or hammer and suitable tool.

CAUTION:

Cylinder head contains heat. When working, wear protective equipment to avoid getting burned.



CYLINDER HEAD

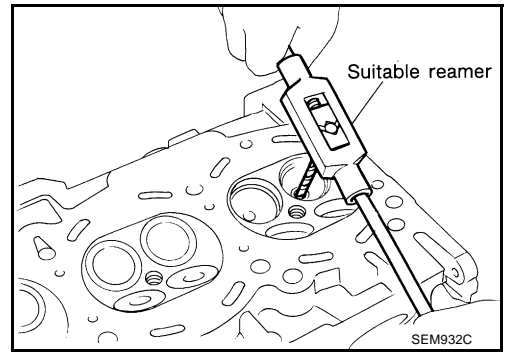
[VK45DE]

3. Using valve guide reamer (commercial service tool), ream cylinder head valve guide hole.

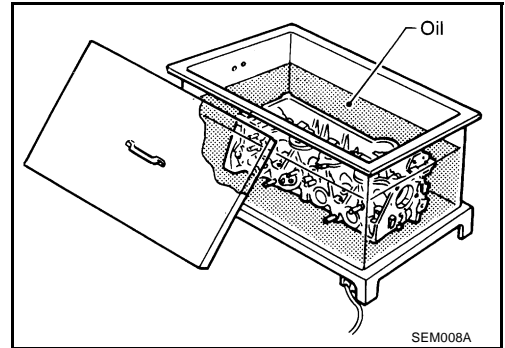
Valve guide hole diameter (for service parts):

Intake and exhaust

: 10.175 - 10.196 mm (0.4006 - 0.4014 in)



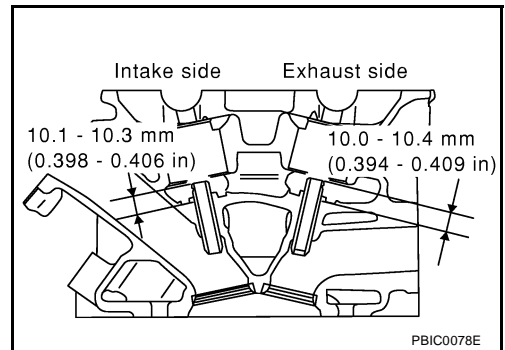
4. Heat cylinder head to 110 to 130°C (230 to 266°F) by soaking in heated oil.



5. Press valve guide from camshaft side to dimensions as in the figure.

CAUTION:

Cylinder head contains heat. When working, wear protective equipment to avoid getting burned.

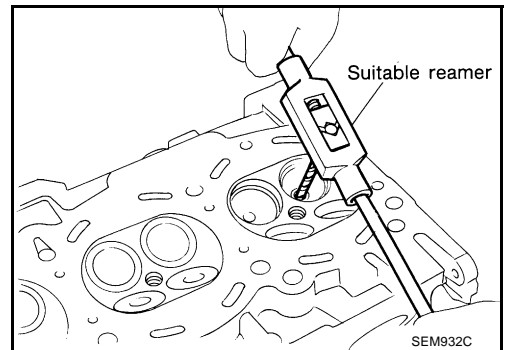


6. Using valve guide reamer (commercial service tool), apply reamer finish to valve guide.

Standard:

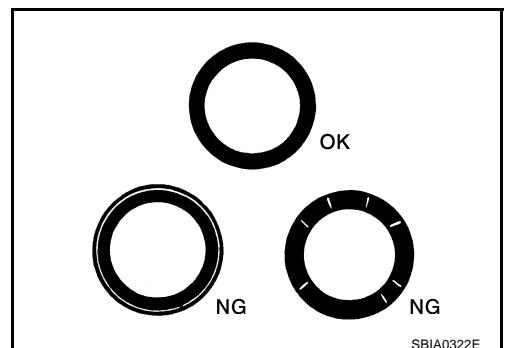
Intake and exhaust

: 6.000 - 6.018 mm (0.2362 - 0.2369 in)



VALVE SEAT CONTACT

- After confirming that the dimensions of valve guides and valves are within specifications, perform this procedure.
- Apply prussian blue (or white lead) onto contacting surface of valve seat to check the condition of the valve contact on the surface.
- Check if the contact area band is continuous all around the circumference.
- If not, grind to adjust valve fitting and check again. If the contacting surface still has NG conditions even after the re-check, replace valve seat.



VALVE SEAT REPLACEMENT

When valve seat is removed, replace with oversized [0.5 mm (0.020 in)] valve seat.

1. Bore out old seat until it collapses. Boring should not continue beyond the bottom face of the seat recess in cylinder head. Set the machine depth stop to ensure this.

CAUTION:

Prevent to scratch cylinder head by excessive boring.

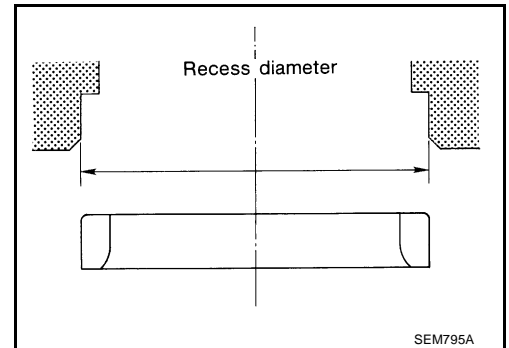
2. Ream cylinder head recess diameter for service valve seat.

Oversize [0.5 mm (0.020 in)]

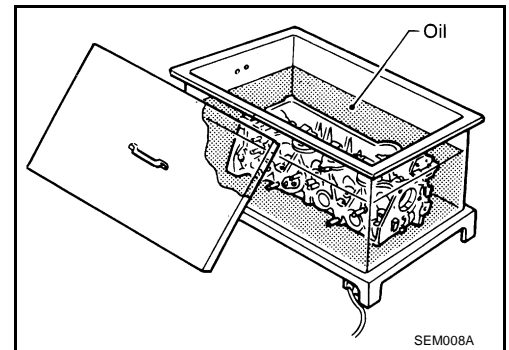
Intake : 37.500 - 37.516 mm (1.4764 - 1.4770 in)

Exhaust : 32.700 - 32.716 mm (1.2874 - 1.2880 in)

- Be sure to ream in circles concentric to valve guide center. This will enable valve to fit correctly.



3. Heat cylinder head to 110 to 130°C (230 to 266°F) by soaking in heated oil.



4. Provide valve seats cooled well with dry ice. Force fit valve seat into cylinder head.

CAUTION:

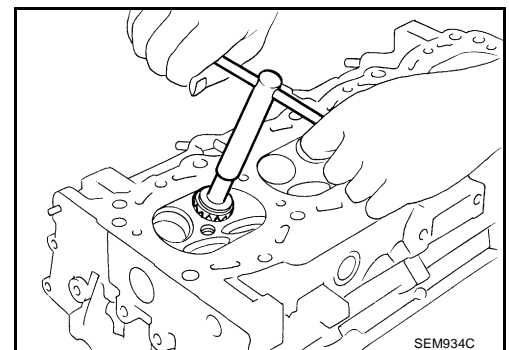
- Avoid directly touching cold valve seats.

● **Cylinder head contains heat. When working, wear protective equipment to avoid getting burned.**

5. Using valve seat cutter set (commercial service tool) or valve seat grinder, finish seat to the specified dimensions.

CAUTION:

When using valve seat cutter, firmly grip cutter handle with both hands. Then, press on the contacting surface all around the circumference to cut in a single drive. Improper pressure on with cutter or cutting many different times may result in stage valve seat.

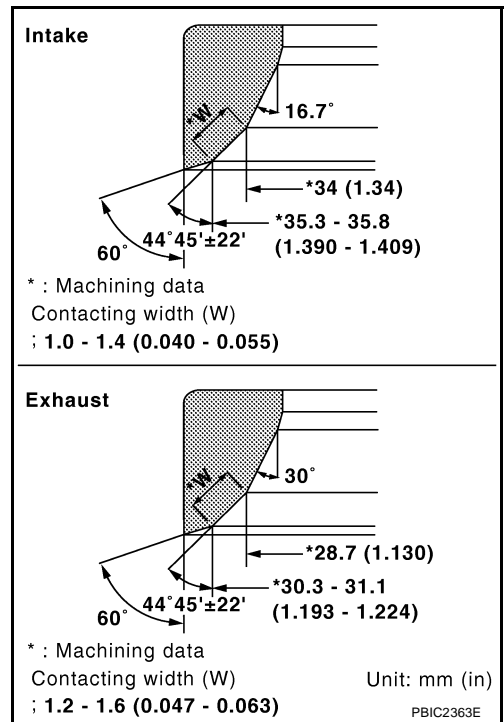


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CYLINDER HEAD

[VK45DE]

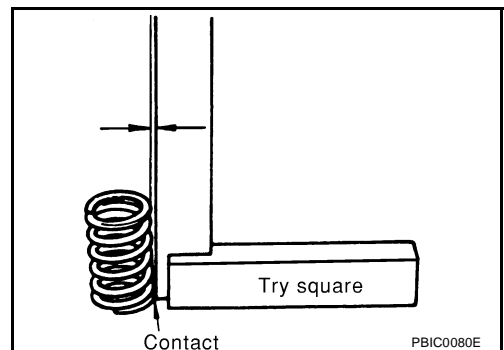
Grind to obtain the dimensions indicated in the figure.



6. Using compound, grind to adjust valve fitting.
7. Check again for normal contact. Refer to [EM-232, "VALVE SEAT CONTACT"](#) .

VALVE SPRING SQUARENESS

- Set try square along the side of valve spring and rotate spring. Measure the maximum clearance between the top face of spring and try square.
Limit : 2.0 mm (0.079 in)
- If it exceeds the limit, replace valve spring.



CYLINDER HEAD

[VK45DE]

VALVE SPRING DIMENSIONS AND VALVE SPRING PRESSURE LOAD

- Check valve spring pressure at specified spring height.

Standard:

Intake and exhaust

Free height

: 46.35 - 46.85 mm (1.8247 - 1.8444 in)

Installation height

: 33.8 mm (1.331 in)

Installation load

: 165 - 189 N (16.8 - 19.3 kg, 37 - 42 lb)

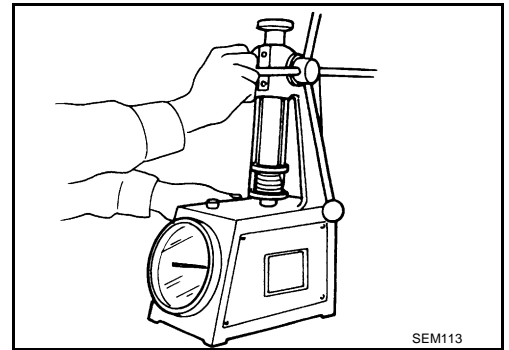
Height during valve open

: 24.4 mm (0.961 in)

Load with valve open

: 290 - 330 N (29.6 - 33.7 kg, 65 - 74 lb)

- If the installation load or load with valve open is out of the standard, replace valve spring.



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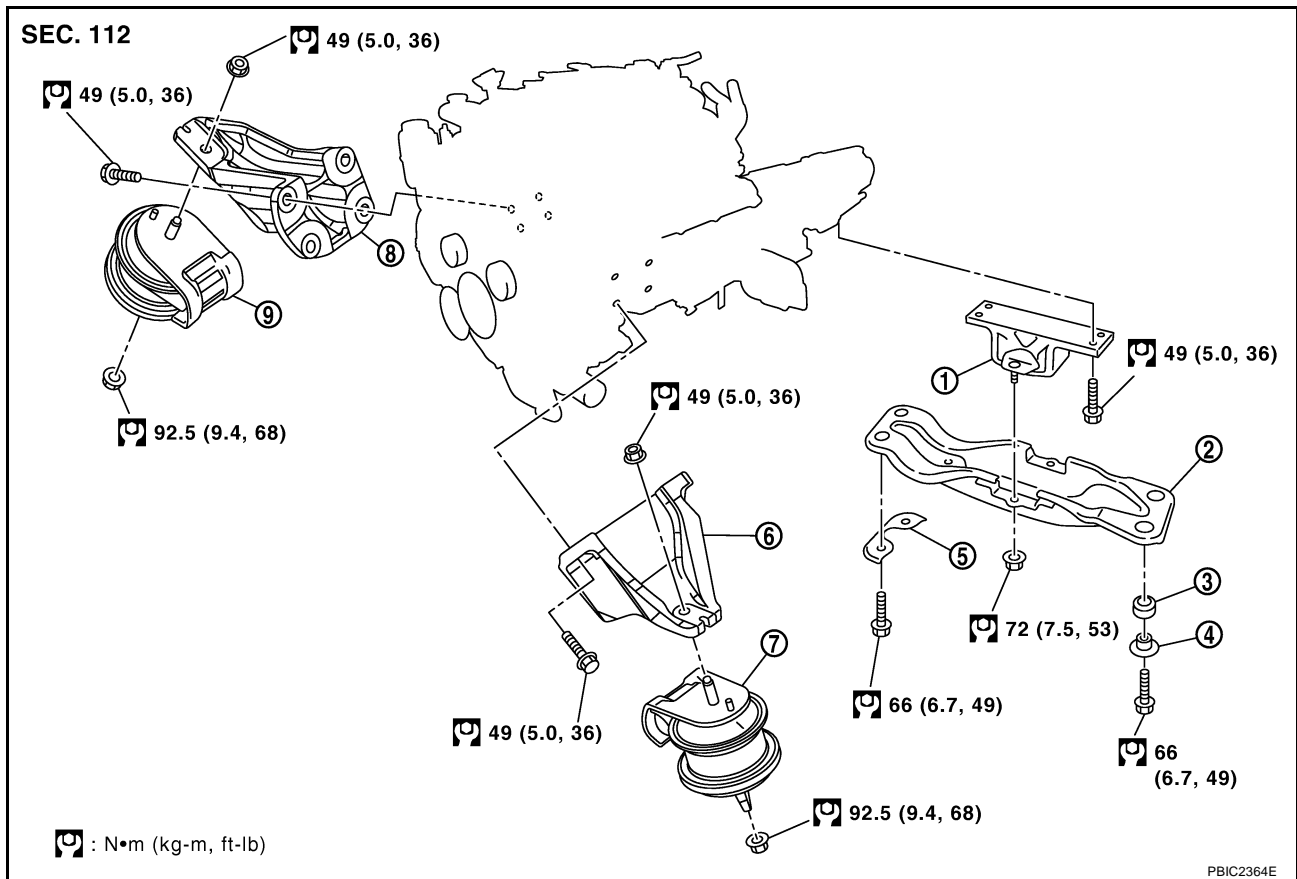
M

ENGINE ASSEMBLY

PFP:10001

Removal and Installation

ABS006IT



- | | | |
|-------------------------------------|---------------------------------|-----------------------------------|
| 1. Engine mounting insulator (rear) | 2. Engine rear member | 3. Grommet |
| 4. Collar | 5. Plate | 6. Engine mounting bracket (LH) |
| 7. Engine mounting insulator (LH) | 8. Engine mounting bracket (RH) | 9. Engine mounting insulator (RH) |

WARNING:

- Situate vehicle on a flat and solid surface.
- Place chocks at front and back of rear wheels.
- For engines not equipped with engine slingers, attach proper slingers and bolts described in PARTS CATALOG.

CAUTION:

- Always be careful to work safely, avoid forceful or uninstructed operations.
- Do not start working until exhaust system and engine coolant are cool enough.
- If items or work required are not covered by the engine section, refer to the applicable sections.
- Always use the support point specified for lifting.
- Use either 2-point lift type or separate type lift as best you can. If board-on type is used for unavoidable reasons, support at the rear axle jacking point with transmission jack or similar tool before starting work, in preparation for the backward shift of center of gravity.
- For supporting points for lifting and jacking point at rear axle, refer to [GI-42. "Garage Jack and Safety Stand"](#).

REMOVAL

Outline

At first, remove engine, transmission assembly and front final drive with front suspension member downward. Then separate engine from transmission.

Preparation

1. Release fuel pressure. Refer to [EC-700. "FUEL PRESSURE RELEASE"](#).

2. Drain engine coolant from radiator. Refer to [CO-36, "Changing Engine Coolant"](#) .
3. Disconnect both battery terminal. Refer to [SC-4, "BATTERY"](#) .
4. Remove crankshaft position sensor (POS) from transmission.

CAUTION:

- Handle carefully to avoid dropping and shocks.
- Do not disassemble.
- Do not allow metal powder to adhere to magnetic part at sensor tip.
- Do not place sensors in a location where they are exposed to magnetism.

5. Remove the following parts:
 - Hood assembly; Refer to [BL-14, "HOOD"](#) .
 - Engine cover; Refer to [EM-168, "ENGINE ROOM COVER"](#) .
 - Front and rear engine undercover
 - Air duct (inlet), air duct and air cleaner case assembly; Refer to [EM-172, "AIR CLEANER AND AIR DUCT"](#) .
 - Drive belts; Refer to [EM-169, "DRIVE BELTS"](#) .
 - Radiator and radiator hoses (upper and lower); Refer to [CO-39, "RADIATOR"](#) .
 - Front road wheels and tires
6. Discharge refrigerant from A/C circuit. Refer to [ATC-137, "REFRIGERANT LINES"](#) .

Engine Room LH

1. Disconnect engine room harness from the engine side and set it aside for easier work.
2. Disconnect heater hoses, and install plugs to avoid leakage of engine coolant.
3. Disconnect ground cable from exhaust manifold cover to vehicle.
4. Disconnect vacuum hose between vehicle and engine and set it aside.
5. Remove A/C piping from A/C compressor, and temporarily fasten it on vehicle with a rope. Refer to [ATC-139, "Components"](#) .

Engine Room RH

1. Disconnect fuel feed hose and EVAP hose. Refer to [EM-188, "FUEL INJECTOR AND FUEL TUBE"](#) .
2. Disconnect engine room harness from the engine side and set it aside for easier work.
3. Disconnect ground cable from exhaust manifold cover to vehicle.
4. Disconnect vacuum hose between vehicle and engine and set it aside.
5. Disconnect reservoir tank of power steering oil pump from engine, and move it aside for easier work.

CAUTION:

When temporarily securing, keep reservoir tank upright to avoid a fluid leak.

Vehicle underbody

1. Remove front cross bar. Refer to [FSU-6, "FRONT SUSPENSION ASSEMBLY"](#) .
2. Disconnect power steering oil pump from engine. Move it from its location and secure with a rope for easier work. Refer to [PS-33, "Removal and Installation \(VK45DE models\)"](#) .
3. Remove A/T fluid cooler tube. Refer to [AT-269, "Removal and Installation \(AWD models\)"](#) .
4. Remove exhaust front tube and center muffler with power tool. Refer to [EX-3, "EXHAUST SYSTEM"](#) .
5. Remove RH and LH transverse link mounting bolts and nuts. Refer to [FSU-14, "TRANSVERSE LINK"](#) .
6. Disconnect stabilizer connecting rod lower. Refer to [FSU-6, "FRONT SUSPENSION ASSEMBLY"](#) .
7. Remove A/T control rod at control device assembly side. Then temporarily secure it on transmission, so that it does not sag. Refer to [AT-233, "SHIFT CONTROL SYSTEM"](#) .
8. Remove rear plate cover, then remove drive plate to torque converter connecting bolts. Refer to [AT-269, "Removal and Installation \(AWD models\)"](#) .
9. Disconnect steering lower joint at power steering gear assembly side, and release steering lower shaft. Refer to [PS-12, "STEERING COLUMN"](#) .
10. Remove rear propeller shaft. Refer to [PR-6, "REAR PROPELLER SHAFT"](#) .

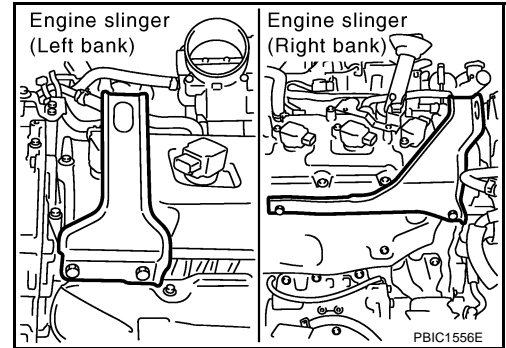
- After disconnection, plug the opening on transmission side.
- 11. Remove front drive shaft (both side). Refer to [FAX-12, "FRONT DRIVE SHAFT"](#) .
- 12. Remove front propeller shaft. Refer to [PR-4, "FRONT PROPELLER SHAFT"](#) .
- 13. Remove three way catalyst (both bank). Refer to [EM-178, "EXHAUST MANIFOLD AND THREE WAY CATALYST"](#) .

Removal Work

1. Install engine slingers into front of left bank cylinder head and front of right bank cylinder head.

Slinger bolts:

 :33.4 N·m (3.4 kg-m, 25 ft-lb)



2. Lift with hoist and secure engine in position.
3. Use manual lift table caddy (commercial service tool) or equivalently rigid tool such as transmission jack. Securely support bottom of suspension member and transmission.

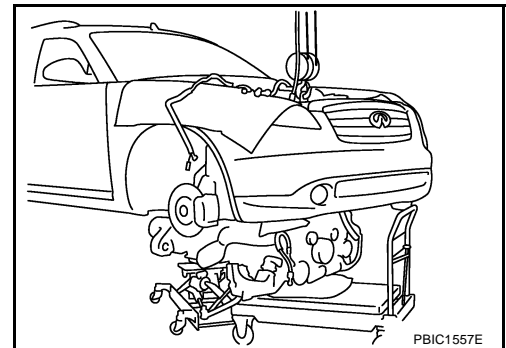
CAUTION:

Put a piece of wood or something similar as the supporting surface, secure a completely stable condition.

4. Remove front suspension member mounting nuts with power tool. Refer to [FSU-6, "FRONT SUSPENSION ASSEMBLY"](#) .
5. Carefully lower jack, or raise lift to remove engine, transmission front final drive and front suspension member assembly. When performing work, observe the following caution:

CAUTION:

- Confirm there is no interference with vehicle.
- Make sure that all connection points have been disconnected.
- Keep in mind the center of vehicle gravity changes. If necessary, use jack(s) to support vehicle at rear jacking point(s) to prevent it from falling off the lift.



Separation Work

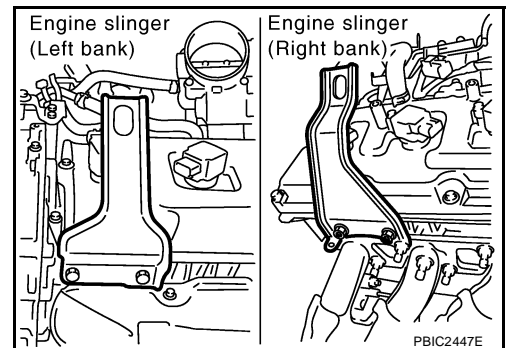
1. Change engine slinger installing to cylinder head (right bank).

NOTE:

In order to keep secure position when hoisting engine.

Slinger bolts:

 :33.4 N·m (3.4 kg-m, 25 ft-lb)



2. Remove engine mounting insulators (RH and LH) under side nut with power tool.
3. Lift with hoist and separate engine and transmission assembly from front suspension member.

CAUTION:

- Before and during this lifting, always check if any harnesses are left connected.
- Avoid damage to and oil/grease smearing or spills onto engine mounting insulator.

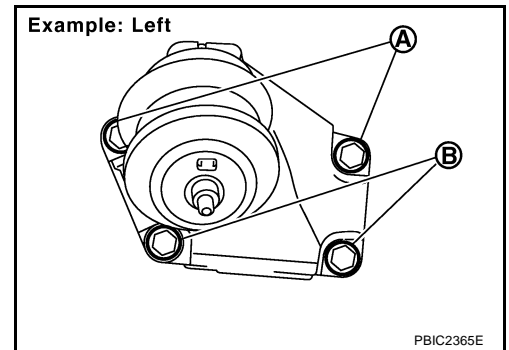
4. Remove alternator. Refer to [SC-23, "CHARGING SYSTEM"](#) .

5. Remove starter motor. Refer to [SC-10, "STARTING SYSTEM"](#) .
6. Separate engine from transmission assembly. Refer to [AT-269, "Removal and Installation \(AWD models\)"](#) .
7. Remove front final drive from engine. Refer to [FFD-10, "FRONT FINAL DRIVE ASSEMBLY"](#) .
8. Remove engine mounting insulators (RH and LH) and brackets (RH and LH) from engine with power tool.
9. Remove engine rear member and engine mounting insulator (rear) from transmission.

INSTALLATION

Note to the following, and install in the reverse order of removal.

- Where positioning pin is used, be sure to securely insert it into the hole of mating part.
- When installing engine mount brackets (RH and LH) to cylinder block, tighten two upper bolts (shown as "A" in the figure) first. Then tighten two lower bolts (shown as "B" in the figure).



INSPECTION AFTER INSTALLATION

- Before starting engine, check the levels of engine coolant, engine oil and working fluid. If less than required quantity, fill to the specified level.
- Use procedure below to check for fuel leakage.
 - Turn ignition switch "ON" (with engine stopped). With fuel pressure applied to fuel piping, check for fuel leakage at connection points.
 - Start engine. With engine speed increased, check again for fuel leakage at connection points.
- Run engine to check for unusual noise and vibration.
- Warm up engine thoroughly to make sure there is no leakage of engine coolant, engine oil, working fluid, fuel and exhaust gas.
- Bleed air from passages in pipes and tubes of applicable lines, such as in cooling system.
- After cooling down engine, again check amounts of engine coolant, engine oil and working fluid. Refill to specified level, if necessary.

Summary of the inspection items:

Item	Before starting engine	Engine running	After engine stopped
Engine coolant	Level	Leakage	Level
Engine oil	Level	Leakage	Level
Working fluid	Level	Leakage	Level
Fuel	—	Leakage	—
Exhaust gas	—	Leakage	—

CYLINDER BLOCK

[VK45DE]

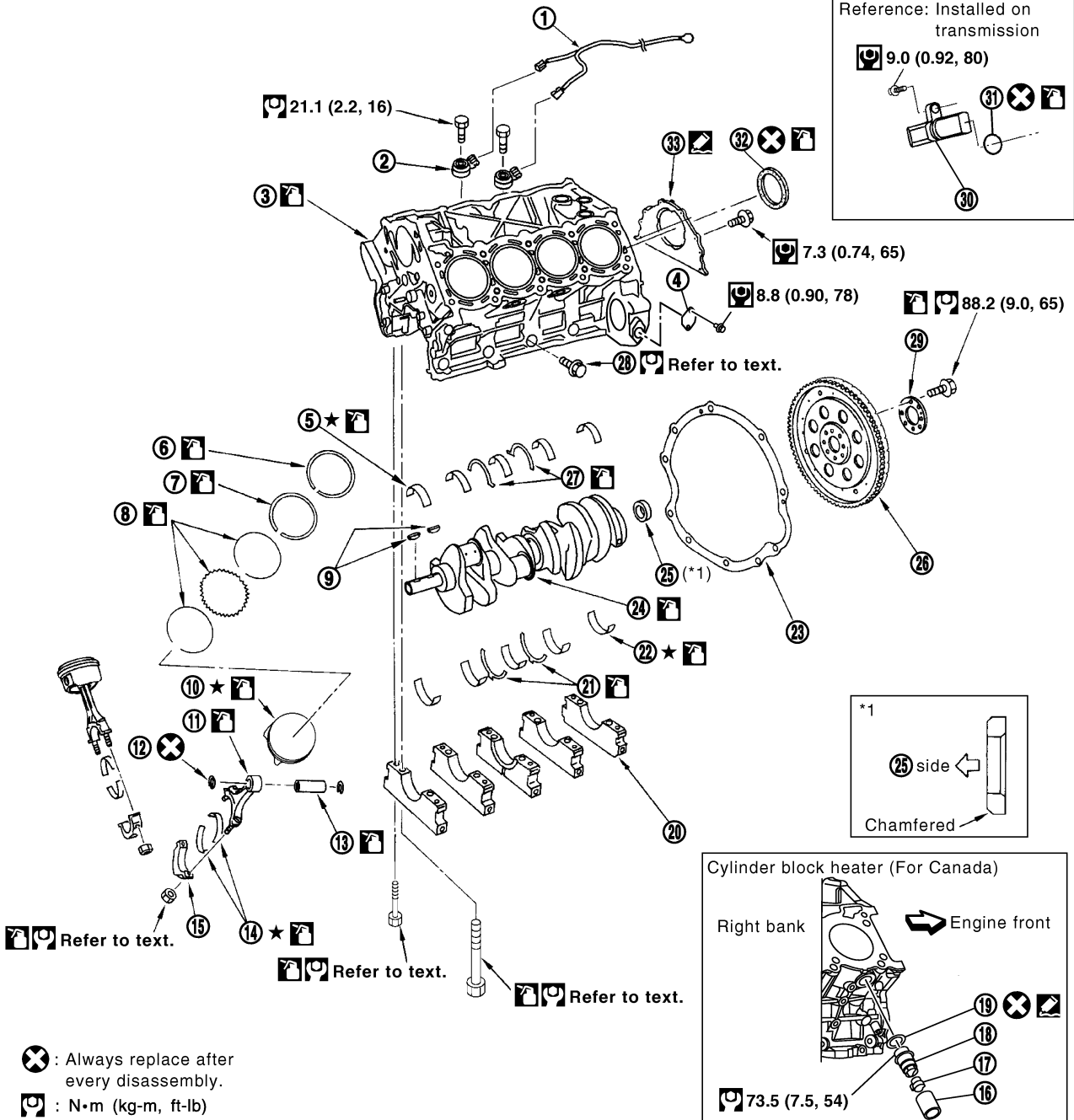
CYLINDER BLOCK

PFP:11010

Disassembly and Assembly

ABS006IU

SEC. 110•120•226



PBIC2366E

- | | | |
|-----------------------------|--------------------|-------------------|
| 1. Knock sensor sub harness | 2. Knock sensor | 3. Cylinder block |
| 4. Cover | 5. Main bearing | 6. Top ring |
| 7. Second ring | 8. Oil ring | 9. Crankshaft key |
| 10. Piston | 11. Connecting rod | 12. Snap ring |

- | | | |
|----------------------------|----------------------------|--------------------------------------|
| 13. Piston pin | 14. Connecting rod bearing | 15. Connecting rod bearing cap |
| 16. Block heater protector | 17. Connector cap | 18. Cylinder block heater |
| 19. Gasket | 20. Main bearing cap | 21. Thrust bearing |
| 22. Main bearing | 23. Rear plate | 24. Crankshaft |
| 25. Pilot convertor | 26. Drive plate | 27. Thrust bearing |
| 28. Side bolt | 29. Reinforcement plate | 30. Crankshaft position sensor (POS) |
| 31. O-ring | 32. Rear oil seal | 33. Rear oil seal retainer |

DISASSEMBLY

NOTE:

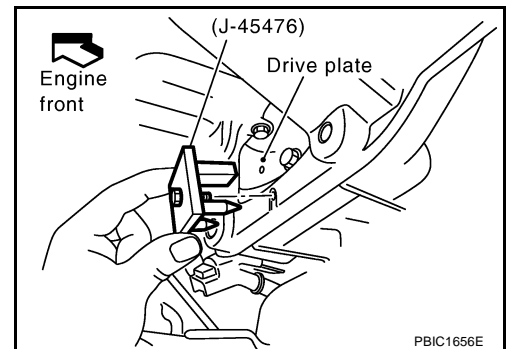
Explained here is how to disassemble with engine stand supporting transmission surface. When using different type of engine stand, note with difference in steps and etc.

1. Remove engine assembly from vehicle, and separate front suspension member, transmission and front final drive from engine. Refer to [EM-236, "ENGINE ASSEMBLY"](#).
2. Remove the parts that may restrict installation of engine to widely use engine stand.

NOTE:

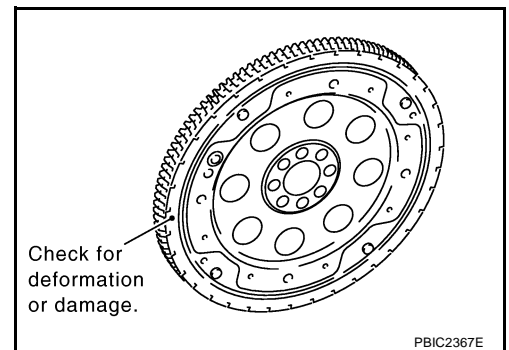
The procedure is described assuming that you use widely use engine holding the surface, to which transmission is installed.

- a. Remove drive plate.
 - Holding ring gear with ring gear stopper (SST).
 - Loosen mounting bolts diagonally order.



CAUTION:

- Do not disassemble drive plate.
 - Do not place drive plate with signal plate facing down.
 - When handling signal plate, take care not to damage or scratch it.
 - Handle signal plate in a manner that prevents it from becoming magnetized.
- b. Remove engine rear plate.



3. Lift engine with hoist to install it onto widely use engine stand.

CAUTION:

Use engine stand that has a load capacity [approximately 240kg (529 lb) or more] large enough for supporting the engine weight.

- If the load capacity of stand is not adequate, remove the following parts beforehand to reduce the potential risk of overturning stand.
 - Intake manifolds (upper and lower); Refer to [EM-174, "INTAKE MANIFOLD"](#).
 - Exhaust manifold; Refer to [EM-178, "EXHAUST MANIFOLD AND THREE WAY CATALYST"](#).
 - Fuel tube and fuel injector assembly; Refer to [EM-188, "FUEL INJECTOR AND FUEL TUBE"](#).
 - A/C compressor; Refer to [ATC-139, "Components"](#).
 - Ignition coil; Refer to [EM-185, "IGNITION COIL"](#).

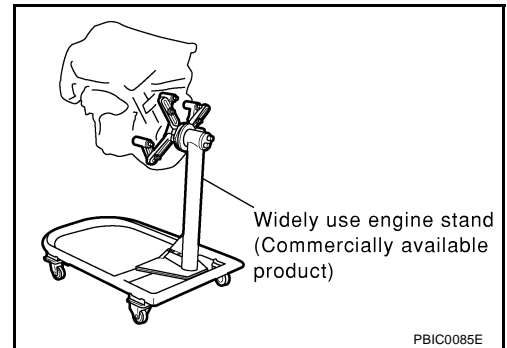
- Rocker cover; Refer to [EM-193, "ROCKER COVER"](#) .
- Other removable brackets

NOTE:

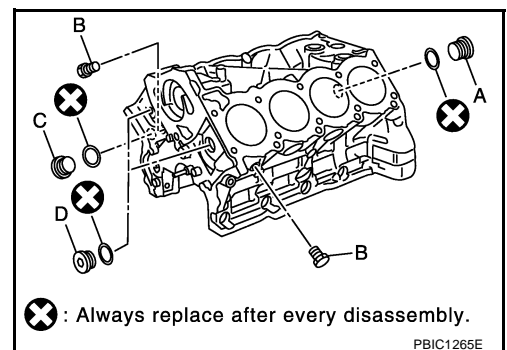
The figure shows an example of widely use engine stand that can hold mating surface of transmission with drive plate and rear plate removed.

CAUTION:

Before removing the hanging chains, make sure the engine stand is stable and there is no risk of overturning.



4. Drain engine oil. Refer to [LU-26, "Changing Engine Oil"](#) .
5. Drain engine coolant from inside engine by removing water drain plugs "B" as shown in the figure.



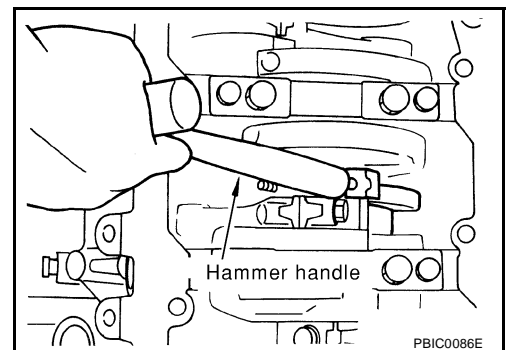
6. Remove the following parts and related parts (The parts listed in step 3 are not included here.)
 - Oil pan and oil strainer; Refer to [EM-181, "OIL PAN AND OIL STRAINER"](#) .
 - Crankshaft pulley, front cover and timing chain; Refer to [EM-196, "TIMING CHAIN"](#) .
 - Camshaft; Refer to [EM-208, "CAMSHAFT"](#) .
 - Cylinder head; Refer to [EM-224, "CYLINDER HEAD"](#) .

7. Remove knock sensor.

CAUTION:

Carefully handle sensor, avoiding shocks.

8. Remove piston and connecting rod assembly as follows:
 - Before removing piston and connecting rod assembly, check the connecting rod side clearance. Refer to [EM-256, "CONNECTING ROD SIDE CLEARANCE"](#) .
 - a. Position crankshaft pin corresponding to connecting rod to be removed onto the bottom dead center.
 - b. Remove connecting rod cap.
 - c. Using hammer handle or similar tool, push the piston and connecting rod assembly out to the cylinder head side.



9. Remove connecting rod bearings from connecting rod and connecting rod cap.

CAUTION:

Identify installation positions, and store them without mixing them up.

CYLINDER BLOCK

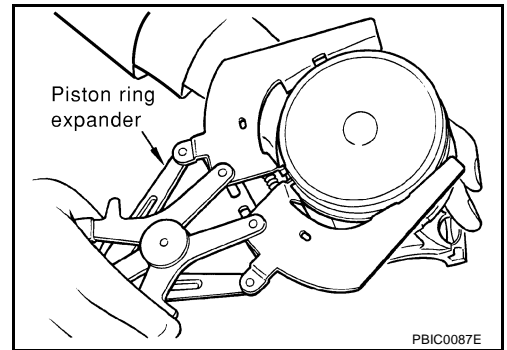
[VK45DE]

10. Remove piston rings from piston.

- Before removing the piston rings, check the piston ring side clearance. Refer to [EM-257, "PISTON RING SIDE CLEARANCE"](#).
- Use piston ring expander (commercial service tool).

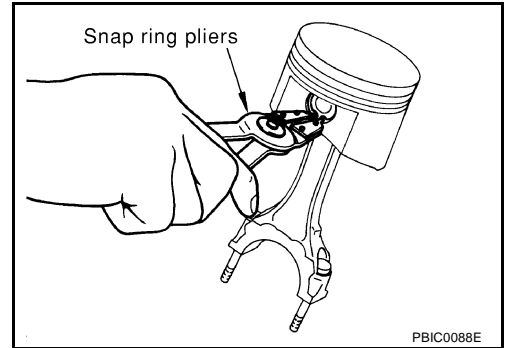
CAUTION:

- **When removing piston rings, be careful not to damage piston.**
- **Be careful not to damage piston rings by expanding them excessively.**

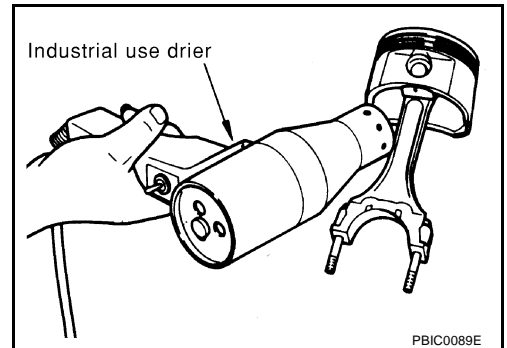


11. Remove piston from connecting rod as follows:

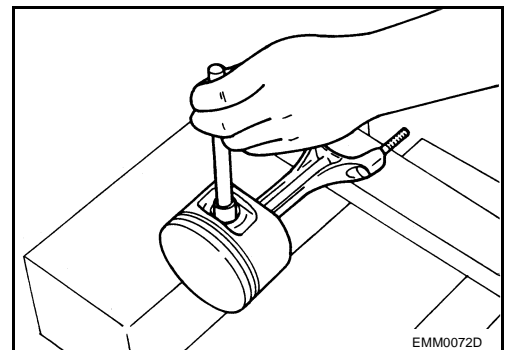
a. Using snap ring pliers, remove the snap ring.



b. Heat piston to 60 to 70°C (140 to 158°F) with industrial use drier or equivalent.



c. Push out piston pin with stick of outer diameter approximately 20 mm (0.8 in).



12. Remove rear oil seal retainer from cylinder block.

- Insert flat-blade screwdriver or similar tool between rear end of crankshaft counter weight and rear oil seal retainer, and separate liquid gasket to remove.

CAUTION:

Be careful not to damage the mating surface.

13. Using flat-blade screwdriver or similar tool, and lever off rear oil seal from rear oil seal retainer.

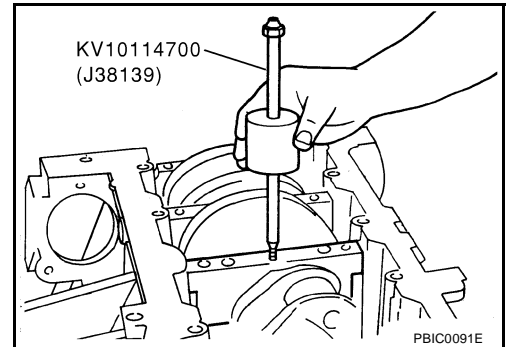
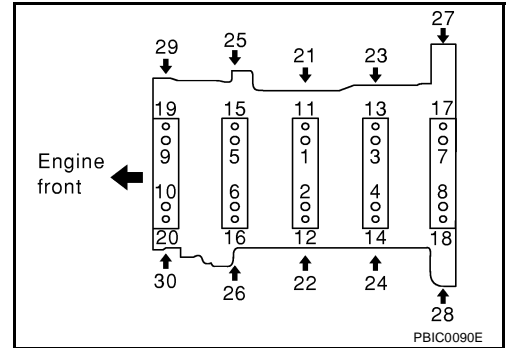
14. Remove main bearing cap as follows:

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CYLINDER BLOCK

[VK45DE]

- Before loosening main bearing cap bolts, measure the crankshaft end play. Refer to [EM-256, "CRANK-SHAFT END PLAY"](#).
 - Loosen bolts in several different steps.
- Remove cover attached to the rear left side of cylinder block (next to the starter motor housing).
NOTE:
Bolts (No. 27 shown in the figure) are installed on the inside of cover.
 - Loosen side bolts (M10) starting from 30 to 21 to remove.
 - Loosen main bearing cap sub bolts (M9) starting from 20 to 11 to remove.
 - Loosen main bearing cap bolts (M12) starting from 10 to 1 to remove.
 - Using main bearing cap remover (SST), remove main bearing cap.

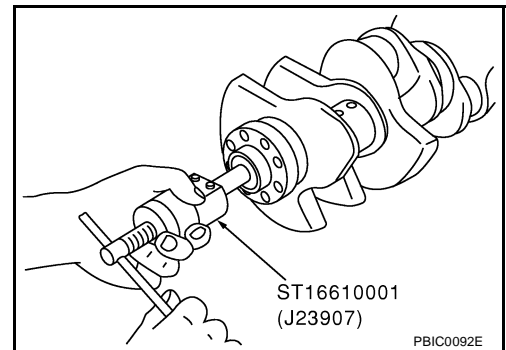


- Remove crankshaft.
- Remove main bearings and thrust bearings from cylinder block and main bearing caps.

CAUTION:

Identify installation positions, and store them without mixing them up.

- If the pilot converter must be removed, remove it from the rear end of the crankshaft using pilot bushing puller (SST).
 - It is possible to remove pilot converter without hoisting engine with engine stand.



ASSEMBLY

- Fully air-blow engine coolant and engine oil passages in cylinder block, cylinder bore and crankcase to remove any foreign material.

CAUTION:

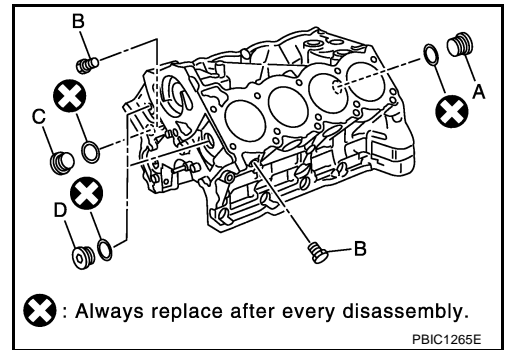
Use a goggles to protect your eye.

CYLINDER BLOCK

[VK45DE]

2. Install each plug to the cylinder block. (Only screwed-type plugs are shown in the figure.)

- Apply thread sealant to the thread of each plug.
Use Genuine Thread Sealant or equivalent. Refer to [GL-48, "RECOMMENDED CHEMICAL PRODUCTS AND SEALANTS"](#).
- Replace copper washers with new ones.



- Tighten each plug as specified below.

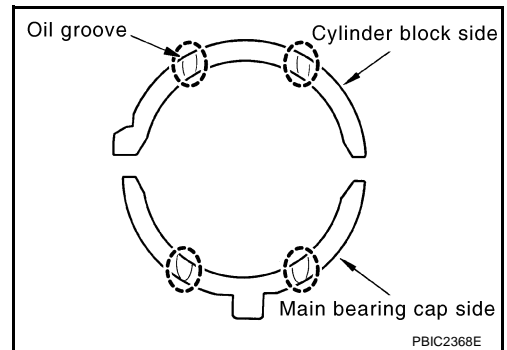
Part	Washer	Tightening torque
A	Yes	53.9 N·m (5.5 kg·m, 40 ft·lb)
B	No	19.6 N·m (2.0 kg·m, 15 ft·lb)
C	Yes	62.7 N·m (6.4 kg·m, 46 ft·lb)
D	Yes	62.7 N·m (6.4 kg·m, 46 ft·lb)

3. Install main bearings and thrust bearings as follows:

a. Remove dust, dirt and oil on the bearing mating surfaces of cylinder block and main bearing caps.

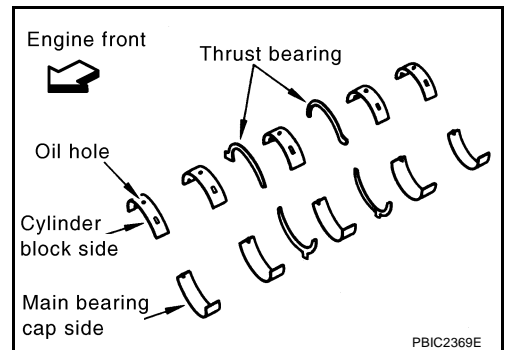
b. Install thrust bearings to the both sides of the No. 3 journal housing on cylinder block and main bearing cap

- Install thrust bearings with the oil groove facing the crankshaft arm (outside).
- Install thrust bearing with a protrusion on one end on cylinder block, and thrust bearing with a protrusion at center on cap.



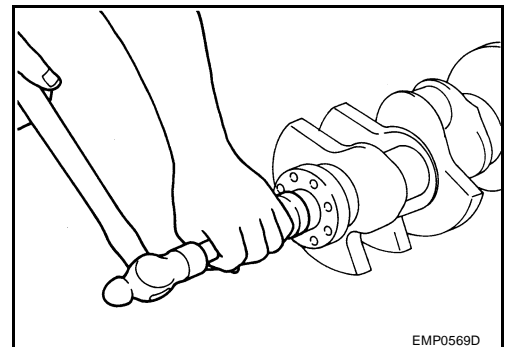
c. Install main bearings paying attention to the direction.

- Main bearing with oil hole and groove goes on cylinder block. The one without them goes on main bearing cap.
- Before installing main bearings, apply engine oil to the bearing surface (inside). Do not apply engine oil to the back surface, but thoroughly clean it.
- When installing, align main bearing stopper protrusion to cut-out of cylinder block and main bearing caps.
- Ensure the oil holes on cylinder block and those on the corresponding bearing are aligned.



4. Install pilot converter to crankshaft.

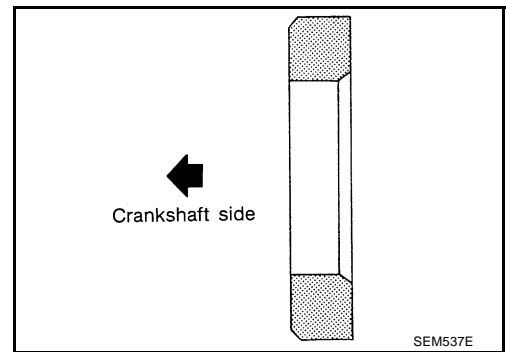
- With drift [outer diameter: approx. 35 mm (1.38 in)], press-fit as far as it will go.



CYLINDER BLOCK

[VK45DE]

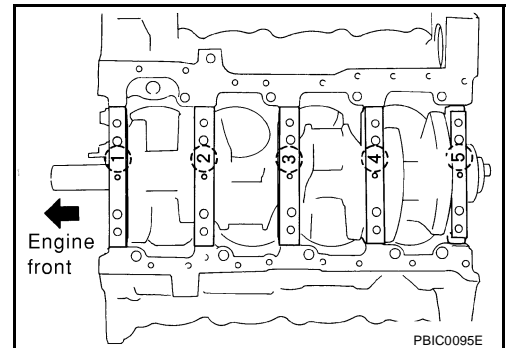
- Press-fit pilot converter with its chamfering side facing crankshaft as shown in the figure.
- It is possible to remove pilot converter without hoisting engine with engine stand.



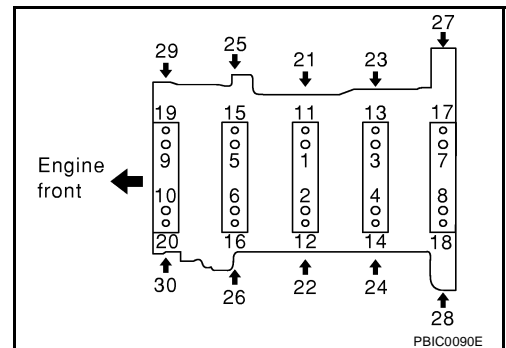
5. Install crankshaft to cylinder block.
 - While turning crankshaft by hand, make sure it turns smoothly.
6. Install main bearing caps.
 - Align the identification number to the journal position to install.
 - Install the upper side of the identification number facing the front of engine. (The number shall be read correctly from the rear of engine.)
 - Using plastic hammer or similar tool, tap them lightly to seat them on the installation position.

NOTE:

Main bearing cap cannot be replaced as a single parts, because it is machined together with cylinder block.

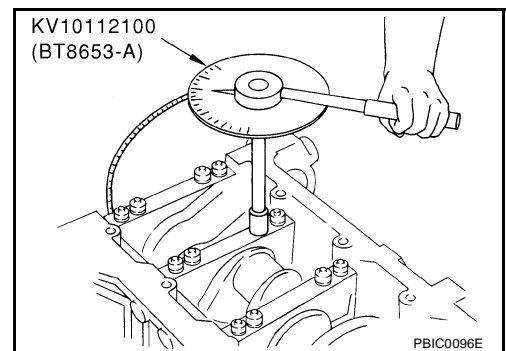


7. Install each main bearing cap bolt as follows:
 - a. Apply new engine oil to threads and seating surface of main bearing cap bolts, and tighten all bolts temporarily.
 - b. Tighten main bearing cap bolt (M12) in order of 1 to 10.
 - 🔧 : 39.2 N·m (4.0 kg-m, 29 ft-lb)



- c. Tighten main bearing cap sub bolt (M9) in order of 11 to 20.
 - 🔧 : 29.4 N·m (3.0 kg-m, 22 ft-lb)
- d. Tighten main bearing cap bolt (M12) to 40 degrees clockwise in order of 1 to 10. (Angle tightening)

CAUTION:
Use angle wrench (SST) to check tightening angle in step "d" and "e". Do not make judgment by visual inspection.
- e. Tighten main bearing cap sub bolt (M9) to 30 degrees clockwise in order of 11 to 20. (Angle tightening)



- f. Tighten side bolt (M10) in order of 21 to 30.
 - 🔧 : 49 N·m (5.0 kg-m, 36 ft-lb)
 - After installing main bearing cap bolts, make sure that crankshaft can be rotated smoothly.
 - Check the crankshaft end play. Refer to [EM-256, "CRANKSHAFT END PLAY"](#).
- g. Install cover of cylinder block rear left side (next to the starter motor housing).

CYLINDER BLOCK

[VK45DE]

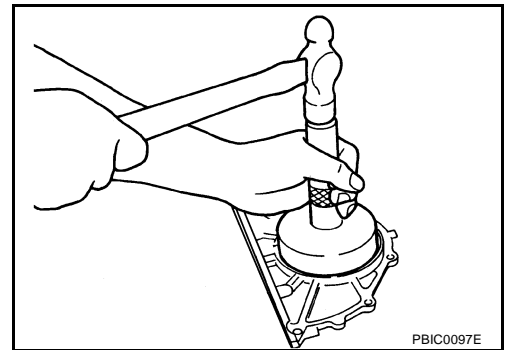
8. Install rear oil seal to rear oil seal retainer with suitable drift.

Suitable drift

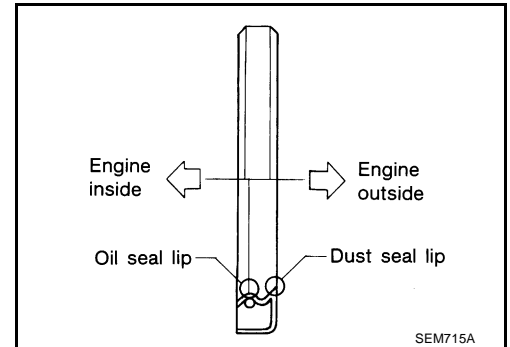
Outer diameter : 102 mm (4.02 in)

Inner diameter : 86 mm (3.39 in)

- Tap until flattened with front edge of rear oil seal retainer. Do not damage or scratch outer circumference of oil seal.



- Install new rear oil seal so that each seal lip is oriented as shown in the figure.

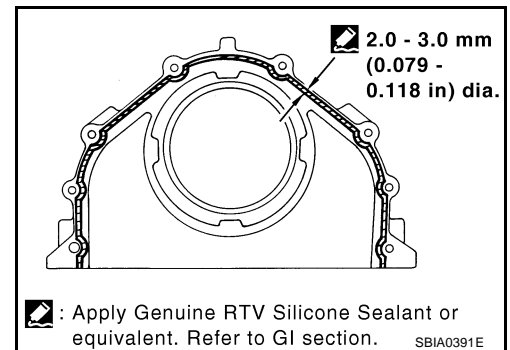


9. Install rear oil seal retainer.

- Apply a continuous bead of liquid gasket with tube presser [SST: WS39930000 (—)] to rear oil seal retainer as shown in the figure.

Use Genuine RTV Silicone Sealant or equivalent. Refer to [GI-48. "RECOMMENDED CHEMICAL PRODUCTS AND SEALANTS"](#).

- Apply new engine oil to both oil seal lip and dust seal lip.



10. Install piston to connecting rod.

- a. Using snap ring pliers, install new snap ring to the groove of the piston rear side.

- Insert it fully into groove to install.

- b. Install piston to connecting rod.

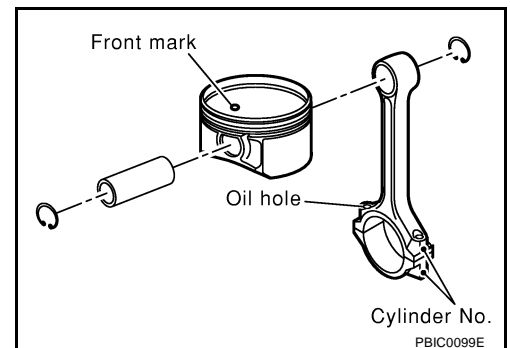
- Using industrial use drier or similar tool, heat piston until piston pin can be pushed in by hand without excess force [approx. 60 to 70°C (140 to 158°F)]. From the front to the rear, insert piston pin into piston and connecting rod.

- Assemble so that the front mark on the piston head and the oil holes and the cylinder No. on connecting rod are positioned as shown in the figure.

- c. Using snap ring pliers, install new snap rings to the groove of the piston front side.

- Insert it fully into groove to install.

- After installing, make sure that connecting rod moves smoothly.



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CYLINDER BLOCK

[VK45DE]

11. Using piston ring expander (commercial service tool), install piston rings.

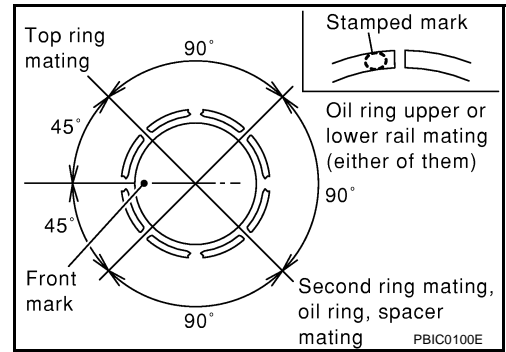
CAUTION:

Be careful not to damage piston.

- Position each ring with the gap as shown in the figure, referring to the piston front mark.
- Install top ring and second ring with the stamped surface facing upward.

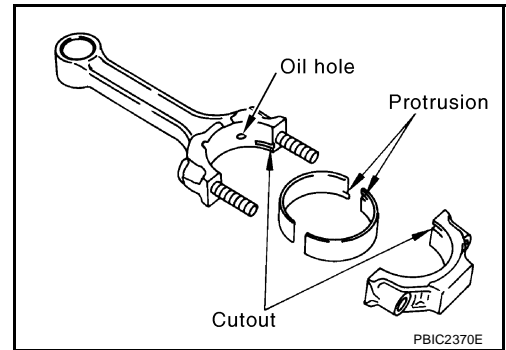
Stamped mark

Top ring : R
Second ring : 2R



12. Install connecting rod bearings to connecting rod and connecting rod cap.

- Before installing connecting rod bearings, apply engine oil to the bearing surface (inside). Do not apply engine oil to the back surface, but thoroughly clean it.
- When installing, align the connecting rod bearing stopper protrusion with the cutout of connecting rod and connecting rod cap to install.
- Ensure the oil holes on connecting rod and that on the corresponding bearing are aligned.

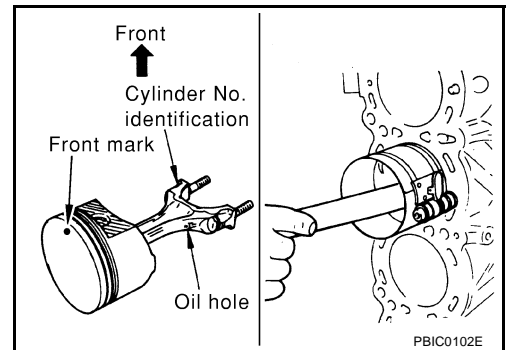


13. Install piston and connecting rod assembly to crankshaft.

- Position the crankshaft pin corresponding to connecting rod to be installed onto the bottom dead center.
- Apply engine oil sufficiently to the cylinder bore, piston and crankshaft pin.
- Match the cylinder position with the cylinder No. on connecting rod to install.
- Be sure that front mark on piston head is facing front of engine.
- Using piston ring compressor [SST: EM03470000 (J8037)], install piston with the front mark on the piston head facing the front of engine.

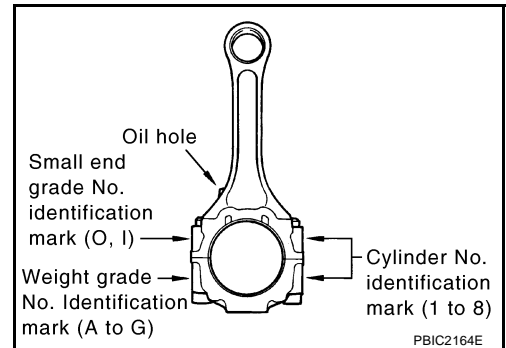
CAUTION:

Be careful not to damage cylinder wall and crankshaft pin, resulting from an interference of the connecting rod big end.



14. Install connecting rod cap.

- Match the stamped cylinder number marks on connecting rod with those on cap to install.



CYLINDER BLOCK

[VK45DE]

15. Tighten the connecting rod nuts as follows:

- Apply engine oil to the threads and seats of connecting rod bolts and nuts.
- Tighten nuts.

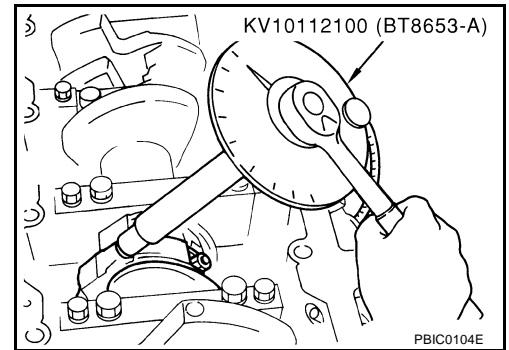
 : 14.7 N·m (1.5 kg·m, 11 ft·lb)

c. Then tighten all nuts 60 degrees clockwise. (Angle tightening)

CAUTION:

Use angle wrench (SST) to check tightening angle. Do not make judgment by visual inspection.

- After tightening nuts, make sure that the crankshaft rotates smoothly.
- Check the connecting rod side clearance. Refer to [EM-256, "CONNECTING ROD SIDE CLEARANCE"](#)



16. Install knock sensor.

- Install it with its connector facing the rear of engine.
- Install the sub-harness with its shorter branch line to the right bank.

CAUTION:

- Do not tighten mounting bolts while holding connector.**
- If any impact by dropping is applied to knock sensor, replace it with new one.**

NOTE:

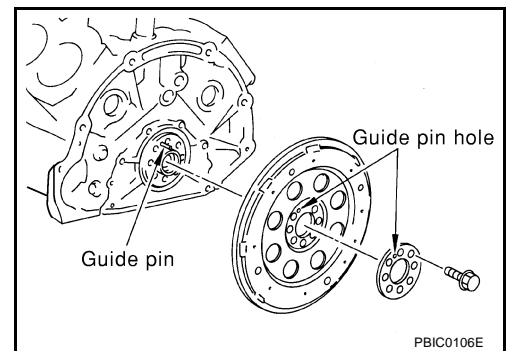
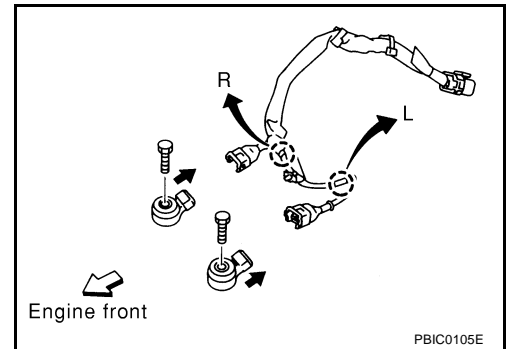
- Make sure that there is no foreign material on the cylinder block mating surface and the back surface of the knock sensor.
- Make sure that the knock sensor does not interfere with other parts.

17. Install in the reverse order of removal after this step.

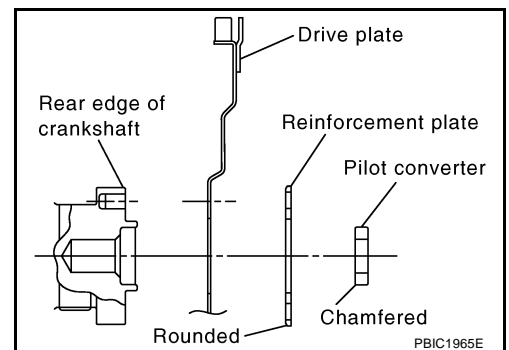
18. Remove engine assembly from engine stand.

19. Install drive plate.

- Align guide pin of crankshaft rear end with pin holes of each part to install.



- Install drive plate, reinforcement plate and pilot converter (if not installed in step 4) as shown in the figure.
- Face chamfered or rounded edge side to crankshaft.
- Holding ring gear with ring gear stopper [SST: J-45476].
- Tighten mounting bolts crosswise over several times.
- When install pilot converter, using drift [outer diameter: approx. 35 mm (1.38 in)]. Press-fit as far as it will go.



CYLINDER BLOCK

[VK45DE]

ABS006IV

How to Select Piston and Bearing DESCRIPTION

Selection points	Selection parts	Selection items	Selection methods
Between cylinder block to crankshaft	Main bearing	Main bearing grade (bearing thickness)	Determined by match of cylinder block bearing housing grade (inner diameter of housing) and crankshaft journal grade (outer diameter of journal)
Between crankshaft to connecting rod	Connecting rod bearing	Connecting rod bearing grade (bearing thickness)	Combining service grades for connecting rod big end diameter and crankshaft pin outer diameter determine connecting rod bearing selection.
Between cylinder block to piston	Piston and piston pin assembly (Piston is available together with piston pin as assembly.)	Piston grade (piston skirt diameter)	Piston grade = cylinder bore grade (inner diameter of bore)
Between piston to connecting rod*	—	—	—

*: For the service parts, the grade for fitting cannot be selected between piston pin and connecting rod. (Only "0" grade is available.) The information at the shipment from the plant is described as a reference.

- The identification grade stamped on each part is the grade for the dimension measured in new condition. This grade cannot apply to reused parts.
- For reused or repaired parts, measure the dimension accurately. Determine the grade by comparing the measurement with the values of each selection table.
- For details of the measurement method of each part, the reuse standards, and the selection method of the selective fitting parts, refer to the text.

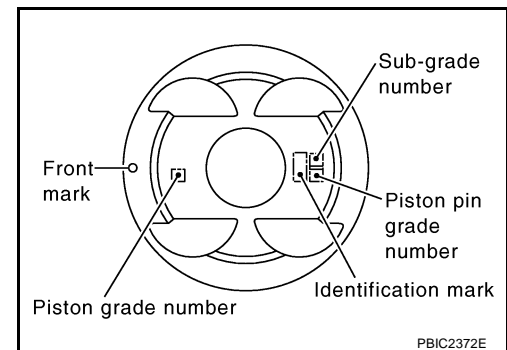
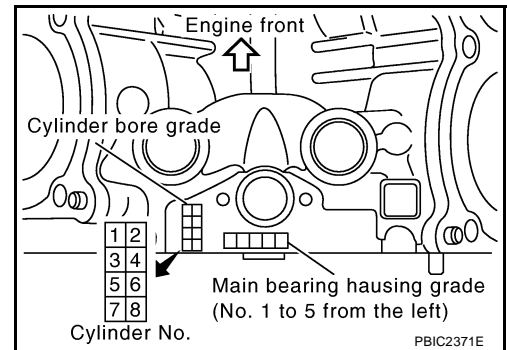
HOW TO SELECT PISTON

When New Cylinder Block Is Used:

Check the cylinder bore grade ("0", "1" or "2") on the rear upper side between cylinder block banks, and select piston of the same grade.

NOTE:

Piston is available with piston pin as a set for the service part. (Only "0" grade piston pin is available.)



When Cylinder Block Is Reused:

1. Measure the cylinder bore inner diameter. Refer to [EM-260, "Cylinder Bore Inner Diameter"](#).
2. Determine the bore grade by comparing the measurement with the values the "Cylinder bore inner diameter" of the "Piston Selection Table". Select piston of the same grade.

CYLINDER BLOCK

[VK45DE]

Piston Selection Table

Unit: mm (in)

Grade	1	2 (or no mark)	3
Cylinder bore inner diameter	93.000 / 93.010 (3.6614 / 3.6618)	93.010 / 93.020 (3.6618 / 3.6622)	93.020 / 93.030 (3.6622 / 3.6626)
Piston skirt diameter	92.980 / 92.990 (3.6606 / 3.6610)	92.990 / 93.000 (3.6610 / 3.6614)	93.000 / 93.010 (3.6614 / 3.6618)

NOTE:

- Piston is available together with piston pin as assembly.
- Piston pin (piston pin hole) grade is provided only for the parts installed at the plant. For service parts, no piston pin grades can be selected. (Only "0" grade is available.)
- No second grade mark is available on piston.

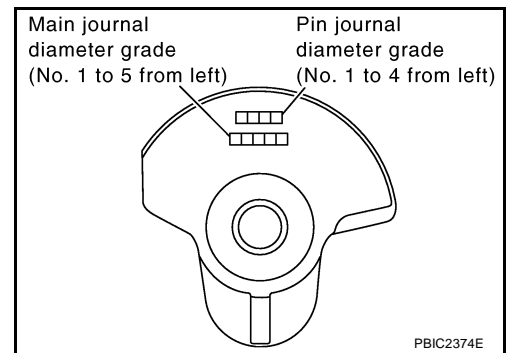
HOW TO SELECT CONNECTING ROD BEARING

When New Connecting Rod and Crankshaft Are Used:

Check pin diameter grade ("0", "1" or "2") on front of crankshaft, and select connecting rod bearing of the same grade.

NOTE:

There is no grading for connecting rod big end diameter.



When Crankshaft and Connecting Rod Are Reused:

1. Measure the connecting rod big end diameter. Refer to [EM-258, "CONNECTING ROD BIG END DIAMETER"](#).
2. Make sure that the connecting rod big end diameter is within the standard value.
3. Measure the crankshaft pin journal diameter. Refer to [EM-262, "CRANKSHAFT PIN JOURNAL DIAMETER"](#).
4. Determine the grade of crankshaft pin diameter grade by corresponding to the measured dimension in "Crankshaft pin journal diameter" column of "Connecting Rod Bearing Selection Table".
5. Select connecting rod bearing of the same grade.

Connecting Rod Bearing Selection Table

Unit: mm (in)

Connecting rod big end diameter	55.000 - 55.013 (2.1654 - 2.1659)
---------------------------------	-----------------------------------

Unit: mm (in)

Crankshaft pin journal diameter	Grade (Mark)	Dimension (Bearing thickness range)	Bearing grade No.	Color
51.968 - 51.974 (2.0460 - 2.0462)	0	1.500 - 1.503 (0.0591 - 0.0592)	STD 0	No color
51.962 - 51.968 (2.0457 - 2.0460)	1	1.503 - 1.506 (0.0592 - 0.0593)	STD 1	Brown
51.956 - 51.962 (2.0455 - 2.0457)	2	1.506 - 1.509 (0.0593 - 0.0594)	STD 2	Green

Under Size Bearings Usage Guide

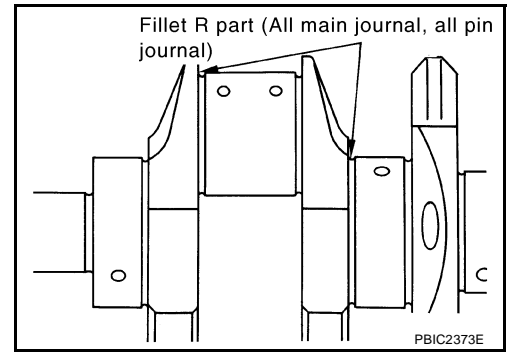
- When the specified connecting rod bearing oil clearance is not obtained with standard size connecting rod bearings, use undersize (US) bearings.
- When using undersize bearing, measure the connecting rod bearing inner diameter with bearing installed, and grind crankshaft pin so that the connecting rod bearing oil clearance satisfies the standard.

CYLINDER BLOCK

[VK45DE]

CAUTION:

In grinding crankshaft pin to use undersize bearings, keep the fillet R [1.5 mm (0.059 in)].



Bearing undersize table

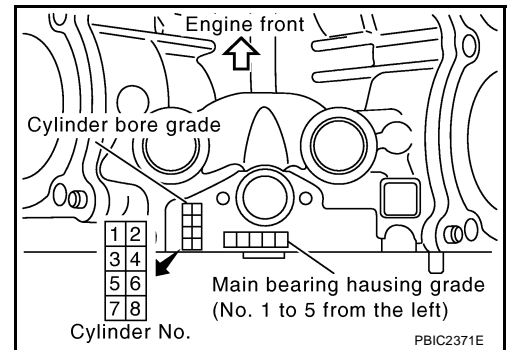
Unit: mm (in)

Size	Thickness
US 0.25 (0.0098)	1.626 - 1.634 (0.0640 - 0.0643)

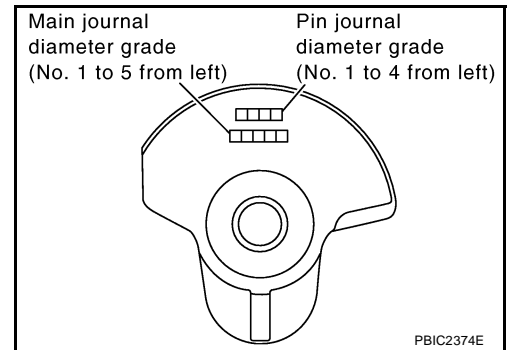
HOW TO SELECT MAIN BEARING

When New Cylinder Block and Crankshaft Are Used:

1. "Main Bearing Selection Table" rows correspond to main bearing housing grade on rear upper side between cylinder block banks.



2. "Main Bearing Selection Table" columns correspond to main journal diameter grade on front side of crankshaft.



3. Select main bearing grade at the point where selected row and column meet in "Main Bearing Selection Table".

CAUTION:

- Initial clearance for No. 1, 5 journal and No. 2, 3, 4 journal is different. Use two different selection table for each part.
- No. 1, 5 journal and No. 2, 3, 4 journal have the same signs but different measures. Do not confuse.

4. Apply sign at crossing in above step 3 to "Main Bearing Grade Table".

NOTE:

- "Main Bearing Grade Table" applies to all journals.
- Service parts is available as a set of both upper and lower.

CYLINDER BLOCK

[VK45DE]

When Cylinder Block and Crankshaft Are Reused:

1. Measure cylinder block main bearing housing inner diameter and crankshaft main journal diameter. Refer to [EM-260, "MAIN BEARING HOUSING INNER DIAMETER"](#) and [EM-261, "CRANKSHAFT MAIN JOURNAL DIAMETER"](#).
2. Correspond the measured dimension in "Cylinder block main bearing housing inner diameter" row of "Main Bearing Selection Table".
3. Correspond the measured dimension in "Crankshaft main journal diameter" column of "Main Bearing Selection Table".
4. Follow step 3 and later in "When New Cylinder Block and Crankshaft are Used."

Main Bearing Selection Table (No. 1 and 5 Journal)

I.D. mark	Axle diameter Unit: mm (in)	Cylinder block main bearing housing inner diameter		Crankshaft main journal diameter		I.D. mark		Hole diameter Unit: mm (in)		A	B	C	D	E	F	G	H	J	K	L	M	N	P	R	S	T	U	V	W	X	Y	1	2
		68.944 - 68.945 (2.7143 - 2.7144)	68.945 - 68.946 (2.7144 - 2.7144)	68.946 - 68.947 (2.7144 - 2.7144)	68.947 - 68.948 (2.7144 - 2.7145)	68.948 - 68.949 (2.7145 - 2.7145)	68.949 - 68.950 (2.7145 - 2.7146)	68.950 - 68.951 (2.7146 - 2.7146)	68.951 - 68.952 (2.7146 - 2.7146)	68.952 - 68.953 (2.7146 - 2.7147)	68.953 - 68.954 (2.7147 - 2.7147)	68.954 - 68.955 (2.7147 - 2.7148)	68.955 - 68.956 (2.7148 - 2.7148)	68.956 - 68.957 (2.7148 - 2.7148)	68.957 - 68.958 (2.7148 - 2.7149)	68.958 - 68.959 (2.7149 - 2.7149)	68.959 - 68.960 (2.7149 - 2.7150)	68.960 - 68.961 (2.7150 - 2.7150)	68.961 - 68.962 (2.7150 - 2.7150)	68.962 - 68.963 (2.7150 - 2.7151)	68.963 - 68.964 (2.7151 - 2.7151)	68.964 - 68.965 (2.7151 - 2.7152)	68.965 - 68.966 (2.7152 - 2.7152)	68.966 - 68.967 (2.7152 - 2.7152)	68.967 - 68.968 (2.7152 - 2.7153)								
G	63.964 - 63.963 (2.5183 - 2.5182)	1	1	12	12	12	2	2	2	23	23	23	3	3	3	34	34	34	3	3	3	34	34	34	4	4	4	4	45	45	45	5	5
H	63.963 - 63.962 (2.5182 - 2.5182)	1	12	12	12	2	2	2	23	23	23	3	3	3	34	34	34	4	4	4	4	45	45	45	5	5	5	5	56	56	56	6	6
J	63.962 - 63.961 (2.5182 - 2.5181)	12	12	12	2	2	2	23	23	23	3	3	3	34	34	34	4	4	4	4	45	45	45	5	5	5	5	56	56	56	6	6	
K	63.961 - 63.960 (2.5181 - 2.5181)	12	12	2	2	2	23	23	23	3	3	3	34	34	34	4	4	4	4	45	45	45	5	5	5	5	56	56	56	6	6		
L	63.960 - 63.959 (2.5181 - 2.5181)	12	2	2	2	23	23	23	3	3	3	34	34	34	4	4	4	4	45	45	45	5	5	5	5	56	56	56	6	6			
M	63.959 - 63.958 (2.5181 - 2.5180)	2	2	2	23	23	23	3	3	3	34	34	34	4	4	4	4	45	45	45	5	5	5	5	56	56	56	6	6				
N	63.958 - 63.957 (2.5180 - 2.5180)	2	2	23	23	23	3	3	3	34	34	34	4	4	4	4	45	45	45	5	5	5	5	56	56	56	6	6					
P	63.957 - 63.956 (2.5180 - 2.5179)	2	23	23	23	3	3	3	34	34	34	4	4	4	4	45	45	45	5	5	5	5	56	56	56	6	6						
R	63.956 - 63.955 (2.5179 - 2.5179)	23	23	23	3	3	3	34	34	34	4	4	4	45	45	45	5	5	5	5	56	56	56	6	6	6	6	6	6	6	6	6	
S	63.955 - 63.954 (2.5179 - 2.5179)	23	23	3	3	3	34	34	34	4	4	4	45	45	45	5	5	5	5	56	56	56	6	6	6	6	6	6	6	6	6	6	
T	63.954 - 63.953 (2.5179 - 2.5178)	23	3	3	3	34	34	34	4	4	4	45	45	45	5	5	5	5	56	56	56	6	6	6	6	6	6	6	6	6	6	6	
U	63.953 - 63.952 (2.5178 - 2.5178)	3	3	3	34	34	34	4	4	4	45	45	45	5	5	5	5	56	56	56	6	6	6	6	6	6	6	6	6	6	6	6	
V	63.952 - 63.951 (2.5178 - 2.5178)	3	3	34	34	34	4	4	4	45	45	45	5	5	5	5	56	56	56	6	6	6	6	6	6	6	6	6	6	6	6	6	
W	63.951 - 63.950 (2.5178 - 2.5177)	3	34	34	34	4	4	4	45	45	45	5	5	5	5	56	56	56	6	6	6	6	6	6	6	6	6	6	6	6	6	6	
X	63.950 - 63.949 (2.5177 - 2.5177)	34	34	34	4	4	4	45	45	45	5	5	5	5	56	56	56	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	
Y	63.949 - 63.948 (2.5177 - 2.5176)	34	34	4	4	4	45	45	45	5	5	5	5	56	56	56	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	
1	63.948 - 63.947 (2.5176 - 2.5176)	34	4	4	4	45	45	45	5	5	5	5	56	56	56	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	
2	63.947 - 63.946 (2.5176 - 2.5176)	4	4	4	45	45	45	5	5	5	5	56	56	56	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	
3	63.946 - 63.945 (2.5176 - 2.5175)	4	4	45	45	45	5	5	5	5	56	56	56	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	
4	63.945 - 63.944 (2.5175 - 2.5175)	4	45	45	45	5	5	5	5	56	56	56	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	
5	63.944 - 63.943 (2.5175 - 2.5174)	45	45	45	5	5	5	5	56	56	56	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	
6	63.943 - 63.942 (2.5174 - 2.5174)	45	45	5	5	5	56	56	56	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	
7	63.942 - 63.941 (2.5174 - 2.5174)	45	5	5	5	56	56	56	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	
9	63.941 - 63.940 (2.5174 - 2.5173)	5	5	5	56	56	56	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	

PBIC2375E

CYLINDER BLOCK

[VK45DE]

Main Bearing Selection Table (No. 2, 3 and 4 Journal)

I.D. mark	Cylinder block main bearing housing inner diameter Crankshaft main journal diameter Axle diameter Unit: mm (in)	I.D. mark		Hole diameter Unit: mm (in)																						
		A	B	C	D	E	F	G	H	J	K	L	M	N	P	R	S	T	U	V	W	X	Y	1	2	
A	63.964 - 63.963 (2.5183 - 2.5182)	0	0	01	01	01	1	1	1	12	12	12	2	2	2	23	23	23	3	3	3	34	34	34	4	4
B	63.963 - 63.962 (2.5182 - 2.5182)	0	01	01	01	1	1	1	12	12	12	2	2	2	23	23	23	3	3	3	34	34	34	4	4	
C	63.962 - 63.961 (2.5182 - 2.5181)	01	01	01	1	1	1	12	12	12	2	2	2	23	23	23	3	3	3	34	34	34	4	4	4	
D	63.961 - 63.960 (2.5181 - 2.5181)	01	01	1	1	1	12	12	12	2	2	2	23	23	23	3	3	3	34	34	34	4	4	4	45	
E	63.960 - 63.959 (2.5181 - 2.5181)	01	1	1	1	12	12	12	2	2	2	23	23	23	3	3	3	34	34	34	4	4	4	45	45	
F	63.959 - 63.958 (2.5181 - 2.5180)	1	1	1	12	12	12	2	2	2	23	23	23	3	3	3	34	34	34	4	4	4	45	45	45	
G	63.958 - 63.957 (2.5180 - 2.5180)	1	1	12	12	12	2	2	2	23	23	23	3	3	3	34	34	34	4	4	4	45	45	45	5	
H	63.957 - 63.956 (2.5180 - 2.5179)	1	12	12	12	2	2	2	23	23	23	3	3	3	34	34	34	4	4	4	45	45	45	5	5	
J	63.956 - 63.955 (2.5179 - 2.5179)	12	12	12	2	2	2	23	23	23	3	3	3	34	34	34	4	4	4	45	45	45	5	5	5	
K	63.955 - 63.954 (2.5179 - 2.5179)	12	12	2	2	2	23	23	23	3	3	3	34	34	34	4	4	4	45	45	45	5	5	5	56	
L	63.954 - 63.953 (2.5179 - 2.5178)	12	2	2	2	23	23	23	3	3	3	34	34	34	4	4	4	45	45	45	5	5	5	56	56	
M	63.953 - 63.952 (2.5178 - 2.5178)	2	2	2	23	23	23	3	3	3	34	34	34	4	4	4	45	45	45	5	5	5	56	56	56	
N	63.952 - 63.951 (2.5178 - 2.5178)	2	2	23	23	23	3	3	3	34	34	34	4	4	4	45	45	45	5	5	5	56	56	56	6	
P	63.951 - 63.950 (2.5178 - 2.5177)	2	23	23	23	3	3	3	34	34	34	4	4	4	45	45	45	5	5	5	56	56	56	6	6	
R	63.950 - 63.949 (2.5177 - 2.5177)	23	23	23	3	3	3	34	34	34	4	4	4	45	45	45	5	5	5	56	56	56	6	6	6	
S	63.949 - 63.948 (2.5177 - 2.5176)	23	23	3	3	3	34	34	34	4	4	4	45	45	45	5	5	5	56	56	56	6	6	6	67	
T	63.948 - 63.947 (2.5176 - 2.5176)	23	3	3	3	34	34	34	4	4	4	45	45	45	5	5	5	56	56	56	6	6	6	67	67	
U	63.947 - 63.946 (2.5176 - 2.5176)	3	3	3	34	34	34	4	4	4	45	45	45	5	5	5	56	56	56	6	6	6	67	67	67	
V	63.946 - 63.945 (2.5176 - 2.5175)	3	3	34	34	34	4	4	4	45	45	45	5	5	5	56	56	56	6	6	6	67	67	67	7	
W	63.945 - 63.944 (2.5175 - 2.5175)	3	34	34	34	4	4	4	45	45	45	5	5	5	56	56	56	6	6	6	67	67	67	7	7	
X	63.944 - 63.943 (2.5175 - 2.5174)	34	34	34	4	4	4	45	45	45	5	5	5	56	56	56	6	6	6	67	67	67	7	7	7	
Y	63.943 - 63.942 (2.5174 - 2.5174)	34	34	4	4	4	45	45	45	5	5	5	56	56	56	6	6	6	67	67	67	7	7	7	78	
1	63.942 - 63.941 (2.5174 - 2.5174)	34	4	4	4	45	45	45	5	5	5	56	56	56	6	6	6	67	67	67	7	7	7	78	78	
2	63.941 - 63.940 (2.5174 - 2.5173)	4	4	4	45	45	45	5	5	5	56	56	56	6	6	6	67	67	67	7	7	7	78	78	78	

PBIC2376E

CYLINDER BLOCK

[VK45DE]

Main Bearing Grade Table (All Journals)

Unit: mm (in)

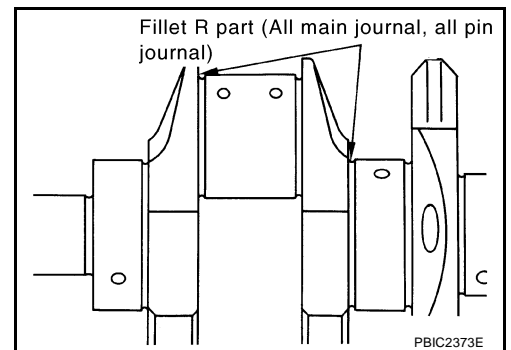
Grade number	Thickness	Identification color	Remarks
0	2.483 - 2.486 (0.0978 - 0.0979)	Black	Grade and color are the same for upper and lower bearings.
1	2.486 - 2.489 (0.0979 - 0.0980)	Brown	
2	2.489 - 2.492 (0.0980 - 0.0981)	Green	
3	2.492 - 2.495 (0.0981 - 0.0982)	Yellow	
4	2.495 - 2.498 (0.0982 - 0.0983)	Blue	
5	2.498 - 2.501 (0.0983 - 0.0985)	Pink	
6	2.501 - 2.504 (0.0985 - 0.0986)	Purple	
7	2.504 - 2.507 (0.0986 - 0.0987)	White	
8	2.507 - 2.510 (0.0987 - 0.0988)	Red	
01	UPR	2.483 - 2.486 (0.0978 - 0.0979)	Grade and color are different for upper and lower bearings.
	LWR	2.486 - 2.489 (0.0979 - 0.0980)	
12	UPR	2.486 - 2.489 (0.0979 - 0.0980)	
	LWR	2.489 - 2.492 (0.0980 - 0.0981)	
23	UPR	2.489 - 2.492 (0.0980 - 0.0981)	
	LWR	2.492 - 2.495 (0.0981 - 0.0982)	
34	UPR	2.492 - 2.495 (0.0981 - 0.0982)	
	LWR	2.495 - 2.498 (0.0982 - 0.0983)	
45	UPR	2.495 - 2.498 (0.0982 - 0.0983)	
	LWR	2.498 - 2.501 (0.0983 - 0.0985)	
56	UPR	2.498 - 2.501 (0.0983 - 0.0985)	
	LWR	2.501 - 2.504 (0.0985 - 0.0986)	
67	UPR	2.501 - 2.504 (0.0985 - 0.0986)	
	LWR	2.504 - 2.507 (0.0986 - 0.0987)	
78	UPR	2.504 - 2.507 (0.0986 - 0.0987)	
	LWR	2.507 - 2.510 (0.0987 - 0.0988)	

Use Undersize Bearing Usage Guide

- When the specified main bearing oil clearance is not obtained with standard size main bearings, use underside (US) bearing.
- When using underside (US) bearing, measure the main bearing inner diameter with bearing installed, and grind main journal so that the main bearing oil clearance satisfies the standard.

CAUTION:

In grinding crankshaft main journal to use undersize bearings, keep the fillet R [1.5 mm (0.059 in)].



Bearing undersize table

Unit: mm (in)

Size	Thickness
US 0.25 (0.0098)	2.618 - 2.626 (0.1031 - 0.1034)

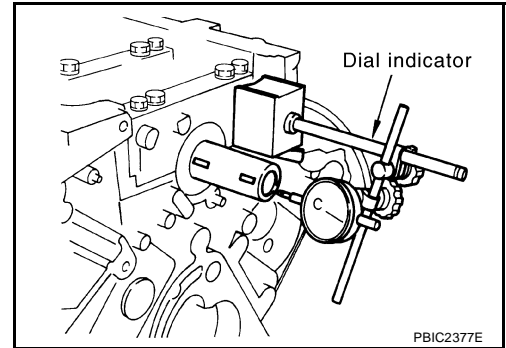
Inspection After Disassembly CRANKSHAFT END PLAY

- Measure the clearance between thrust bearings and crankshaft arm when crankshaft is moved fully forward or backward with dial indicator.

Standard : 0.10 - 0.25 mm (0.0039 - 0.0098 in)

Limit : 0.30 mm (0.0118 in)

- If the measured value exceeds the limit, replace thrust bearings, and measure again. If it still exceeds the limit, replace crankshaft also.



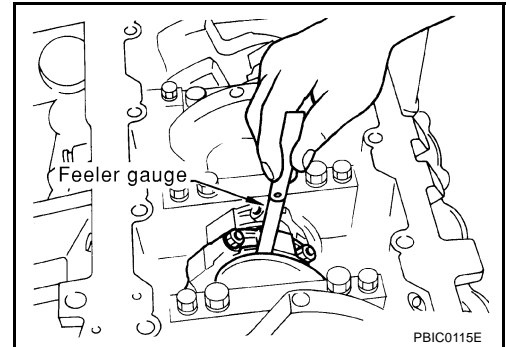
CONNECTING ROD SIDE CLEARANCE

- Measure side clearance between connecting rod and crankshaft arm with feeler gauge.

Standard : 0.20 - 0.35 mm (0.0079 - 0.0138 in)

Limit : 0.40 mm (0.0157 in)

- If the measured value exceeds the limit, replace connecting rod, and measure again. If it still exceeds the limit, replace crankshaft also.

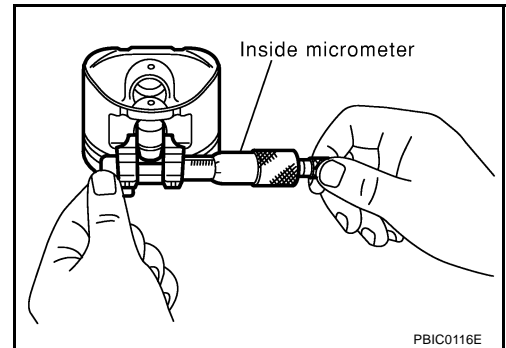


PISTON TO PISTON PIN OIL CLEARANCE

Piston Pin Hole Diameter

Measure the inner diameter of piston pin hole with inside micrometer.

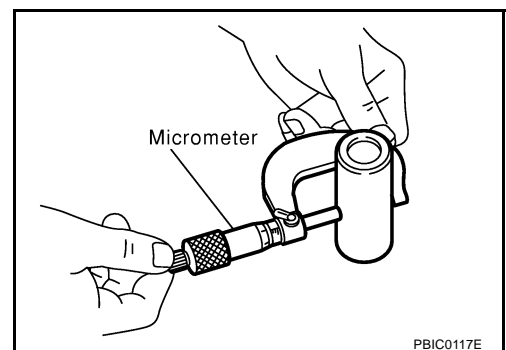
Standard : 21.993 - 22.005 mm (0.8659 - 0.8663 in)



Piston Pin Outer Diameter

Measure the outer diameter of piston pin with micrometer.

Standard : 21.989 - 22.001 mm (0.8657 - 0.8662 in)



Piston to Piston Pin Oil Clearance

(Piston to piston pin oil clearance) = (Piston pin hole diameter) – (Piston pin outer diameter)

Standard : 0.002 - 0.006 mm (0.0001 - 0.0002 in)

- If clearance is out of the standard, replace piston and piston pin assembly.

- When replacing piston and piston pin assembly, refer to [EM-260, "PISTON TO CYLINDER BORE CLEARANCE"](#).

NOTE:

- Piston is available together with piston pin as assembly.
- Piston pin (piston pin hole) grade is provided only for the parts installed at the plant. For service parts, no piston pin grades can be selected. (Only "0" grade is available.)

PISTON RING SIDE CLEARANCE

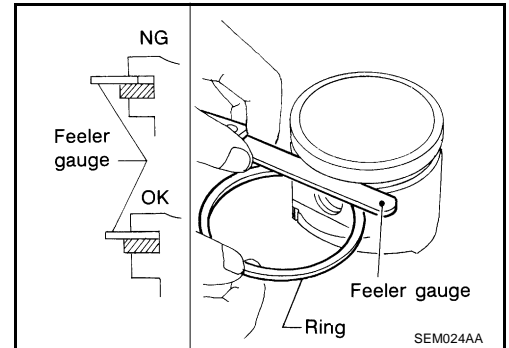
- Measure side clearance of piston ring and piston ring groove with feeler gauge.

Standard:

- Top ring** : 0.045 - 0.080 mm (0.0018 - 0.0031 in)
- 2nd ring** : 0.030 - 0.070 mm (0.0012 - 0.0028 in)
- Oil ring** : 0.065 - 0.135 mm (0.0026 - 0.0053 in)

Limit:

- Top ring** : 0.11 mm (0.0043 in)
- 2nd ring** : 0.1 mm (0.004 in)



- If the measured value exceeds the limit, replace piston ring, and measure again. If it still exceeds the limit, replace piston also.

PISTON RING END GAP

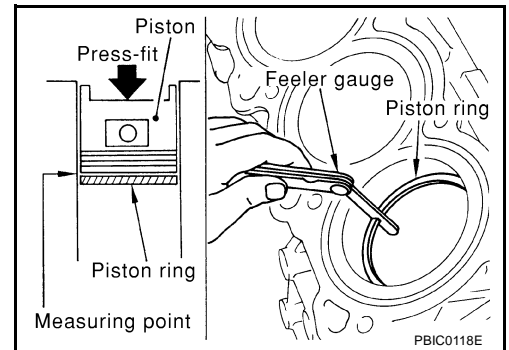
- Make sure that cylinder bore inner diameter is within specification. Refer to [EM-260, "Cylinder Bore Inner Diameter"](#).
- Lubricate with new engine oil to piston and piston ring, and then insert piston ring until middle of cylinder with piston, and measure piston ring end gap with feeler gauge.

Standard:

- Top ring** : 0.22 - 0.32 mm (0.0087 - 0.0126 in)
- 2nd ring** : 0.22 - 0.32 mm (0.0087 - 0.0126 in)
- Oil ring** : 0.20 - 0.60 mm (0.0079 - 0.0236 in)

Limit:

- Top ring** : 0.56 mm (0.0220 in)
- 2nd ring** : 0.56 mm (0.0220 in)
- Oil ring** : 0.96 mm (0.0378 in)



- If the measured value exceeds the limit, replace piston ring, and measure again. If it still exceeds the limit, re-bore cylinder and use oversize piston and piston rings.

CONNECTING ROD BEND AND TORSION

- Check with connecting rod aligner.

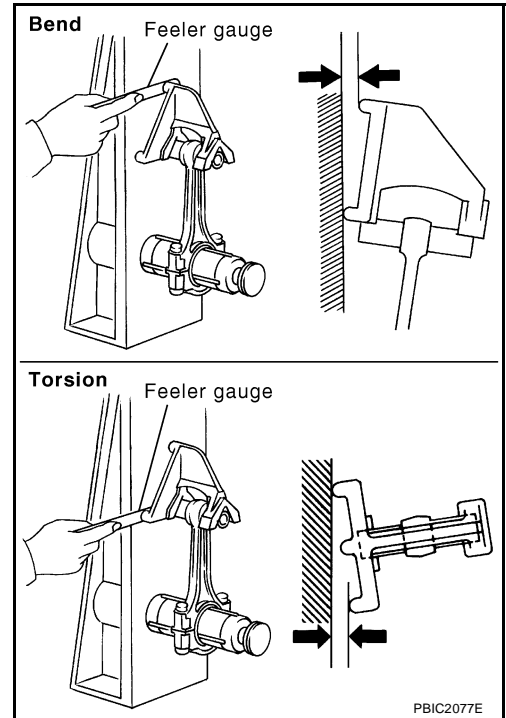
Bend:

Limit : 0.15 mm (0.0059 in) per 100 mm (3.94 in) length

Torsion:

Limit : 0.30 mm (0.0118 in) per 100 mm (3.94 in) length

- If it exceeds the limit, replace connecting rod assembly.

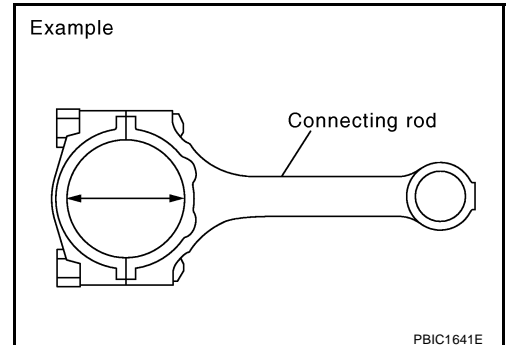


CONNECTING ROD BIG END DIAMETER

- Install connecting rod cap without installing connecting rod bearing, and tightening connecting rod bolts to the specified torque. Refer to [EM-244, "ASSEMBLY"](#) for the tightening procedure.
- Measure the inner diameter of connecting rod big end with inside micrometer.

Standard : 55.000 - 55.013 mm (2.1654 - 2.1659 in)

- If out of the standard, replace connecting rod assembly.

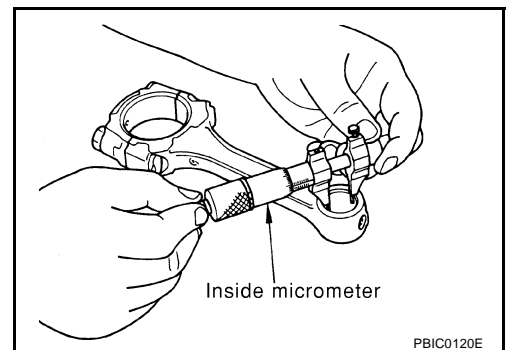


CONNECTING ROD BUSHING OIL CLEARANCE

Connecting Rod Bushing Inner Diameter

Measure the inner diameter of connecting rod bushing with inside micrometer.

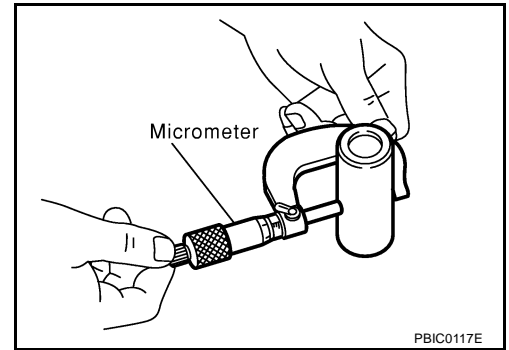
Standard : 22.000 - 22.012 mm (0.8661 - 0.8666 in)



Piston Pin Outer Diameter

Measure the outer diameter of piston pin with micrometer.

Standard : 21.989 - 22.001 mm (0.8657 - 0.8662 in)



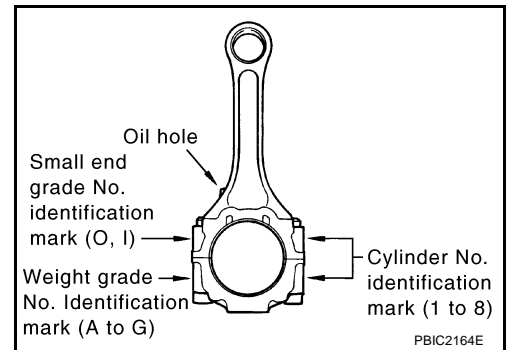
Connecting Rod Bushing Oil Clearance

(Connecting rod bushing oil clearance) = (Connecting rod bushing inner diameter) – (Piston pin outer diameter)

Standard : 0.005 - 0.017 mm (0.0002 - 0.0007 in)

Limit : 0.030 mm (0.0012 in)

- If the measured value exceeds the limit, replace connecting rod assembly and/or piston and piston pin assembly.
- If replacing piston and piston pin assembly, refer to [EM-260, "PISTON TO CYLINDER BORE CLEARANCE"](#).
- If replacing connecting rod assembly, refer to [EM-263, "CONNECTING ROD BEARING OIL CLEARANCE"](#) to select the connecting rod bearing.

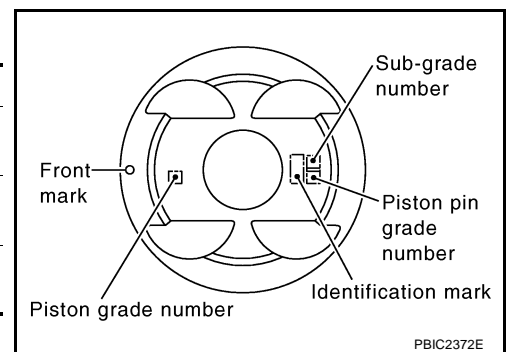


Factory installed parts grading:

- Service parts apply only to grade "0".

Grade	Unit: mm (in)	
	0	1
Connecting rod bushing inner diameter *	22.000 - 22.006 (0.8661 - 0.8664)	22.006 - 22.012 (0.8664 - 0.8666)
Piston pin hole diameter	21.993 - 21.999 (0.8659 - 0.8661)	21.999 - 22.005 (0.8661 - 0.8663)
Piston pin outer diameter	21.989 - 21.995 (0.8657 - 0.8659)	21.995 - 22.001 (0.8659 - 0.8662)

*: After installing in connecting rod



CYLINDER BLOCK DISTORTION

- Using scraper, remove gasket on the cylinder block surface, and also remove engine oil, scale, carbon, or other contamination.

CAUTION:

Be careful not to allow gasket flakes to enter engine oil or engine coolant passages.

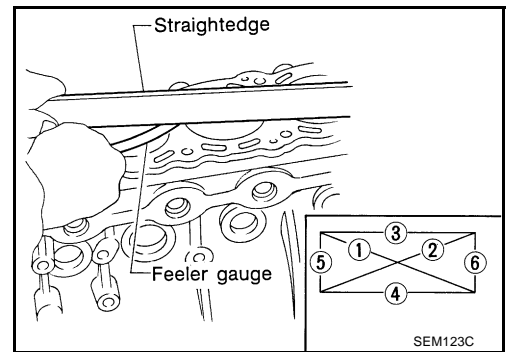
CYLINDER BLOCK

[VK45DE]

- Measure the distortion on the cylinder block upper face at some different points in six directions with straightedge and feeler gauge.

Limit : 0.1 mm (0.004 in)

- If it exceeds the limit, replace cylinder block.



MAIN BEARING HOUSING INNER DIAMETER

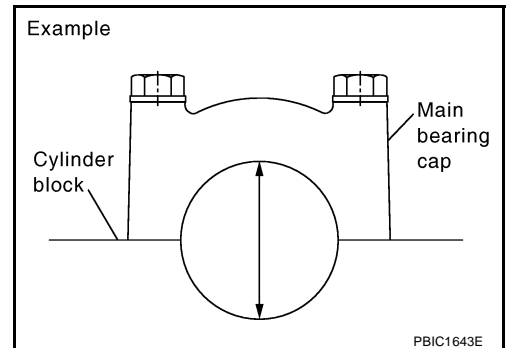
- Install main bearing caps and main bearing beam without installing main bearings, and tighten main bearing cap bolts to the specified torque. Refer to [EM-244, "ASSEMBLY"](#) for the tightening procedure.
- Measure the inner diameter of main bearing housing with bore gauge.

Standard : 68.944 - 68.968 mm (2.7143 - 2.7153 in)

- If out of the standard, replace cylinder block and main bearing caps as assembly.

NOTE:

Cylinder block cannot be replaced as single part, because it is machined together with main bearing caps.



PISTON TO CYLINDER BORE CLEARANCE

Cylinder Bore Inner Diameter

- Using bore gauge, measure cylinder bore for wear, out-of-round and taper at six different points on each cylinder. ("X" and "Y" directions at "A", "B" and "C") ("Y" is in longitudinal direction of engine)

Standard inner diameter:

93.000 - 93.030 mm (3.6614 - 3.6626 in)

Wear limit:

0.2 mm (0.008 in)

Out-of-round (Difference between "X" and "Y"):

0.015 mm (0.0006 in)

Taper limit (Difference between "A" and "C"):

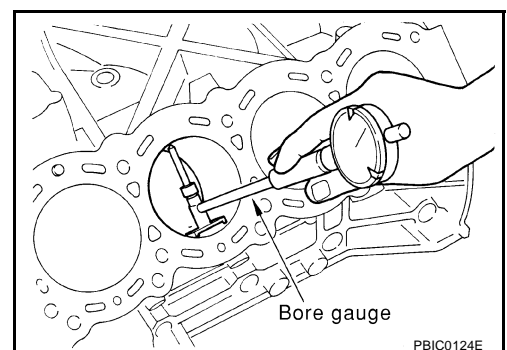
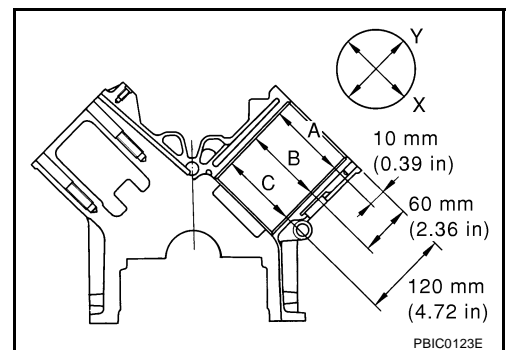
0.01 mm (0.0004 in)

- If the measured value exceeds the limit, or if there are scratches and/or seizure on the cylinder inner wall, hone or re-bore the inner wall.
- Oversize piston is provided. When using oversize piston, re-bore cylinder so that the clearance of the piston-to-cylinder bore satisfies the standard.

CAUTION:

When using oversize piston, use it for all cylinders with oversize piston rings.

Oversize (OS) : 0.2 mm (0.008 in)

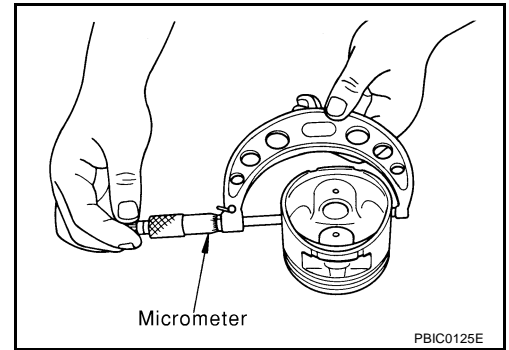


Piston Skirt Diameter

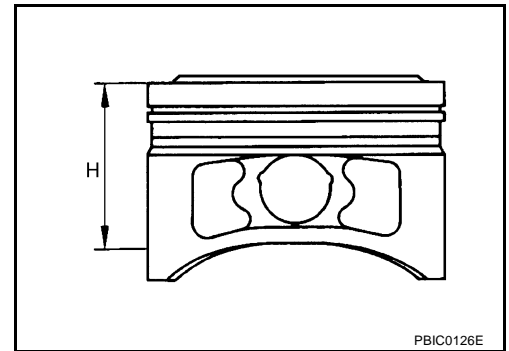
- Measure outer diameter of piston skirt with micrometer.

Standard

: 92.980 - 93.010 mm (3.6606 - 3.6618 in)



- Measure point "H" (Distance from the top): 42 mm (1.65 in)



Piston to Cylinder Bore Clearance

Calculate by piston skirt diameter and cylinder bore inner diameter (direction "X", position "B").
 (Clearance) = (Cylinder bore inner diameter) – (Piston skirt diameter).

Standard : 0.010 - 0.030 mm (0.0004 - 0.0012 in)

Limit : 0.08 mm (0.0031 in)

- If it exceeds the limit, replace piston and piston pin assembly. Refer to [EM-250, "HOW TO SELECT PISTON"](#).

Re-Boring Cylinder Bore

1. Cylinder bore size is determined by adding piston to cylinder bore clearance to piston skirt diameter.

Re-bored size calculation: $D = A + B - C$

where,

D: Bored diameter

A: Piston skirt diameter as measured

B: Piston to cylinder bore clearance (standard value)

C: Honing allowance 0.02 mm (0.0008 in)

2. Install main bearing caps and main bearing beam, and tighten to the specified torque. Otherwise, cylinder bores may be distorted in final assembly.
3. Cut cylinder bores.

NOTE:

- When any cylinder needs boring, all other cylinders must also be bored.
- Do not cut too much out of cylinder bore at a time. Cut only 0.05 mm (0.0020 in) or so in diameter at a time.

- 4.hone cylinders to obtain specified piston to cylinder bore clearance.
5. Measure finished cylinder bore for out-of-round and taper.

NOTE:

Measurement should be done after cylinder bore cools down.

CRANKSHAFT MAIN JOURNAL DIAMETER

- Measure outer diameter of crankshaft main journals with micrometer.

Standard : 63.940 - 63.964 mm (2.5173 - 2.5183 in) dia.

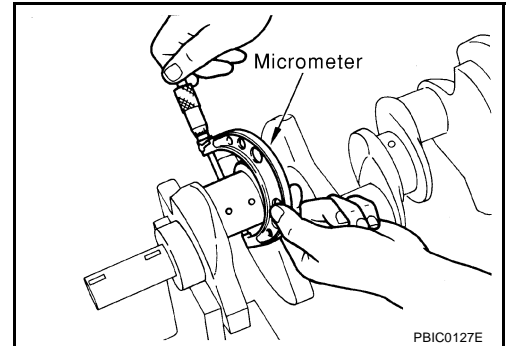
- If out of the standard, measure the main bearing oil clearance. Then use undersize bearing. Refer to [EM-264, "MAIN BEARING OIL CLEARANCE"](#) .

CRANKSHAFT PIN JOURNAL DIAMETER

- Measure outer diameter of crankshaft pin journal with micrometer.

Standard : 51.956 - 51.974 mm (2.0455 - 2.0462 in) dia.

- If out of the standard, measure the connecting rod bearing oil clearance. Then use undersize bearing. Refer to [EM-263, "CONNECTING ROD BEARING OIL CLEARANCE"](#) .



CRANKSHAFT OUT-OF-ROUND AND TAPER

- Measure the dimensions at four different points shown in the figure on each main journal and pin journal with micrometer.
- Out-of-round is indicated by the difference in dimensions between "X" and "Y" at "A" and "B".
- Taper is indicated by the difference in dimension between "A" and "B" at "X" and "Y".

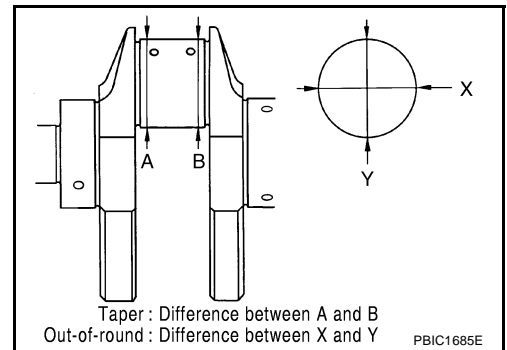
Limit:

Out-of-round (Difference between "X" and "Y")

: 0.015 mm (0.0006 in)

Taper (Difference between "A" and "B")

: 0.010 mm (0.0004 in)



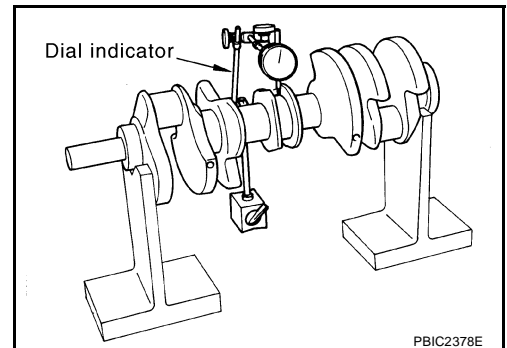
- If the measured value exceeds the limit, correct or replace crankshaft.
- If corrected, measure the bearing oil clearance of the corrected main journal and/or pin journal. Then select the main bearing and/or connecting rod bearing. Refer to [EM-264, "MAIN BEARING OIL CLEARANCE"](#) and/or [EM-263, "CONNECTING ROD BEARING OIL CLEARANCE"](#) .

CRANKSHAFT RUNOUT

- Place V-block on precise flat table, and support the journals on the both end of crankshaft.
- Place dial indicator straight up on the No. 3 journal.
- While rotating crankshaft, read the movement of the pointer on dial indicator. (Total indicator reading)

Limit : 0.10 mm (0.004 in)

- If it exceeds the limit, replace crankshaft.



CONNECTING ROD BEARING OIL CLEARANCE

Method by Calculation

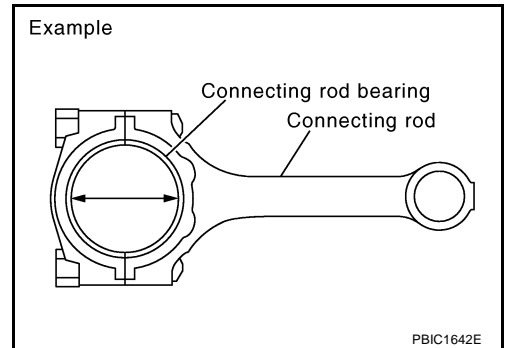
- Install connecting rod bearings to connecting rod and cap, and tighten connecting rod bolts to the specified torque. Refer to [EM-244, "ASSEMBLY"](#) for the tightening procedure.
- Measure the inner diameter of connecting rod bearing with inside micrometer.

(Bearing oil clearance) = (Connecting rod bearing inner diameter) – (Crankshaft pin journal diameter)

Standard : 0.020 - 0.045 mm (0.0008 - 0.0018 in)
(actual clearance)

Limit : 0.055 mm (0.0022 in)

- If clearance exceeds the limit, select proper connecting rod bearing according to connecting rod big end diameter and crankshaft pin journal diameter to obtain specified bearing oil clearance. Refer to [EM-251, "HOW TO SELECT CONNECTING ROD BEARING"](#).



Method of Using Plastigage

- Remove oil and dust on crankshaft pin journal and the surfaces of each bearing completely.
- Cut plastigage slightly shorter than the bearing width, and place it in crankshaft axial direction, avoiding oil holes.
- Install connecting rod bearings to connecting rod and cap, and tighten connecting rod bolts to the specified torque. Refer to [EM-244, "ASSEMBLY"](#) for the tightening procedure.

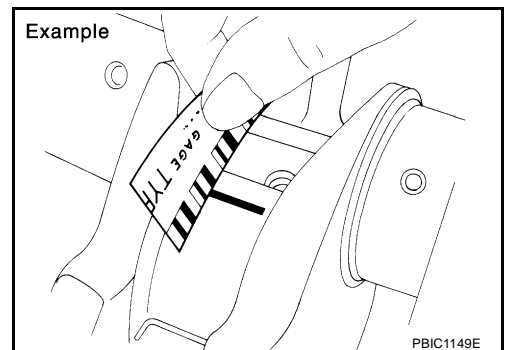
CAUTION:

Do not rotate crankshaft.

- Remove connecting rod cap and bearing, and using scale on plastigage bag, measure the plastigage width.

NOTE:

The procedure when the measured value exceeds the limit is same as that described in the "Method by Calculation".

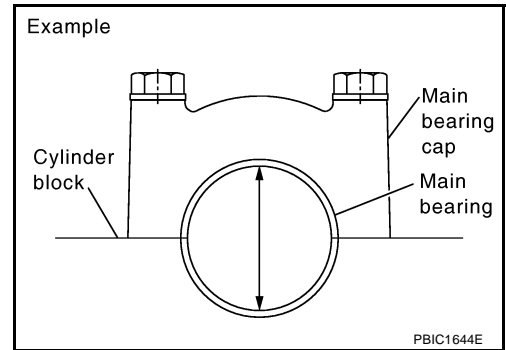


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MAIN BEARING OIL CLEARANCE

Method by Calculation

- Install main bearings to cylinder block and main bearing caps, and tighten main bearing cap bolts with main bearing beam to the specified torque. Refer to [EM-244, "ASSEMBLY"](#) for the tightening procedure.
- Measure the inner diameter of main bearing with bore gauge.



(Bearing clearance) = (Main bearing inner diameter) – (Crankshaft main journal diameter)

Standard

No. 1 and 5 journal : 0.001 - 0.011 mm (0.00004 - 0.0004 in)

No. 2, 3 and 4 journal : 0.007 - 0.017 mm (0.0003 - 0.0007 in)

Limit

No. 1 and 5 journal : 0.021 mm (0.0008 in)

No. 2, 3 and 4 journal : 0.027 mm (0.0011 in)

- If clearance exceeds the limit, select proper main bearing according to main bearing inner diameter and crankshaft main journal diameter to obtain specified bearing oil clearance. Refer to [EM-252, "HOW TO SELECT MAIN BEARING"](#).

Method of Using Plastigage

- Remove oil and dust on crankshaft main journal and the surfaces of each bearing completely.
- Cut plastigage slightly shorter than the bearing width, and place it in crankshaft axial direction, avoiding oil holes.
- Install main bearings to cylinder block and main bearing caps, and tighten main bearing bolts with main bearing beam to the specified torque. Refer to [EM-244, "ASSEMBLY"](#) for the tightening procedure.

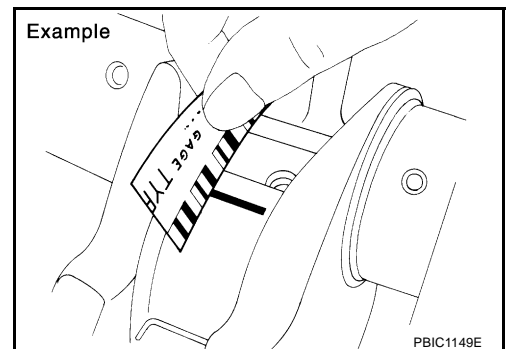
CAUTION:

Do not rotate crankshaft.

- Remove main bearing caps and bearings, and using scale on plastigage bag, measure the plastigage width.

NOTE:

The procedure when the measured value exceeds the limit is same as that described in the "Method by Calculation".

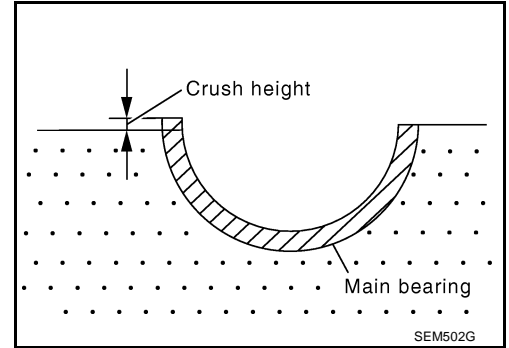


CRUSH HEIGHT OF MAIN BEARING

- When main bearing cap is removed after being tightened to the specified torque with main bearings installed, the tip end of bearing must protrude. Refer to [EM-244, "ASSEMBLY"](#) for the tightening procedure.

Standard : There must be crush height.

- If the standard is not met, replace main bearings.

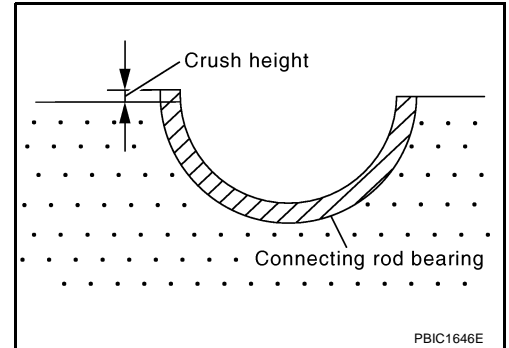


CRUSH HEIGHT OF CONNECTING ROD BEARING

- When connecting rod bearing cap is removed after being tightened to the specified torque with connecting rod bearings installed, the tip end of bearing must protrude. Refer to [EM-244, "ASSEMBLY"](#) for the tightening procedure.

Standard : There must be crush height.

- If the standard is not met, replace connecting rod bearings.

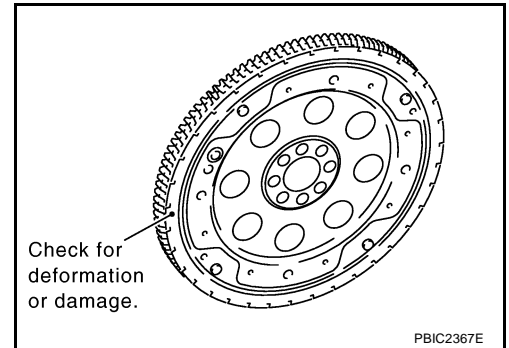


DRIVE PLATE

- Check drive plate and signal plate for deformation or cracks.

CAUTION:

- Do not disassemble drive plate.
- Do not place drive plate with signal plate facing down.
- When handling signal plate, take care not to damage or scratch it.
- Handle signal plate in a manner that prevents it from becoming magnetized.
- If anything is found, replace drive plate.



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SERVICE DATA AND SPECIFICATIONS (SDS)

[VK45DE]

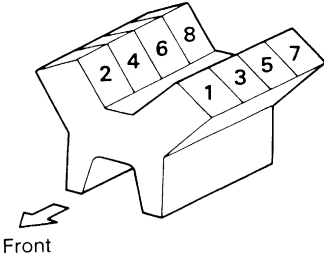
SERVICE DATA AND SPECIFICATIONS (SDS)

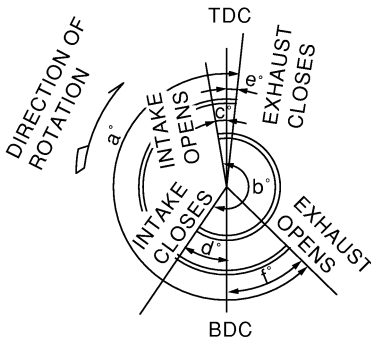
PFP:00030

Standard and Limit GENERAL SPECIFICATIONS

ABS006IX

Cylinder arrangement		V-8
Displacement cm ³ (cu in)		4,494 (274.22)
Bore and stroke mm (in)		93 x 82.7 (3.66 x 3.256)
Valve arrangement		DOHC
Firing order		1-8-7-3-6-5-4-2
Number of piston rings	Compression	2
	Oil	1
Number of main bearings		5
Compression ratio		10.5
Compression pressure kPa (kg/cm ² , psi)/300 rpm	Standard	1,320 (13.5, 191)
	Minimum	1,130 (11.5, 164)
	Differential limit between cylinders	98 (1.0, 14)

Cylinder number	 <p style="text-align: right; margin-top: 10px;">SEM957C</p>
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Valve timing	 <p style="text-align: right; margin-top: 10px;">PBIC0187E</p>
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Unit: degree					
a	b	c	d	e	f
228	240	0	60	0	48

DRIVE BELTS

Tension of drive belts	Auto adjustment by auto tensioner
------------------------	-----------------------------------

INTAKE MANIFOLD AND EXHAUST MANIFOLD

Unit: mm (in)

Items		Limit
Surface distortion	Intake manifold (upper)	0.1 (0.004)
	Intake manifold (lower)	0.1 (0.004)
	Exhaust manifold	0.3 (0.012)

SERVICE DATA AND SPECIFICATIONS (SDS)

[VK45DE]

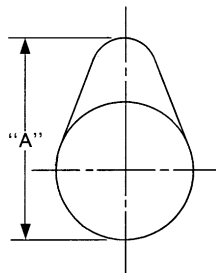
SPARK PLUG

Make	NGK
Standard type	PLFR5A-11
Hot type	PLFR4A-11
Cold type	PLFR6A-11
Gap (nominal)	1.1 mm (0.043 in)

CAMSHAFT AND CAMSHAFT BEARING

Unit: mm (in)

Items	Standard	Limit
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SEM671

Camshaft journal clearance	No. 1	0.045 - 0.083 (0.0018 - 0.0033)	—
	No. 2, 3, 4, 5	0.030 - 0.068 (0.0012 - 0.0027)	—
Camshaft journal diameter	No. 1	25.938 - 25.955 (1.0212 - 1.0218)	—
	No. 2, 3, 4, 5	25.953 - 25.970 (1.0218 - 1.0224)	—
Camshaft bracket inner diameter		26.000 - 26.021 (1.0236 - 1.0244)	—
Camshaft end play		0.115 - 0.188 (0.0045 - 0.0074)	—
Cam height "A"	Intake	44.865 - 45.055 (1.7663 - 1.7738)	0.2 (0.008)
	Exhaust	43.925 - 44.115 (1.7293 - 1.7368)	0.2 (0.008)
Camshaft runout [TIR*]		—	0.02 (0.0008)
Camshaft sprocket runout [TIR*]		—	0.15 (0.059)

*: Total indicator reading

Valve Lifter

Unit: mm (in)

Items	Standard
Valve lifter outer diameter	33.965 - 33.975 (1.3372 - 1.3776)
Valve lifter hole diameter	34.000 - 34.016 (1.3386 - 1.3392)
Valve lifter clearance	0.025 - 0.051 (0.0010 - 0.0020)

Valve Clearance

Unit: mm (in)

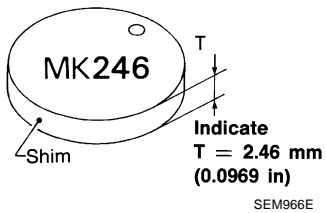
Items	Hot	Cold* (reference data)
Intake	0.304 - 0.416 (0.012 - 0.016)	0.26 - 0.34 (0.010 - 0.013)
Exhaust	0.308 - 0.432 (0.012 - 0.017)	0.29 - 0.37 (0.011 - 0.015)

*: Approximately 20°C (68°F)

SERVICE DATA AND SPECIFICATIONS (SDS)

[VK45DE]

Available Adjusting Shims

Thickness mm (in)	Identification (stamped) mark
	
2.32 (0.0913)	232
2.33 (0.0917)	233
2.34 (0.0921)	234
2.35 (0.0925)	235
2.36 (0.0929)	236
2.37 (0.0933)	237
2.38 (0.0937)	238
2.39 (0.0941)	239
2.40 (0.0945)	240
2.41 (0.0949)	241
2.42 (0.0953)	242
2.43 (0.0957)	243
2.44 (0.0961)	244
2.45 (0.0965)	245
2.46 (0.0969)	246
2.47 (0.0972)	247
2.48 (0.0976)	248
2.49 (0.0980)	249
2.50 (0.0984)	250
2.51 (0.0988)	251
2.52 (0.0992)	252
2.53 (0.0996)	253
2.54 (0.1000)	254
2.55 (0.1004)	255
2.56 (0.1008)	256
2.57 (0.1012)	257
2.58 (0.1016)	258
2.59 (0.1020)	259
2.60 (0.1024)	260
2.61 (0.1028)	261
2.62 (0.1031)	262
2.63 (0.1035)	263
2.64 (0.1039)	264
2.65 (0.1043)	265
2.66 (0.1047)	266
2.67 (0.1051)	267
2.68 (0.1055)	268
2.69 (0.1059)	269

SERVICE DATA AND SPECIFICATIONS (SDS)

[VK45DE]

Thickness mm (in)	Identification (stamped) mark
2.70 (0.1063)	270
2.71 (0.1067)	271
2.72 (0.1071)	272
2.73 (0.1075)	273
2.74 (0.1079)	274
2.75 (0.1083)	275
2.76 (0.1087)	276
2.77 (0.1091)	277
2.78 (0.1094)	278
2.79 (0.1098)	279
2.80 (0.1102)	280
2.81 (0.1106)	281
2.82 (0.1110)	282
2.83 (0.1114)	283
2.84 (0.1118)	284
2.85 (0.1122)	285
2.86 (0.1126)	286
2.87 (0.1130)	287
2.88 (0.1134)	288
2.89 (0.1138)	289
2.90 (0.1142)	290
2.91 (0.1146)	291
2.92 (0.1150)	292
2.93 (0.1154)	293
2.94 (0.1157)	294
2.95 (0.1161)	295

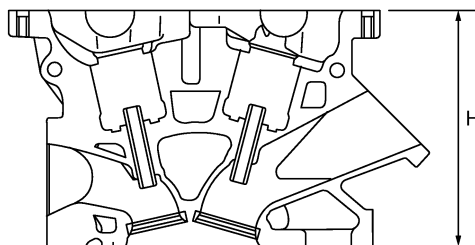
A
EM
C
D
E
F
G
H
I
J
K

CYLINDER HEAD

Unit: mm (in)

Items	Limit
Surface distortion	0.1 (0.004)

L
M



Nominal cylinder head height:
H = 126.4 mm (4.98 in)

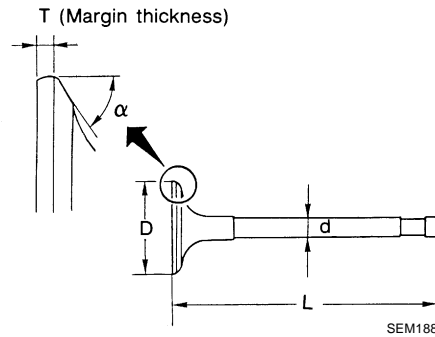
PBIC0183E

SERVICE DATA AND SPECIFICATIONS (SDS)

[VK45DE]

Valve Dimensions

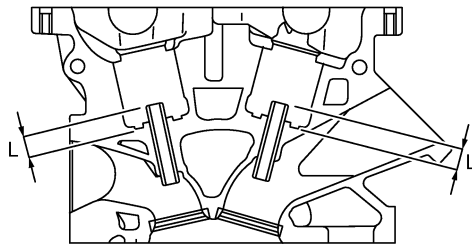
Unit: mm (in)



Valve head diameter "D"	Intake	36.0 - 36.3 (1.417 - 1.429)
	Exhaust	31.2 - 31.5 (1.228 - 1.240)
Valve length "L"	Intake	96.57 (3.8020)
	Exhaust	94.50 (3.720)
Valve stem diameter "d"	Intake	5.972 - 5.980 (0.2351 - 0.2354)
	Exhaust	5.962 - 5.970 (0.2347 - 0.2350)
Valve seat angle "α"	Intake	45°15' - 45°45'
	Exhaust	
Valve margin "T"	Intake	1.15 - 1.45 (0.0453 - 0.0571)
	Exhaust	1.85 - 2.15 (0.0728 - 0.0846)

Valve Guide

Unit: mm (in)



PBIC0184E

Items		Standard	0.2 (0.008) Oversize (Service)
Valve guide	Outer diameter	10.023 - 10.034 (0.3946 - 0.3950)	10.223 - 10.234 (0.4025 - 0.4029)
	Inner diameter (Finished size)	6.000 - 6.018 (0.2362 - 0.2369)	
Cylinder head valve guide hole diameter		9.975 - 9.996 (0.3927 - 0.3935)	10.175 - 10.196 (0.4006 - 0.4014)
Interference fit of valve guide		0.027 - 0.059 (0.0011 - 0.0023)	
Items		Standard	Limit
Valve guide clearance	Intake	0.020 - 0.046 (0.0008 - 0.0018)	0.08 (0.003)
	Exhaust	0.030 - 0.056 (0.0012 - 0.0022)	0.1 (0.004)
Projection length "L"	Intake	10.1 - 10.3 (0.398 - 0.406)	—
	Exhaust	10.0 - 10.4 (0.394 - 0.409)	—

SERVICE DATA AND SPECIFICATIONS (SDS)

[VK45DE]

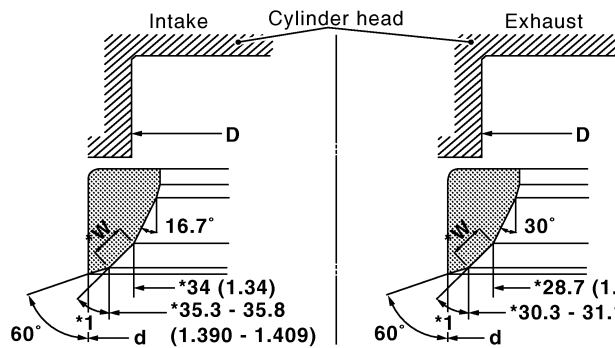
Valve Seat

Unit: mm (in)

* : Machining data

*1 : 44°45'±22'

Contacting width (W)
; 1.0 - 1.4 (0.040 - 0.055)



Contacting width (W)
; 1.2 - 1.6 (0.047 - 0.063)

PBIC2379E

Items		Standard	Service
Cylinder head seat recess diameter "D"	Intake	37.000 - 37.016 (1.4567 - 1.4573)	37.500 - 37.516 (1.4764 - 1.4770)
	Exhaust	32.200 - 32.216 (1.2677 - 1.2683)	32.700 - 32.716 (1.2874 - 1.2880)
Valve seat interference fit	Intake	0.081 - 0.113 (0.0032 - 0.0044)	
	Exhaust	0.064 - 0.096 (0.0025 - 0.0038)	
Valve seat outer diameter "d"	Intake	37.097 - 37.113 (1.4605 - 1.4611)	37.597 - 37.613 (1.4802 - 1.4808)
	Exhaust	32.280 - 32.296 (1.2709 - 1.2715)	32.780 - 32.796 (1.2905 - 1.2912)

Valve Spring

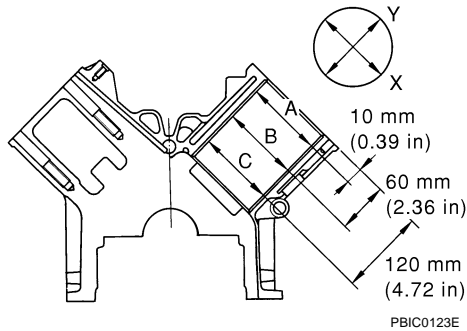
Free height	mm (in)	46.35 - 46.85 (1.8247 - 1.8444)
Pressure	N (kg, lb) at height mm (in)	165 - 189 (16.8 - 19.3, 37 - 42) at 33.8 (1.331)
		290 - 330 (29.6 - 33.7, 65 - 74) at 24.4 (0.961)
Out-of-square	mm (in)	Limit 2.0 (0.079)

SERVICE DATA AND SPECIFICATIONS (SDS)

[VK45DE]

CYLINDER BLOCK

Unit: mm (in)



Surface distortion	Limit	0.1 (0.004)	
Main bearing housing inner diameter	Standard	68.944 - 68.968 (2.7143 - 2.7153)	
Cylinder bore inner diameter	Standard	Grade No. 1	93.000 - 93.010 (3.6614 - 3.6618)
		Grade No. 2	93.010 - 93.020 (3.6618 - 3.6622)
		Grade No. 3	93.020 - 93.030 (3.6622 - 3.6626)
	Wear limit	0.2 (0.008)	
Out-of-round (Difference between "X" and "Y")	Limit	0.015 (0.0006)	
Taper (Difference between "A" and "C")		0.01 (0.0004)	
Main bearing housing inner diameter (Without bearing)	Grade No. A	68.944 - 68.945 (2.7143 - 2.7144)	
	Grade No. B	68.945 - 68.946 (2.7144 - 2.7144)	
	Grade No. C	68.946 - 68.947 (2.7144 - 2.7144)	
	Grade No. D	68.947 - 68.948 (2.7144 - 2.7145)	
	Grade No. E	68.948 - 68.949 (2.7145 - 2.7145)	
	Grade No. F	68.949 - 68.950 (2.7145 - 2.7146)	
	Grade No. G	68.950 - 68.951 (2.7146 - 2.7146)	
	Grade No. H	68.951 - 68.952 (2.7146 - 2.7146)	
	Grade No. J	68.952 - 68.953 (2.7146 - 2.7147)	
	Grade No. K	68.953 - 68.954 (2.7147 - 2.7147)	
	Grade No. L	68.954 - 68.955 (2.7147 - 2.7148)	
	Grade No. M	68.955 - 68.956 (2.7148 - 2.7148)	
	Grade No. N	68.956 - 68.957 (2.7148 - 2.7148)	
	Grade No. P	68.957 - 68.958 (2.7148 - 2.7149)	
	Grade No. R	68.958 - 68.959 (2.7149 - 2.7149)	
	Grade No. S	68.959 - 68.960 (2.7149 - 2.7150)	
	Grade No. T	68.960 - 68.961 (2.7150 - 2.7150)	
	Grade No. U	68.961 - 68.962 (2.7150 - 2.7150)	
Grade No. V	68.962 - 68.963 (2.7150 - 2.7151)		
Grade No. W	68.963 - 68.964 (2.7151 - 2.7151)		
Grade No. X	68.964 - 68.965 (2.7151 - 2.7152)		
Grade No. Y	68.965 - 68.966 (2.7152 - 2.7152)		
Grade No. 1	68.966 - 68.967 (2.7152 - 2.7152)		
Grade No. 2	68.967 - 68.968 (2.7152 - 2.7153)		
Difference in inner diameter between cylinders	Standard	Less than 0.03 (0.0012)	

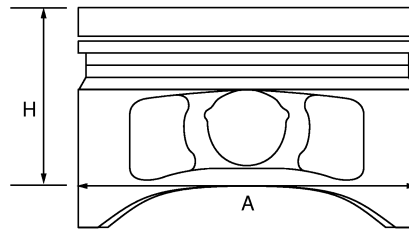
SERVICE DATA AND SPECIFICATIONS (SDS)

[VK45DE]

PISTON, PISTON RING AND PISTON PIN

Available Piston

Unit: mm (in)



PBIC0188E

Items		Standard	0.20 (0.008) Oversize
Piston skirt diameter "A"	Grade No. 1	92.980 - 92.990 (3.6606 - 3.6610)	—
	Grade No. 2	92.990 - 93.000 (3.6610 - 3.6614)	—
	Grade No. 3	93.000 - 93.010 (3.6614 - 3.6618)	—
	Service	—	93.180 - 93.210 (3.6685 - 3.6697)
"H" dimension		42 (1.65)	
Piston pin hole diameter	Grade No. 0	21.993 - 21.999 (0.8659 - 0.8661)	
	Grade No. 1	21.999 - 22.005 (0.8661 - 0.8663)	
Piston to cylinder bore clearance	Standard	0.010 - 0.030 (0.0004 - 0.0012)	
	Limit	0.08 (0.0031)	

Piston Ring

Unit: mm (in)

		Standard	Limit
Side clearance	Top	0.045 - 0.080 (0.0018 - 0.0031)	0.11 (0.0043)
	2nd	0.030 - 0.070 (0.0012 - 0.0028)	0.1 (0.004)
	Oil ring	0.065 - 0.135 (0.0026 - 0.0053)	—
End gap	Top	0.22 - 0.32 (0.0087 - 0.0126)	0.56 (0.0220)
	2nd	0.22 - 0.32 (0.0087 - 0.0126)	0.56 (0.0220)
	Oil (rail ring)	0.20 - 0.60 (0.0079 - 0.0236)	0.96 (0.0378)

Piston Pin

Unit: mm (in)

Items		Standard	Limit
Piston pin outer diameter	Grade No. 0	21.989 - 21.995 (0.8657 - 0.8659)	—
	Grade No. 1	21.995 - 22.001 (0.8659 - 0.8662)	—
Piston to piston pin oil clearance		0.002 - 0.006 (0.0001 - 0.0002)	—
Connecting rod bushing oil clearance		0.005 - 0.017 (0.0002 - 0.0007)	0.030 (0.0012)

SERVICE DATA AND SPECIFICATIONS (SDS)

[VK45DE]

CONNECTING ROD

Unit: mm (in)

Items		Standard	Limit
Center distance		146.95 - 147.05 (5.79 - 5.79)	—
Bend [per 100 (3.94)]		—	0.15 (0.0059)
Torsion [per 100 (3.94)]		—	0.30 (0.0118)
Connecting rod bushing inner diameter*	Grade No. 0	22.000 - 22.006 (0.8661 - 0.8664)	—
	Grade No. 1	22.006 - 22.012 (0.8664 - 0.8666)	—
Connecting rod big end diameter (without bearing)		55.000 - 55.013 (2.1654 - 2.1659)	—
Side clearance		0.20 - 0.35 (0.0079 - 0.0138)	0.40 (0.0157)

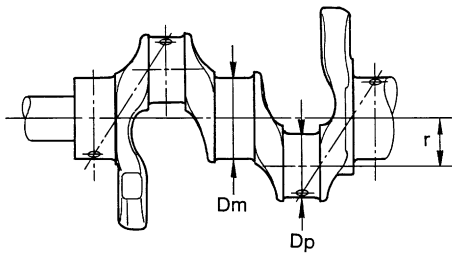
*: After installing in connecting rod

SERVICE DATA AND SPECIFICATIONS (SDS)

[VK45DE]

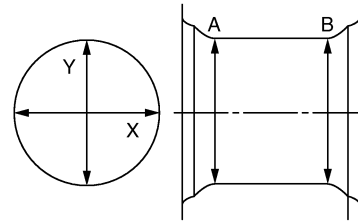
CRANKSHAFT

Unit: mm (in)



SEM645

Out-of-round : Difference between X and Y.
Taper : Difference between A and B.



PBIC1686E

Main journal diameter "Dm" (No. 1 and 5 journal)	Standard	Grade No. G	63.963 - 63.964 (2.5182 - 2.5183)
		Grade No. H	63.962 - 63.963 (2.5182 - 2.5182)
		Grade No. J	63.961 - 63.962 (2.5181 - 2.5182)
		Grade No. K	63.960 - 63.961 (2.5181 - 2.5181)
		Grade No. L	63.959 - 63.960 (2.5181 - 2.5181)
		Grade No. M	63.958 - 63.959 (2.5180 - 2.5181)
		Grade No. N	63.957 - 63.958 (2.5180 - 2.5180)
		Grade No. P	63.956 - 63.957 (2.5179 - 2.5180)
		Grade No. R	63.955 - 63.956 (2.5179 - 2.5179)
		Grade No. S	63.954 - 63.955 (2.5179 - 2.5179)
		Grade No. T	63.953 - 63.954 (2.5178 - 2.5179)
		Grade No. U	63.952 - 63.953 (2.5178 - 2.5178)
		Grade No. V	63.951 - 63.952 (2.5178 - 2.5178)
		Grade No. W	63.950 - 63.951 (2.5177 - 2.5178)
		Grade No. X	63.949 - 63.950 (2.5177 - 2.5177)
		Grade No. Y	63.948 - 63.949 (2.5176 - 2.5177)
		Grade No. 1	63.947 - 63.948 (2.5176 - 2.5176)
		Grade No. 2	63.946 - 63.947 (2.5176 - 2.5176)
		Main journal diameter "Dm" (No. 2, 3 and 4 journal)	Standard
Grade No. B	63.962 - 63.963 (2.5182 - 2.5182)		
Grade No. C	63.961 - 63.962 (2.5181 - 2.5182)		
Grade No. D	63.960 - 63.961 (2.5181 - 2.5181)		
Grade No. E	63.959 - 63.960 (2.5181 - 2.5181)		
Grade No. F	63.958 - 63.959 (2.5180 - 2.5181)		
Grade No. G	63.957 - 63.958 (2.5180 - 2.5180)		
Grade No. H	63.956 - 63.957 (2.5179 - 2.5180)		
Grade No. J	63.955 - 63.956 (2.5179 - 2.5179)		
Grade No. K	63.954 - 63.955 (2.5179 - 2.5179)		
Grade No. L	63.953 - 63.954 (2.5178 - 2.5179)		
Grade No. M	63.952 - 63.953 (2.5178 - 2.5178)		
Grade No. N	63.951 - 63.952 (2.5178 - 2.5178)		
Grade No. P	63.950 - 63.951 (2.5177 - 2.5178)		
Grade No. R	63.949 - 63.950 (2.5177 - 2.5177)		
Grade No. S	63.948 - 63.949 (2.5176 - 2.5177)		
Grade No. T	63.947 - 63.948 (2.5176 - 2.5176)		
Grade No. U	63.946 - 63.947 (2.5176 - 2.5176)		
Grade No. V	63.945 - 63.946 (2.5175 - 2.5176)		
Grade No. W	63.944 - 63.945 (2.5175 - 2.5175)		
Grade No. X	63.943 - 63.944 (2.5174 - 2.5175)		
Grade No. Y	63.942 - 63.943 (2.5174 - 2.5174)		
Grade No. 1	63.941 - 63.942 (2.5174 - 2.5174)		
Grade No. 2	63.940 - 63.941 (2.5173 - 2.5174)		

SERVICE DATA AND SPECIFICATIONS (SDS)

[VK45DE]

Pin journal diameter "Dp"	Grade No. 0	51.968 - 51.974 (2.0460 - 2.0462)
	Grade No. 1	51.962 - 51.968 (2.0457 - 2.0460)
	Grade No. 2	51.956 - 51.962 (2.0455 - 2.0457)
Center distance "r"		41.31 - 41.39 (1.6264 - 1.6295)
Out-of-round (Difference between "X" and "Y")	Limit	0.015 (0.0006)
Taper (Difference between "A" and "B")	Limit	0.010 (0.0004)
Runout [TIR*]	Limit	0.10 (0.004)
Crankshaft end play	Standard	0.10 - 0.25 (0.0039 - 0.0098)
	Limit	0.30 (0.0118)

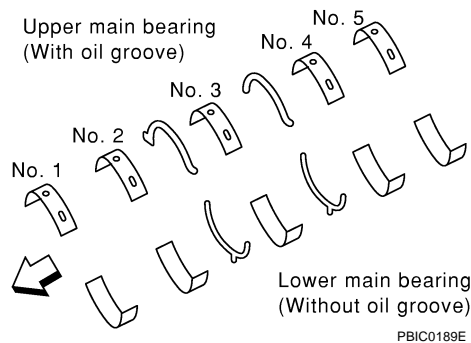
*: Total indicator reading

SERVICE DATA AND SPECIFICATIONS (SDS)

[VK45DE]

MAIN BEARING

Unit: mm (in)



Grade number		Thickness	Identification color	Remarks
0		2.483 - 2.486 (0.0978 - 0.0979)	Black	Grade and color are the same for upper and lower bearings.
1		2.486 - 2.489 (0.0979 - 0.0980)	Brown	
2		2.489 - 2.492 (0.0980 - 0.0981)	Green	
3		2.492 - 2.495 (0.0981 - 0.0982)	Yellow	
4		2.495 - 2.498 (0.0982 - 0.0983)	Blue	
5		2.498 - 2.501 (0.0983 - 0.0985)	Pink	
6		2.501 - 2.504 (0.0985 - 0.0986)	Purple	
7		2.504 - 2.507 (0.0986 - 0.0987)	White	
8		2.507 - 2.510 (0.0987 - 0.0988)	Red	
01	UPR	2.483 - 2.486 (0.0978 - 0.0979)	Black	Grade and color are different for upper and lower bearings.
	LWR	2.486 - 2.489 (0.0979 - 0.0980)	Brown	
12	UPR	2.486 - 2.489 (0.0979 - 0.0980)	Brown	
	LWR	2.489 - 2.492 (0.0980 - 0.0981)	Green	
23	UPR	2.489 - 2.492 (0.0980 - 0.0981)	Green	
	LWR	2.492 - 2.495 (0.0981 - 0.0982)	Yellow	
34	UPR	2.492 - 2.495 (0.0981 - 0.0982)	Yellow	
	LWR	2.495 - 2.498 (0.0982 - 0.0983)	Blue	
45	UPR	2.495 - 2.498 (0.0982 - 0.0983)	Blue	
	LWR	2.498 - 2.501 (0.0983 - 0.0985)	Pink	
56	UPR	2.498 - 2.501 (0.0983 - 0.0985)	Pink	
	LWR	2.501 - 2.504 (0.0985 - 0.0986)	Purple	
67	UPR	2.501 - 2.504 (0.0985 - 0.0986)	Purple	
	LWR	2.504 - 2.507 (0.0986 - 0.0987)	White	
78	UPR	2.504 - 2.507 (0.0986 - 0.0987)	White	
	LWR	2.507 - 2.510 (0.0987 - 0.0988)	Red	

Undersize

Unit: mm (in)

Undersize	Thickness	Main journal diameter
0.25 (0.0098)	2.618 - 2.626 (0.1031 - 0.1034)	Grind so that bearing clearance is the specified value.

SERVICE DATA AND SPECIFICATIONS (SDS)

[VK45DE]

Main Bearing Oil Clearance

Unit: mm (in)

Main bearing oil clearance	Standard	No.1 and 5	0.001 - 0.011 (0.00004 - 0.0004)
		No.2, 3 and 4	0.007 - 0.017 (0.0003 - 0.0007)
	Limit	No.1 and 5	0.021 (0.0008)
		No.2, 3 and 4	0.027 (0.0011)

CONNECTING ROD BEARING

Unit: mm (in)

Grade number	Thickness	Identification color (mark)
0	1.500 - 1.503 (0.0591 - 0.0592)	No color
1	1.503 - 1.506 (0.0592 - 0.0593)	Brown
2	1.506 - 1.509 (0.0593 - 0.0594)	Green

Undersize

Unit: mm (in)

Undersize	Thickness	Pin journal diameter
0.25 (0.0098)	1.626 - 1.634 (0.0640 - 0.0643)	Grind so that bearing clearance is the specified value.

Connecting Rod Bearing Oil Clearance

Unit: mm (in)

Connecting rod bearing oil clearance	Standard	0.020 - 0.045 (0.0008 - 0.0018)
	Limit	0.055 (0.0022)